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TECHNICAL MANUAL

OPERATOR'S AND AVIATION INTERMEDIATE  
MAINTENANCE (AVIM) MANUAL INCLUDING  
REPAIR PARTS AND SPECIAL TOOLS LIST FOR

PRODUCTION/QUALITY CONTROL  
SHOP

P/N SC-4920-97-CL-A66  
NSN 4920-01-139-4545

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H E A D Q U A R T E R S , D E P A R T M E N T O F T H E A R M Y

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CHANGE }  
NO. 2 }

HEADQUARTERS  
DEPARTMENT OF THE ARMY  
WASHINGTON, D.C., 1 November 1988

Operator's and Aviation Intermediate Maintenance (AVIM) Manual  
Including Repair Parts and Special Tools List

For

ENGINE SHOP

P/N SC-4920-99-CL-A66  
NSN 4920-01-139-4545

TM 55-4920-440-13&P, 8 April 1985, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

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**By Order of the Secretary of the Army:**

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**DISTRIBUTION:**

To be distributed in accordance with DA Form 12-31, -10 & CL and AVIM Maintenance requirements for All Fixed and Rotary Wing Aircraft.

CHANGE }  
NO. 1 }

HEADQUARTERS  
DEPARTMENT OF THE ARMY  
WASHINGTON, D.C., 29 January 1987

Operator's and Aviation Intermediate Maintenance (AVIM) Manual  
Including Repair Parts and Special Tools List

For

ENGINE SHOP

P/N SC-4920-99-CL-A66  
NSN 4920-01-139-4545

TM 55-4920-440-13&P, 8 April 1985, is changed as follows:

1. On cover, P/N SC-4920-97-CL-A66 is changed to read P/N SC-4920-99-CL-A66.
2. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

1-1 through 1-4  
- - -  
2-1 and 2-2  
- - -  
2-3 through 2-8  
2-11 through 2-16  
2-21 through 2-24  
- - -  
2-25 through 2-44  
A-1/A-2

Insert pages

1-1 through 1-4  
1-4.1/1-4.2  
2-1 and 2-2  
2-2.1/2-2.2  
2-3 through 2-8  
2-11 through 2-16  
2-21 through 2-24  
2-24.1/2-24.2  
2-25 through 2-44  
A-1/A-2

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Brigadier General, United States Army  
The Adjutant General

DISTRIBUTION:

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**WARNING**  
**PRECAUTIONARY DATA**

Personnel performing operations, procedures and practices which are included or implied in this Technical Manual shall observe the following warnings. Disregard of these warnings and precautionary information can cause serious injury, death or destruction of materiel.

**WARNING**

An operating procedure, practice, etc., which, if not correctly followed, could result in personnel injury or loss of life.

**CAUTION**

An operating procedure, practice, etc., which, if not strictly observed, could result in damage to or destruction of equipment.

**NOTE**

An operating procedure condition, etc., which is essential to highlight.

**WARNING**

Four people are needed when moving or lifting the Environmental Control Units (ECUs). Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause serious injury to personnel.

**WARNING**

When all equipment and materiel is stored on the stationary side of the shelter, the limited floor space presents a safety hazard to operating personnel. This is most critical during the raising and lowering of the roof panel. Failure to observe supplemental instructions could result in serious injury to personnel. Personnel inside the shelter could become trapped between the roof panel and equipment bolted to the floor.

**WARNING**

The two upper lockout pins must be installed at the cable housing prior to raising the shelter floor from its lower position to its level position. If the lockout pins are not in place, the counterbalance cable will remain under tension. DO NOT attempt to remove these cables if the upper lockout pins are not installed. Removing cable while under tension could cause serious injury to personnel.

**WARNING**

HIGH VOLTAGE exists in the electrical system of the shop.

All electrical inspections, repairs or replacement will be performed with the power off and only by qualified electricians.

Serious shock hazards exist which could result in injury or even death to personnel.

**WARNING**

Methylethylketone (MEK), used to clean replacement inserts, is flammable and toxic. Use only in well ventilated areas.

Breathing vapors can cause headaches and nausea. Repeated contact with skin can cause irritation. If irritation persists see a doctor. Contact with eyes, wash immediately with water for 15 minutes and seek medical attention.

**WARNING**

Safety goggles will be worn when drilling and cleaning holes for insert replacement. Flying chips can cause eye injury or even blindness.

**WARNING**

Make sure compressed air supply is disconnected before attempting any work on the water/oil separator. Do not direct compressed air near eyes or directly against skin. Wear goggles; high pressure air against eye can cause blindness.

**WARNING**

Extreme care must be taken when performing all types of welding operations. Serious health and fire hazards exist.

Harmful light rays can cause eye injury or even blindness. Protective face masks and goggles must be used as well as other special clothing to reduce risks. Poisonous fumes, burns, and electric shock, fire, and explosion hazards are some of the additional possibilities of injury associated with welding operations. It is essential that all safe practices be strictly observed.

**CAUTION**

Care must be taken to ensure that the proper bolts and washers are available to secure equipment when shop is to be transported. Lack of correct hardware could cause extensive damage to equipment or the shelter when the shop is moved.

**CAUTION**

Ensure that the power cable is not twisted, kinked or laid over sharp rocks or projections. Where possible cable should not be routed through any deep ground depressions where water may accumulate.

**CAUTION**

Torque values provided must be respected to prevent possible damage to equipment or the shelter. Improper procedures could result in extensive damage to Government property.

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TECHNICAL MANUAL

No. 55-4920-440-13&amp;P

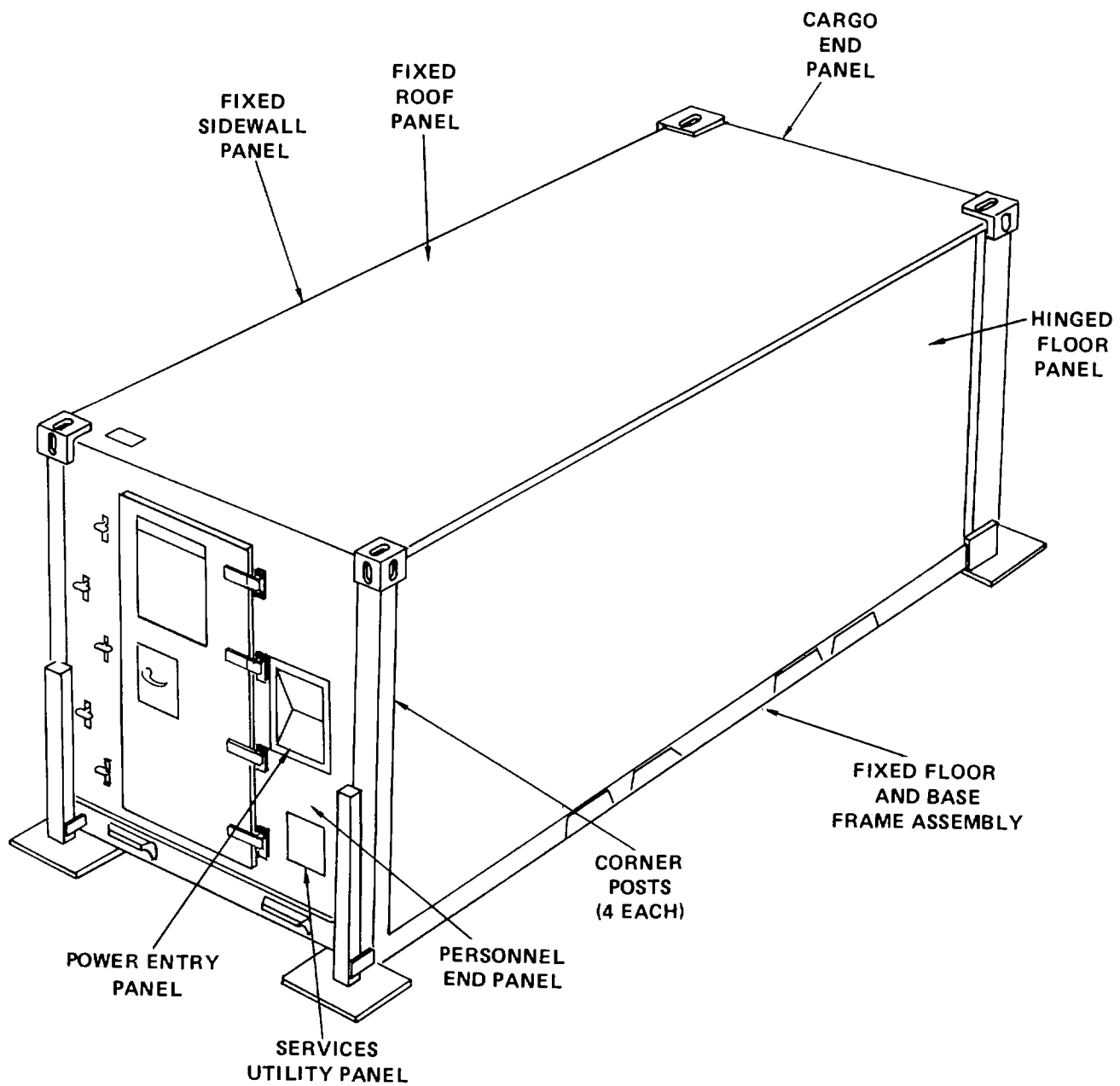
HEADQUARTERS  
DEPARTMENT OF THE ARMY  
WASHINGTON, D.C., 8 April 1985

OPERATOR'S AND AVIATION INTERMEDIATE  
MAINTENANCE MANUAL  
INCLUDING  
REPAIR PARTS AND SPECIAL TOOL LIST  
FOR THE PRODUCTION/QUALITY CONTROL SHOP

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

**You can help improve this manual. If you find any mistake or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, US Army Aviation Systems Command, ATTN: AMSAVMPD, 4300 Goodfellow Blvd., St. Louis, Missouri 631201798. A reply will be furnished directly to you.**

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## CHAPTER 1 INTRODUCTION

### SECTION I. GENERAL INFORMATION

#### 1-1. Scope.

Type of Manual: Operator and Intermediate Level

Equipment Name: Production/Quality Control Shop, NSN 4920-01-139-4545

Purpose of Equipment: To provide office space for supervisory personnel to schedule maintenance action, control production time and provide quality control for the unit. This shop is utilized in conjunction with other maintenance shops in the AVIM support unit.

#### 1-2. Maintenance forms, records and reports.

Department of the Army forms and records used to maintain this equipment will be those prescribed by DA PAM 738-751, The Army Maintenance Management System Aviation (TAMMS-A).

#### 1-3. Reporting equipment improvement recommendations (EIRs).

"If your Production/Quality Control Shop needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design. Put it on an SF 368 (Quality Deficiency Report). Mail it to: Commander, U.S. Army Aviation Systems Command, ATTN: AMSAV-MMD, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. We will send you a reply."

#### 1-4. Destruction of Army materiel to prevent enemy use.

Instructions for destruction of this equipment are contained in TM 750-244-1-4, Procedures for Destruction of Aviation Ground Support Equipment (FSC 4920), to Prevent Enemy Use.

#### 1-5. Preparation for storage or shipment.

For general technical information on preparation for storage and shipment refer to TM 55-1500-204-25/1 and TM 743-200-1. For regulatory requirements pertaining to equipment placed in administrative storage refer to AR 750-1.

## SECTION II. EQUIPMENT DESCRIPTION AND DATA

### 1-6. Characteristics.

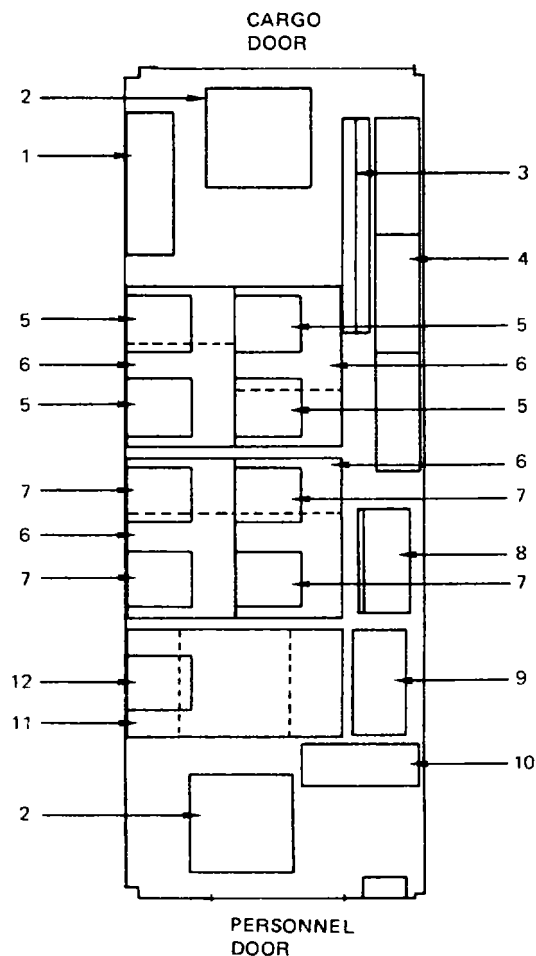
- a. The Production/Quality Control Shop is housed in a tactical, one side expandable, shelter (NSN 5411-01-124-1377).
- b. Once the shelter has been erected the additional floor space provides the work area necessary for the Production/Quality Control Shop to perform its function.
- c. The shop is equipped with desks, chairs, files, production control board and the technical library necessary to support the maintenance effort of the AVIM unit.
- d. The shelter can be transported by highway, rail, marine or air (C-130, C-141 or C-5 aircraft, Army CH-47 and CH-54 helicopter).
- e. As designed, the Production/Quality Control Shop can be operated in any geographic area and under any climatic condition in support of Army non-divisional units.

### 1-7. Location and description of major components.

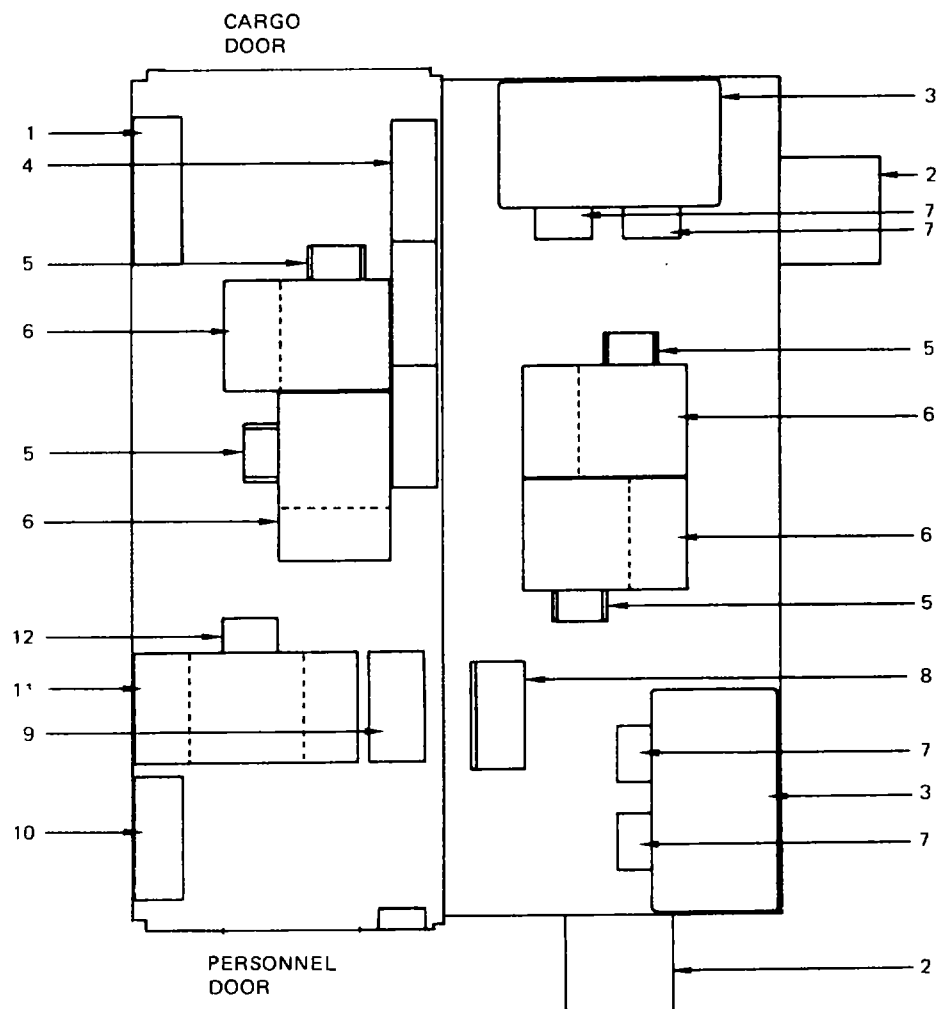
- a. Shelter closed for transport or storage.
- b. Equipment location in transport/storage mode.

