

**TECHNICAL MANUAL  
UNIT MAINTENANCE MANUAL  
FOR  
MILITARY PYROTECHNICS**

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6. This change implements the Army Maintenance Transformation and changes the Maintenance Allocation Chart (MAC) to support field and sustainment maintenance.

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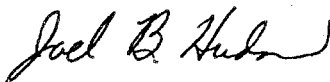
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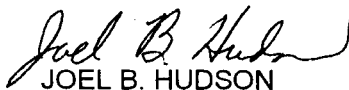
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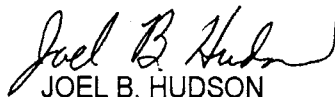
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Technical Manual )  
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HEADQUARTERS  
 DEPARTMENT OF THE ARMY  
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## UNIT MAINTENANCE MANUAL FOR MILITARY PYROTECHNICS

### REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. You may mail, e-mail, or FAX your response. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) located in the back of this manual direct to: Logistics Research and Engineering Directorate (AMSRD-AAR-AIL-LS), U.S. Army RDECOM, Armament Research, Development and Engineering Center, Picatinny, NJ 07806-5000. E-mail address is LSB@PICA.ARMY.MIL. FAX number is Commercial (973) 724-4633, DSN 880-4633. A reply will be furnished to you.

**SUPERSEDURE NOTICE** - This manual supersedes TM 9-1370-203-20&P, dated 17 November 1978, including all changes.

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# CHAPTER 1 INTRODUCTION

## SECTION I GENERAL

### 1-1. Scope

- a. These instructions apply to military pyrotechnics and are for use by unit maintenance personnel.
- b. Operating instructions are contained in:
  - (1) Pyrotechnic Signals (TM 9-1370-206-10).
  - (2) Pyrotechnic Simulators (TM 9-1370-207-10).
  - (3) Photoflash Cartridges, Surface Flares, and Miscellaneous Pyrotechnic Items (TM 9-1370-208-10).
- c. For operator and unit maintenance instructions on the MK 45 Mod 0 Aircraft Parachute Flare, refer to TM 9-1370-201-12.
- d. For operator maintenance instructions on the M206 Aircraft Countermeasure Flare, M211 Infrared Countermeasure Decoy, and M212 Aircraft Countermeasure Flare, refer to TM 9-1095-206-12&P (M130 Launcher).

### 1-2. Forms, Records, and Reports

- a. *Forms.* Forms required by unit maintenance personnel are listed in appendix A and in DA Pam 25-30. Department of the Army maintenance forms and reporting procedures are prescribed in DA Pam 750-8.
- b. *Field Report of Accidents.* Accidents involving injury to personnel or damage to materiel will be reported on DA Form 285 in accordance with AR 385-40. Malfunctions will be reported in accordance with AR 75-1.
- c. *Report of Damaged or Improper Shipment.* Material received in damaged or otherwise unsatisfactory condition because of deficiencies in preservation, packaging, marking, loading, storage, or handling, will be reported on SF 364 in accordance with AR 735-11-2. Reports of improper shipment or damage caused by transportation discrepancies will be reported on SF 361.

### 1-3. Destruction of Military Pyrotechnics to Prevent Enemy Use

Destruction of military pyrotechnics, when subject to capture or abandonment, will be undertaken by the user only when, in the judgment of the unit commander concerned, such action is necessary in accordance with orders of or policy established by the Army commander. (Refer to TM 43-0002-33).

### 1-4. Safety

- a. *Requirements for Safety.* Requirements for safety, care, and handling of pyrotechnic items and accessories are included in AR 385-64, DA Pam 385-64, and TM 9-1370-201-12, as applicable.

#### b. *Specific Safety Precautions.*

(1) Pyrotechnics are more dangerous than many other types of ammunition because they are more easily initiated. Items with primers should be guarded to prevent a blow on the primer, because such a blow could activate the item.

(2) Pyrotechnics must never be exposed to moisture. Items showing any signs of moisture should be forwarded to authorized personnel for disposal.

(3) Protect pyrotechnics from temperatures below -65°F or above 140°F.

(4) Pyrotechnics (except standard emergency use items) should not be left indefinitely in aircraft. They should be removed and restored to their original condition and packing.

### 1-5. Care and Handling

- a. Military pyrotechnics must be handled with care at all times. Besides the hazardous pyrotechnic composition, pyrotechnics are composed of sensitive elements, such as friction compositions and primers.

- b. In order to keep military pyrotechnics in a serviceable condition and ready for immediate use, the following general rules apply.

(1) Store pyrotechnics in a dry, well-ventilated place, out of direct sunlight, and protect against excessive or variable temperatures.

(2) Handle pyrotechnics with care and protect against shock.

(3) Do not drop or throw boxed pyrotechnics.

(4) Place boxes containing signal cartridges which are discharged by percussion primers, flat with the top up.

(5) Handle pyrotechnics gently, especially the type which are projected, to avoid denting or deforming the barrel or case.

## SECTION II DESCRIPTION AND DATA

### 1-6. Types of Pyrotechnic Devices

Pyrotechnic devices may be grouped as follows: photoflash cartridges, flares, signals, simulators, and miscellaneous pyrotechnics. The tabulated data in this chapter and the Maintenance Allocation Chart in appendix B is organized to reflect these divisions.

### 1-7. Identification

Pyrotechnic devices are identified by markings on the packaging container. These markings include, as appropriate, National Stock Number (NSN), Department of Defence Identification Code (DODIC), nomenclature and model of device, and lot number. Specific colors are painted on some of the containers as a secondary means of identification.

### 1-8. Description

For detailed description of items, refer to:

TM 43-0001-37;  
TM 9-1370-201-12;  
TM 9-1370-206-10;  
TM 9-1370-207-10;  
TM 9-1370-208-10.

### 1-9. Data

The group number listed in table 1-1 reflects authorized maintenance functions indicated in section II appendix B.

**Table 1-1. Military Pyrotechnics Data .**

Item	Model Designation	DODIC	UNO Serial No.	Group No.
Flash Powder	M112A1: 1-second delay 2-second delay 4-second delay	L135 L136 L137	0094 0094 0094	0101
Flash Powder	M123A1: 2-second delay 4-second delay 6-second delay	L139 L140 L141	0094 0094 0094	
Cartridges, Flash	M121	L138	0050	
Flash Powder	M124	L142	0094	
Flare, Surface	M49A1	L495	0092	0201
Flares, Aerial	M206	L410	0093	0202
Flares, Aerial	MK33, Mod 0	L477	0093	0203
Flares, Aerial	M211	LA14	0454	0204
Flares, Aerial	M212	LA15	0454	0205
Cartridges, Signal Illumination, Aircraft Double Star, Red-Red Yellow-Yellow Green-Green Red-Yellow Red-Green Single Star, Red Yellow Green	AN-M37A2 AN-M38A2 AN-M39A2 AN-M40A2 AN-M41A2 AN-M43A2 AN-M44A2 AN-M45A2	L225 L226 L227 L228 L229 L231 L232 L233	0054 0054 0054 0054 0054  0054 0054 0054	0301

Table 1-1. Military Pyrotechnics Data - Continued.

Item	Model Designation	DODIC	UNO Serial No.	Group No.
Yellow Tracer, Double Star, Red-Yellow	AN-M53A2	L234	0054	
Green Tracer, Double Star, Red-Red	AN-M54A2	L235	0054	
Green-Red	AN-M55A2	L236	0054	
Red Tracer, Double Star, Green-Green	AN-M56A2	L237	0054	
Red-Red	AN-M57A2	L238	0054	
Signal Devices, Hand: Red	M185	L116	0191	0302
Various Colors	M186	L117	0191	
Flares, Aerial Foliage Penetrating, Red <sup>1</sup>		L119	0093	0310
Cartridges, Signal: Red	M187	L278	0054	0303
White	M188	L279	0054	
Green	M189	L280	0054	
Amber	M190	L281	0054	
Green Star, Cluster	M125A1	L314	0054	0304
Red Star, Cluster	M158	L306	0054	
White Star, Cluster	M159	L307	0054	
Red Star, Parachute	M126A1	L311	0054	
White Star, Parachute	M127A1	L312	0054	
Green Star, Parachute	M195	L305	0054	
Red Star, Parachute	M131	L277	0054	0305
Green Star, Parachute	M19A2	L310	0054	0306
Illumination Marine: Two Star, Red	AN-M75	L276	0254	0307
Signal Devices, Hand	AN-MK 13 Mod 0	L275	0191	0308
Cartridges, Signal: Red	M62	L320	0054	0306
Yellow	M64	L322	0054	
Green	M5	L318	0054	
Violet	M66	L321	0054	0306
White	M166	L340	0054	0309
Green	M167	L341	0054	
Red	M168	L342	0054	
Yellow	M169	L343	0054	
Green, Parachute	M128A1	L324	0054	0304
Red, Parachute	M129A1	L323	0054	
Yellow, Parachute	M194	L293	0054	0304
Fireworks: Atomic Explosion	M142	L605	0333	0401
Detonation Simulator, Explosive	M80	L378	0333	0402

Table 1-1. Military Pyrotechnics Data - Continued.

Booby Trap, Flash Illuminating Whistling	M117 M118 M119	L598 L599 L600	0335 0335 0335	0403
Cartridge, Flash	M110	L596	0050	0404
Flash, Simulator, Artillery	M21	L602	0431	0410
Simulator, Target Hit	M25	L709	0430	0416
Simulator, Target Kill	M26	L720	0430	0417
Simulator, Tank, Main Gun Fire	M30	LA06	0403	0413
Simulator, Direct-Indirect Fire Cue	M31A1	LA07	0430	0414
Simulator, Hostile Fire	M34	LA54	0431	0418
Simulator, Target Hit, White Star	M35	LA53	0431	0419
Simulator, Antitank Guided Missile Signature	M27	L715	0430	0415
Pyrotechnic, Cartridge: 50mm <sup>2</sup>	M800	L602	0431	0411
Fireworks: Hand Grenade	M116A1	L601	0335	0405
Projectile Air Burst	M27A1B1	L351	0335	0406
Projectile Air Burst	M74 or M74A1	L366	0335	0407
Projectiles, with Bursting Charge Charge, Smoke Puff, White Primer, Percussion Cap		L373 L130	0168 0044	0408
Bombs, with Bursting Charge	M115A2	L594	0034	0409
Cartridges, Flash: Simulator, Launching, Antitank Guided Missile and Rocket	M22	L367	0050	0412
Miscellaneous Pyrotechnics:  Fusee, Warning  Railroad	M72	L506, 10-minute L507, 15-minute L508 20-minute	0038  0038	0501
Cartridges, Signal: Marker, Location, Marine: Dye Igniters: Starter, Fire	AN-M59  M2	L582  L621	0054  0315	0502  0503

Notes:

<sup>1</sup> This Signal Kit is a component of the survival kit vest type SRU-21/P. The SARVIP vest and AIRSAVE vest are also authorized.<sup>2</sup> Use Simulators Flash Artillery, M21 when stocks of Pyrotechnic, Cartridge: 50mm are exhausted.



## CHAPTER 2 MAINTENANCE INSTRUCTIONS

### Section I. SERVICE UPON RECEIPT OF MATERIEL

#### 2-1. General

Upon receipt of military pyrotechnics, verify items against requisition list. If markings on box conflict with nomenclature of item requisitioned, check with pyrotechnic supply personnel to determine if an issue error has been made.

#### 2-2. Precautions

All standard precautions for care and handling of ammunition are applicable to military pyrotechnic. For specific precautions, refer to paragraphs 1-4 and 1-5.

#### 2-3. Inspection of Packaging Materials

a. *General.* Inspection at unit level consists of a visual check of packaging materials. Do not open any moisture-proof container or barrier bag because the item must be protected from moisture until just prior to use.

b. *Packaging Defects.* Specific inspection criteria and identification of defects (as acceptable, repairable or unrepairable) are outlined in table 2-1. The most commonly encountered packaging defects are listed below: (1) Outer containers (boxes) damaged, weathered, or rotted to the extent contents are not protected.

- (2) Inner container damaged to the extent contents are not protected or cannot be readily removed.
- (3) Container cap or closure not secured to the extent contents are not protected.
- (4) Inner containers wet (except metal), rusted, moldy, or mildewed.
- (5) Hardware or banding loose, missing, broken, or ineffective.
- (6) Handle or cleat missing or broken.
- (7) Contents loose to the extent item may be damaged in handling.

**Table 2-1. Inspection Criteria for Packaging**

Item	Acceptable	Repairable	Unrepairable
<b>Wooden Boxes, Crates, and Metal Containers</b>			
Hardware	Operative and tight.  Nails, screws and fasteners present and in good condition.	Inoperative or loose.  Nails, screws, and fasteners which can be replaced or properly sealed.	None.  None.
Ends	Free from damage.	Broken or missing cleats and handles.	Damage which requires disassembly of box.
Wood	Splits less than 3 inches long no closer than 1 inch to edge of board or adjoining split. The board must be secured by at least one nail on each side of the split when it extends to the end of the board.  Warping which does not prevent sealing of box or insertion of required ammunition.	Splits over 3 inches but no closer than 1 inch to edge or adjoining split, or 1/8-inch wide, which can be repaired by use of corrugated fasteners.  None.	Splits closer than 1 inch to edge of board or adjoining split or over 1/8-inch wide.  Warping which prevents insertion of removal of rounds and/or sealing of the box.

Table 2-1. Inspection Criteria for Packaging - Continued

Item	Acceptable	Repairable	Unrepairable
Boxes	Light mold which can be brushed off. Mildew stains which do not affect legibility of markings.	None.	Excessive mildew and mold which cannot be removed and which render markings illegible.
	Sound tight knots the diameter which do not exceed 1/3 the width of the board.	None.	Holes or loose knots which exceed 1-1/2 inch.
	Skids securely attached to box or crate. Knots no greater than 1/4 the width of skid.	Loose skids.	Knots greater than 1/4 the width of skid.
		Bulged Container. Build-up of hydrogen gas in certain pyrotechnic munitions sealed in barrier bags (see para 2-11).	
Tie wires	Light rust, removable with fine sandpaper.	None.	Broken, excessive rust.
Strapping	Present and unweakened by rust or distortion.	Missing, rusted or distorted.	None.
Painting and	Marking legible, correct, and complete. Painted orange if light box.	Light box, reused box, marking illegible. Marking on box not in agreement with marking on inner packaging. Marking incomplete (see para 2-3c).	None.
Metal ends, wood or fiber container	Minor rust.	None.	Perforations, excessive rust or ends which are crushed or not securely crimped to body.
Body and cap, wood or fiber container	No opening through which moisture could penetrate to item. No hole of any kind. No mold or mildew. Slight accumulation of dirt. No mold, milder or rot. Slight accumulation of dirt. Free from wrinkles caused by looseness between layers. Blisters with combined area less than 1/2 square inch. No moisture absorption.		Holes, perforations, punctures, tears, cuts, loose seals. Cuts, tears or gouges closer than 1 inch to closure, more than 1/2 square inch in area, or through all impregnated layers. Molded or mildewed. Heavy accumulation of dirt.
Barrier material		None.	Molded, mildewed or rotted. Heavy accumulation of dirt. Wrinkled or peeling. Blisters with combined area of more than 1/2 square inch.
		None.	Wet or soft containers.

