

**LUBRICATION  
ORDER**

**L010 3530 203-10-3  
22 OCTOBER 1965**

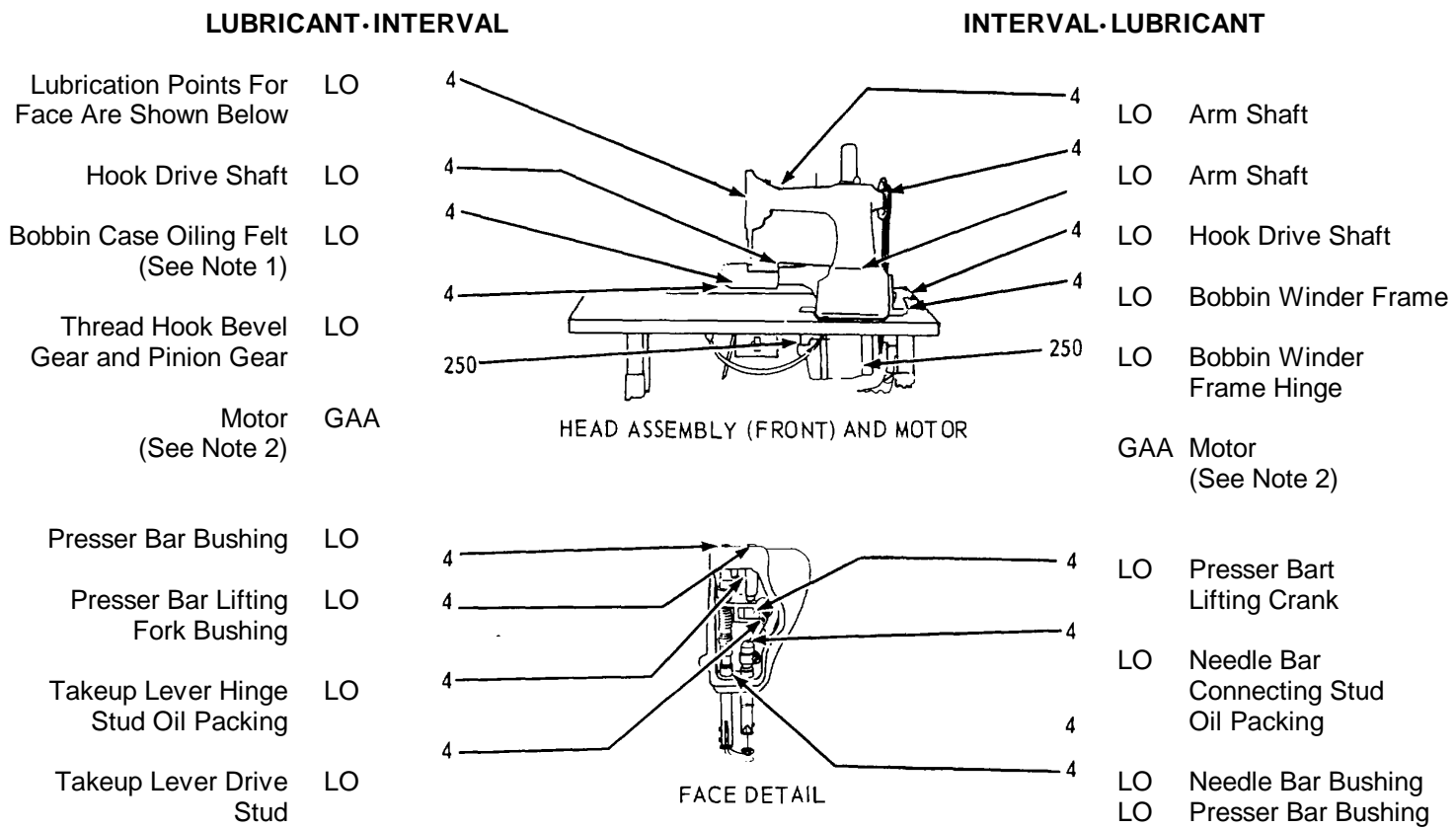
**CLOTHING, REPAIR SHOP, TRAILER MTD, ARMY MODEL SPV34, YORK ASTRO MODEL D8700337, TEXTILE REPAIR SHOP, TRAILER MTD,  
ARMY MODEL SPV35, YORK ASTRO MODEL D8700447, MACHINE, SEWING, DARNING SINGER MODEL 47W70**

Reference LO 10-3530-203-10-1 and 2, C9100-IL

Intervals are based on normal hours of operations. Reduce to compensate for abnormal operations and severe conditions. During inactive periods sufficient lubrication must be performed for adequate preservation.

Clean parts with SOLVENT dry cleaning. Dry before lubricating.

Apply two to three drops of LO at each friction point unless otherwise noted.



--KEY--

LUBRICANTS	EXPECTED TEMPERATURES	INTERVALS
LO Lubricating Oil, General Purpose	all temperatures	Intervals given are in hours of normal
GAA Grease, Automotive and Artillery	all temperatures	operation.

**NOTES:**

1. **BOBBIN CASE OILING FELT.** Keep felt pad on the side of the bobbin case to lubricate the hook race. When this pad is wet with oil it appears nearly black; when it appears light green it is dry. Check pad for oil each time a bobbin is replaced and oil if necessary.

2. **MOTOR.** Lubricate oil points with two or three drops of L.O. every 4 hours. Fill grease cups as necessary with GAA grease. Turn grease cups clockwise three turns every 250 hours.

Copy of this Lubrication Order will remain with the equipment at all times; instructions contained herein are mandatory.

BY ORDER OF THE  
SECRETARY OF THE ARMY:

HAROLD K. JOHNSON,  
General, United States Army  
Chief of Staff.

OFFICIAL:

J. C. LAMBERT,  
Major General, United States Army,  
The Adjutant General.

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