- (1) WALL LOCKER
- (2) ECU
- (3) WORK STATION TABLES
- (4) LARGE BOOKCASE
- (5) CHAIR WITH ARMS
- (6) DESK
- (7) CHAIR WITHOUT ARMS
- (8) TUB FILE
- (9) FILE CABINET
- (10) SMALL BOOKCASE
- (11) TYPIST DESK
- (12) TYPIST CHAIR WITHOUT ARMS

**NOTE**  
ITEM (8) TUB FILE, IS TO BE  
LOCALLY MANUFACTURED.



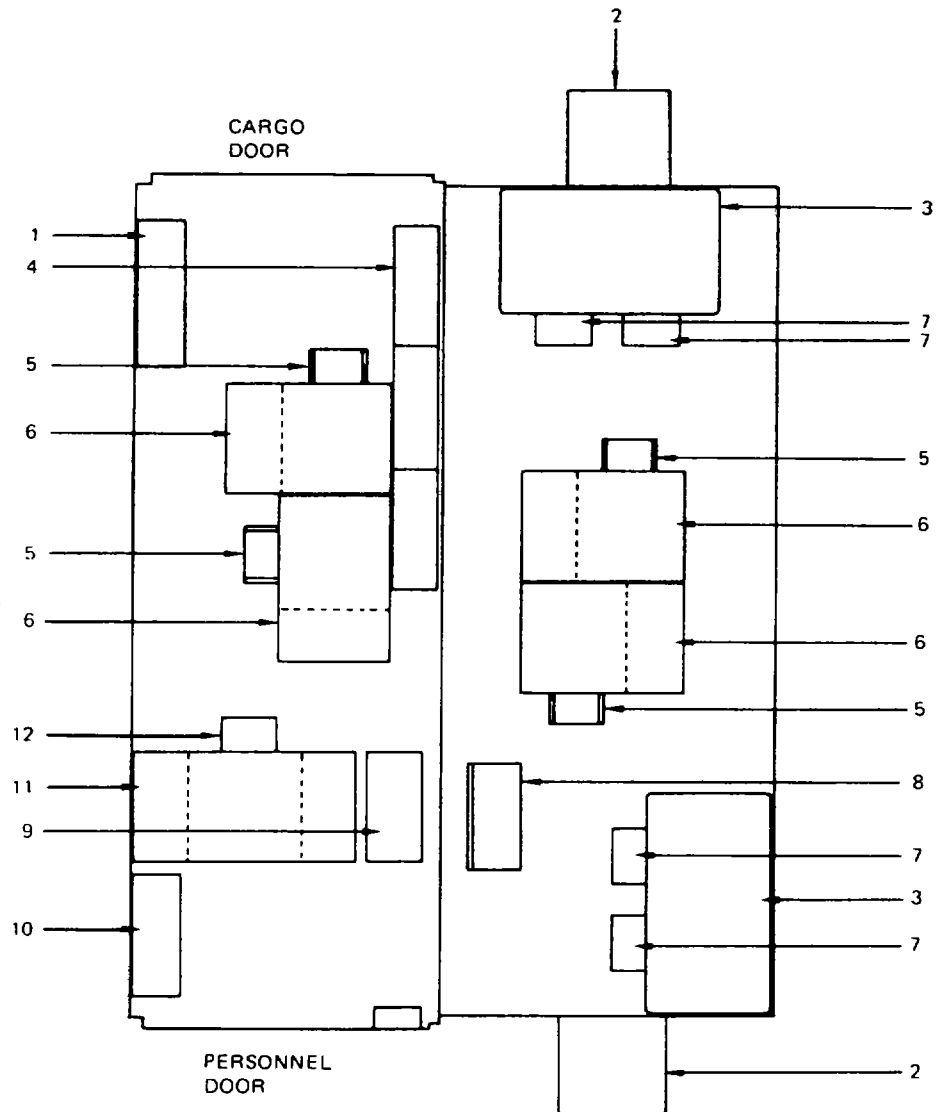
c. Equipment location in operational mode (for shelter P/N 136-0000-101).



- |                         |                               |
|-------------------------|-------------------------------|
| (1) WALL LOCKER         | (7) CHAIR WITHOUT ARMS        |
| (2) ECU                 | (8) TUB FILE                  |
| (3) WORK STATION TABLES | (9) FILE CABINET              |
| (4) LARGE BOOKCASE      | (10) SMALL BOOKCASE           |
| (5) CHAIR WITH ARMS     | (11) TYPIST DESK              |
| (6) DESK                | (12) TYPISTCHAIR WITHOUT ARMS |

Change 1 1-3

d. Equipment location in operational mode. (For shelter P/N 5-4-2B28-1)



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### SECTION III. PRINCIPLES OF OPERATION

**1-8.** After the shelter has been erected, the operator personnel will unbolt selected items of equipment.

These items will be relocated to preselected positions on the expanded side of the shelter. (See para., 1-7c., d.). 5 The selected items, when moved, will not be secured (bolted) in place. This allows the shop personnel a certain flexibility in positioning desks and work station tables. The recommended locations were selected, however, for maximum utilization of floor space and ease of operation.

#### **WARNING**

**Four people are needed when moving or lifting the Environmental Control Units (ECUs). Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without help can cause serious injury to personnel.**

**1-9.** The two ECUs are positioned on special fold down shelves, when the shop is in the operational mode. Power is provided by a 208V cable located inside the shelter next to each shelf. Both ECUs can be easily removed for service or repair.

**1-10.** Detailed instructions for unbolting equipment and the recommended sequence for relocation is contained in Chapter 2, Section II. The procedures for striking the shelter and preparing the Production/Quality Control Shop for transport or storage are contained in Chapter 2, Section III.

**1-11.** Electrical power to operate the Production/Quality Control Shop is provided by an auxiliary generator or a commercial power source. A power distribution panel (PDP) is used between the power source and the power entry panel of the shelter. Overload protection is by circuit breaker. The circuit breaker panel is located inside the shelter next to the personnel entrance door.

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## CHAPTER 2 OPERATOR INSTRUCTIONS

### SECTION I. INITIAL SHOP SETUP

**2-1. Setup of Production/Quality Control Shop upon initial receipt.** Refer to TM 10-5411-201-14 for specific procedures concerning erection of the tactical, one side expandable, shelter (NSN 5411-01-124-1377).

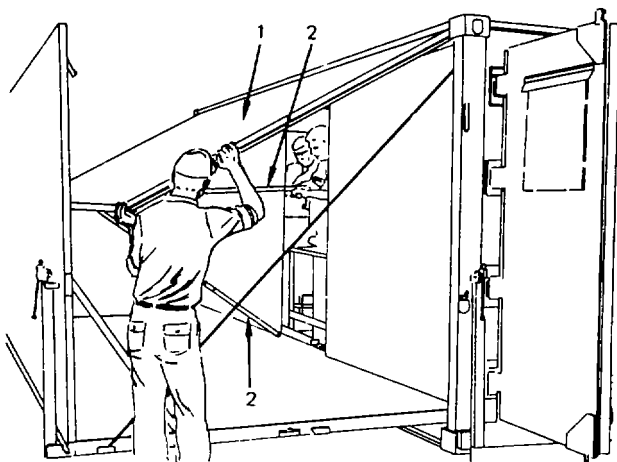
a. The Production/Quality Control Shop should be set up with power cable length, tactical deployment, exhaust/inlet of ECUs and phasing between related shops kept in mind. The shop's power entry panel, next to the personnel entrance door, should be facing toward the power source and power distribution panel (see page 1-0).

b. Initial Leveling. Procedures in TM 10-5411-201-14 will be followed to ensure proper operation of all fold out panels.

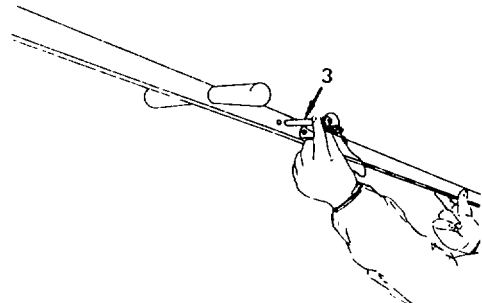
#### WARNING

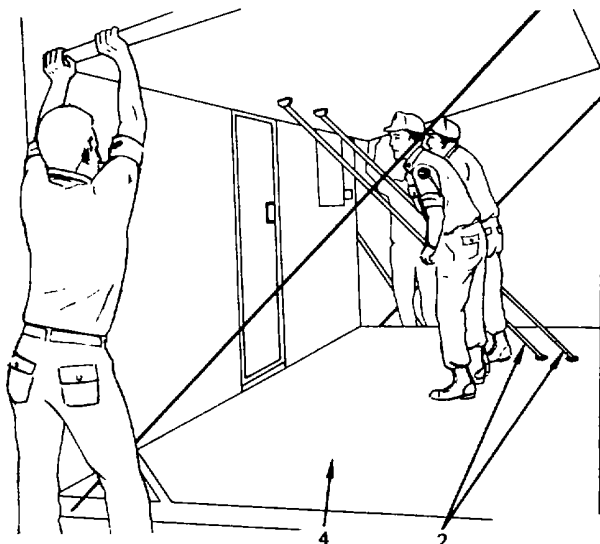
**When all equipment and materiel is stored on the stationary side of the shelter, the limited floor space presents a safety hazard to operating personnel. This is most critical during the raising and lowering of the roof panel. Failure to observe supplemental instructions could result in serious injury to personnel. Personnel inside the shelter could become trapped between the roof panel and equipment bolted to the floor.**

c. Supplemental Safety Instructions. To prevent possible accidents, the following procedures will be followed:



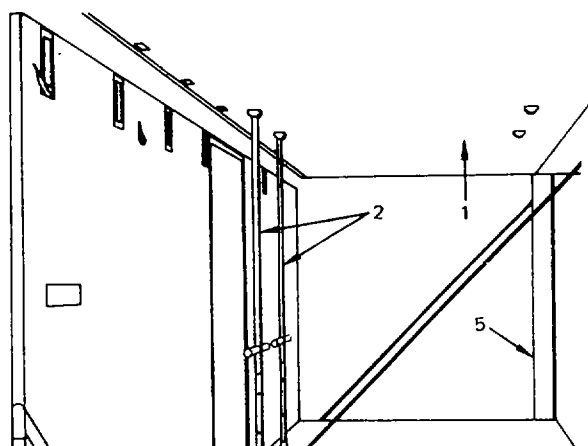
1. Two personnel, outside the shelter, must lift the roof panel (1) far enough to allow two people inside to release the support struts (2), extend them to full length, and insert the quick-release pins (3).





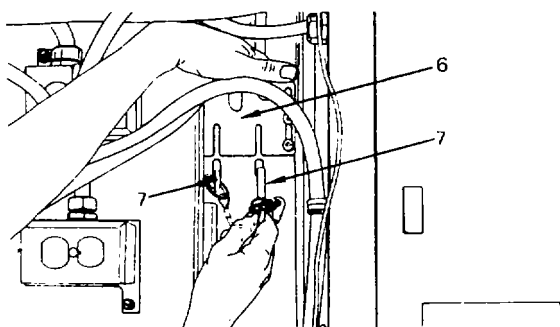
2. As soon as there is enough floor area (4), the personnel inside will move to the expanded side of the shelter raising the roof with extended support struts (2).

3. Once the struts (2) are totally supporting the roof panel (1), the end walls (5) are swung open.

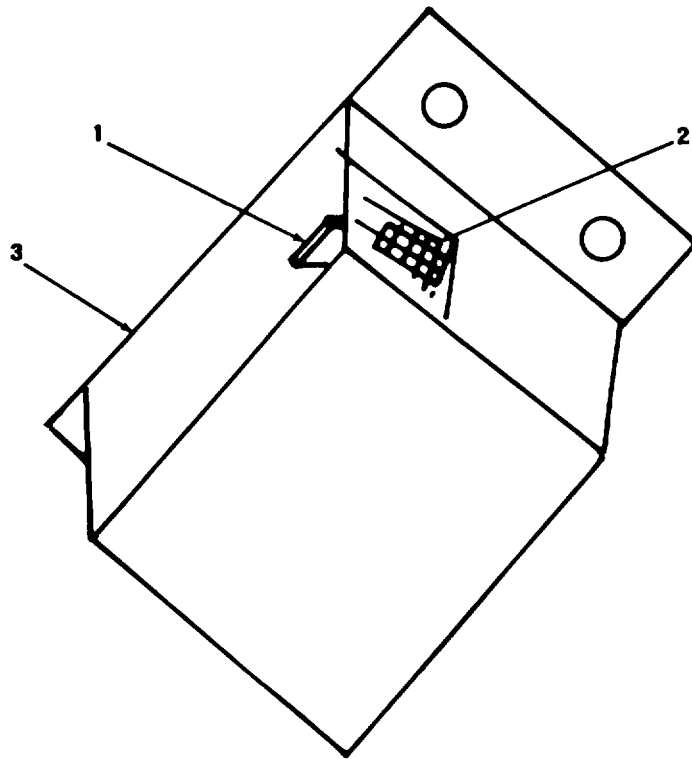


#### WARNING

The fold-out floor counterbalance cables must be secured in the cable housings prior to raising the shelter floor from its lowered position to its level position. If the counterbalance cables are not secured, the counterbalance cables will remain under tension. **DO NOT** attempt to remove cables if the counterbalance cables are not secured. Removing cables while under tension could cause serious injury to personnel.



4. (For shelter P/N 136-0000-101) Raise the upper lockout plates (6) on each end wall and install upper lockout pins (7) into the cable housings.



5. (For shelter P/N 5-4-2828-1) Close slide stops (1) against counterbalance cables (2) on both cable reels (3).
6. Securing the counterbalance cables will allow removal of the counterbalance cables attached to each end of fold-out floor.
7. Continue with remaining procedures outlined in TM 10-5411-201-14 for final erection of the shelter.

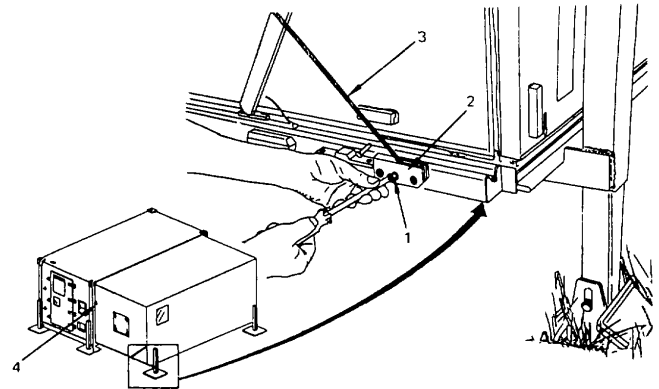
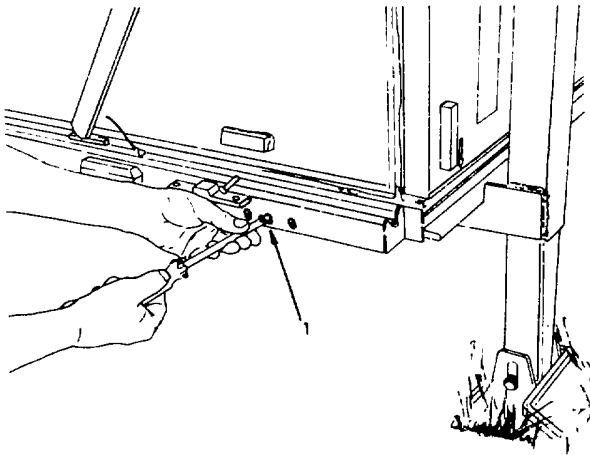
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## d. Counterbalance Cable Removal.

1. After shop erection is complete (AND COUNTERBALANCE CABLES ARE SECURED), remove three screws (1) from cable retainer block (2).

2. Let cable (3) and retainer block (2) hang loose next to spring housing (4).



3. Reinstall retainer block screws (1) and secure.

e. Shop is now ready for reconfiguration of equipment to operational mode.

**NOTE**

All equipment or tools secured to the floor or walls of the shelter must be carefully tightened to specific torque limits. See Appendix F.

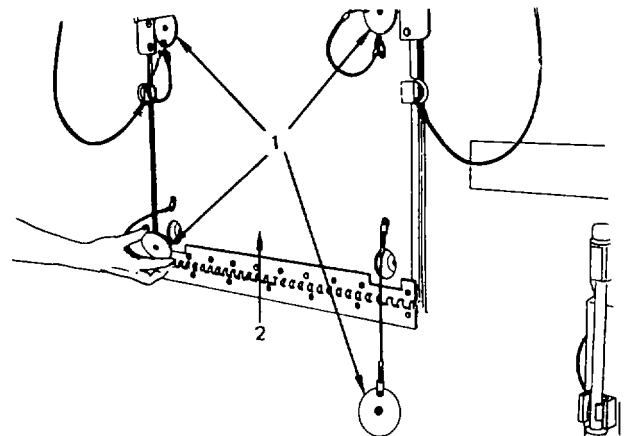
**SECTION II. PREPARING SHOP FOR OPERATION****2-2. ECU Shelves, lowering procedures.****NOTE**

The following procedures apply only if the ECU are to be installed.