Table 2-1. Inspection Criteria for Packaging - Continued

Item	Acceptable	Repairable	Unrepairable
Body and Cap	Minor dents.  Minor rust.  No hole of any kind.	None.  None.  None.	Deep dents or scoring in drum. Rust which has caused pitting and perforations.  Puncture.
<b>Steel Drum for M142 Atomic Explosion Simulator</b>			
Drum	Marking legible and complete.  Dents, not broken through. Minor rust.	Marking illegible. Marking incomplete (see para 2-3c). None. Major rust, not broken through.	None.  Dents broken through. Major rust on inside.
Metal Containers	No hole of any kind.	None. Bulged containers (see para 2-16).	Puncture.
<b>Foam Support Box for M27 Sagger</b>			
Foam Support Box	Minor dents. No hole of any kind.  No deterioration.	None. None. Small cracks. None.	Deep dents. Puncture. Large cracks. Signs of deterioration.

c. The following information must be legible on each box and on steel drum of M142 Atomic Explosion Simulator (see fig. 2-1).

- (1) National Stock Number (NSN).
- (2) Department of Defense Identification Code (DODIC) (repeated on ends of box).
- (3) Department of Transportation (DOT) designation.

- (4) Quantity.
- (5) Nomenclature.
- (6) Lot number (repeated on ends of box).
- (7) Month and year loaded.
- (8) Gross weight.
- (9) Cubical displacement.

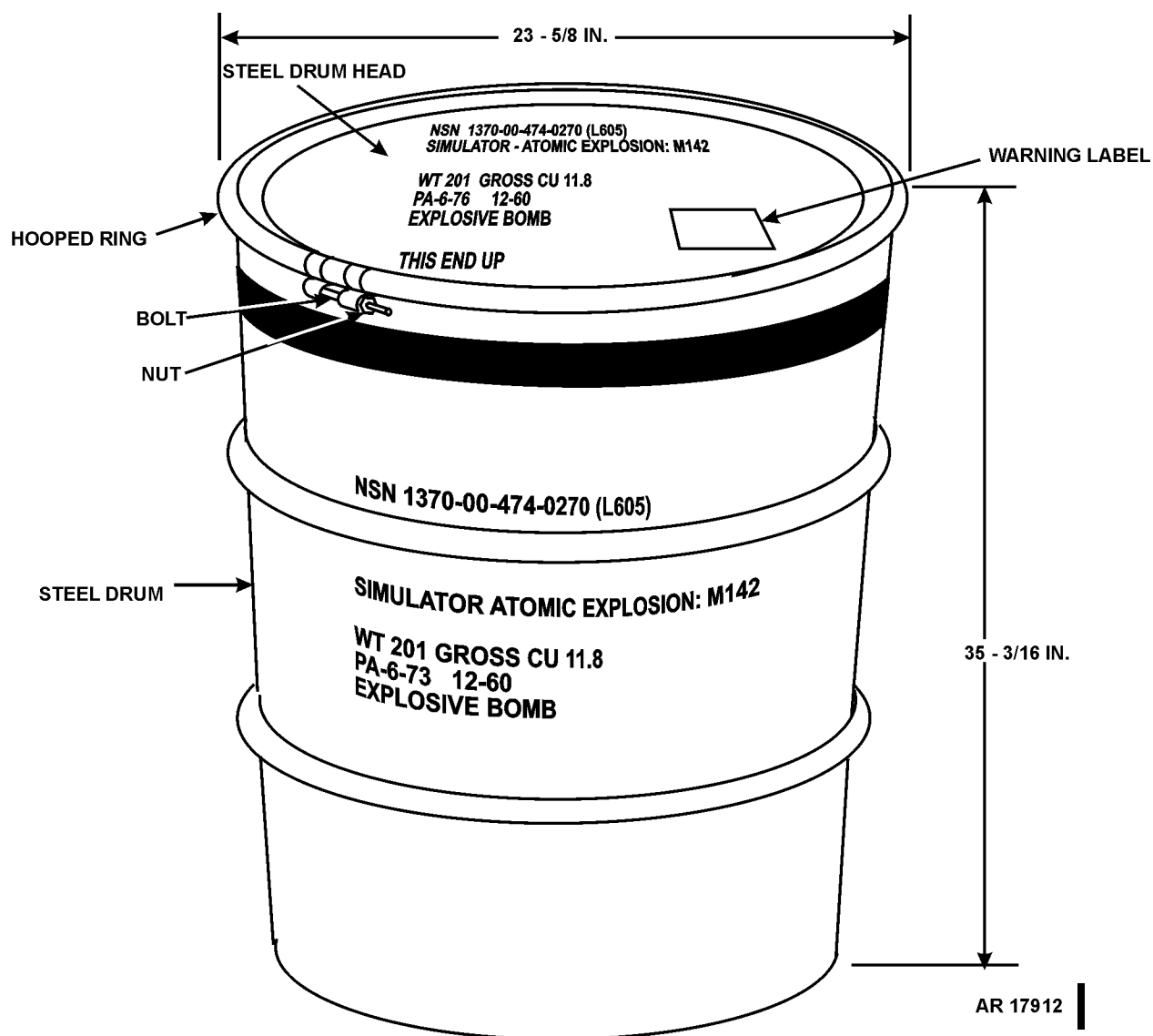


Figure 2-1. Atomic Explosion Simulator M142.

## 2-4. Corrective Action

- a. Make repairs as instructed in the following paragraphs. If serviceable packing has been saved, it may be used instead of making repairs, provided that markings on boxes are changed to agree with contents.
- b. If moisture-proof container or barrier bag is penetrated, i.e., hole, tear, perforation, puncture, or cut, forward items contained therein to authorized personnel for disposal. The items have probably been damaged by moisture.
- c. Before repairing a damaged box, except for simple re-marking, remove contents.

## 2-5. Unpacking Procedures

### CAUTION

**DO NOT OPEN BARRIER BAGS OR HERMETICALLY SEALED CONTAINERS UNTIL PYROTECHNIC ITEMS ARE TO BE ISSUED. EXPOSURE TO MOISTURE IN THE AIR CAN RESULT IN DUDS OR OTHER MALFUNCTIONS.**

- a. *General.* Organizational maintenance personnel will save some boxes and packing material for immediate reuse. Contact the direct support unit for disposition of remaining boxes. If boxes are needed and none are available, request boxes from direct support units. For repackaging procedures, refer to paragraph 2-15.
- b. *Pallets.*

### WARNING

**WEAR GLOVES AND SAFETY GLASSES OR GOGGLES WHEN CUTTING AND HANDLING METAL STRAPPING. AVOID BEING STRUCK BY ENDS OF STRAPPING WHEN TENSION IS RELEASED.**

- (1) Cut strapping with metal cutting shears. Never attempt to break strapping by prying or twisting, this can damage the boxes and their contents.
- (2) Remove boxes from pallet.
- (3) Dispose of strapping and nonrecoverable materials. Contact the direct support unit for disposition of serviceable pallets and components.
- c. *Wooden Ammunition Packing Boxes (fig. C-2).*

### WARNING

**TO PREVENT INJURY, RELEASE TENSION ON STEEL STRAPPING BY PRESSING DOWN ON TOP OF BOX WHILE CUTTING STRAPS ON SIDE OF BOX IN (1) BELOW.**

- (1) Cut steel strapping with metal shears. Remove and dispose of strapping. Never attempt to break strapping by prying or twisting, this can damage the boxes and their contents, and cause possible injury to personnel.
- (2) Cut metallic seal with pliers. Discard seal.
- (3) Turn hasp catch and open hasps on hinge and hasp boxes, or pull out on spring latch to release on spring-latch boxes.
- (4) Lift box top and remove top padding. Note top position for reclosing on springlatch boxes.
- (5) Remove inner packs.
- d. *Barrier Bag.*
  - (1) Cut barrier bag open along edge with most excess material as close to sealed edge as possible.
  - (2) Cut or remove tape and open inner container.
  - (3) Remove padding, if any.
  - (4) Remove items. If all items are not removed, close and reseal barrier bag with adhesive tape. (Refer to appendix D for suitable size tape.)
- e. *Hermetically Sealed Container.*
  - (1) Using key attached to container, remove sealing strip.
  - (2) Remove top of container.

- (3) Remove any padding pieces from container.
- (4) Remove item.

f. *Fiber Container.*

- (1) Remove adhesive tape.
- (2) Remove top of container.
- (3) Remove any padding pieces from container.
- (4) Remove item.
- (5) Save all containers-when possible-for repack.

## **Section II. TOOLS AND EQUIPMENT**

### **2-6. Common Tools and Equipment**

Standard and commonly use tools and equipment having general application to military pyrotechnics are authorized for issue by tables of organization and equipment (TOE).

### **2-7. Repair Parts and Special Tools**

Repair parts and special tools required at organizational level are listed in appendix C.

## **Section III. MAINTENANCE**

### **2-8. General**

Organizational maintenance is performed by designated personnel in using units and is primarily preventive in nature. It is performed to prevent deterioration of pyrotechnics due to rough handling and exposure. Direct support units may be called upon to provide technical advice, assistance, packing materials, and consumable supplies for accomplishing maintenance. Responsibilities of organizational maintenance units are limited to those functions listed in Section II, appendix B.

### **2-9. Consumable Supplies**

- a. Paint, cleaning compounds, and other consumable supplies authorized for use by organizational maintenance personnel are listed in Appendix D.
- b. Consumable supplies should be requisitioned through normal supply channels on an as-required basis.

### **2-10. Maintenance of Box Hardware**

a. *Repair of Damaged Hardware.* Hardware which has been damaged to the point that is inoperable is usually irreparable; however, minor damage can usually be corrected by straightening, as follows:

- (1) Using pliers carefully, bend damaged item until its configuration is the same as the serviceable item.
- (2) Test repaired hardware for proper functioning.

b. *Replacement of Irreparable Hardware.* Hardware which cannot be repaired can be replaced with a serviceable item cannibalized from an unserviceable container, as follows: (1) Using a screwdriver, remove unserviceable hardware.

- (2) Attempt to reinstall serviceable hardware in existing holes. Secure with screws.
- (3) If screws are missing or cannot be tightened in existing holes, proceed as follows:

- (a) Replace missing screws with others obtained from an unserviceable box.
- (b) If screws cannot be tightened, move hardware (with box top in place) to a different location where screws can be secured. IF necessary, carve notch to accommodate hinge pin.
- (c) Mark location for attaching screws and remove hardware.
- (d) Drive and remove a small nail at each location to provide a pilot hole.
- (e) Place hardware and screws in position and secure.

c. *Removing Rust or Corrosion from Hardware.*

- (1) Remove rust or corrosion from hardware by first brushing with a wire brush.
- (2) Cover with primer or paint.

d. *Replacing Broken, Loose, or Deteriorated Strapping.*

- (1) Cut pieces of 5/8-inch banding of sufficient length to go around box plus about 6 to 8 inches.
- (2) Position strap(s) under box.
- (3) Insert one strap end into strap stretcher so that strap is held firmly by stretcher, with about 3 inches of strap protruding.
- (4) Place clip over strap end.
- (5) Thread loose end of strap through clip and into stretcher head.
- (6) Tighten strap by repeated movement of ratchet lever, until edges begin to cut into box.
- (7) Using banding crimper, crimp clip in two places.
- (8) Release locking pawl on stretcher and slide stretcher out.
- (9) Cut off excess strapping.
- (10) Repeat (3) through (9) above, for each strap.

**2-11. Maintenance of Boxes**a. *Repair of Cracks and Splits in Wood.*

- (1) Hold board tight so that the crack or split is closed.
- (2) Hammer corrugated fasteners into wood at 4 to 6-inch intervals. Fastener should be centered across crack.

b. *Repair of Broken Cleats or Wood Handles.*

- (1) Remove broken cleat with claw hammer or pry bar.
- (2) Remove serviceable cleat with claw hammer or pry bar from an otherwise unserviceable box.
- (3) Position serviceable cleat on box and secure with 3 to 5 small nails.
- (4) Bend nails over inside of box with hammer.

c. *Repair of Rope or Strap Handles.*

- (1) Remove cleats holding handle with claw hammer or pry bar.
- (2) Remove serviceable handle from an otherwise unserviceable box by removing the holding cleats with claw hammer or pry bar.

**NOTE****Do not remove nails or staples attaching handle to cleats.**

- (3) Position serviceable handle and cleats and attach to box with 3 to 5 nails in each cleat.
- (4) Bend nails over inside box with hammer.

d. *Painting of Wood Boxes.* Normally, used boxes will not be painted except to obliterate previous markings or to indicate less than full pack (see para. 2-14).

e. *Releasing hydrogen gas from bulged boxes.*

- (1) Due to possible violent expansion of wooden boxes when banding is cut, boxes must be confined prior to cutting bands.

**NOTE**

- **Due to different types of shipping containers, holding fixture to confine boxes must be locally designed and fabricated to meet needs of the operation.**
- **Gas release should be conducted in a well-ventilated area free of flammables, explosives, fire, open flame and spark-producing devices, other ignition sources or chemical contaminants. All persons opening containers must wear a face shield, flame-retardant clothing, conductive sole shoes, or safety shoes with conductive straps.**

(2) Remove barrier bags from boxes and use non-sparking pick to puncture bag releasing gas. Heat seal barrier bag or replace.

- (3) Repair or replace wooden shipping containers and repack items.

## 2-12. Marking of Boxes

a. Normally, box remarking at the organizational level will be a touch-up operation. Faded or damaged box markings may be restored, using a waterproof black ink marker or a small brush and paint. Minor changes, such as a change of lot number to reflect the items actually repacked in a box, may be made by merely crossing out the incorrect number(s) and neatly printing the correct one(s) immediately adjacent, using a waterproof black ink marker or a small brush and paint.

b. If it is necessary to completely re-mark a box:

(1) Determine exactly what must be marked on the box and in what order it must be placed. Refer to paragraph 2-3c and/or copy from the original box, an identical box, or the inner packaging. Note the size of the letters used and the space between lines.

(2) Cover the old, unwanted markings with a coat of marking obliterating lacquer and allow it to dry.

(3) If possible, have a stencil cut by an ammunition company or other nearby organization having the facilities. Using masking tape, secure the stencil over the area to be marked and spray or brush black paint evenly over it to mark the box. If a stencil is not available, proceed to (4) below.

(4) Using a pencil and any available straight edge, draw a series of parallel lines spaced as noted in (1) above.

(5) Neatly letter the required markings, using a waterproof black ink marker or a small brush and paint.

c. Check markings for accuracy and legibility.

d. Allow markings to dry before handling.

## 2-13. Cleaning, Touch-up, and Marking of Steel Drum for M142 Atomic Explosion Simulator

a. Make diagram of markings and record all markings.

b. Remove dirt, mud, and other foreign material, using rags or brushes. Use rags dipped in alcohol to remove grease.

c. Using wire brush, remove flaked, chipped, blistered or peeling paint.

d. Remove rust, using wire brush or sandpaper.

e. Allow alcohol-cleaned surfaces to dry thoroughly before painting.

f. Apply primer to all bare metal.

g. Allow primed surfaces to dry thoroughly.

h. Apply white enamel to primed surfaces, or brown lacquer to the band.

i. Allow freshly painted surfaces to dry thoroughly.

j. Mark in accordance with paragraph 2-12.

k. Check markings for accuracy.

l. Allow markings to dry before handling.