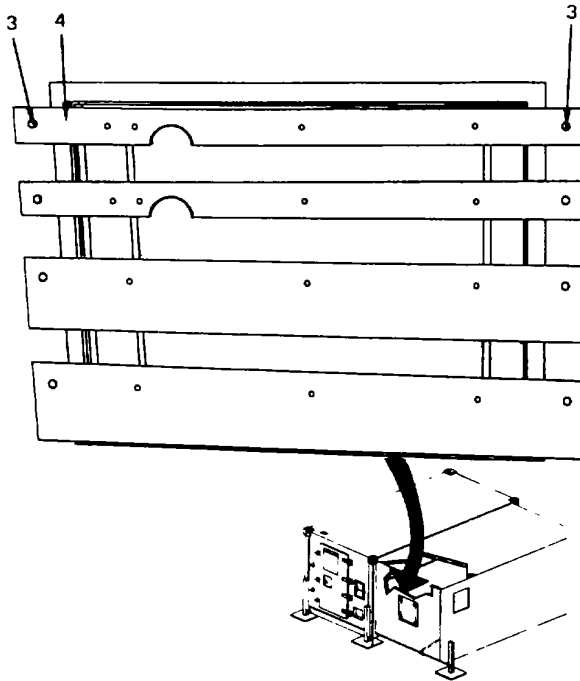
**NOTE**

(For shelter PN 136-0000-101)  
One ECU opening is located in the fold-out end wall and one ECU opening is located in the fold-out side wall.

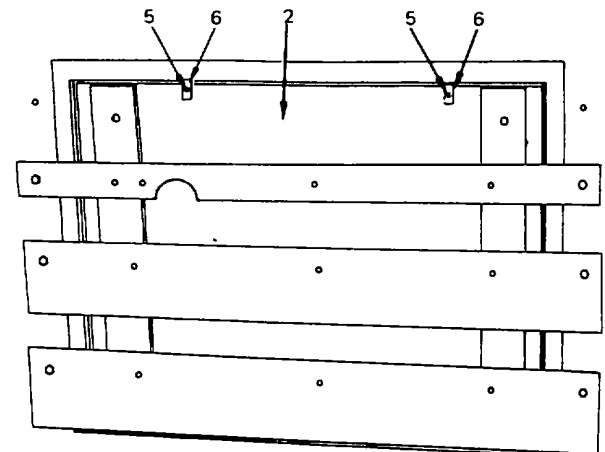
(For shelter P/N 5-4-2828-1) Both ECU openings are located in the fold-out end walls. One ECU opening in each fold-out end wall.



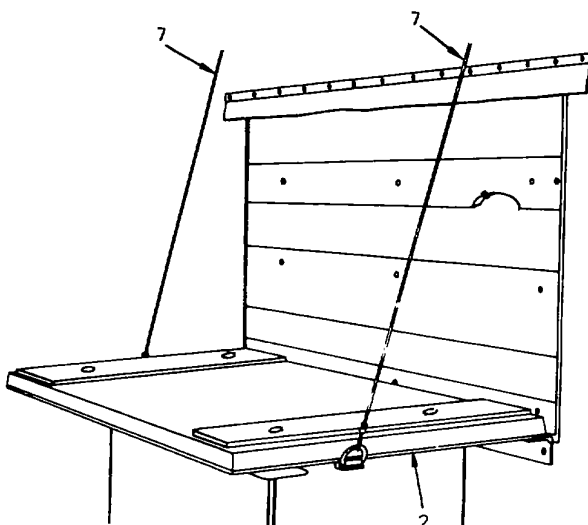
a. Remove four plugs (1) on outside of each shelf (2).



b. Inside shelter, on end wall, remove two bolts (3) securing bar (4) in place. Remove bar.

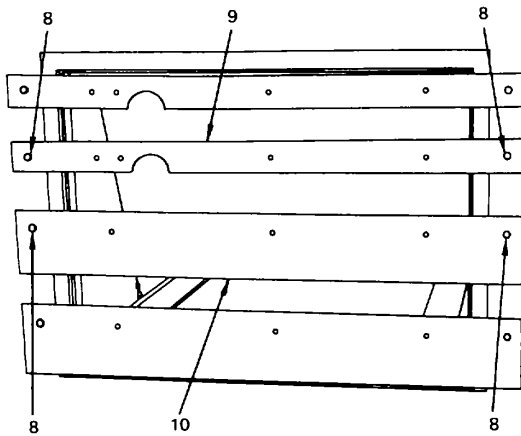
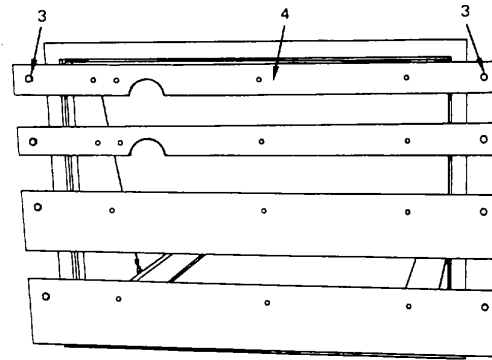


c. Loosen two latch bolts (5). Turn latches (6) clockwise a quarter turn to release fold-down shelf (2).



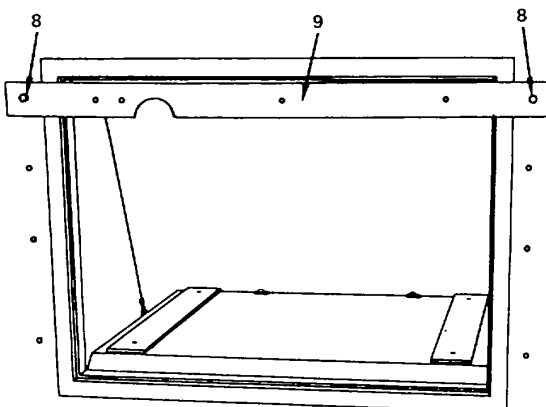
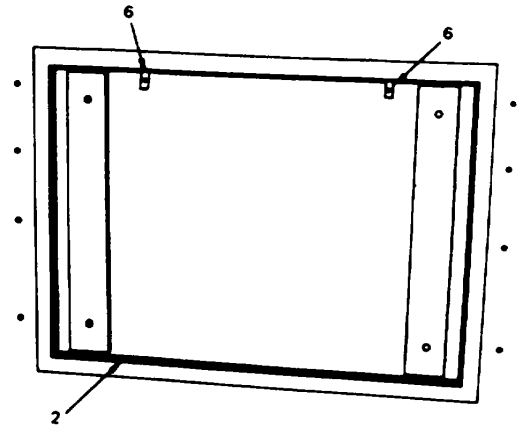
d. Lower shelf (2) to the limit of the support cables (7).

- e. Position top bar (4) in old location and install two bolts (3).

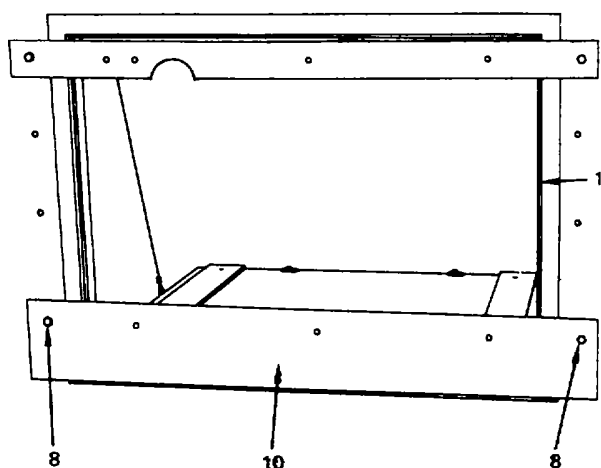


- f. Remove four bolts (8) securing bars (9) and (10) in place. Remove both bars.

- g. Loosen and turn latches (6) and lower the other ECU shelf (2) as in steps c. and d.



- h. Position bar (9) across top of other ECU opening and install bolts (8).

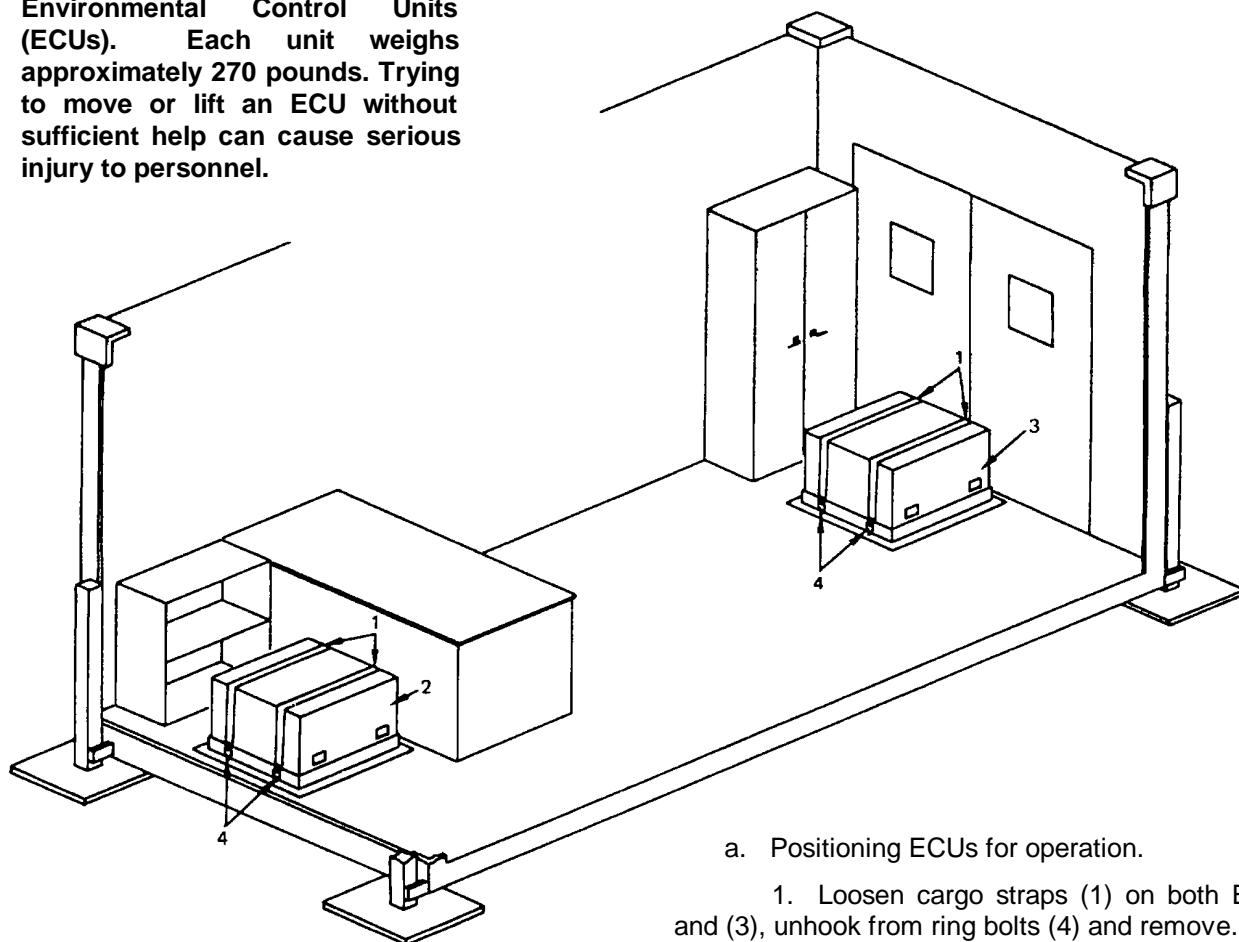


i. Position bar (10) across bottom of other ECU opening and install bolts (8).

**2-3. Positioning shop equipment.** The following procedures and recommended sequence for moving equipment will be observed. The new positions in which the equipment will be located on the expanded half of the shelter are also identified.

**WARNING**

Four people are needed when moving or lifting the Environmental Control Units (ECUs). Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause serious injury to personnel.

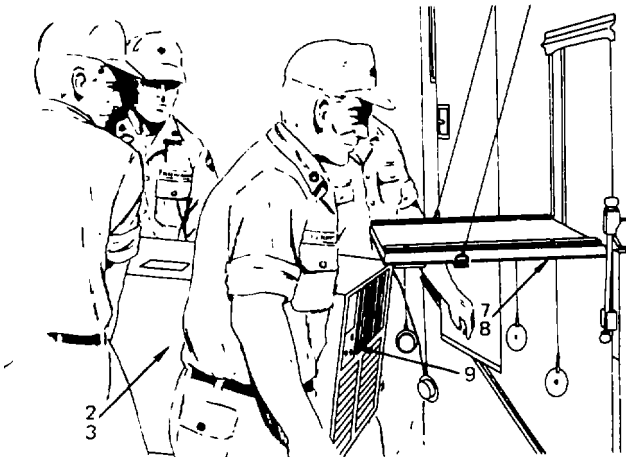
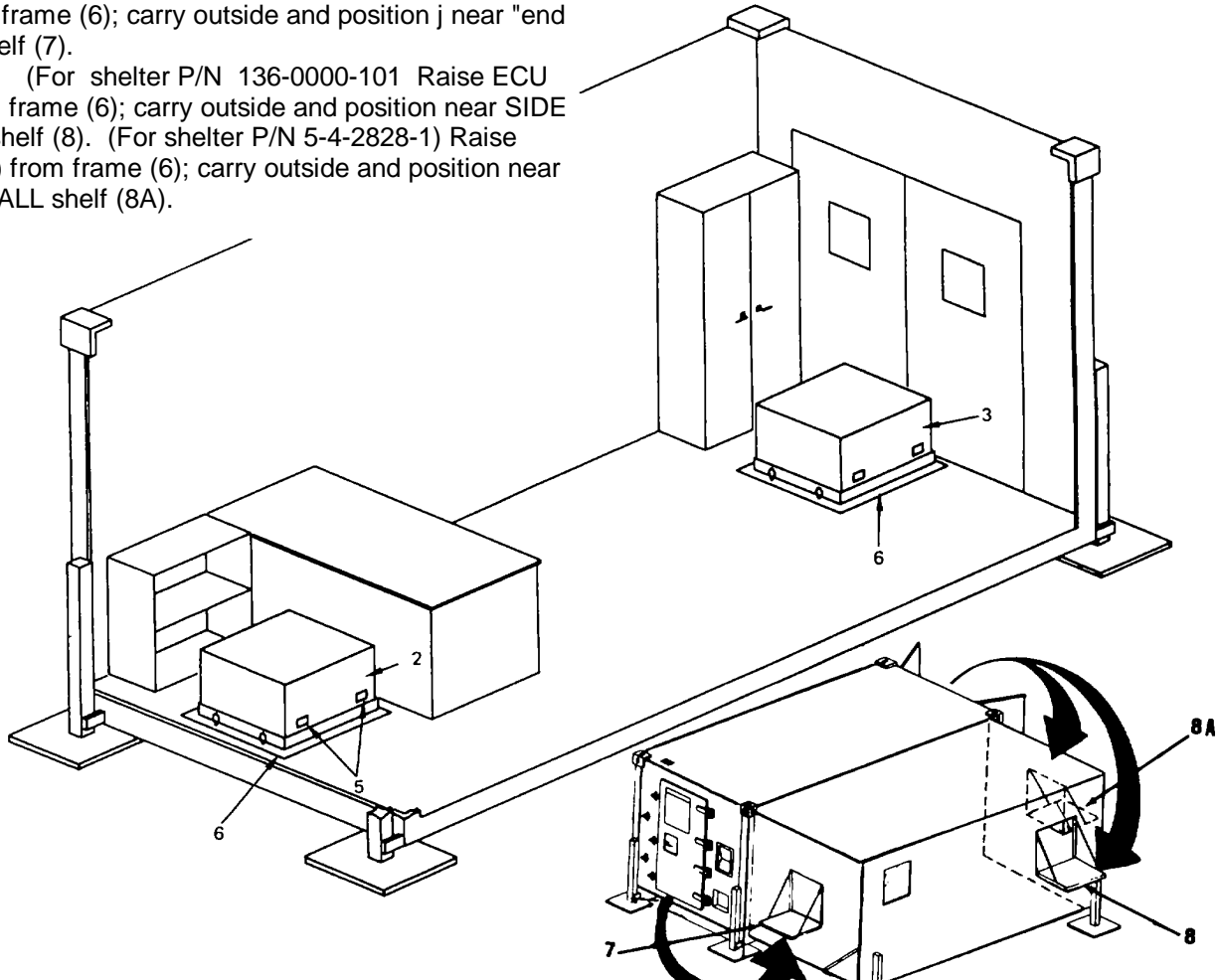


a. Positioning ECUs for operation.