## 2-14. Painting and Marking of Boxes with Light Loads

### NOTE

**Organizational maintenance personnel will apply this procedure only when boxes with less than full contents are returned to storage area or transported to new location. When painting of a light box is required, re-marking (except quantity) may be avoided by applying masking tape over markings prior to painting.**

a. Check contents with markings on box to verify that nomenclature and lot number are correct.

b. Make diagram of markings on box and record all markings except quantity figure (or cover markings per note above).

c. Apply orange enamel to all outer surfaces of box. If enamel is not available, use orange lacquer.

d. When box is dry, re-mark as diagrammed (b above) (see para 2-12), or remove masking tape.

e. Count quantity of items in box and mark number on box in same position as original quantity figure.

f. Print words LIGHT BOX on each side of box, using approximately the same size letters as the original markings.



## 2-15. Repacking Procedures

### a. General.

(1) Repacking will depend on the availability of packaging materials. Additional packaging materials will be obtained from direct support units. Table 2-2 contains packing and marking data for standard packaging.

(2) Assure that proper nomenclature and lot number for items are marked on both inner and outer packages. Partially filled boxes must be painted and marked as instructed in paragraph 2-14.

(3) For Simulator Launching, Anti-Tank, Guided Missile and Rocket, M22 repacking, use available packing materials or original packing if possible. NSN has not been assigned to the packing materials yet.

(4) For the M796 and BBU-35/B Impulse Cartridges, ensure cartridges are packed separately when repacking.

### b. Barrier Bag.

(1) Place protective materials at sensitive points of item.

(2) Place item(s) into bag or carton.

(3) Close carton and seal with tape.

(4) Wrap carton in barrier material.

(5) Seal barrier material or bag with tape (refer to appendix D for correct tape type).

### c. Hermetically Sealed Container.

(1) Slide item into container.

(2) Use adequate filler material to assure a tight fit.

(3) Cover any sensitive components with padding.

(4) Place top on container.

(5) Seal with plastic filament tape or black nylon tape by wrapping around the joint in a double layer and folding edges over top.

### d. Wooden Box.

(1) Verify that markings on inner pack and box agree.

(2) If necessary, unit maintenance will re-mark box as instructed in paragraph 2-12 to agree with contents.

(3) Place inner pack(s) into box. Position items to balance load for carrying.

(4) Use adequate filler material to assure a tight pack.

(5) Close top.

(6) On hinge and hasp box, close hasp and rotate hasp catch to latch position.

(7) Secure latch or hasp catch with piece of metallic seal wire, if available, otherwise, use light wire.

(8) Unit maintenance personnel will mark partially filled boxes in accordance with paragraph 2-14.

### e. Fiber Container.

(1) Holding container at a slight angle (30°-60°), insert item into the container and seat firmly.

(2) Place padding on item as required. Secure with tape, if necessary.

(3) Slide on end cap.

(4) Seal end cap by covering joint with two layers of plastic filament tape or black nylon tape.

## 2-16. Releasing Gas from PA-19 Metal Containers

a. For protection from cover flying open, a wooden box should be fabricated locally with an open front which will allow a PA-19 container to be inserted. Container handle should be accessible with a clearance of one to two inches between container lid and box.

### NOTE

Gas release should be conducted in a well-ventilated area, free of flammables, explosives, fire, open flame and spark-producing devices, other ignition sources or chemical contaminants. All persons opening containers must wear a face shield, flame-retardant clothing, and conductive sole shoes or safety shoes with conductive straps.

b. For containers with an end handle, hold handle with downward force, and with a non-sparking tool shaped in the form of a "J", pull latch forward. Keep latch in constant contact with hasp, if possible.

c. For containers without an end handle, hold lower half of container body exerting a downward force and, with a non-sparking tool shaped in the form of a "J", pull latch forward. Keep latch in constant contact with hasp, if possible.

d. Due to gas pressure within container, cover may open with considerable force. Be sure that PA-19 container is grounded to work bench or other source ensuring continuity to a good ground.

e. If cover does not move from container body breaking container seal, utilize "J"-shaped non-sparking tool to pry lid open releasing entrapped gas.

f. A hissing sound may accompany release of gas. If no hissing sound is detected, check to make sure lid has opened. If it has not, repeat step 5. If container is open, reseal container and remove from fabricated wooden box.

**Table 2-2. Packing and Marking Data.**

Item	Wood Packing Box			Cube (ft)
	Items Per Box	Items Per Inner Pack	Total Weight (lb)	
CARTRIDGES				
Cartridge, Photoflash: M112A1	40	10	75	1.5
Cartridge, Photoflash: M123A1	12	3	74.4	1.7
Cartridge, Photoflash, Practice: M121	40	10	75	1.5
Cartridge, Photoflash, Practice: M124	12	3	74.4	1.7
FLARES				
Flare, Surface: Airport, M76	1	1	42	1.0
Flare, Surface: Trip, M49A1	32	32	46.5	1.74
Flare, Countermeasure: Aircraft, M206	100	50	67	1.3
Flare, Countermeasure: Aircraft, M211	72	36	92	1.3
Flare, Countermeasure: Aircraft, M212	100	50	75	1.3
Flare, Ballistic Aerial Target; Infrared Tracking, MK 33, Mod 0	50	25	55.5	0.93
SIGNAL				
Signal, Illumination, Aircraft Double Star,	80	10	57.5	1.6
AN-M37A2 (Red-Red)				
AN-M38A2 (Yellow-Yellow)				
AN-M39A2 (Green-Green)	80	10	57.5	1.6
AN-M40A2 (Red-Yellow)	80	10	57.5	1.6
AN-M41A2 (Red-Green)	80	10	57.5	1.6
Single Star,				
AN-M43A2 (Red)	80	10	57.5	1.6
AN-M44A2 (Yellow)	80	10	57.5	1.6
AN-M45A2 (Green)	80	10	57.5	1.6
TRACERS				
Tracer, Double Star,				
AN-M53A2 (Yellow Tracer, Red-Yellow)	80	10	57.5	1.6
AN-M54A2 (Green Tracer, Red-Red)	80	10	57.5	1.6
AN-M55A2 (Green Tracer, Green-Red)	80	10	57.5	1.6
AN-M56A2 (Red Tracer, Green-Green)	80	10	57.5	1.6
AN-M57A2 (Red Tracer, Red-Red)	80	10	57.5	1.6
SIGNALS				
Signal, Kit, Personnel Distress:				
M185 (Red)	240	60	135	5.7
M186 (various colors)	240	60	135	5.7
Foliage Penetrating (Red) DODIC L119	100	100	90	8

**Table 2-2. Packing and Marking Data - Continued.**

Item	Wood Packing Box			Cube (ft)
	Items Per Box	Items Per Inner Pack	Total Weight (lb)	
SIGNALS - Continued				
Signal, Illumination, Ground: M187 (red) M188 (white) M189 (green) M190 (amber)	1,250	50	81	2.1
Signal, Smoke Ground: M166 (white) M167 (green) M168 (red) M169 (yellow)	240	6	56	1.2
Signal, Illumination, Ground: Green Star Parachute, M19A2	30	1	62	1.8
Signal, Smoke Ground: M62 (red) M64 (yellow) M65 (green) M66 (violet)	30	1	61	1.8
Signal, Illumination, Ground: Green Star, Cluster, M125A1 Red Star, Cluster, M158 White Star, Cluster, M159 Red Star Parachute, M126A1 White Star, Parachute, M127A1 Green Star, Parachute, M195	36	1	55	1.5
Signal, Smoke Ground: Yellow, Parachute, M194 Green, Parachute, M128A1 Red, Parachute, M129A1	36	1	55	1.5
Signal, Illumination, Ground: Red Star, Parachute, M131	25	1	50	1.2
Signal, Illumination, Marine: Two Star, AN-MK75	100	5	57	1.68
Signal, Smoke And Illumination, Marine: AN-MK13 Mod 0 Simulators	108	12	80	3.2
Simulator, Projectile Air Burst: Charge, Smoke, Puff, White	200	5	79	2.48
Simulator, Projectile Air Burst: M27A1B1	36	9	51.3	2.28
Simulator, Projectile Air Burst: M74A1	80	10	57.5	1.6
Simulator, Booby trap: Flash, M117 Illuminating, M118 Whistling, M119	150	5	47	1.5
Simulator, Atomic Explosion: M142	None	1	201	11.8
Simulator, Projectile, Ground Burst: M115A2	100	5	67.35	3.8
Simulator, Flash, Artillery: M110	30	1	55	1.8

**Table 2-2. Packing and Marking Data - Continued.**

Item	Wood Packing Box			Cube (ft)
	Items Per Box	Items Per Inner Pack	Total Weight (lb)	
SIMULATORS - Continued				
Simulator, Flash, Artillery: M21	162	9	94.6	4.34
Simulator, Target Hit: M25	162	9	86	4.34
Simulator, Target Kill: M26	60	2	117	4.03
Simulator, Pyrotechnic, Cartridge, 50MM: M800	162	9	94.6	4.34
Simulator, Tank, Main Gun Fire, M30	360	30	21	2.1
Simulator, Direct-Indirect Fire Cue, M31A1	360	12	4.73	2.1
Simulator, Hostile Fire, M34	216	12	37	1.75
Simulator, Target Hit, White Star, M35	216	12	39	1.75
Simulator, Antitank Guided Missile Signature: M27	12	12	478	83.9
Simulator, Hand Grenade: M116A1	150	5	65	3.1
Detonation Simulator, Explosive: M80	2,500	50	68	3.8
Simulator, Launching, Antitank, Guided Missile and Rocket, M22	240	10	40	1.5
MISCELLANEOUS PYROTECHNICS				
Fusee, Warning, Railroad: Red, M72 10-minute, 15-minute, 20-minute	40	10	46	1.3
Marker, Location, Marine: Dye, AN-M59	30	10	70	4.4
Starter, Fire: M2	500	1	35	1.12

## CHAPTER 3 SHIPMENT AND STORAGE

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### Section I. SHIPMENT

#### 3-1. Precautions

Pyrotechnic devices must be adequately protected during shipment. Damaged, contaminated, or otherwise degraded material may be dangerous and its usefulness may be impaired.

#### 3-2. Transportation

a. Block and brace pyrotechnic packages being transported in trucks, jeeps, and other tactical vehicles. Blocking and bracing must be adequate to withstand sudden stops and starts, as well as off-road operations.

b. If packing is broken or damaged in shipment, inspect as instructed in paragraph 2-3 and take corrective action as indicated.

#### 3-3. Handling

### CAUTION

**IMPROPER HANDLING OF PYROTECHNIC MATERIALS CAN AFFECT THEIR RELIABILITY AND SAFETY, CREATING CONDITIONS HAZARDOUS TO PERSONNEL.**

Do not roll, drop, throw, or subject boxes to rough handling.

### Section II. STORAGE

#### 3-4. Precautions

a. Select level, well-drained sites free from readily ignitable and flammable materials.

b. Provide nonflammable or fire-resistant overhead covers (e.g., tarpaulin) for all items. Maintain overhead space of approximately 18 inches between cover and items. Keep cover at least 6 inches from pile on the ends and at sides to permit circulation of air.

c. Temporarily store unserviceable items in a segregated area.

d. Temporarily store items returned by the using unit in a segregated area for inspection and repacking.

#### 3-5. Data

a. *Field Storage Compatibility Groups.*

(1) Storage compatibility groups consist of primary groups of pyrotechnic items, with comparable storage risks grouped together for storage in the field. Storage safety procedures are based on the following: (a) A Field Storage Unit (FSU) is composed of a group of stacks. The maximum quantity of items is stored in each stack within each FSU. The minimum distance between FSU's is specified in table 3-1.

(b) Normally, only one kind of pyrotechnic material is stored in a stack. Items should be arranged in stacks in the best manner to best facilitate inventory and inspection. Where camouflage is a consideration, stacks may be stepped in toward the top (terraced or pyramid stacking) to decrease shadows.

(2) All pyrotechnic items in this technical manual are in field storage category D.

**Table 3-1. Quantity-Distance for Field Storage**

Gross tons per stacks	Gross tons per FSU	Minimum distance in feet between			
		Stacks unbarricaded	Stacks barricaded	FSU unbarricaded	Categories
Less than 10	400	40	30	300	750
10-20 maximum	400	50	40	300	760

b. *Quantity-Distance Table For Field Storage.* Data specified in table 3-1 is to be used as a guide when storing military pyrotechnics in the field only. Any reduction of distances or increase in tonnage will increase the probability of loss of life and pyrotechnic devices.

c. *Permanent Installation Storage.* For permanent storage, standard quantity-distance classes and storage compatibility groups given in TM 9-1300-206 apply.

### 3-6. Procedures

- When stacking, use heavy, well-supported dunnage to prevent the stack from sinking, and to keep the bottom tier off the ground.
- Use a hardstand of gravel and sand, when possible, rather than excessive dunnage.
- Allow at least a 6-inch clearance beneath the pile for air circulation.
- Dig suitable trenches around stacking area to prevent water from flowing under the pile.

## APPENDIX A REFERENCES

### A.1 SCOPE.

This appendix lists all Army regulations, forms, pamphlets, supply bulletins, and technical manuals referenced in this manual. The publication index (DA Pam 25-30) should be consulted frequently for latest changes or revisions of references given in this appendix and for new publications relating to the material covered in this manual.

### A.2 ARMY REGULATIONS.

Malfunctions Involving Ammunition and Explosives .....	AR 75-1
Accident Reporting and Records.....	AR 385-40
U.S. Army Explosives Safety Program .....	AR 385-64
Reporting of Supply Discrepancies.....	AR 735-11-2

### A.3 FORMS.

U.S. Army Accident Report .....	DA Form 285
Recommended Changes to Publications and Blank Forms.....	DA Form 2028
Transportation Discrepancy Report.....	SF Form 361
Report of Discrepancy.....	SF Form 364

### A.4 PAMPHLETS.

Consolidated Index of Army Publications and Blank Forms.....	DA Pam 25-30
Ammunition and Explosives Safety Standards .....	DA Pam 385-64
The Army Maintenance Management System (TAMMS) Users Manual.....	DA Pam 750-8

### A.5 SUPPLY BULLETINS .

Inspection of Supplies and Equipment Ammunition Surveillance Procedures.....	SB 742-1
Signal, Illumination, Ground: Green Star, Parachute, M19 Series; Surveillance Function Test .....	SB 742-1370-3
Simulator, Projectile, Air Burst, M27A1B1; surveillance Function Test.....	SB 742-1370-6
Simulator, Projectile, Air Burst; Charge, Smoke Puff, White; Surveillance Function Test .....	SB 742-1370-8
Flare, Surface: Trip, M49; Surveillance Function Test .....	SB 742-1370-9

A.5 SUPPLY BULLETINS - Continued.