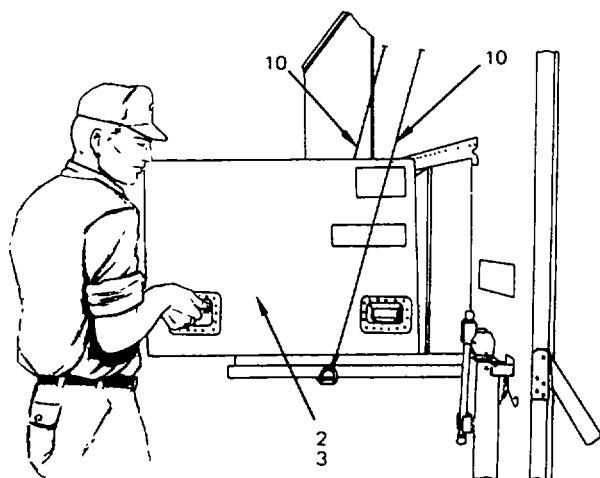
1. Loosen cargo straps (1) on both ECUs (2) and (3), unhook from ring bolts (4) and remove.

2. Use lift handles (5) to raise ECU (2), from the support frame (6); carry outside and position j near "end wall" shelf (7).

3. (For shelter P/N 136-0000-101 Raise ECU (3) from frame (6); carry outside and position near SIDE WALL shelf (8). (For shelter P/N 5-4-2828-1) Raise ECU (3) from frame (6); carry outside and position near END WALL shelf (8A).

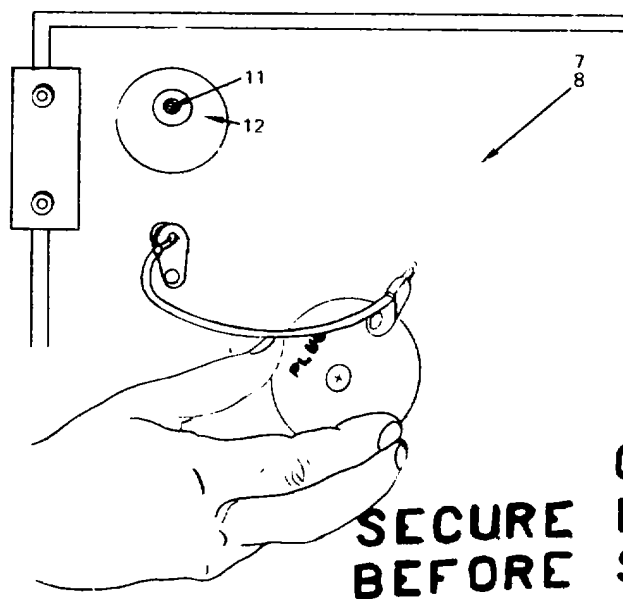


4. Lift ECUs (2) and (3) onto fold down shelves (7) and (8) with control panel (9) facing toward inside of shop.

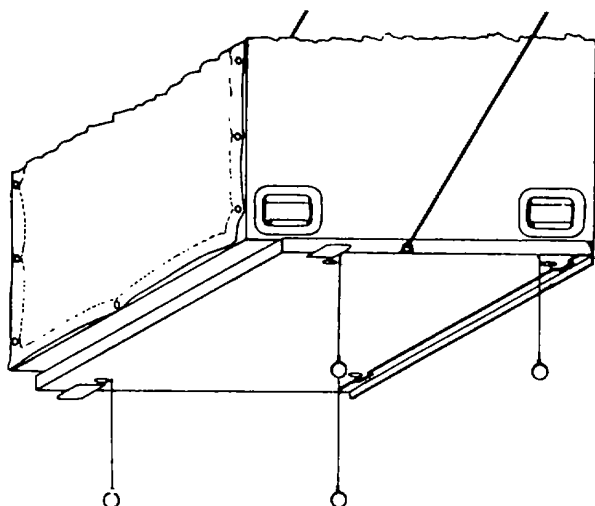


5. Slide ECUs (2) and (3) forward between support cables (10).

6. Aline bolt holes (11) in base of ECU with holes (12) in shelves (7) and (8).

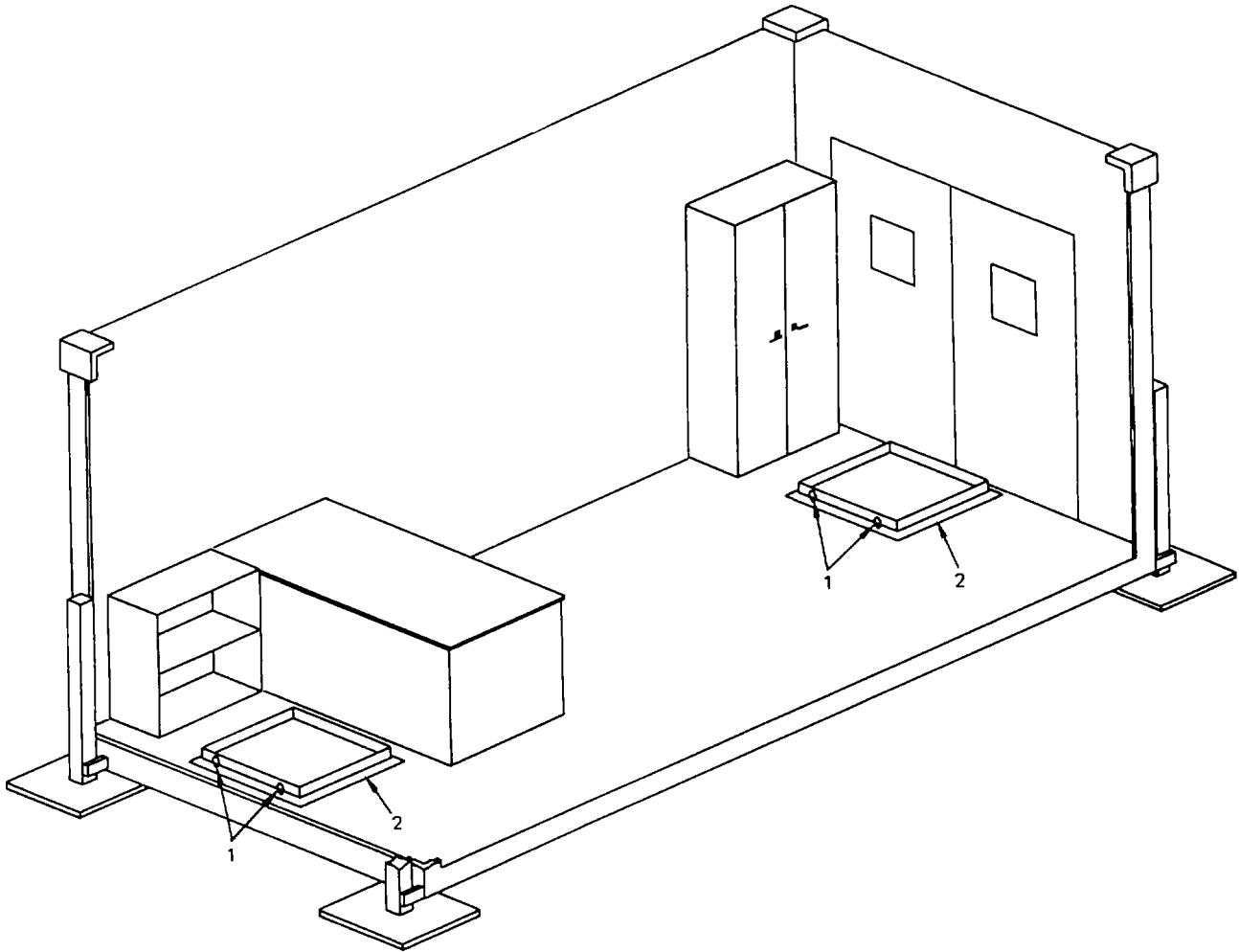


7. Mounting hardware is supplied with each ECU. Install IAW TM 5-4120-369-14.

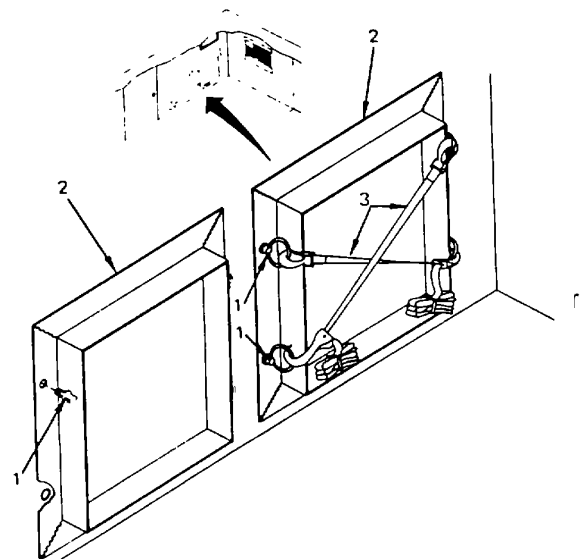


b. Storing ECU support frames.

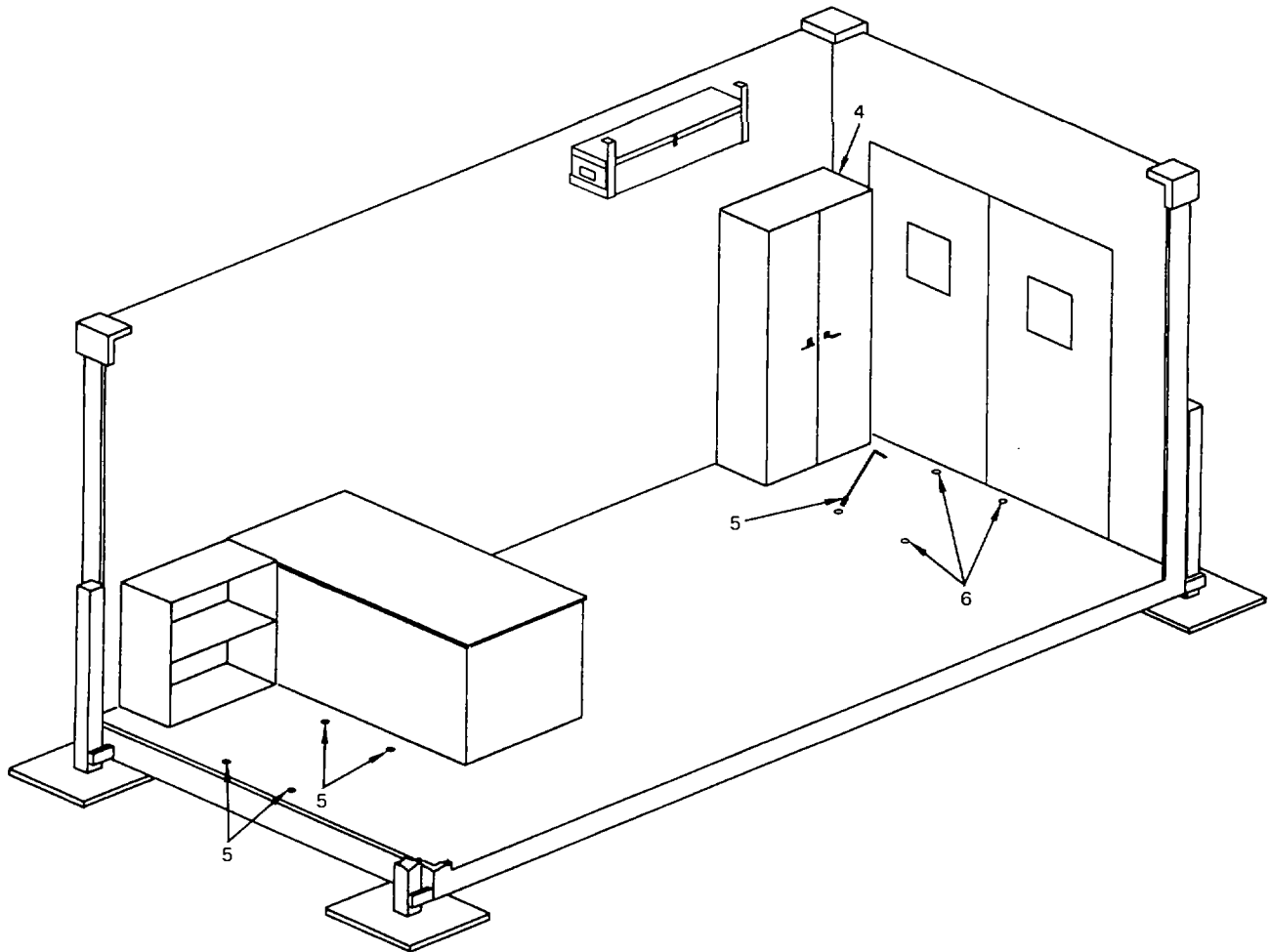
1. Remove four ring bolts (1) from both ECU support frames (2). Move frames to expanded side wall.



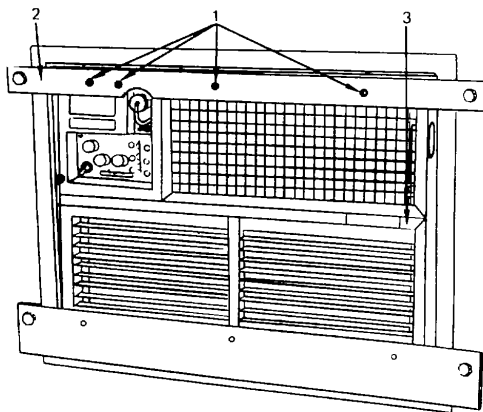
2. Position frames (2) against wall, align holes in frames ring bolts (1).
3. Hook cargo straps (3) to ring bolts (1). Tighten and secure.



4. From wall locker (4) obtain eight set screw floor plugs (5) and insert into empty ring bolt holes (6).
5. Repeat step 4 with floor insert holes of second frame.



c. Attaching security bars to ECUs.



1. Before installing ECUs, remove seven screws from face of each ECU and store in storage chest.

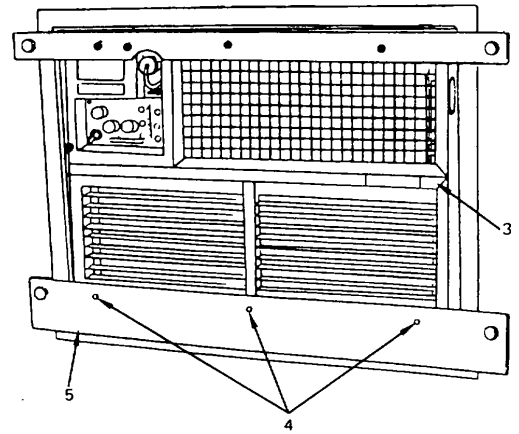
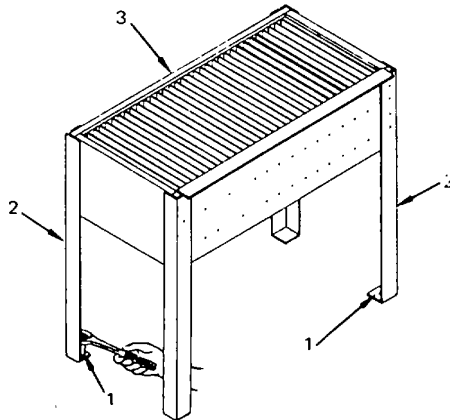
**NOTE**

**Standard screws will be reinstalled whenever an ECU is to be evacuated for repair or replacement. Special retainer screws will be used to attach security bars to ECUs.**

2. From wall locker remove fourteen special retainer screws.
3. Install four special retainer screws (1) thru top bar (2) into face of ECU (3) and tighten.

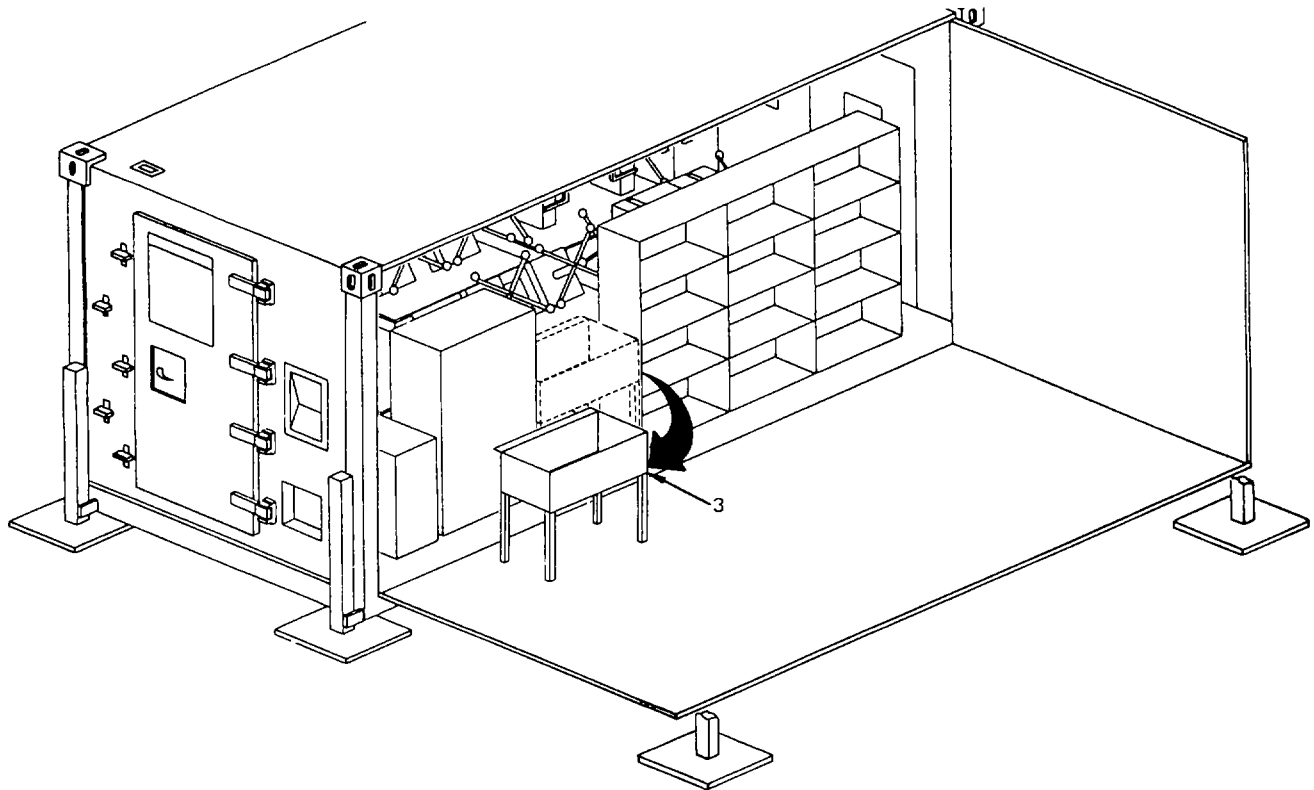


4. Install three special retainer screws (4) thru bottom bar (5)
5. Repeat steps 1 thru 4 with other ECU.



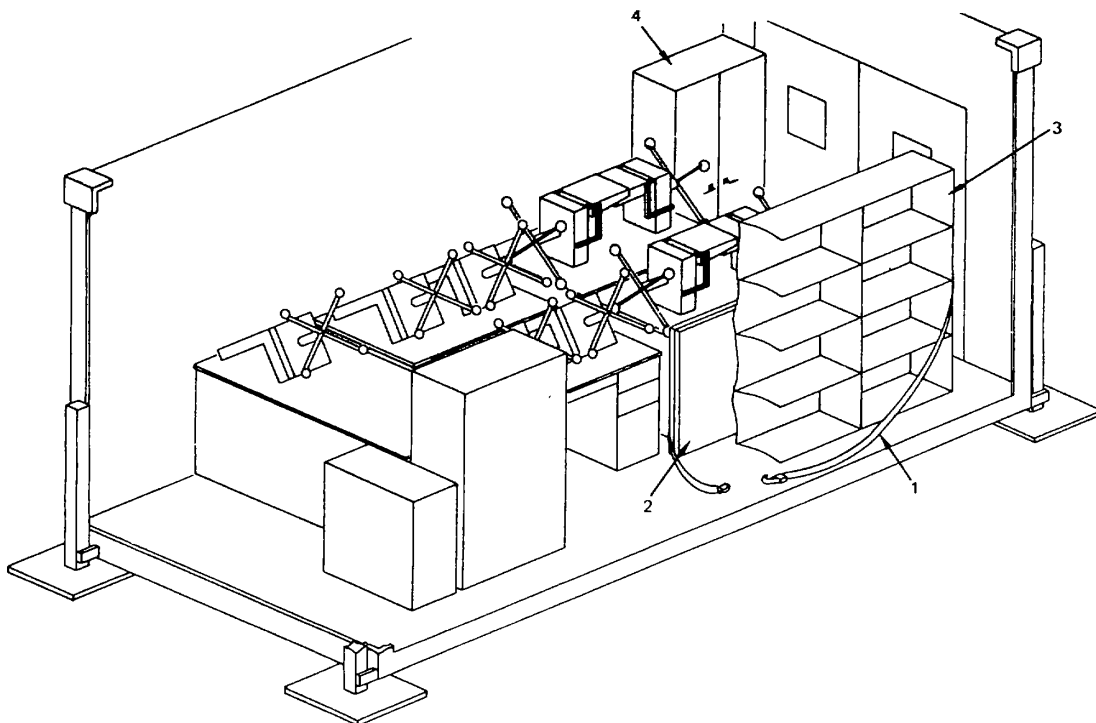
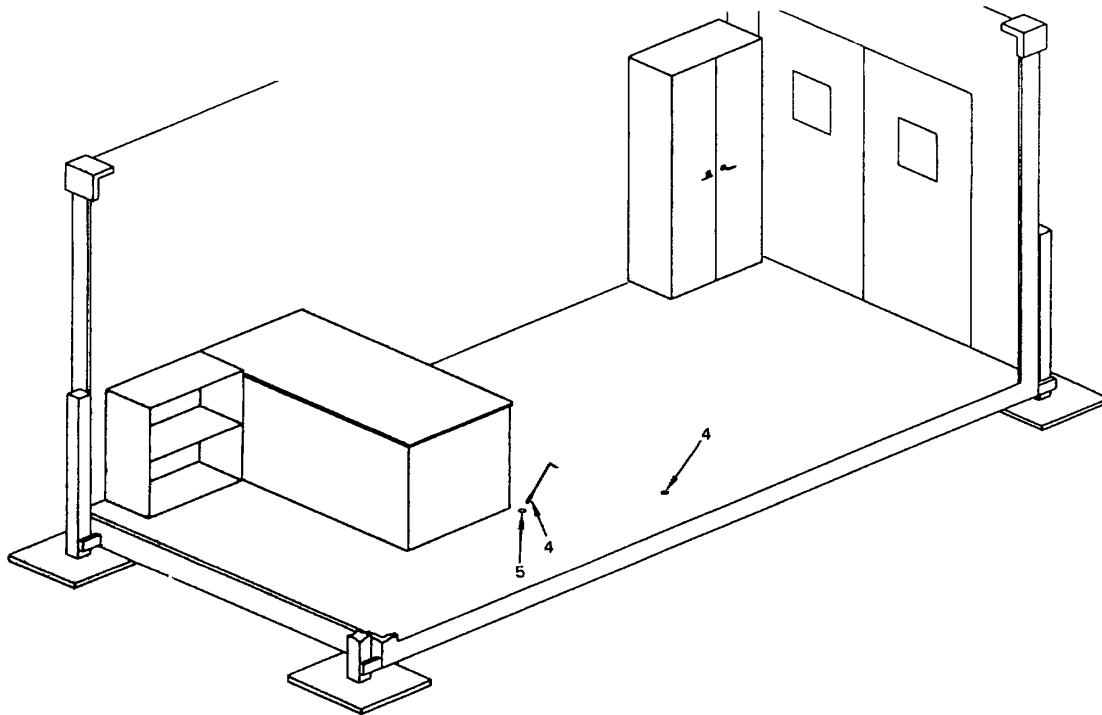
d. Positioning tub file for operation.

1. Remove two bolts (1), from legs (2) of tub file (3).



2. Position tub file (3) by sliding along floor to new location.

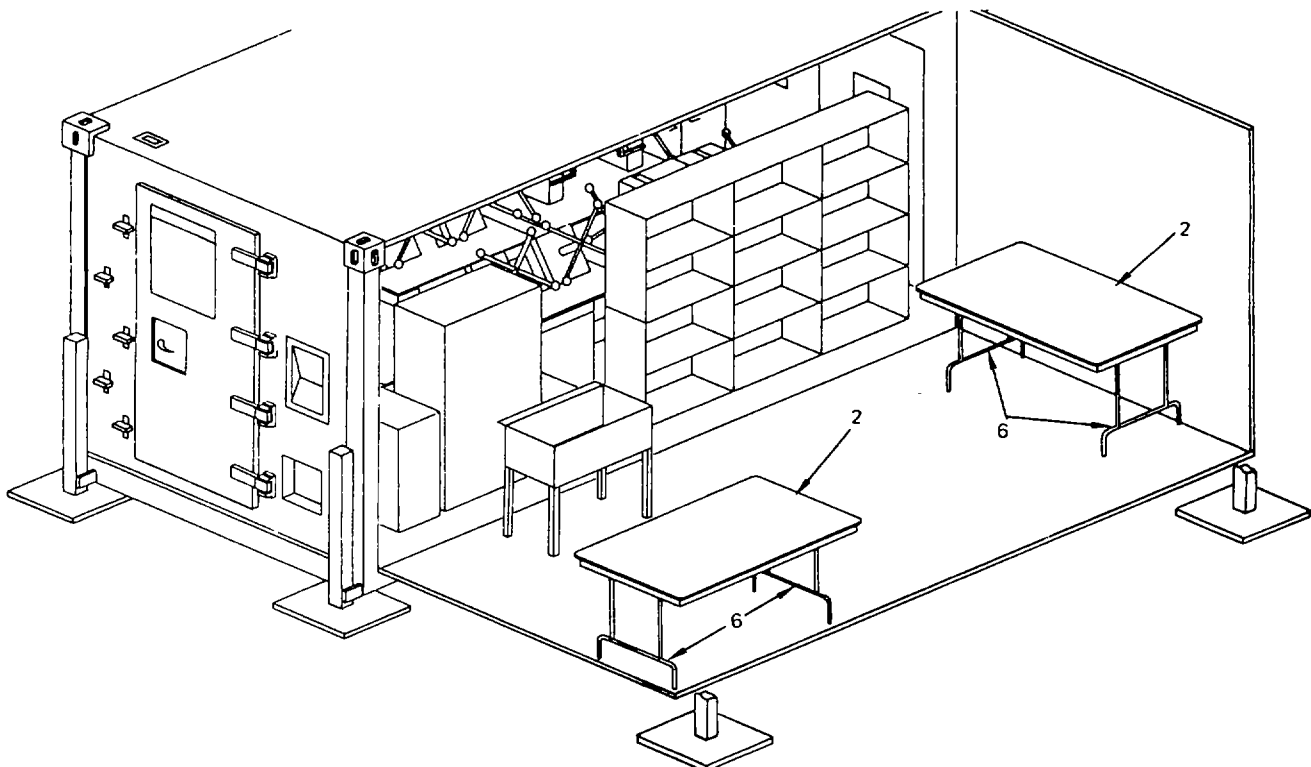
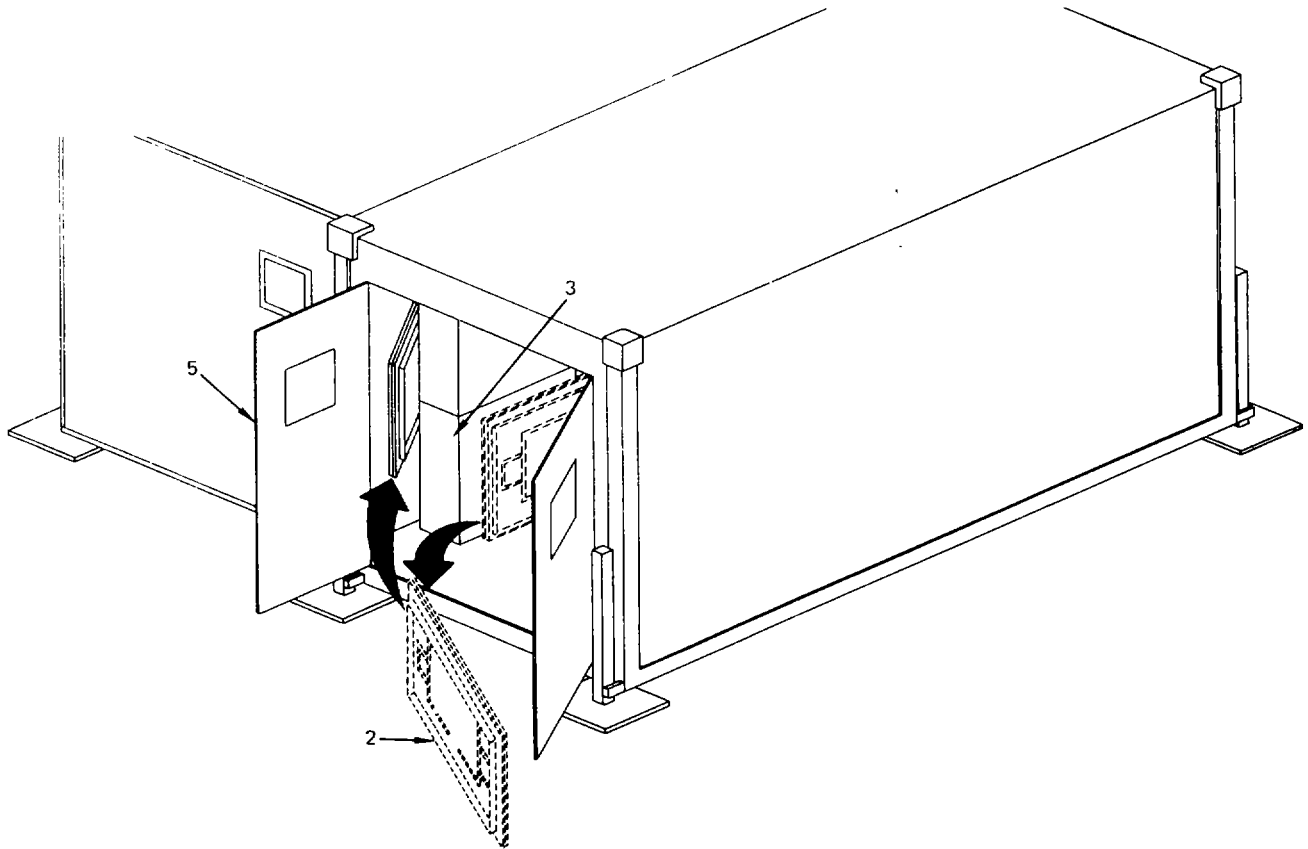
3. From wall locker obtain two set screw plugs (4) and insert into empty bolt holes (5).



- e. Positioning the two work station tables.

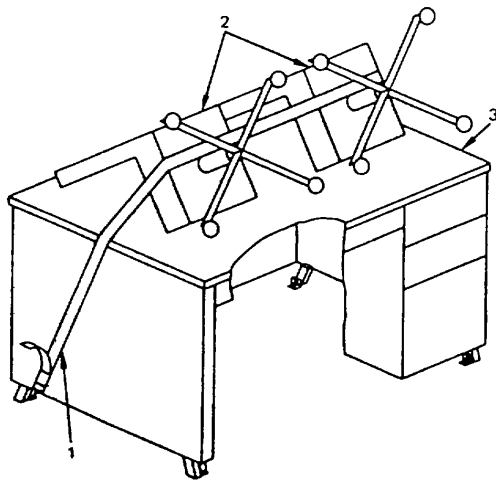
1. Loosen cargo straps (1) securing work station tables (2) to back of large book case (3) and remove. Roll and stow straps in wall locker (4).

2. Slide tables (2) out through cargo door (5) until end of tables clear end of large book case (3). Re-enter shop with tables and move them to new locations on expanded side of shelter.



3. Unfold legs (6) of both work station tables (2) and set upright.

**Change 1 2-13**

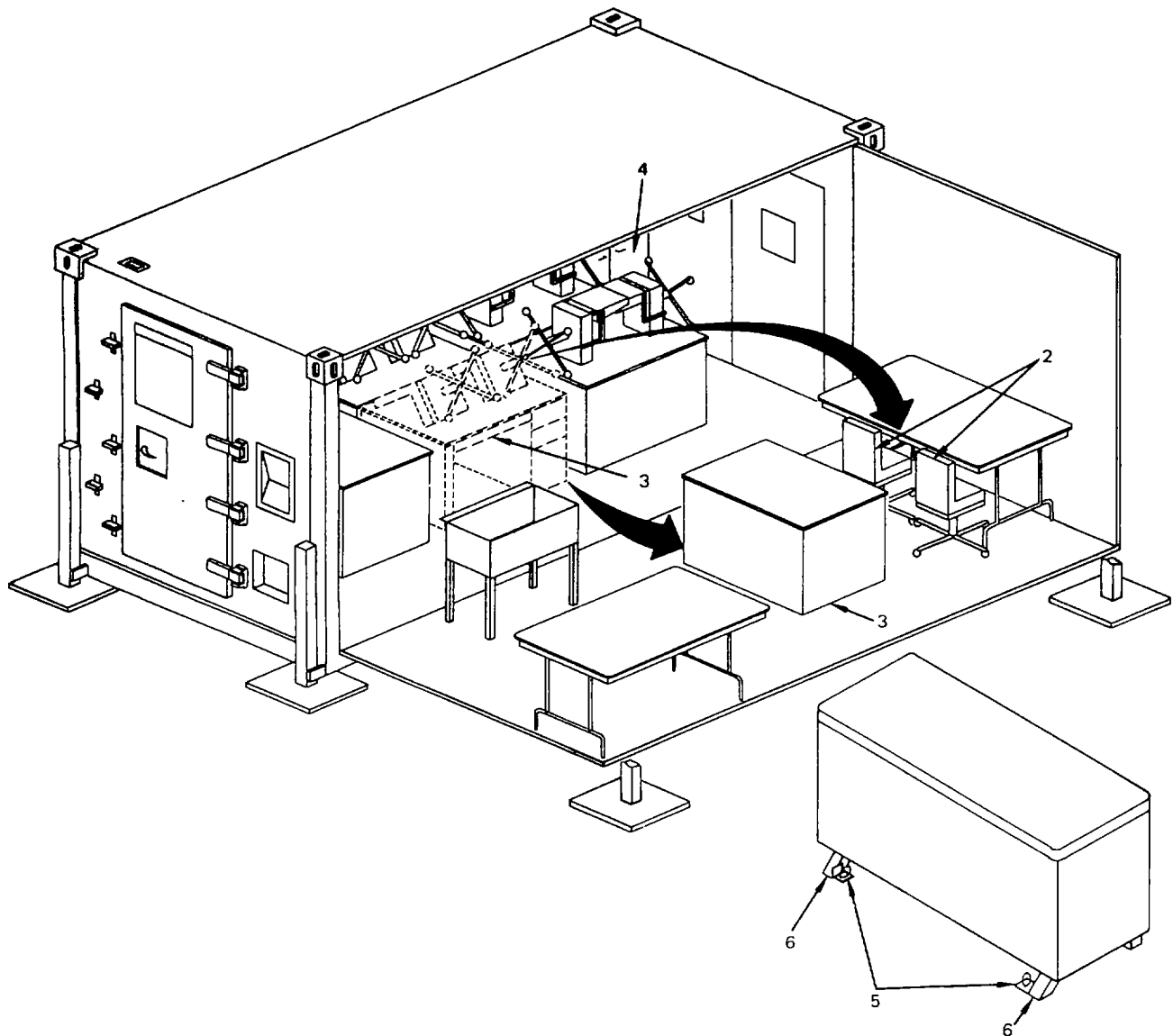


f. Positioning chairs and desks.