Signal, Illumination, Aircraft: Double Star, Red-Red, AN-M37 Series; Double Star, Yellow-Yellow, AN-M38 Series; Double Star, Green-Green, AN-M39 Series; Double Star, Red-Yellow, AN-M40 Series; Double Star, Red-Green, AN-M41 Series; Double Star, Green-Yellow, AN-M42 Series; Surveillance Function Test .....	SB 742-1370-11
Signal, Illumination, Aircraft: Yellow Tracer, Red-Yellow Star, AN-M53 Series; Green Tracer, Red-Red Star, AN-M54 Series; Green Tracer, Green-Red Star, AN-M55 Series; Red Tracer, Green-Green Star, AN-M56 Series; Red Tracer, Red-Red Star, AN-M57 Series; Red Tracer, Green-Red Star, AN-M58 Series; Surveillance Function Test .....	SB 742-1370-12
Detonation, Simulator, Explosive: M80; Surveillance Function Test .....	SB 742-1370-13
Fusee, Warning Railroad: Red, 20 Minute, M72; Surveillance Function Test .....	SB 742-1370-14
Signal, Illumination, Ground: Star Cluster, White, M18 Series; Green, M20 Series; Amber, M22 Series; Red, M52 Series Surveillance Function Test .....	SB 742-1370-15
Signal, Smoke, Ground: Red, M62; Yellow, M64; Green M65 Surveillance Function Test .....	SB 742-1370-16
Signal, Illumination, Red Star, Distress, Parachute, M131 Surveillance Function Test .....	SB 742-1370-37
Simulator, Projectile Airburst, Liquid (SPAL): M9 Ammunition Surveillance Procedures .....	SB 742-1370-94-4
Simulator, Projectile, Ground Burst: M115 Series Ammunition Surveillance Procedure .....	SB 742-1370-94-418
Signal Kit, Personnel, Distress: M185 and Signal Kit, Personnel, Distress: M186 Ammunition Surveillance Procedures .....	SB 742-1370-94-455
Signal, Illumination Ground: Parachute, Red Star, M126 Series; White Star, M127 Series; Green Star, M195 Ammunition Surveillance Procedure .....	SB 742-1370-94-700
Signal, Illumination, Ground: Star Cluster, Green, M125 Series (1370-L314); Red, M158 (1370-L306); and White, M159 (1370-L307) Ammunition Surveillance Procedures .....	SB 742-1370-94-703
Signal, Illumination, Aircraft, Single Star: Red-AN-M43A1/A2 (1370-L231); Yellow-AN-M44A1/A2 (1370-L232); Green-AN-M45A1/A2 (1370-L233) Ammunition Surveillance Procedures .....	SB 742-1370-94-704
Signal, Smoke, Ground: Parachute, M128A1, Green (1370-L324); M129A1, Red (1370-L323); M194, Yellow (1370-L293) Ammunition Surveillance Procedures .....	SB 742-1370-94-720
Signal, Smoke and Illumination, Marine: AN-MK 13 Mod 0 (DODAC 1370-L275) Ammunition Surveillance Procedures .....	SB 742-1370-94-721
Simulator, Projectile, Air Burst: M74 Series Ammunition Surveillance Procedures (1370-L366) .....	SB 742-1370-94-740
Simulator, Booby Trap: Flash, M117; Simulator, Booby Trap: Illuminating, M118; and Simulator, Booby Trap: Whistling, M119 Ammunition Surveillance Procedures .....	SB 742-1370-94-741



A.5 SUPPLY BULLETINS - Continued.

Simulator, Flash, Artillery: M21 Ammunition Surveillance Procedure (DODAC 1370-L602).....	SB 742-1370-94-742
Simulator, Hand Grenade: M116A1 (1370-L601) Ammunition Surveillance Procedures .....	SB 742-1370-94-744
Flare, Surface, Trip: M49A1 (1360-L495) Ammunition Surveillance Procedure .....	SB 742-1370-94-760

A.6 TECHNICAL MANUALS .

Army Ammunition Data Sheets for Military Pyrotechnics (Federal Supply Class 1370) .....	TM 43-0001-37
Destruction of Conventional Ammunition and Improved Conventional Munitions (ICM) to Prevent Enemy Use.....	TM 43-0002-33
Operator's and Aviation Unit Maintenance (Including Repair Parts and Special Tools List) for Dispenser, General Purpose Aircraft: M130 .....	TM 9-1095-206-12&P
Operator's and Organizational Maintenance Manual (Including Repair Parts and Special Tools List) for Flare, Aircraft: Parachute, White, MK45 Mod 0; Flare, Aircraft: Parachute, MK 45 Mod 0 with Adapter for Dispenser XM19 and Dispenser, Flare: XM19 .....	TM 9-1370-201-12
Operators Manual for Pyrotechnic Signals .....	TM 9-1370-206-10
Operators Manual for Pyrotechnic Simulators.....	TM 9-1370-207-10
Photoflash Cartridges, Surface Flares and Miscellaneous Pyrotechnic Items .....	TM 9-1370-208-10
Operator, Unit, Direct Support, and General Support Maintenance Manual for Enhanced Remoted Target System (ERETS) Small Arms Muzzle Flash Simulator, Gunfire Simulator, and Small Arms Sound Simulator .....	TM 9-6920-742-14-2

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## APPENDIX B

### MAINTENANCE ALLOCATION CHART (MAC)

#### SECTION I INTRODUCTION

##### B.1 THE ARMY MAINTENANCE SYSTEM MAC.

B.1.1 This introduction provides a general explanation of all maintenance and repair functions authorized at the two maintenance levels under the Two-Level Maintenance System concept.

B.1.2 The MAC designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component shall be consistent with the capacities and capabilities of the designated maintenance levels, which are shown on the MAC in column (4) as:

Field - includes three subcolumns, Crew (C), Service (O), and Field (F) maintenance.

Sustainment - includes two subcolumns, Below Depot (H) and Depot (D) maintenance.

B.1.3 The tools and test equipment requirements (immediately following the MAC) list the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from the MAC.

B.1.4 The remarks (immediately following the tools and test equipment requirements) contain supplemental instructions and explanatory notes for a particular maintenance function.

##### B.2 MAINTENANCE FUNCTIONS.

Maintenance functions are limited to and defined as follows:

B.2.1 Inspect. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel). This includes scheduled inspection and gagings and evaluation of cannon tubes.

B.2.2 Test. To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards on a scheduled basis, i.e., load testing of lift devices and hydrostatic testing of pressure hoses.

B.2.3 Service. Operations required periodically to keep an item in proper operating condition; e.g., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases. This includes scheduled exercising and purging of recoil mechanisms.

B.2.4 Adjust. To maintain or regulate, within prescribed limits, by bringing into proper position, or by setting the operating characteristics to specified parameters.

B.2.5 Align. To adjust specified variable elements of an item to bring about optimum or desired performance.

B.2.6 Calibrate. To determine and cause corrections to be made or to be adjusted on instruments of test, measuring, and diagnostic equipment used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

B.2.7 Remove/Install. To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.

B.2.8 Replace. To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and assigned maintenance level is shown as the third position code of the Source, Maintenance and Recoverability (SMR) code.

**B.2.9 Repair.** The application of maintenance services, including fault location/troubleshooting, removal/installation, disassembly/assembly procedures, and maintenance actions to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.

#### NOTE

The following definitions are applicable to the “repair” maintenance function:

Services - Inspect, test, service, adjust, align, calibrate, and/or replace.

Fault location/troubleshooting - The process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or Unit Under Test (UUT).

Disassembly/assembly - The step-by-step breakdown (taking apart) of a spare/functional group coded item to the level of its least component, that is assigned as SMR code for the level of maintenance under consideration (i.e., identified as maintenance significant).

Actions - Welding, grinding, riveting, straightening, facing, machining, and/or resurfacing.

**B.2.10 Overhaul.** That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications. Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.

**B.2.11 Rebuild.** Consists of those services/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (e.g., hours/miles) considered in classifying Army equipment/components.

### B.3 EXPLANATION OF COLUMNS IN THE MAC.

**B.3.1 Column (1) - Group Number.** Column (1) lists Functional Group Code (FGC) numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the Next Higher Assembly (NHA).

**B.3.2 Column (2) - Component/Assembly.** Column (2) contains the item names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

**B.3.3 Column (3) - Maintenance Function.** Column (3) lists the functions to be performed on the item listed in column (2). (For a detailed explanation of these functions refer to “Maintenance Functions” outlined above.)

**B.3.4 Column (4) - Maintenance Level.** Column (4) specifies each level of maintenance authorized to perform each function listed in column (3), by indicating work time required (expressed as manhours in whole hours or decimals) in the appropriate subcolumn. This work time figure represents the active time required to perform that maintenance function at the indicated level of maintenance. If the number or complexity of the tasks within the listed maintenance function varies at different maintenance levels, appropriate work time figures are to be shown for each level. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions. This time includes preparation time (including any necessary disassembly/assembly time), troubleshooting/fault location time, and quality assurance time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the MAC. The symbol designations for the various maintenance levels are as follows:

#### Field:

- C - Crew maintenance
- O - Service maintenance
- F - Field maintenance

#### Sustainment:

- L - Specialized Repair Activity (SRA)
- H - Below Depot maintenance
- D - Depot maintenance

#### NOTE

The “L” maintenance level is not included in column (4) of the MAC. Functions to this level of maintenance are identified by a work time figure in the “H” column of column (4), and an associated reference code is used in column (6), Remarks Code. This code is keyed to the remarks and the SRA complete repair application is explained there.

**B.3.5 Column (5) - Tools and Equipment Reference Code.** Column (5) specifies, by code, those common tool sets (not individual tools), common Test, Measurement and Diagnostic Equipment (TMDE), and special tools, special TMDE and special support equipment required to perform the designated function. Codes are keyed to the entries in the tools and test equipment table.

**B.3.6 Column (6) - Remarks Code.** When applicable, this column contains a letter code, in alphabetical order, which is keyed to the remarks table entries.

#### **B.4 EXPLANATION OF COLUMNS IN THE TOOLS AND TEST EQUIPMENT REQUIREMENTS.**

**B.4.1 Tool or Test Equipment Reference Code.** The tool or test equipment reference code correlates with a code used in column (5) of the MAC.

**B.4.2 Maintenance Level.** The lowest level of maintenance

authorized to use the tool or test equipment.

**B.4.3 Nomenclature.** Name or identification of the tool or test equipment.

**B.4.4 National Stock Number.** The NSN of the tool or test equipment.

**B.4.5 Tool Number.** The manufacturer's part number, model number, or type number.

#### **B.5 EXPLANATION OF COLUMNS IN THE REMARKS.**

**B.5.1 Remarks Code.** The code recorded in column (6) of the MAC.

**B.5.2 Remarks.** This column lists information pertinent to the maintenance function being performed as indicated in the MAC.

## **SECTION II MAINTENANCE ALLOCATION CHART FOR MILITARY PYROTECHNICS**

**Maintenance Allocation Chart for Military Pyrotechnics**

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0101	01 GROUP, CARTRIDGES								
	a. Cartridge, Photoflash: M112A1 and M123A1, PRACTICE, M121 and M124	Inspect	X						
		Test	X				X		
		Unpack			X				
		Repack							
		Clean	X						
		Mark			X				
		Install	X						

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0201	b. Packaging for Cartridge (Wooden Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
	02 GROUP, FLARES									
	a. Flare, Surface: Trip M49A1	Inspect	X							
		Test					X			
		Unpack	X							
		Repack			X					
0202		Clean	X							
		Touch up			X					
		Mark			X					
		Install	X							
		Paint			X					
		Repair					X			
		Replace								
	b. Packaging for Flare (Wooden Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
	Repair			X						
	Replace			X						
0202	a. Flare, Aircraft, Counter- measure, M206	Inspect	X							
		Test					X			
		Unpack	X							
		Repack			X					
		Clean	X							
		Touch Up			X					
		Mark			X					
	Install	X								

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0203	b. Packaging for Flare (Metal Container)	Inspect			X				
		Test					X		
		Clean	X						
		Touch up			X				
		Mark			X				
		Paint			X				
		Repair					X		
	Replace			X					
	a. Flare Ballistic Aerial Target; Infrared Tracking MK33, Mod 0	Inspect	X						
		Test						X	
		Unpack	X						
		Repack			X				
		Clean	X						
Mark				X					
Install		X							
0204	b. Packaging for Flare (Metal Container)	Inspect			X				
		Test					X		
		Clean	X						
		Touch Up			X				
		Mark			X				
		Paint			X				
		Repair					X		
	Replace			X					
	a. Flare, Aircraft, Counter- measure, M211	Inspect	X						
		Test						X	
		Unpack	X						
		Repack			X				
		Clean	X						
Touch up							X		
Mark				X					
Install	X								
Paint			X						

## Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0205	b. Packaging for Flare (Metal Container)	Inspect			X				
		Test					X		
		Clean	X						
		Touch Up			X				
		Mark			X				
		Paint			X				
		Repair					X		
		Replace			X				
	a. Flare, Aircraft, Counter- measure, M212	Inspect	X						
		Test							
		Unpack	X						
		Repack			X				
		Clean	X						
		Touch up					X		
		Mark			X				
		Install	X						
b. Packaging for Flare (Metal Container)	Paint			X					
	Inspect			X					
	Test					X			
	Clean	X							
	Touch up			X					
	Mark			X					
	Paint			X					
	Repair					X			
03 GROUP, SIGNALS	Replace			X					
	a. Signal Illumination, Aircraft: All	Inspect	X						
		Test					X		
		Unpack	X						
		Repack			X				
		Clean	X						
		Mark			X				
		Install	X						



Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0302	b. Packaging for Signal (Wooden Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
	a. Signal Kit, Personnel Distress M185, M186	Replace			X					
		Inspect	X							X
		Test								
		Unpack	X							
		Repack			X					
		Clean	X							
0303	b. Packaging of Signal (Wooden Box)	Install	X						1	
		Repair	X							
		Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
	a. Signal, Illumination, Ground: M187, M188, M189, M190	Paint			X					X
		Repair			X					
		Replace			X					
		Inspect	X							
		Test								
		Unpack	X							
b. Packaging of Signal (Wooden Box)	Repack			X						
	Clan	X								
	Mark			X						
	Install	X								
	Inspect			X						
	Mark			X						
	b. Packaging of Signal (Wooden Box)	Repair			X					
		Replace			X					
		Inspect			X					
		Mark			X					

## Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0304	a. Signal, Illumination, Ground: Cluster, M125A1, M158, M159; Signal, Illu- mination, Ground, Para- chute: M126A1, M127A1, M195; Signal, Smoke, Ground: Parachute, M128A1, M129A1, M194	Inspect	X						
		Test	X					X	
		Unpack	X						
		Repack			X				
		Clean	X						
		Install	X						
	b. Packaging of Signal (Wood Box	Repair						X	
		Replace						X	
		Inspect			X				
		Clean	X						
		Touch Up			X				
		Mark			X				
	c. Packaging of Signal (Metal Container)	Paint			X				
		Repair			X				
		Replace			X				
		Inspect			X				
		Test					X		
		Clean	X						
0305	a. Signal, Illumination, Ground: Parachute, M131	Touch up			X				
		Mark			X				
		Paint			X				
		Repair					X		
		Replace			X				
		Inspect	X						
	b. Packaging of Signal (Wood Box)	Test					X		
		Unpack	X						
		Repack			X				
		Clean	X						
		Install	X						
		Inspect			X				
	c. Packaging of Signal (Metal Container)	Clean	X						
		Touch up			X				
		Mark			X				
		Paint			X				
		Repair			X				
		Replace			X				

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0306	a. Signal, Illumination, Ground: Green Star, Para- chute, M19A2; Signal, Smoke, Ground: M62, M64, M65, M66	Inspect	X						
		Test	X					X	
		Unpack							
		Repack			X				
		Clean	X						
		Install	X						
		Inspect							
		Clean	X			X			
		Touch up				X			
		Mark				X			
0307	a. Signal, Illumination, Ground: Two Star, Red AN-M75	Paint							
		Repair							
		Replace							
		Inspect	X						
		Test						X	
		Unpack	X						
		Repack			X				
		Clean	X						
		Install	X						
		Inspect							
0308	a. Signal, Smoke and Illu- mination, Marine MK13 Mod 0	Clean	X						
		Touch up							
		Mark							
		Paint							
		Repair							
		Replace							
		Inspect							
		Clean							
		Touch Up							
		Mark							
Install	X								
Paint									