**NOTE**

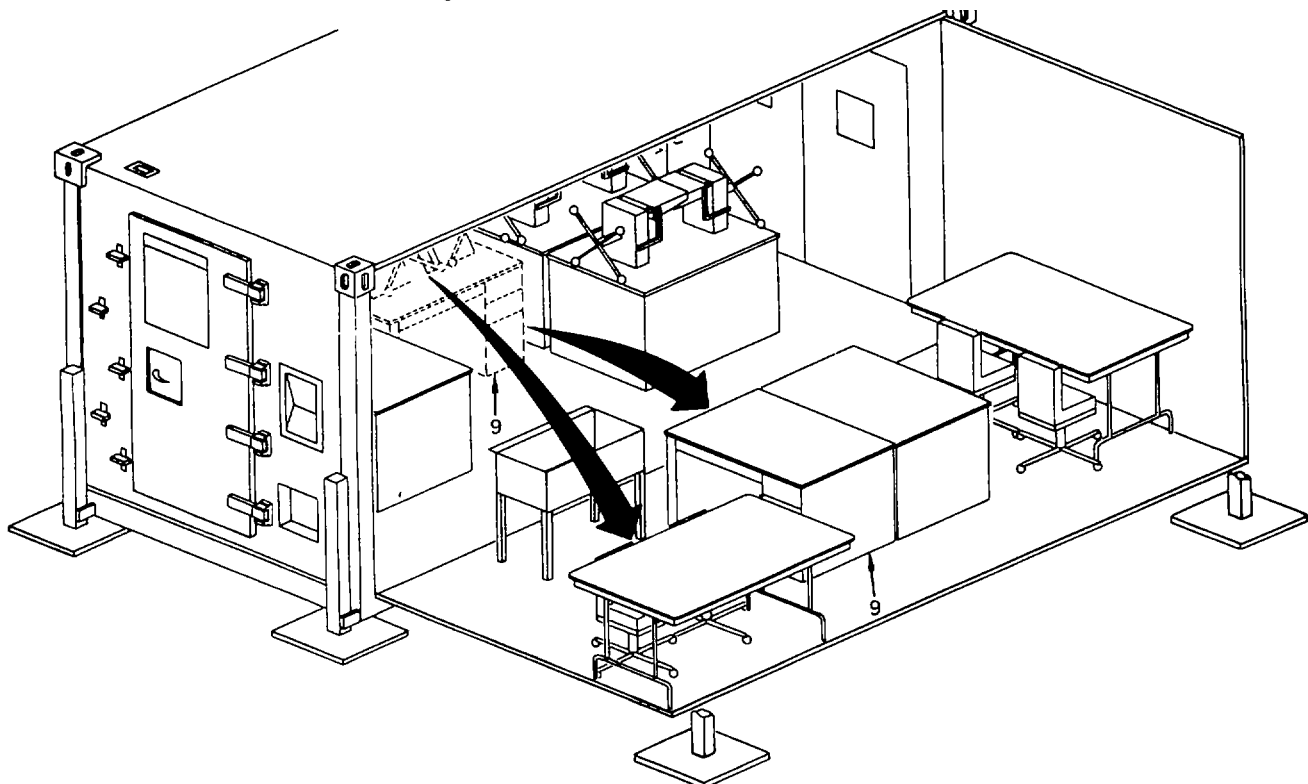
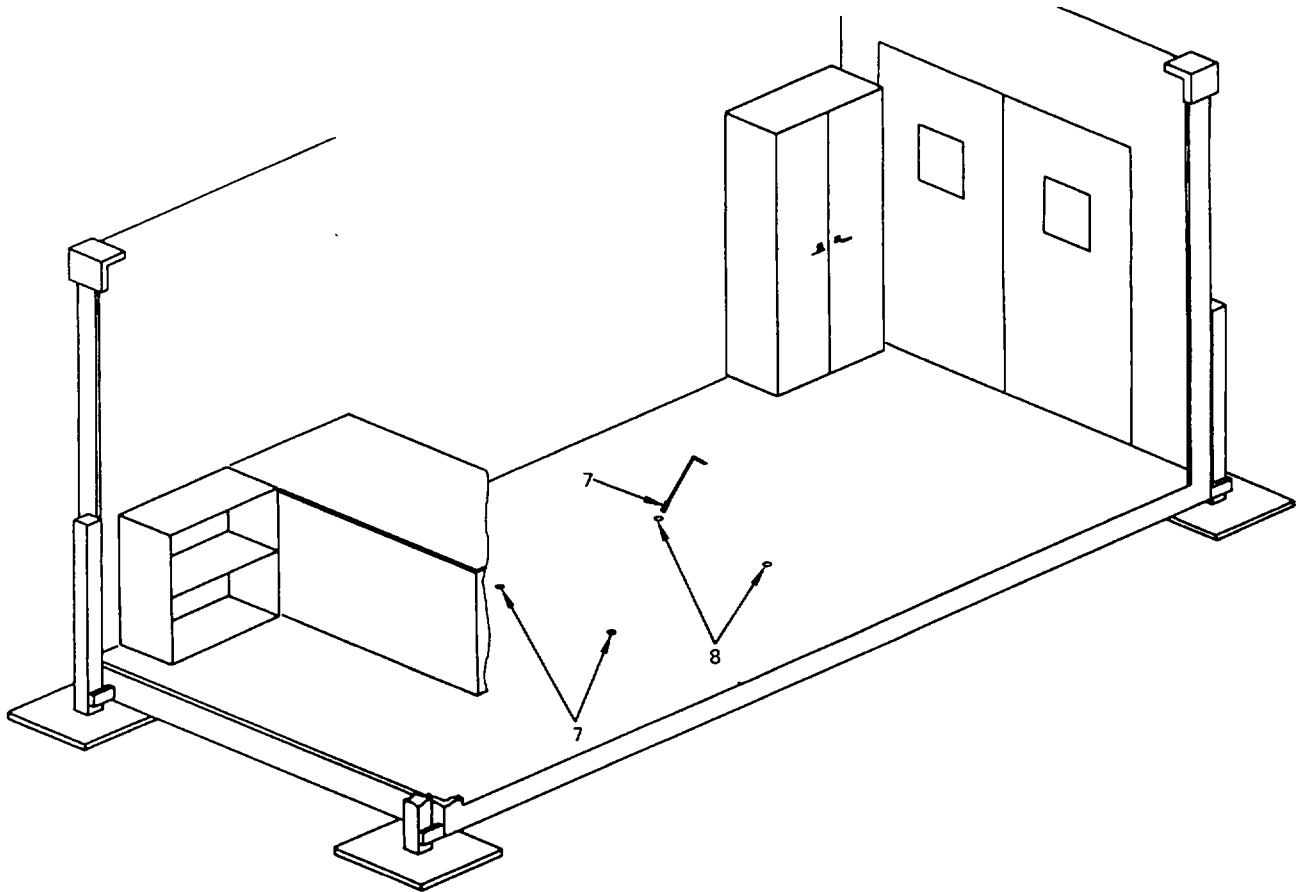
For all desks; procedures for removal of the cargo straps securing chairs to desk tops are basically the same. A smooth transition from transport/ storage to operational mode is dependent on the sequence in which the desks and chairs are moved.

1. Loosen cargo strap (1) securing chairs (2) to top of desk (3) and remove. Roll strap (1) and store in wall locker (4).



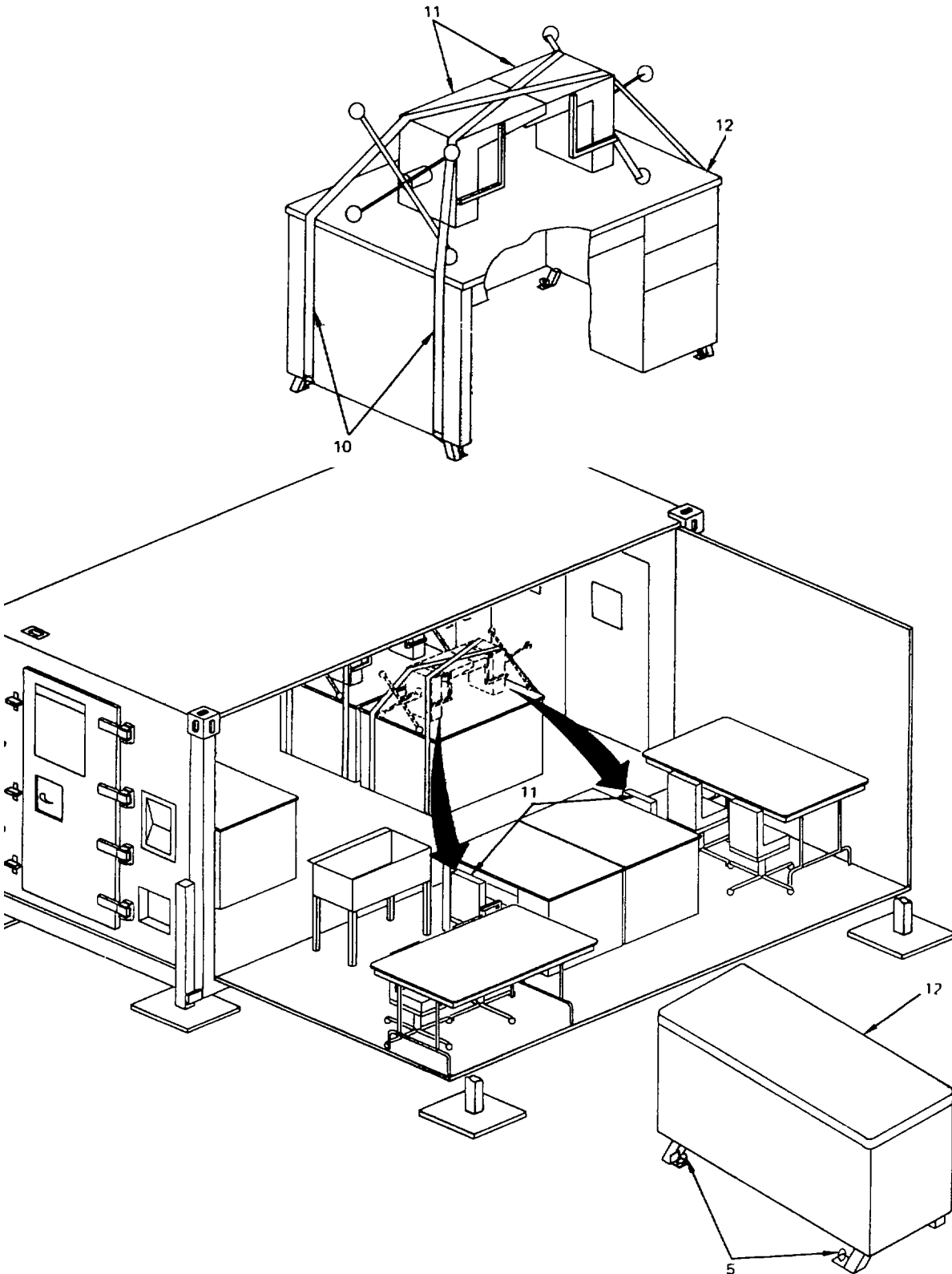
2. Lift chairs (2) from desk (3) and roll to new location.
3. Remove four ring bolts (5), one from each leg bracket (6) of desk. Store ring bolts in wall locker.
4. Slide desk (3) along floor to new location.

5. From wall locker obtain sixteen set screw plugs. Insert four plugs (7) into empty ring bolt holes (8).



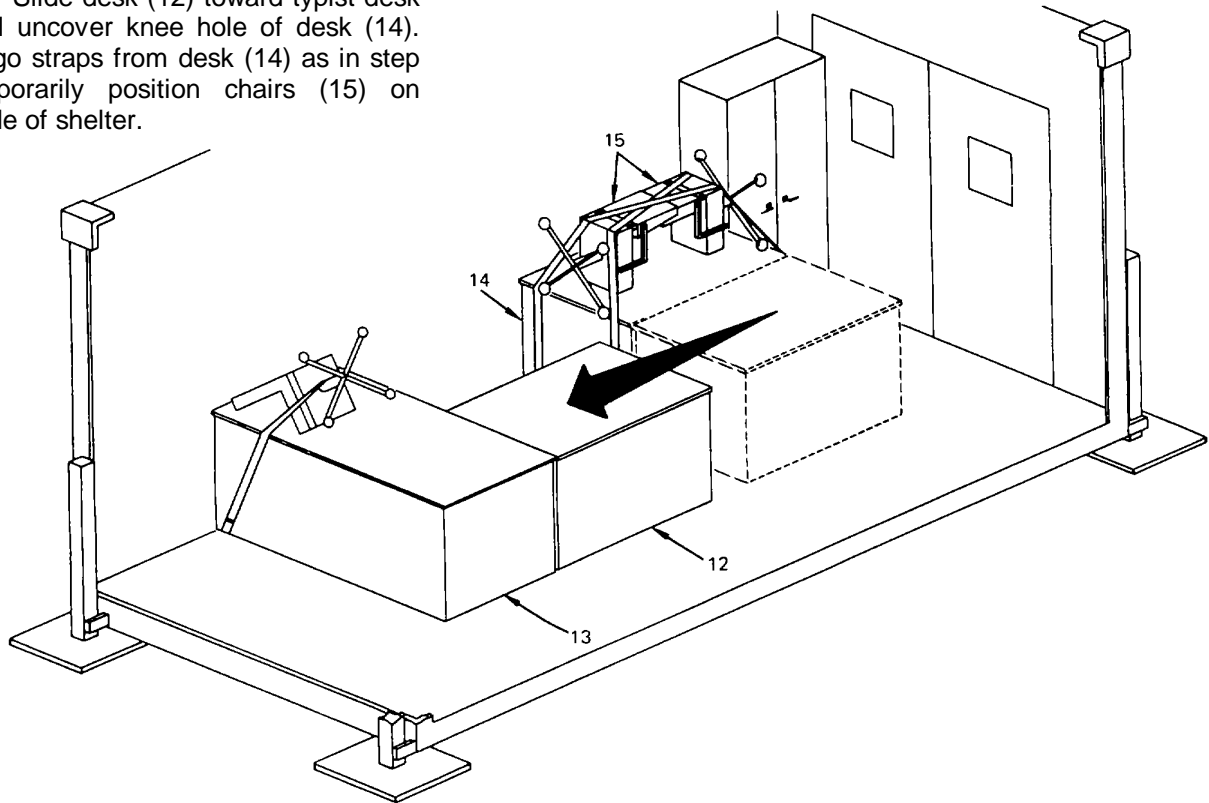
6. Repeat steps 1 thru 5 with desk (9).

7. Loosen and remove cargo straps (10) securing chairs (11) to top of desk (12). Remove chairs (11) and roll to new location.

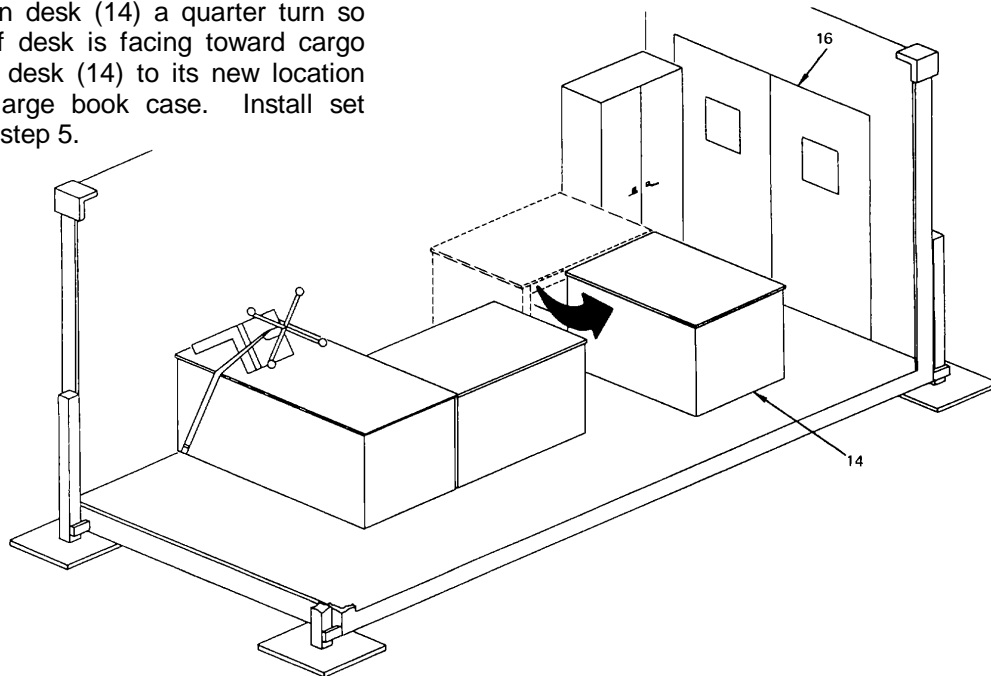


8. Remove four ring bolts (5) from leg brackets of desk (12) and store with cargo straps (10) in wall locker.

9. Slide desk (12) toward typist desk (13); this will uncover knee hole of desk (14). Remove cargo straps from desk (14) as in step 7 and temporarily position chairs (15) on expanded side of shelter.



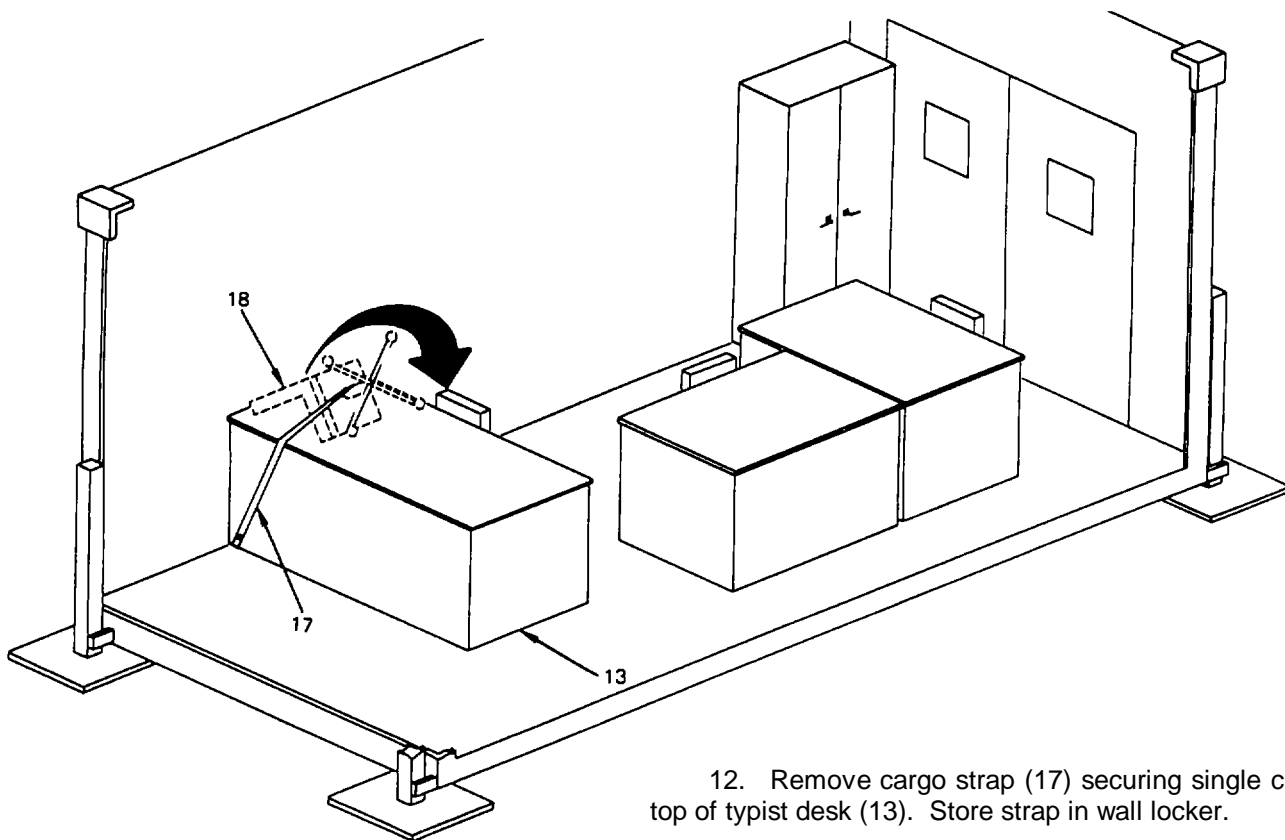
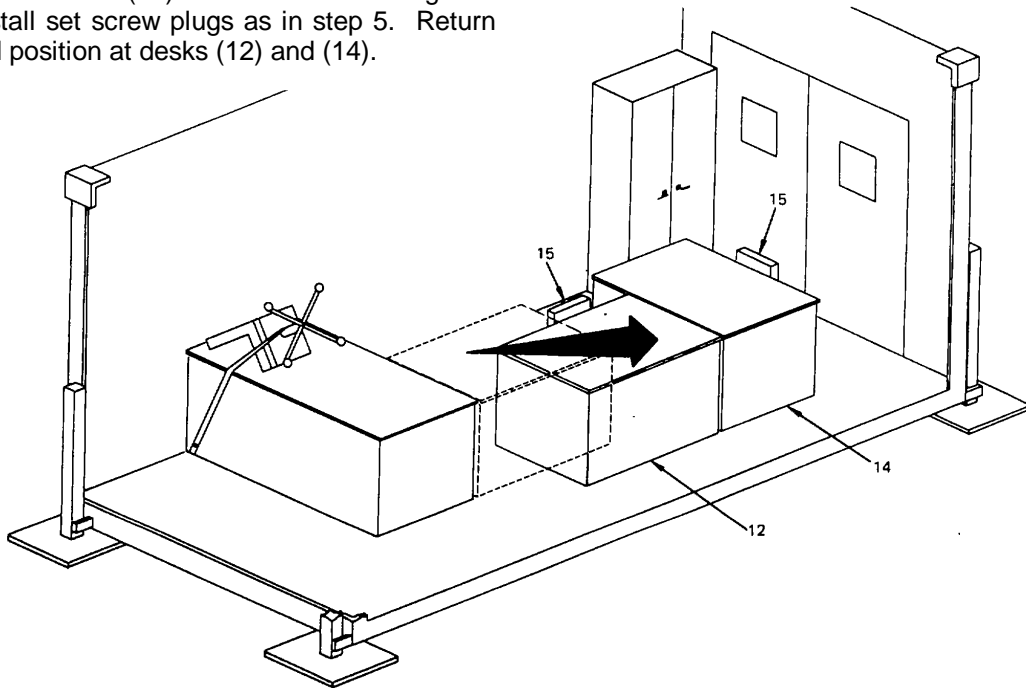
10. Turn desk (14) a quarter turn so that knee hole of desk is facing toward cargo door (16). Slide desk (14) to its new location against rear of large book case. Install set screw plugs as in step 5.



#### NOTE

It may be necessary to temporarily shift desks on the stationary side of the shelter to gain access to floor inserts.

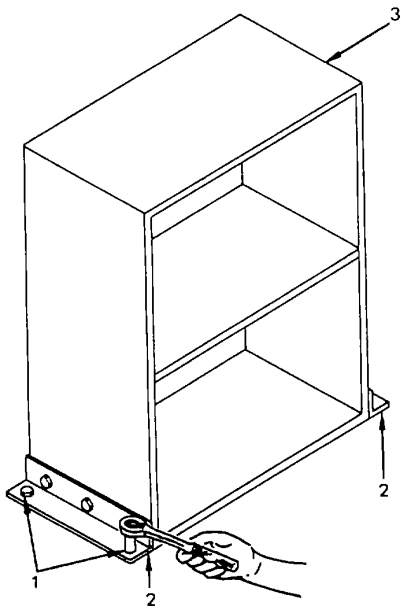
11. Slide desk (12) to its new location against desk (14). Install set screw plugs as in step 5. Return chairs (15) and position at desks (12) and (14).



12. Remove cargo strap (17) securing single chair (18) to top of typist desk (13). Store strap in wall locker.

13. Lift chair (18) and position at desk (13).

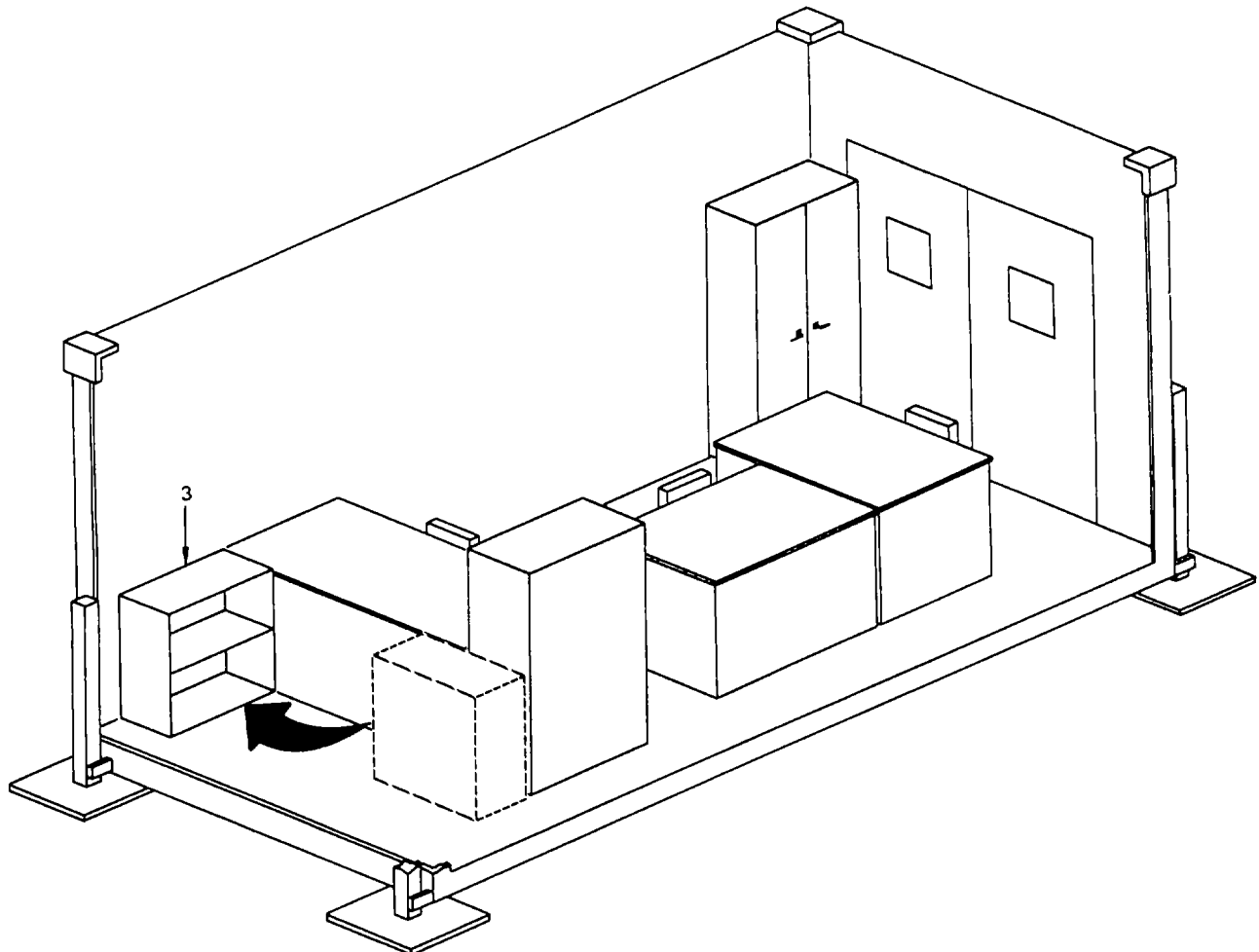




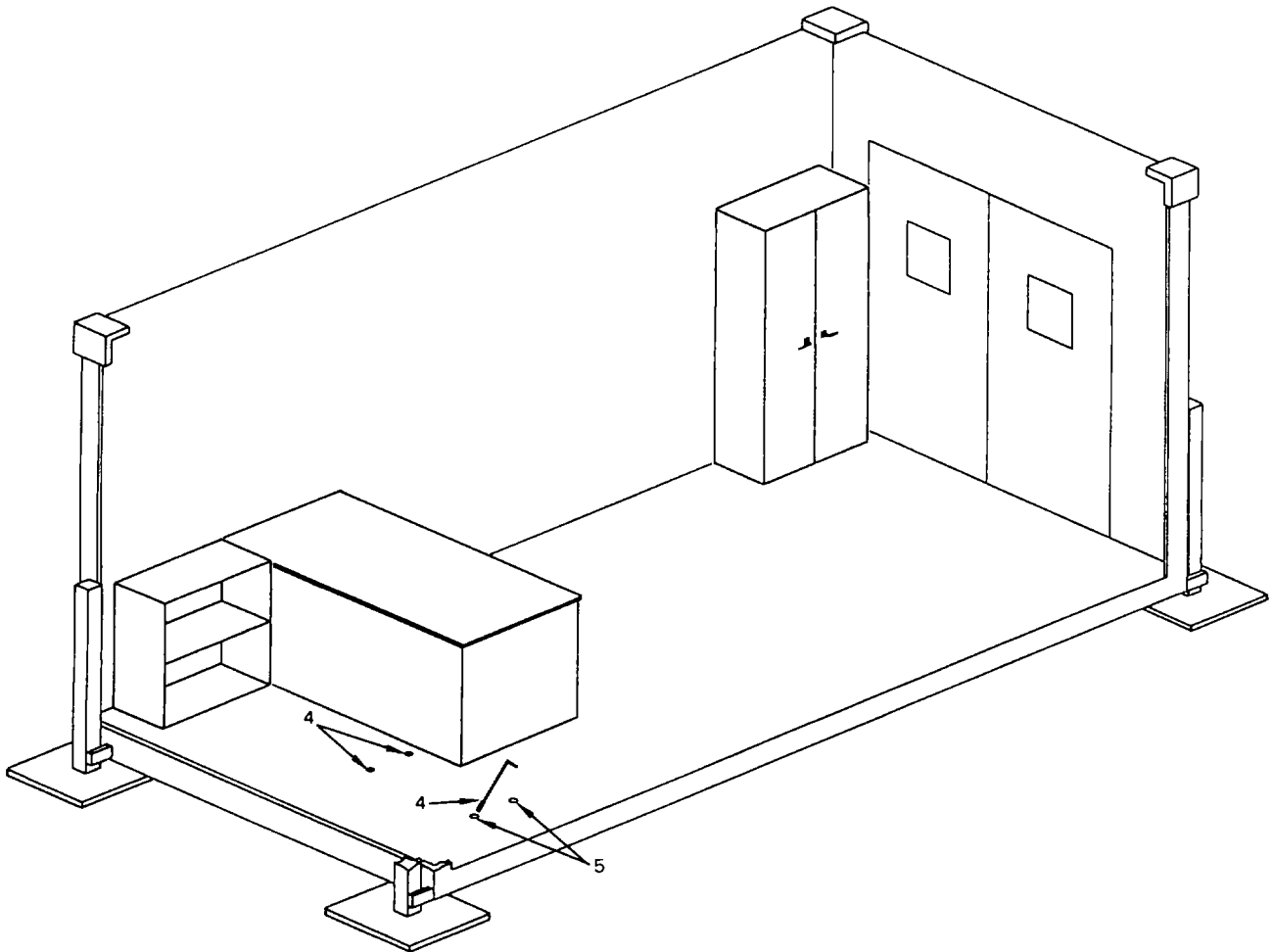
g. Positioning small book case.

1. Remove two bolts (1) from each of the two brackets (2) located on both ends of book case (3).

2. Position book case (3) by sliding along floor to new location.



3. From wall locker obtain four set screw floor plugs (4) and insert into empty bolt holes (5).



#### 2-4. Safeguarding bolts and washers.

##### **CAUTION**

Care must be taken to ensure that the proper bolts and washers are available to secure equipment when shop is to be transported. Lack of correct hardware could cause intensive damage to equipment or the shelter when the shop is moved.