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0309	b. Packaging of Signal (Wood Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
	a. Signal, Smoke, Ground: M166, M167, M168, M169	Inspect	X							
		Test					X			
		Unpack	X							
		Repack			X					
Clean		X								
0310	b. Packaging of Signal (Wood Box)	Mark			X					
		Install	X							
		Inspect			X					
		Clean	X							
		Touch up			X					
	a. Signal Kit, Personnel Distress: Foliage Penetrat- ing (Red DODIC L199)	Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
		Inspect	X							
		Test					X			
b. Packaging of Signal (Wood Box)	Unpack	X								
	Repack			X						
	Clean	X								
	Mark			X						
	Install	X								
	Inspect			X						
	a. Signal, Smoke, Ground: M166, M167, M168, M169	Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
	b. Packaging of Signal (Wood Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code		
			Field			Sustainment					
			Crew	Service	Field	Below Depot	Depot				
			C	O	F	H	D				
0401	04 GROUP, SIMULATORS	a. Simulator, Atomic Explosion: M142	Inspect	X						2	
			Test								
			Unpack	X				X			
			Repack			X					
			Clean	X							
			Mark			X					
			Install	X							
			Repair				X				
			Replace				X				
			b. Packaging of Simulator (55 Gal. Drum)	Repack			X				
				Clean			X				
				Touch up			X				
				Mark			X				
				Paint				X			
Repair				X							
Replace				X							
0402	a. Simulator, Detonation, Explosive, M80	Inspect	X								
		Test					X				
		Unpack	X								
		Repack			X						
		Mark			X						
		Install	X								
		b. Packaging of Simulator (Wood Box)	Inspect			X					
			Clean	X							
			Touch up			X					
Mark				X							
0403	a. Simulators, Explosive Booby Trap: Flash, M117; Illuminating, M118; Whis- tling, M119	Inspect	X								
		Test					X				
		Unpack	X								
		Repack			X						
		Mark			X						
		Install	X								

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0404	b. Packaging of Simulator (Wood Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
	Replace			X						
	a. Simulator, Flash, Artil- lery, M110	Inspect	X							X
		Test								
		Unpack	X							
		Repack			X					
		Clean	X							
Mark				X						
0405	b. Packaging of Simulator (Wood Box)	Install	X					X		
		Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
	a. Simulator, Hand Gre- nade, M116A1	Repair			X					
		Replace			X					
		Inspect	X							
		Test								
		Unpack	X							
		Repack			X					
b. Packaging of Simulator (Wood Box)	Mark			X						
	Install	X								
	Inspect			X						
	Clean	X								
	Touch up			X						
	Mark			X						
	Paint	Repair			X					
		Replace			X					
		Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0406	a. Simulator, Projectile Airburst: M127A1B1	Inspect	X						3	
		Test					X			
		Unpack	X							
		Repack			X					
		Mark			X					
	b. Packaging of Simulator (Wood Box)	Install	X							
		Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
0407	a. Simulator, Projectile, Airburst: M74 or M74A1	Repair			X					
		Replace			X					
		Inspect	X							X
		Test								
		Unpack	X							
	Repack			X						
	b. Packaging of Simulator (Wood Box)	Clean	X							
		Mark			X					
		Install	X							
		Inspect			X					
		Clean	X							
Touch up				X						
0408	a. Simulator, Projectile Airburst: Charge, Smoke, Puff, White	Mark			X				3	
		Paint			X					
		Repair			X					
		Replace			X					
		Inspect	X							X
	Test									
	Unpack	X								
	Repack			X						
	Mark			X						
			Install	X						

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0409	b. Packaging of Simulator (Wood Box)	Inspect	X		X				
		Clean			X				
		Touch up			X				
		Mark			X				
		Paint			X				
		Repair			X				
	Replace	X							
	c. Percussion Cap Primer	Inspect	X						
		Test	X						
		Unpack							
Repack	X								
a. Simulator, Projectile Groundburst, M115A2	Inspect	X							
	Test	X							
	Unpack								
	Repack								
	Mark								
	Install								
0410	b. Packaging of Simulator (Wood Box)	Inspect	X		X				
		Clean			X				
		Touch up			X				
		Mark			X				
		Paint			X				
		Repair			X				
	Replace	X							
	a. Simulator, Flash, Artil- lery: M21	Inspect	X						
		Test	X						
		Unpack							
Repack									
Clean									
Mark	X								
Install	X								
b. Packaging of Simulator (Wood Box)	Inspect	X		X					
	Clean			X					
	Touch up			X					
	Mark			X					
	Paint			X					
	Repair			X					
Replace	X								



Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0411	a. Simulator, Pyrotechnic, Cartridge, 50mm: M800	Inspect Test Unpack Repack Mark Install	X  X   X		  X X  		      X		3
	b. Packaging of Simulator (Wood Box)	Inspect Clean Touch up Mark Paint Repair Replace	  X     X		   X X X X X				
0412	a. Simulator, Launching, Anti-Tank, Guided Missile and Rocket, M22	Inspect Test Unpack Repack Clean Mark Install	X  X  X  X		   X  		      X		
	b. Packaging of Simulator (Wood Box)	Inspect Clean Touch up Mark Paint Repair Replace	  X     X		   X X X X X				
0413	a. Simulator, Tank Main Gun Signature (MGSS): M30	Inspect Test Unpack Repack Clean Mark Install	X  X  X  X		   X  X		      X		

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code	
			Field			Sustainment				
			Crew	Service	Field	Below Depot	Depot			
			C	O	F	H	D			
0414	b. Packaging of Simulator (Wood Box)	Inspect			X					
		Clean	X							
		Touch up			X					
		Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
	a. Simulator, Direct-Indi- rect Fire Cue (DIFCUE): M31A1	Inspect	X							X
		Test								
		Unpack	X							
		Repack			X					
Clean		X								
0415	b. Packaging of Simulator (Wood Box)	Mark			X					
		Install	X							
		Inspect			X					
		Clean	X							
		Touch up			X					
	a. Simulator, Anti-tank Guided Missile Signature: M27 (SAGGER)	Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
		Inspect	X							
		Test					X			
b. Packaging of Simulator (Foam Support)	Unpack	X								
	Repack			X						
	Mark			X						
	Install	X								
	Inspect			X						
	Clean	X								
	Touch up			X						
		Mark			X					
		Paint			X					
		Repair			X					
		Replace			X					
		Inspect			X					

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code		
			Field			Sustainment					
			Crew	Service	Field	Below Depot	Depot				
			C	O	F	H	D				
0416	a. Simulator, Target Hit, M25	Test Unpack Repack	X	X							
				X							
		b. Packaging of Simulator		Inspect Mark Repair Replace	X						
					X						
0417	a. Simulator, Target Kill, M26	Test Unpack Repack	X	X							
				X							
		b. Packaging of Simulator		Inspect Mark Repair Replace	X						
					X						
0418	a. Simulator, Hostile Fire, M34	Test Unpack Repack	X	X							
				X							
		b. Packaging of Simulator		Inspect Mark Repair Replace	X						
					X						
0419	a. Simulator, Target Hit, White Star, M35	Test Unpack Repack	X	X							
				X							
		b. Packaging of Simulator		Inspect Mark Repair Replace	X						
					X						

Maintenance Allocation Chart for Military Pyrotechnics - Continued

(1)  Group Number	(2)  Component/Assembly	(3)  Maintenance Function	(4) Maintenance Level					(5)  Tools and Equipment Ref Code	(6)  Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
0501	GROUP 05, MISCELLANEOUS PYROTECNICS								
0502	a. Fusees, Warning, Rail- road: Red, M72, 10, 15, and 20-minutes	Inspect Test Unpack Repack Mark Install	X						
			X						
					X				
					X				
			X						
0503	b. Packaging of Fusees (Wood Box)	Inspect Clean Touch up Mark Paint Repair Replace	X		X				
			X						
					X				
					X				
			X						
0504	a. Marker, Location, Marine: Dye AN-M59	Inspect Test Unpack Repack Mark Install	X						
			X						
					X				
					X				
			X						
0505	b. Packaging of Marker (Wood Box)	Inspect Clean Touch up Mark Paint Repair Replace	X		X				
					X				
					X				
					X				
			X						
0506	a. Starter, Fire: M2	Inspect Test Unpack Repack Clean Mark Install	X						
			X						
					X				
			X						
					X				
			X						

**Maintenance Allocation Chart for Military Pyrotechnics - Continued**

(1)       Group Number	(2)       Component/Assembly	(3)       Maintenance Function	(4) Maintenance Level					(5)       Tools and Equipment Ref Code	(6)       Remarks Code
			Field			Sustainment			
			Crew	Service	Field	Below Depot	Depot		
			C	O	F	H	D		
	b. Packaging of Fire Starter (Wood Box)	Inspect Clean Touch Up Mark Paint Repair Replace	X		X  X X X X X				

### SECTION III TOOLS AND TEST EQUIPMENT FOR MILITARY PYROTECHNICS

**Tools and Test Equipment for Military Pyrotechnics**

Tool or Test Equipment Ref Code	Maintenance Level	Nomenclature	National Stock Number	Tool Number
		None		

### SECTION IV REMARKS FOR MILITARY PYROTECHNICS

**Remarks for Military Pyrotechnics**

Remarks Code	Remarks
1	The flares are not repairable, but the launcher may be repaired at the crew level.
2	All the field returns must be inspected for proper packaging.
3	Item is obsolete.

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## APPENDIX C PACKING MATERIALS, ACCESSORIES, AND TOOLS

### Section I. INTRODUCTION

#### C-1. Scope

This appendix lists packing materials, accessories, and tools required for the performance of organizational maintenance for Military Pyrotechnics.

#### C-2. General

This appendix is divided into the following sections:

- a. Section II Packing Materials. A list of packing materials authorized for the performance of maintenance at the organizational level.
- b. Section III Special Packing Tools List. A list of special tools and accessories authorized for the performance of maintenance at the organizational level.

#### C-3. Explanation of Columns

The following provides an explanation of columns in Section II and III.

- a. Part Number (Drawing Number). Indicates the primary number used by the manufacturer which controls the design and characteristics of the item. Drawings can be obtained from originating source (see CAGE Code).
- b. Commercial and Government Entity Code (CAGEC) (Formerly known as Federal Supply Code for Manufacturers (FSCM)). A five-digit code used to identify the manufacturer, distributor, or Government agency/activity that supplies the item.
- c. Figure Number. This column lists the number of the figure where the item is identified/located.
- d. Description. Indicates the federal item name and any additional description of the item required.

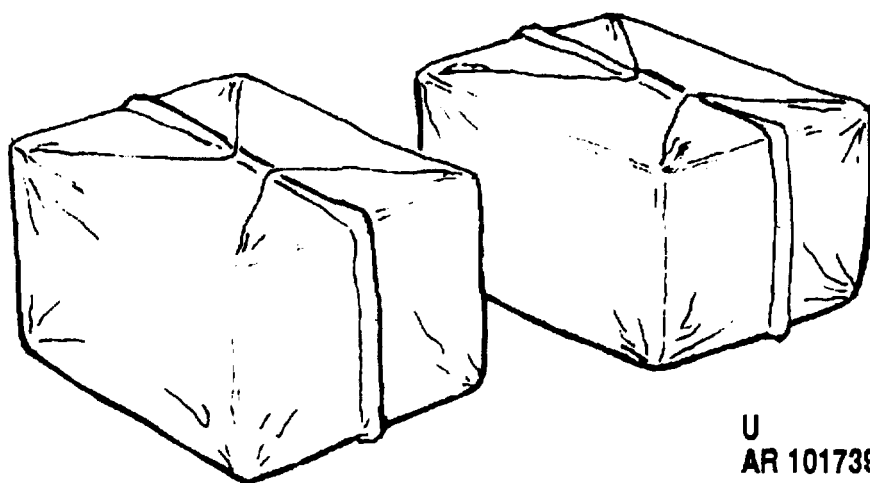


Figure C-1. Typical Box, Packing

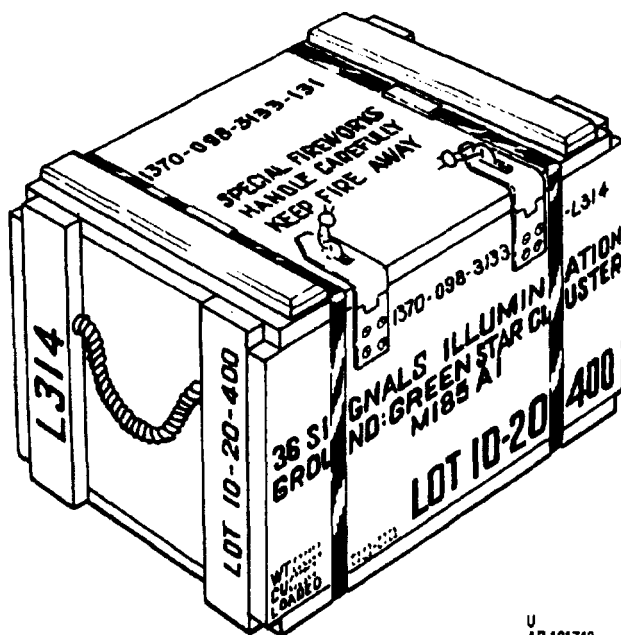


Figure C-2. Typical Ammunition Packing Box



**Section II. PACKING MATERIALS**

Part No. (Dwg No.)	CAGE Code	Figure No.	Description
<b>CARTRIDGES</b>			
			CARTRIDGE, PHOTOFLASH: M112A1
			CARTRIDGE, PHOTOFLASH, PRACTICE: M121
8860564	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
8860565	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			CARTRIDGE, PHOTOFLASH: M123A1
			CARTRIDGE, PHOTOFLASH, PRACTICE: M124
7548472	19203	C-1	BOX, PACKING, AMMUNITION:
7548473	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
<b>FLARES</b>			
			FLARE, SURFACE: TRIP, M49A1
8830880	19203	C-2	BOX, PACKING, AMMUNITION:
8830881	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			FLARE, AIRCRAFT, COUNTERMEASURE: M211
12988805	19200	C-12	BOX, PACKING, AMMUNITION:
12988808	19200	C-13	BOX, PACKING, AMMUNITION:
			FLARE, AIRCRAFT, COUNTERMEASURE; M212
12988844	19200	C-12	BOX, PACKING, AMMUNITION:
12988845	19200	C-13	BOX, PACKING, AMMUNITION:
<b>SIGNALS</b>			
			SIGNAL ILLUMINATION, AIRCRAFT:
8836949	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
8836950	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			SIGNAL KIT, PERSONNEL DISTRESS: M185 AND M186
9231550	19203	C-1	BOX, PACKING, AMMUNITION:
9231551	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in wide, 15-5/8 in. lg

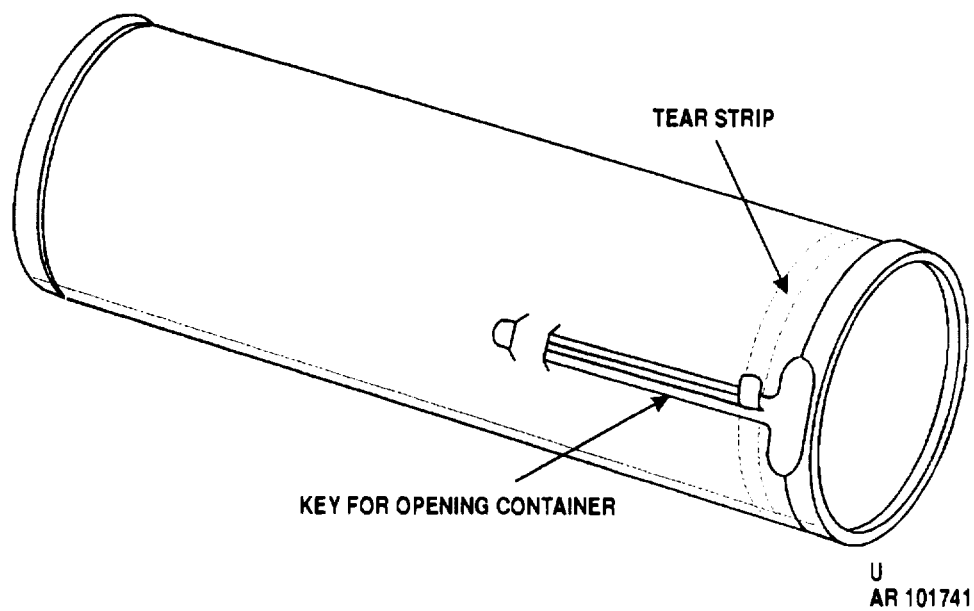


Figure C-3. Metal Ammunition Container

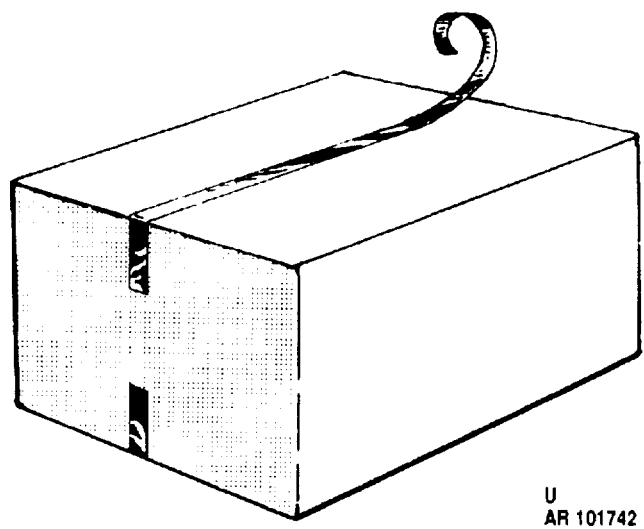


Figure C-4. Ammunition Fiber Container

## Section II. PACKING MATERIALS (CONT'D)

Part No. (Dwg No.)	CAGE Code	Figure No.	Description
<b>SIGNALS- Cont'd</b>			
			SIGNAL, ILLUMINATION, GROUND: M187, M188, M189, AND M190
9234287	19203	C-2	BOX, PACKING, AMMUNITION:
9234286	19203	C-2	BOX, PACKING, AMMUNITION: removable tray and sleeve, inner and outer
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			SIGNAL, ILLUMINATION, GROUND: CLUSTER M125A1, M158, M159; PARACHUTE M126A1, M127A1, M195; SIGNAL, SMOKE, GROUND: PARACHUTE, M128A1, M129A1, M194
7548415	19203	C-2	BOX, PACKING, AMMUNITION:
7548414	19203	C-3	CAN, HERMETIC SEALING: M492 SIGNAL, ILLUMINATION GROUND: PARACHUTE, M131
8837837	19203	C-2	BOX, PACKING, AMMUNITION:
8837838	19203	C-3	CAN, HERMETIC SEALING: M291 SIGNAL, ILLUMINATION, GROUND: PARACHUTE, M19A2; SIGNAL, SMOKE, GROUND: M62, M64, M65, AND M66
8866684	19203	C-4	CONTAINER, AMMUNITION: M104A1, fiber
8866685	19203	C-2	BOX, PACKING, AMMUNITION: SIGNAL, ILLUMINATION, MARINE: AN-M75
76-1-870	19203	C-3	CONTAINER, PACKING ASSEMBLY: METAL; consists of: bag, packing; bag; bottom; cover; body  SIGNAL, SMOKE, AND ILLUMINATION, MARINE: MK13 MOD 0
563246	10001	C-2	BOX, AMMUNITION: MK3 Mod 0
593127	10001	C-1	BOX, PACKING, AMMUNITION: MK3, Mod 0 fiberboard

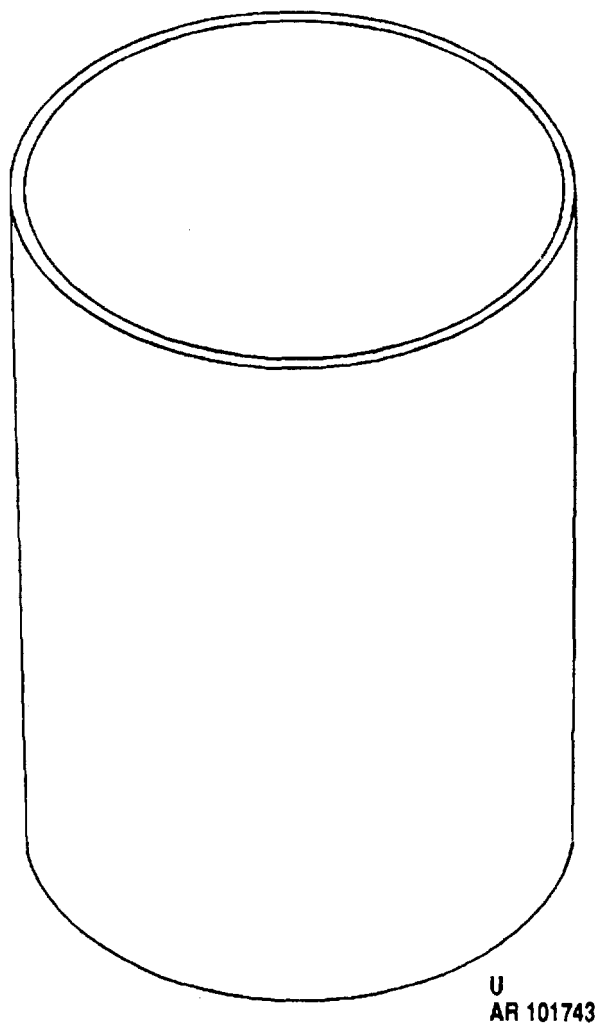


Figure C-5. Ammunition Fiber Drum

## Section II. PACKING MATERIALS (CONTD)

Part No. (Dwg No.)	CAGE Code	Figure No.	Description
			<b>SIGNALS-Cont'd</b>
9210950	19203	C-2	SIGNAL, SMOKE, GROUND: M166, M167, M168, M169
MIL-B-117	81349	C-1	BOX, PACKING, AMMUNITION: ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
8799715	19203	C-2	SIGNAL KIT: BOX, PACKING, AMMUNITION: type III; style, C30, cleated panel
6000D7047-1	27934		SIGNAL KIT, PERSONNEL DISTRESS:
			<b>SIMULATORS</b>
8864219	19203	C-5	SIMULATOR, ATOMIC EXPLOSION: M142 DRUM, FIBER, AMMUNITION:
9362676	19203	C-1	DETONATION SIMULATOR, EXPLOSIVE: M80
8853678	19203	C-2	BOX, PACKING, AMMUNITION: M80
MIL-B-117	81349	C-1	BOX, PACKING, AMMUNITION: ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			SIMULATORS BOOBY TRAP: FLASH, M117; ILLUMINATING M118
8799712	19203	C-2	BOX, PACKING, AMMUNITION:
8799713	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			SIMULATOR, BOOBY TRAP: WHISTLING, M119
8799716	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
8799717	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			SIMULATOR, FLASH, ARTILLERY: M110
8880486	19203	C-2	BOX, PACKING, AMMUNITION:
8880487	19203	C-4	CONTAINER, AMMUNITION, FIBER: M242

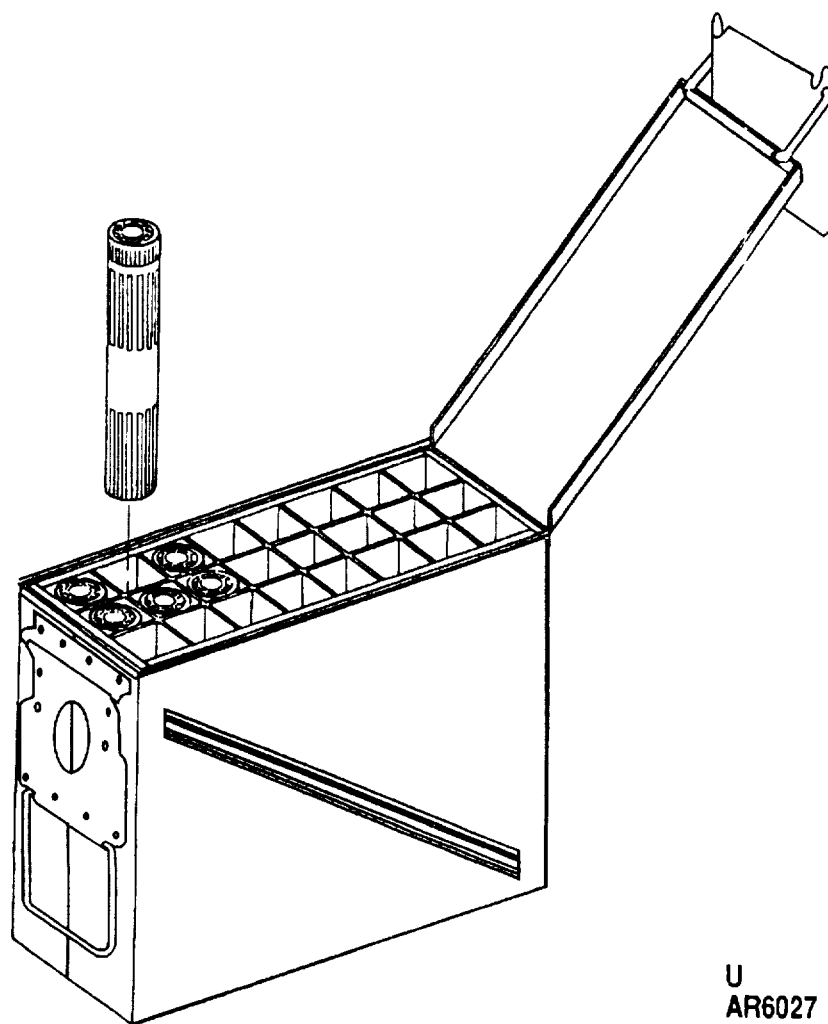


Figure C-6. Shipping and Storage Container, Cartridge: M548

## Section II. PACKING MATERIALS - Continued

Part No. (Dwg No.)	CAGE Code	Figure No.	Description
SIMULATORS - Continued			
8799714 MIL-B-117	19203 81349	C-1	SIMULATOR, HAND GRENADE: M116A1 BOX, PACKING, AMMUNITION: ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
8860597 8860596 MIL-B-117	19203 19203 81349	C-2 C-1 C-1	SIMULATOR, PROJECTILE AIRBURST: M27A1131 BOX, PACKING AMMUNITION: CARTON, PACKING, AMMUNITION: ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
8836949 8836950 MIL-B-117	19203 19203 81349	C-1 C-2 C-4	SIMULATOR, PROJECTILE AIRBURST: M74 or M74A1 BOX, PACKING, AMMUNITION: fiberboard BOX, PACKING, AMMUNITION: plywood, NN-P-530 ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
20-4072 76-2-71	81361 19203	C-2 C-4	SIMULATOR, PROJECTILE AIRBURST: CHARGE, SMOKE PUFF, WHITE BOX, PACKING, AMMUNITION: M114 fiber containers CONTAINER, PACKING, ASSEMBLY: fiber
8799710 799711 MIL-B-117	19203 19203 81349	C-2 C-1 C-1	SIMULATOR, PROJECTILE GROUND BURST: M115A2 BOX, PACKING, AMMUNITION: BOX, PACKING, AMMUNITION: B-17, paperboard ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
8880487	19203		SIMULATOR, FLASH ARTILLERY: M21 CONTAINER, AMMUNITION, FIBER: M242
12975499	19200	C-8	SIMULATOR, TANK MAIN GUN SIGNATURE (MGSS): M30 CONTAINER, AMMUNITION, FIBERBOARD
12978487 12978484	19200 19200	C-9 C-2	SIMULATOR, DIRECT-INDIRECT FIRE CUE (DIFCUE): M31A1 CONTAINER, AMMUNITION, FIBERBOARD BOX, WOOD
12972823 12972824	19200 19200	C1 C2	SIMULATOR, TARGET HIT: M25 BOX, PACKING, AMMUNITION: fiberboard BOX, PACKING, AMMUNITION:
9395639 9395638	19200 19200	C1 C2	SIMULATOR, TARGET KILL: M26 BOX, PACKING, AMMUNITION: fiberboard BOX, PACKING, AMMUNITION:
12598324 12598333	19200 19200	C-10 C-11	SIMULATOR, ANTITANK GUIDED MISSILE SIGNATURE: M27 BOX, FOAM SUPPORT BOX, PALLET TYPE, WIREBOUND
C.000760.01 C.000764.01	1PRS3 1PRS3	C14 C2	SIMULATOR, HOSTILE FIRE: M34 INNER BOX, UNIT OUTER BOX, WIREBOUND
C.000760.01 C.000764.01	1PRS3 1PRS3	C14 C2	SIMULATOR, TARGET HIT, WHITE STAR: M35 INNER BOX, UNIT OUTER BOX, WIREBOUND
8880487	19203		SIMULATOR, PYROTECHNIC, CARTRIDGE: 50MM, M80 CONTAINER, AMMUNITION, FIBER: M242

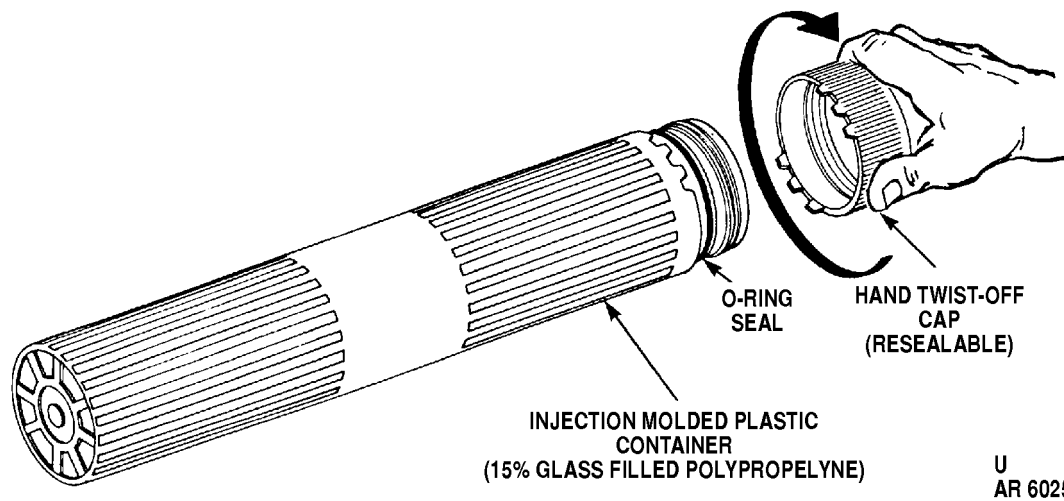


Figure C-7. Packing Preformed: PA142 (for Container, Signal).

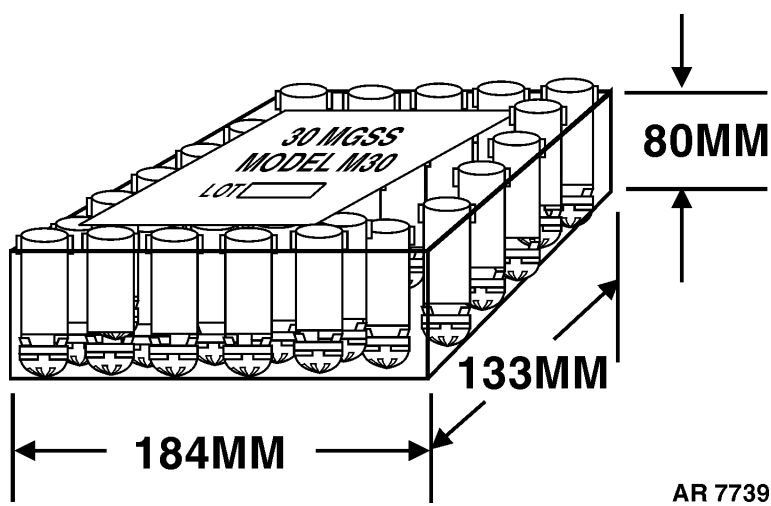


Figure C-8. Packing and Marking for AVCPS, MGSS.



## Section II. PACKING MATERIALS (CONT'D)

Part No. (Dwg No.)	CAGE Code	Figure No.	Description
			SIMULATORS-Cont'd
			SIMULATOR, LAUNCHING, ANTI-TANK, GUIDED MISSILE AND ROCKET: M22
			MISCELLANEOUS PYROTECHNICS
			FUSES, WARNING, RAILROAD, RED, 20 MIN.: M72
8835158	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
835159	19203	C-2	BOX, PACKING, AMMUNITION: wood
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			MARKER, LOCATION, MARINE: DYE, AN-M59
9224974	19203	C-1	BOX, PACKING, AMMUNITION: fiberboard
9224975	19203	C-2	BOX, PACKING, AMMUNITION:
MIL-B-117	81349	C-1	ENVELOPE, PACKAGING: 9-1/8 in. wide, 15-5/8 in. lg
			STARTER, FIRE: M2
C4-14-4	81361	C-2	BOX, WOOD:
7258943	19200	C-6	SHIPPING AND STORAGE CONTAINER, CARTRIDGE: M548
12900007	19200	C-7	PACKING PREFORMED: FOR CONTAINER, SIGNAL PA142

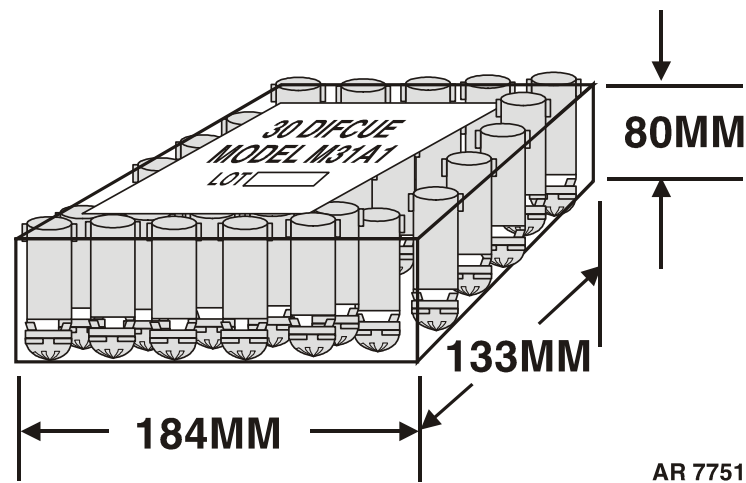


Figure C-9. Packing and Marking for AVCPS, DIFCUE.

**SECTION III. SPECIAL PACKING TOOLS**

<b>Part No. (Dwg No.)</b>	<b>CAGE Code</b>	<b>Figure No.</b>	<b>Description</b>
8864731	19203		SALLEE CLOSER: (NSN 5120-00-319-5434)
MIL-S-43104	81349		STRAPPING AND SEALING KIT: type III (5/8-inch strapping) (NSN 3540-00-565-6244)
MIL-S-43104	81349		STRAPPING AND SEALING KIT: type V (1-1/4-inch strapping) (NSN 3540-00-565-6244)

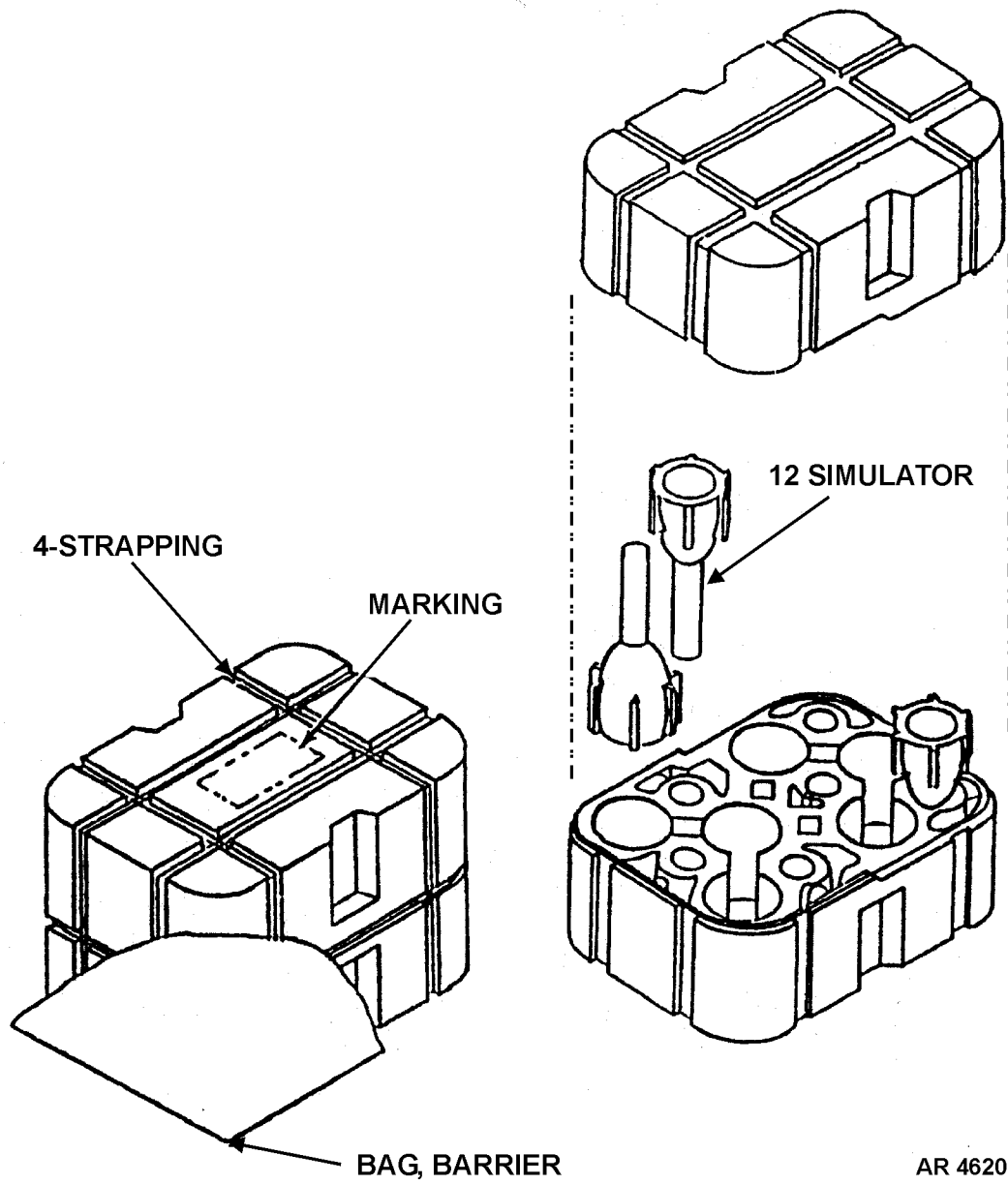


Figure C-10. Packing and Marking for Simulator, Antitank Guided Missile Signature.

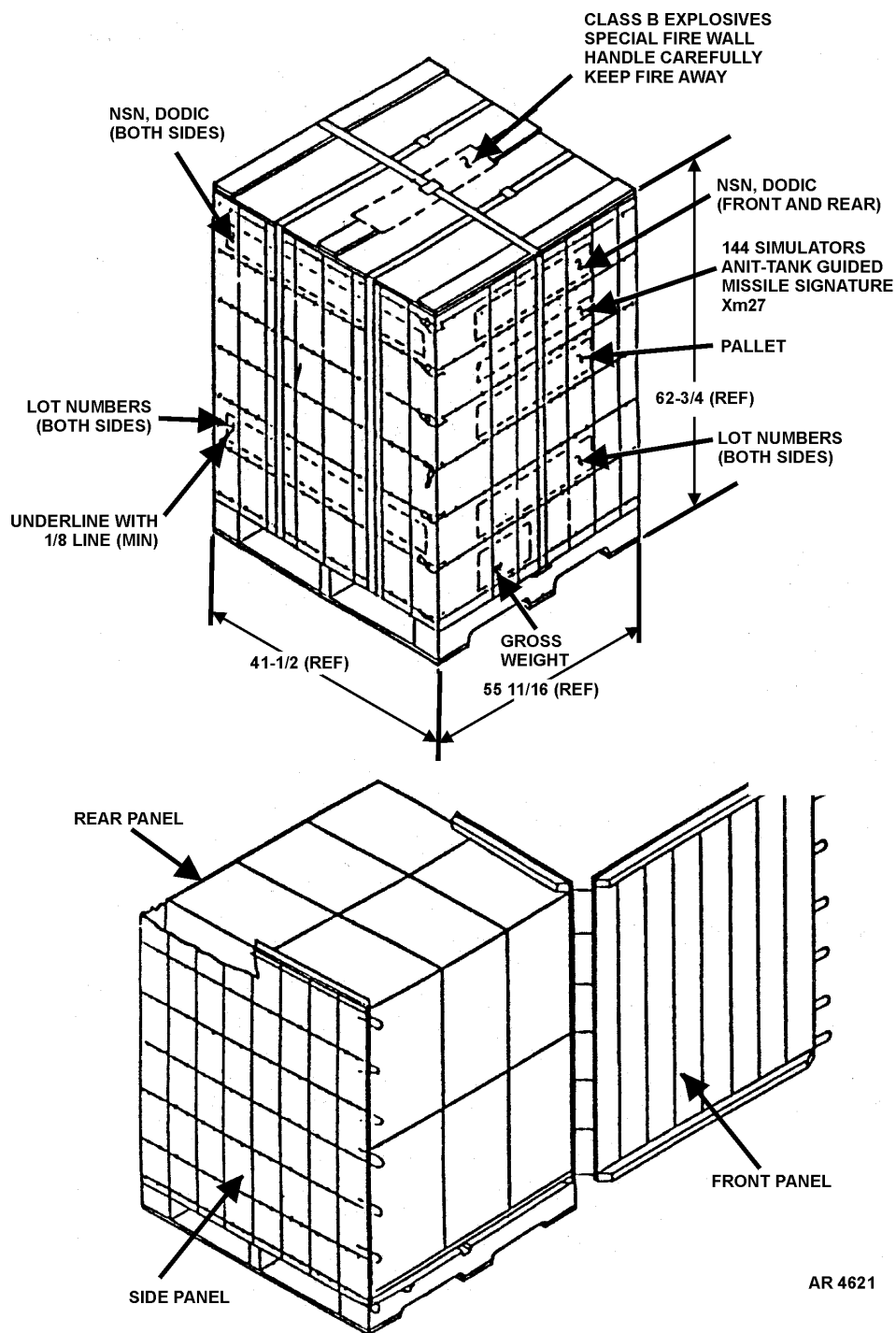


Figure C-11. Packing and Marking for Box, Pallet Type, Wirebounds for Simulator, Antitank Guided Missile Signature.

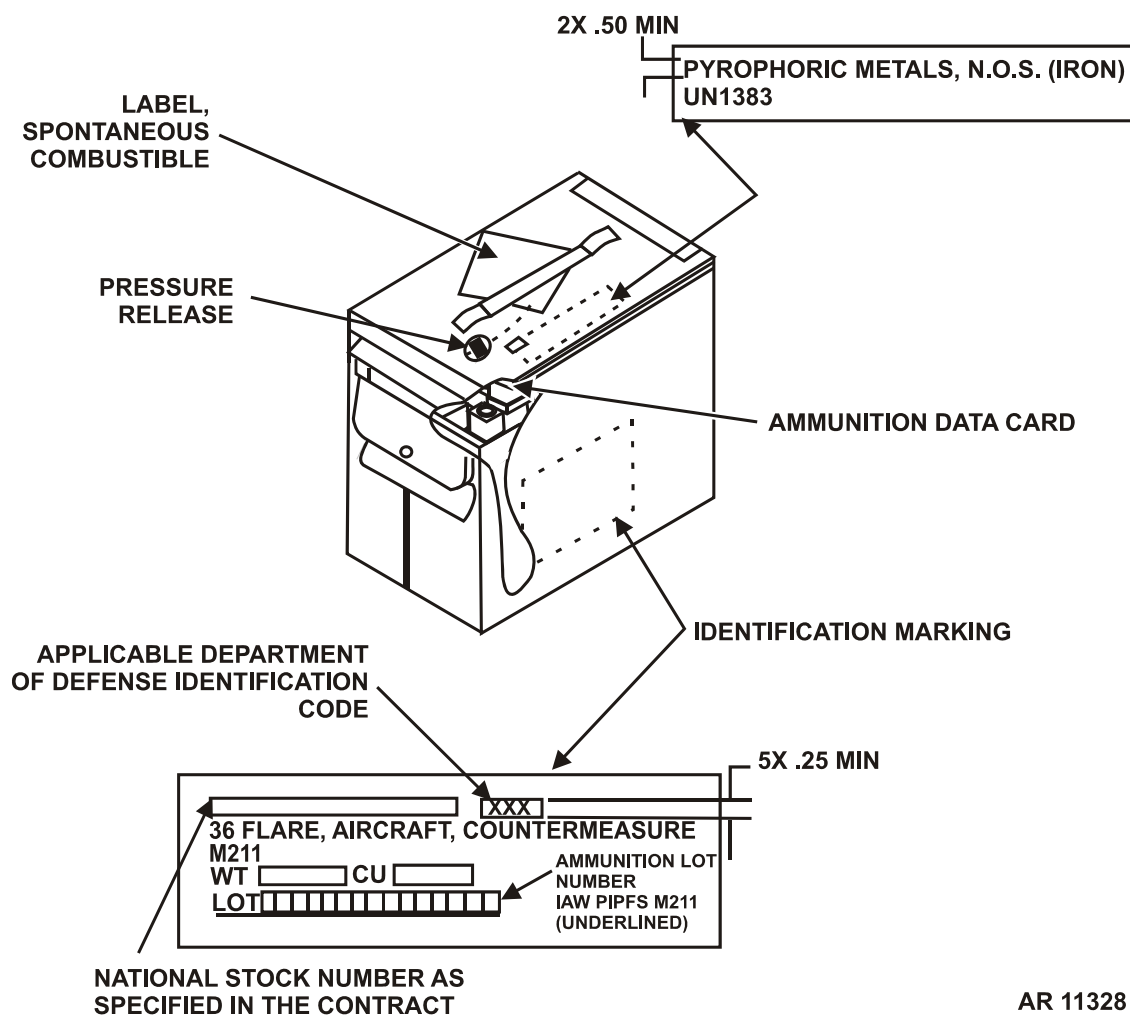


Figure C-12. Packing and Marking for Container, PA19.

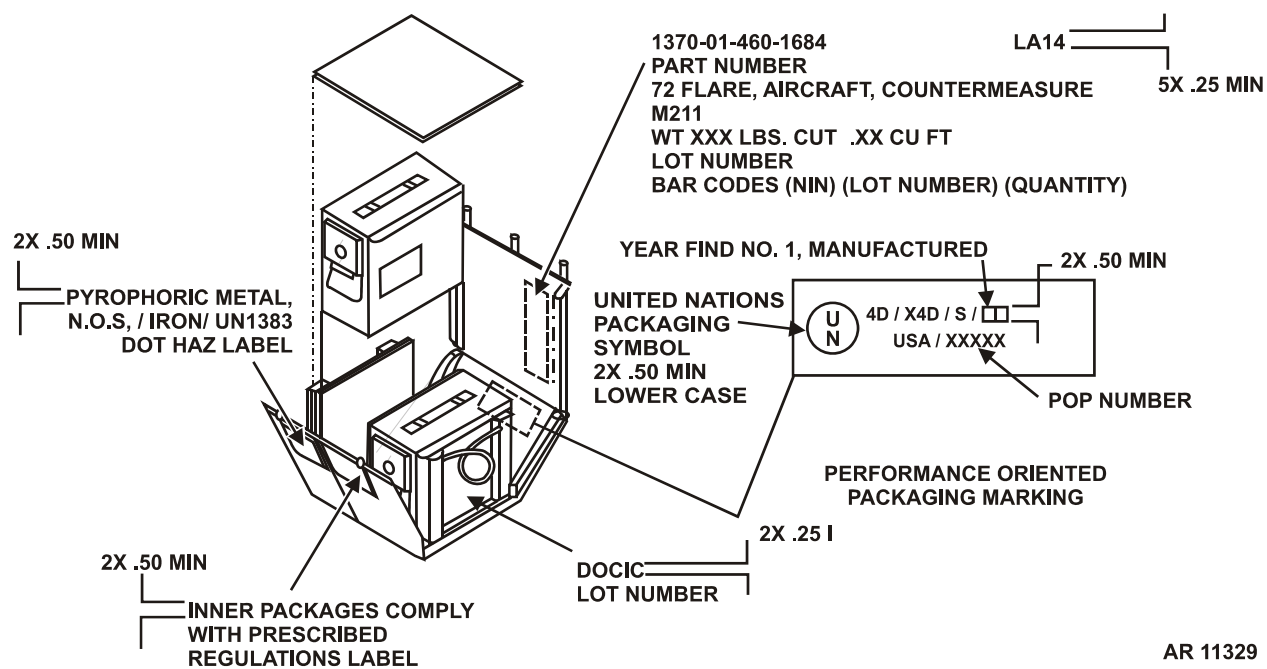


Figure C-13. Packing and Marking for Wood Box.

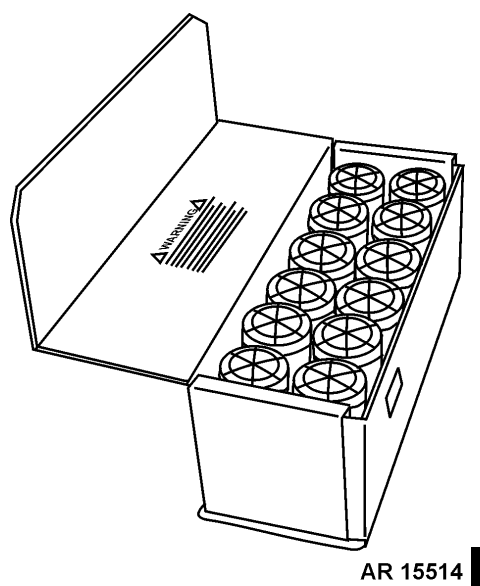


Figure C-14. Packing for Simulators M34 and M35.

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## APPENDIX D

## EXPENDABLE AND DURABLE ITEMS LIST

## SECTION I. INTRODUCTION

## D-1. SCOPE

a. This appendix lists expendable and durable items needed for Military Pyrotechnics. This listing is for information only and is not authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable Items (except Medical, Class V, Repair Parts, and Heraldic items).

b. Expendable and Durable item supplies should be requisitioned through normal supply channels to comply with maintenance requirements.

## D-2 EXPLANATION OF COLUMNS

- a. Column (1) - Item number. This number is assigned to the entry in the listing for referencing when required.
- b. Column (2) - Level. This column identifies the lowest level of maintenance that requires the listed item.

O - Unit Maintenance

F - Direct Support Maintenance

H - General Support Maintenance

c. Column (3) National Stock Number. This is the national stock number (NSN) assigned to the item; use it to request or requisition the item.

d. Column (4) Description. Indicates the federal item name and, if required, a description to identify the item. The last line for each item indicates the Commercial and Government Entity Code (CAGEC) in parentheses followed by the part number.

e. Column (5) Unit of Measure (U/M)/Unit of Issue (U/I). This measure is expressed by a two character alphabetical abbreviation (e.g., EA, IN, PR). If the unit of measure differs from the unit of issue as shown in the Army Master Data File (AMDF) requisition the lowest unit of issue that will satisfy your requirement.

## SECTION II. EXPENDABLE AND DURABLE ITEMS LIST

(1) ITEM NUMBER	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) (U/M)/ (U/I)
1	O	6810-00-184-4796	Acetone, Technical: liquid, 5 gal can (81348) O-A-51	CN
2	O	6810-00-543-7415	Alcohol Denatured: grade III, liquid, 1 gal can (81348) O-E-760	GL
3	O	8020-00-597-4767	Brush, Artist's: flat 5/8 in. EA (81348) H-B-118	EA
4	O	7920-00-255-5135	Brush, Wire Scratch: wood and copper beryllium, alloy curved handle, 14in. X 15/16 in. block, 6 in. X 1-1/4 in. wire brush (81348) HB178	
5	O	7920-00-269-0933	Brush, Wire Scratch: wood and copper beryllium alloy, straight handle, 7 in. X 1 in. block, 6 in. X 1-1/4 in. wire brush (81348) HB178	EA
6	O	8010-00-848-9272	Enamel: olive drab, No. 34088, spray can (81348) TT-E-516	PT
7	O	8010-00-878-5761	Enamel: white, No. 37875, spray can (81348) TT-E-516	PT
8	O	8010-00-910-8154	Enamel: black, No. 37038, spray can (81348) TT-E-516	PT
9	O	8010-01-088-0096	Enamel: orange, No. 32246, spray can (81348) TT-E-515	QT
10	O	8010-00-297-2114	Enamel: red, No. 31136, can (96906) MS35527-10	GL
11	O	8010-00-297-2111	Enamel: white, No. 37875 ((81348) TT-E-516	GL

## SECTION II. EXPENDABLE AND DURABLE ITEMS LIST (CONT'D)

(1) ITEM NUMBER	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) (U/M)/ (U/I)
12	O	8010-00-297-2112	Enamel: yellow, No. 33538 (96906) MS35527-12	GL
13	O	8010-00-297-2116	Enamel: olive drab, No. 34088 (96906) MS35527-8	GL
14	O	8010-00-297-2118	Enamel: green, No. 34108 (81348) TT-E-516	GL
15	O	8010-00-297-2119	Enamel: blue, No. 35109 (96906) MS35527-3	GL
16	O	8010-00-297-2120	Enamel: gray, No. 36231 (96906) MS35527-4	GL
17	O	8010-00-297-2122	Enamel: black, No. 37038 (96906) MS35527-2	GL
18	O	8010-00-828-3193	Enamel: green, No. 34558 (81348) TT-E-516	GL
19	O	5315-00-597-9766	Fastener, Corrugated, Wood Joint: saw edge 1/2 in. deep (58536) A-A-1957	BX
20	O	8415-00-926-1674	Gloves, Barbed Tape-Wire Handlers' (58536) A-A-50054	PR
21	O	7510-00-161-0813	Ink, Marking, Stencil: black,: No. 37038 (58536) A-A-208	QT
22	O	7510-00-161-0811	Ink, Marking, Stencil: black, No. 37038 (58536) A-A-208	GL
23	O	7510-00-148-9817	Ink, Marking, Stencil: black No. 37038, for non porous surface (58536) A-A-208	QT
24	O	7510-00-469-7910	Ink, Marking, Stencil: black No. 37038 (38512) AN-1	PT
25	O	8010-00-721-9479	Lacquer: orange, No. 12215 (58536) A-A-665	PT

## SECTION II. EXPENDABLE AND DURABLE ITEMS LIST (CONT'D)

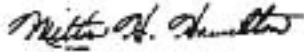
(1) ITEM NUMBER	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) (U/M)/ (U/I)
26	O	8010-00-584-3148	Lacquer: orange, No. 12197 (58536) A-A-665	PT
27	O	8010-00-063-8967	Lacquer: aluminum, No. 17178 (81349) MIL-L-11195	GL
28	O	8010-00-527-3196	Lacquer: brown, No. 30277 for obibidy markings (81348) TT-L-40	GL
29	O	7520-00-286-5749	Marker, Tube Type: felt tip, replaceable tip (81348) GG-M-117	EA
30	O	7520-00-973-1059	Marker, Tube Type: black ink, nonreplaceable felt tip (81348) GG-M-00114	DZ
31	O	5315-00-889-2743	Nail: style 4, type II, 4d, 1-1/2 in. long (81348) FF-N-105	LB
32	O	5315-00-889-2744	Nail: style 4, type II, 6d, 2 in. LB long (81348) FF-N-105	
33	O	5315-00-889-2745	Nail: style 4, type II, 8d, 2-1/2 in. long (81348) FF-N-105	LB
34	O	8010-00-899-8825	Primer Coating: green, pressurized spray can (81348) TT-P-1757	PT
35	O	5340-00-491-7632	Seal, Antipilferage: 1/2 in. dia, 1/8 in. thk, steel, 24 in. long (96906) MS51938-5	HD
36	O	7920-00-205-1711	Rag, Wiping: unbleached (58536) A-A-2522	BE
37	O	8153-00-239-5291	Seal, Strapping: 5/8 in. steel (81346) ASTM D 3953-87	BX

## SECTION II. EXPENDABLE AND DURABLE ITEMS LIST (CONT'D)

(1) ITEM NUMBER	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) (U/M)/ (U/I)
38	O	8135-00-239-5294	Seal, Strapping: 1-1/4 in. (81346) ASTM D 3953-87	BX
39	O	8135-00-283-0671	Strapping: stl, 1-1/4 in. wide, nailless (81346) ASTM D 3953-87	CL
40	O	7510-00-823-8073	Tape, Pressure Sensitive Adhesive: black, 1-1/2 in., 60 yd (81349) MIL-T-43036	RO
41	O	7510-00-266-6715	Tape, Pressure Sensitive Adhesive: 2 in., 60 yd, colorless (58536) A-A-1830	RO
42	O	7510-00-283-0612	Tape, Pressure Sensitive Adhesive: masking, 1 in. tan, 60 yd (19203) 8790710	RO
43	O	8010-00-160-5788	Thinner, Paint Products: clear, 5 gal pail (58536) A-A-857	GL
44	O	5350-00-242-4405	Wool, Metallic: 1 lb roll (58536) A-A-1043	LB

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By Order of the Secretary of the Army:



MILTON H. HAMILTON  
*Administrative Assistant to the  
Secretary of the Army*

07982

GORDON R. SULLIVAN  
*General, United States Army  
Chief of Staff*

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TO: ( <i>Forward to proponent of publication or form</i> ) ( <i>Include ZIP Code</i> )						FROM: ( <i>Activity and location</i> ) ( <i>Include ZIP Code</i> )			
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ITEM NO.	PAGE NO.	PARA-GRAPH	LINE NO.*	FIGURE NO.	TABLE NO.	RECOMMENDED CHANGES AND REASON <i>(Provide exact wording of recommended changes, if possible).</i>			
1	1-2	1.2.4				Change "Rock Island, IL 61201" to read "Aberdeen Proving Ground, MD 21010". Reason: Wrong Address.			
2	2-3			2-6		Add "LOCKWASHER" to the illustration. Reason: Missing from illustration.			
<b>SAMPLE</b>									
<i>* Reference to line numbers within the paragraph or subparagraph.</i>									
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PUBLICATION NUMBER				DATE		TITLE			
PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER	REFERENCE NO.	FIGURE NO.	ITEM NO.	TOTAL NO. OF MAJOR ITEMS SUPPORTED	RECOMMENDED ACTION	
<b>PART III - REMARKS</b> <i>(Any general remarks or recommendations, or suggestions for improvement of publications and blank forms. Additional blank sheets may be used if more space is needed.)</i>									
TYPED NAME, GRADE OR TITLE				TELEPHONE EXCHANGE/AUTOVON, PLUS EXTENSION			SIGNATURE		

## The Metric System and Equivalents

### *Linear Measure*

1 centimeter = 10 millimeters = .39 inch  
 1 decimeter = 10 centimeters = 3.94 inches  
 1 meter = 10 decimeters = 39.37 inches  
 1 dekameter = 10 meters = 32.8 feet  
 1 hectometer = 10 dekameters = 328.08 feet  
 1 kilometer = 10 hectometers = 3,280.8 feet

### *Weights*

1 centigram = 10 milligrams = .15 grain  
 1 decigram = 10 centigrams = 1.54 grains  
 1 gram = 10 decigrams = .035 ounce  
 1 decagram = 10 grams = .35 ounce  
 1 hectogram = 10 decagrams = 3.52 ounces  
 1 kilogram = 10 hectograms = 2.2 pounds  
 1 quintal = 100 kilograms = 220.46 pounds  
 1 metric ton = 10 quintals = 1.1 short tons

### *Liquid Measure*

1 centiliter = 10 milliliters = .34 fl. ounce  
 1 deciliter = 10 centiliters = 3.38 fl. ounces  
 1 liter = 10 deciliters = 33.81 fl. ounces  
 1 dekaliter = 10 liters = 2.64 gallons  
 1 hectoliter = 10 dekaliters = 26.42 gallons  
 1 kiloliter = 10 hectoliters = 264.18 gallons

### *Square Measure*

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch  
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches  
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet  
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet  
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres  
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

### *Cubic Measure*

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch  
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches  
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

## Approximate Conversion Factors

<i>To change</i>	<i>To</i>	<i>Multiply by</i>	<i>To change</i>	<i>To</i>	<i>Multiply by</i>
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

## Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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