All bolts and washers removed from equipment will be collected and placed in cotton mailing bags (see item 2, App D). Bags are kept in the shop storage chest for safekeeping until shelter is to be moved and equipment rebolted to the floor.

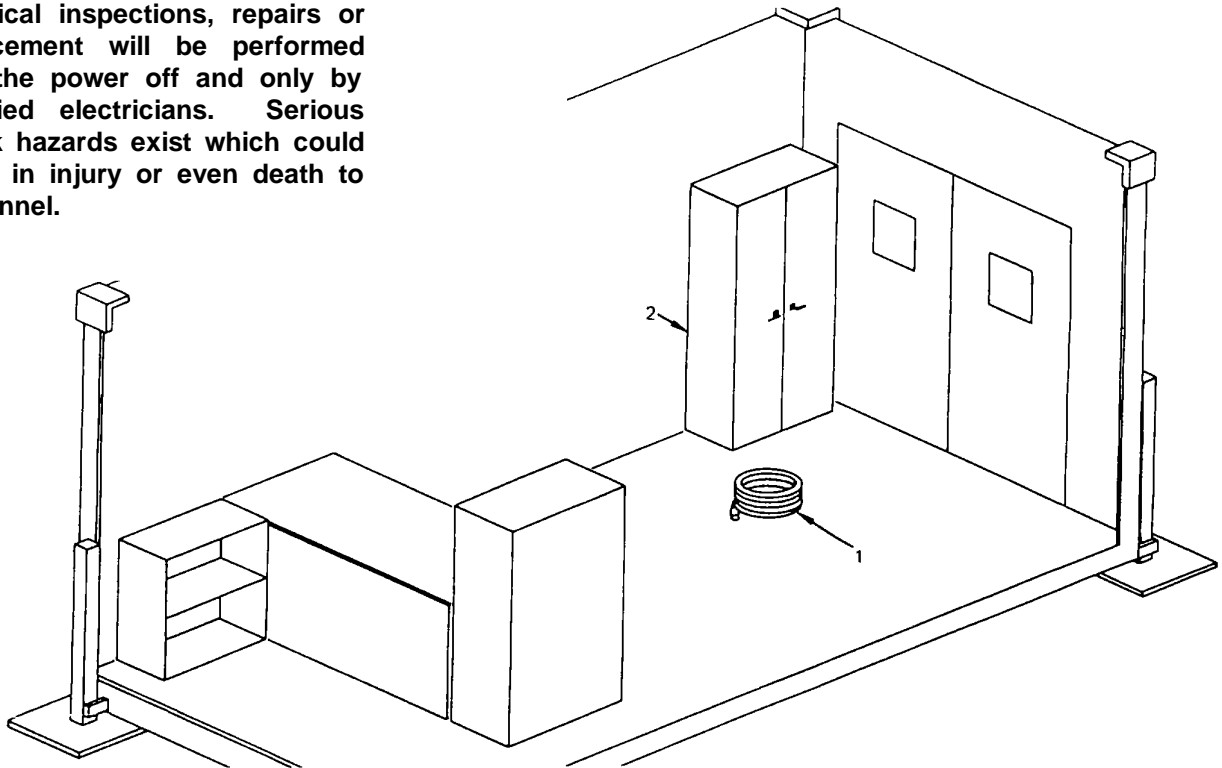
## 2-5. Electric power.

**WARNING**

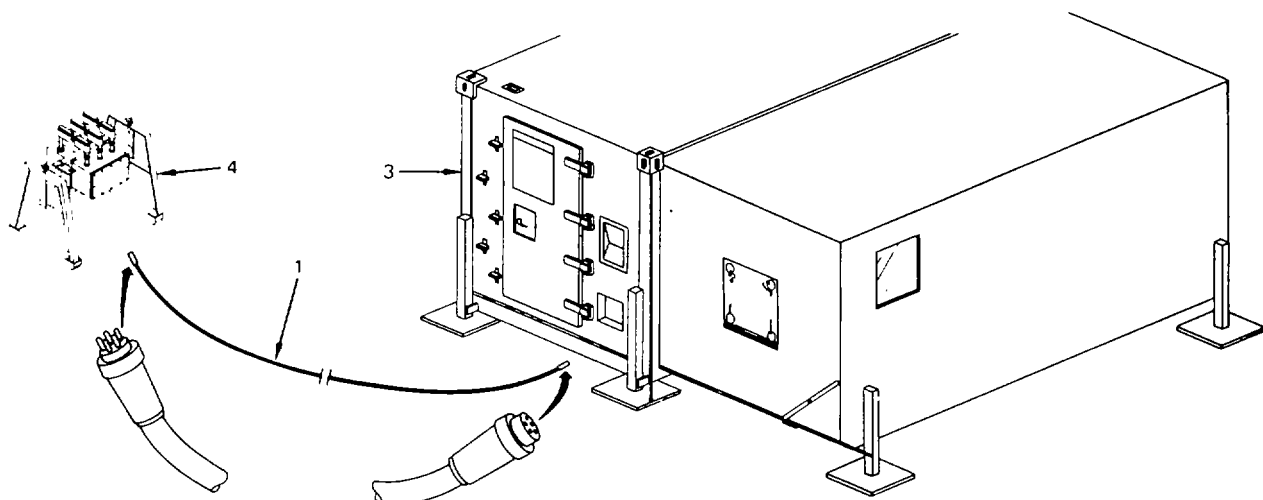
**HIGH VOLTAGE** exists in the electrical system of the shop. All electrical inspections, repairs or replacement will be performed with the power off and only by qualified electricians. Serious shock hazards exist which could result in injury or even death to personnel.

## a. Main power cable connection.

1. Remove rolled up power cable (1) from wall locker (2) in shop.

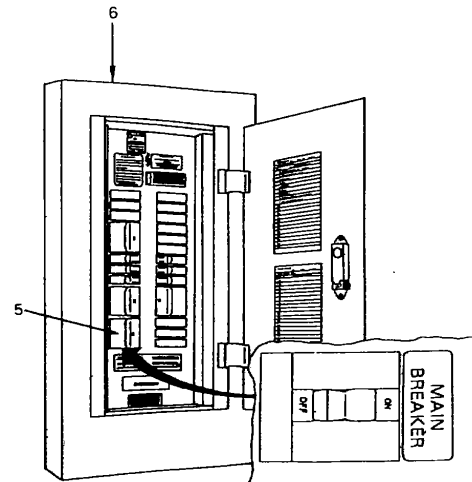
**CAUTION**

Ensure that the power cable is not twisted, kinked or laid over sharp rocks or projections. Where possible cable should not be routed through any deep ground depressions where water may accumulate.

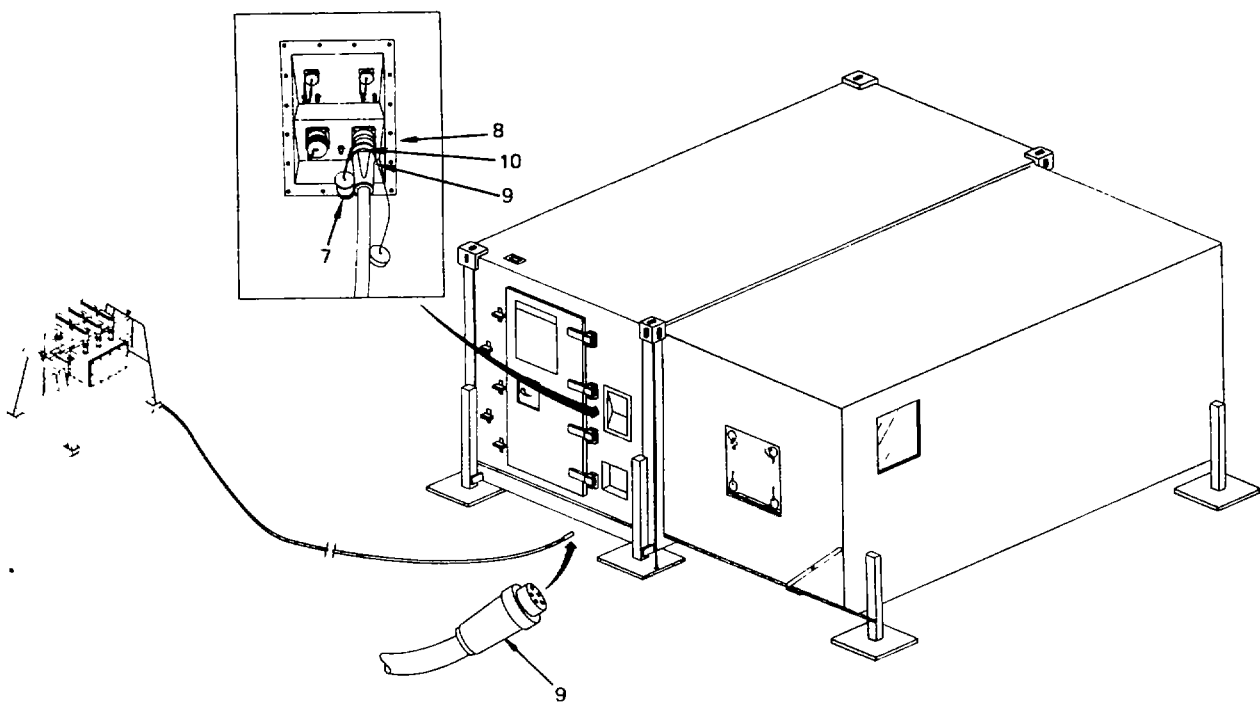


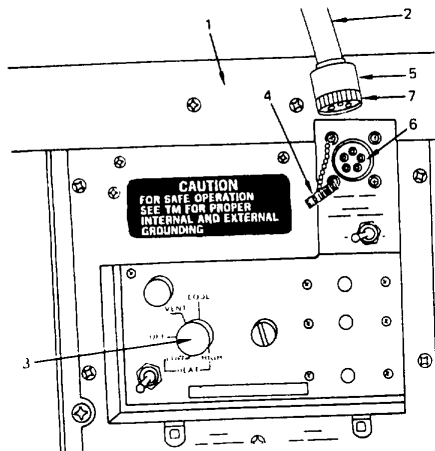
2. Unroll power cable (1) and extend it between shop (3) and power distribution panel (4).

3. Before connecting power cable ensure main circuit breaker (5) in breaker panel (6) is in OFF position.



4. Remove dust cap (7) from "P1" receptacle at power entry panel (8); insert female power plug (9) and secure with lock ring (10).



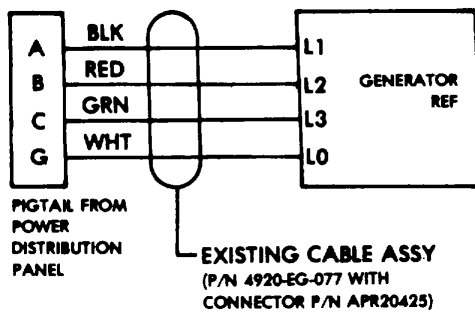


b. Connecting power to ECU.

1. Inspect installation of ECU (1) and power cable (2).
2. Position ECU MODE SELECTOR switch (3) to OFF.
3. Remove cap (4) from receptacle (6).
4. Push end of connector (5) into power input receptacle (6). Push until seated.
5. Screw connector lock ring (7) on receptacle (6).
6. Repeat steps 1 thru 5 with other ECU.

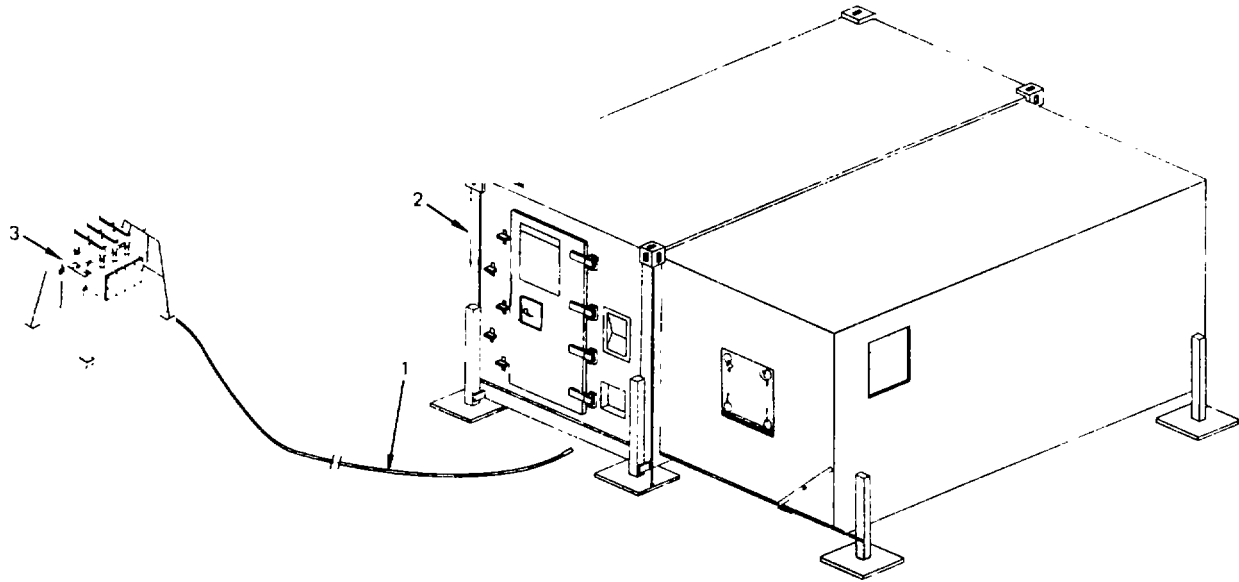
c. Connecting power distribution to panel to generator.

1. Ensure all circuit breakers on the power distribution panel are in the off position.
2. Ensure pigtail is connected to the power distribution panel.
3. A qualified electrician will connect black wire from pigtail to lug L1 on generator, red wire to L2, green wire to L3, and white wire to L0.



d. External grounding of shop.

1. Remove ground rod assembly from storage chest.
2. Install external ground IAW TM 10- 5411-201-14.

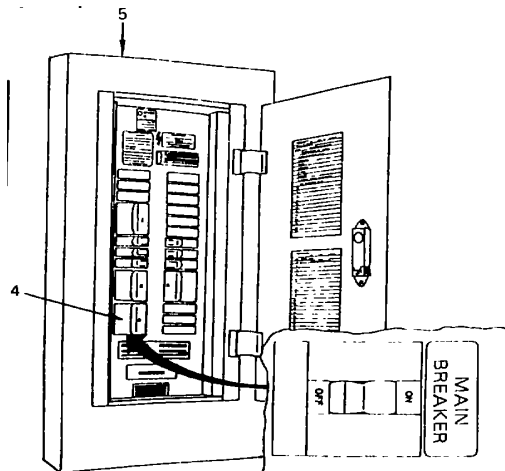


e. Power on to shop.

1. A qualified electrician will make connection of main power cable (1) from shop (2) at power distribution panel (3).

2. Shop personnel will move the main circuit breaker (4) in the circuit breaker panel (5) from OFF to ON.

3. See that all other circuit breakers are in the ON position.



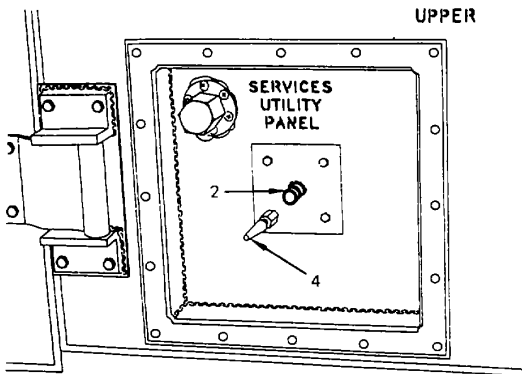
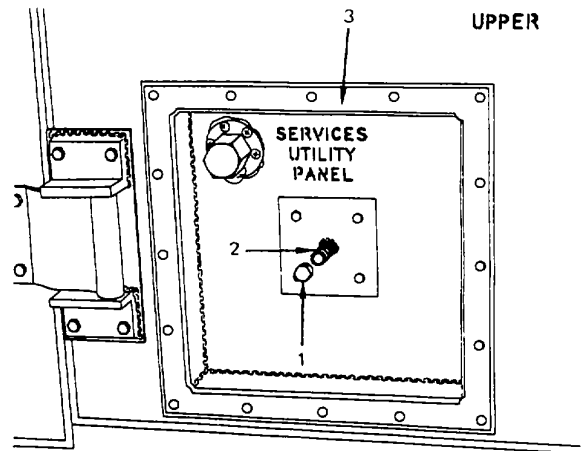
Change 2 2-24

## 2-6. Other shop utilities.

In addition to electrical power the shop is provided with connections for compressed air and water.

### a. Compressed air connection.

1. Remove protective dust cap (1) from air inlet nipple (2) at the service utility panel (3). Store in shop storage chest.



2. From storage chest remove a quick disconnect coupling (4).

3. Install the quick disconnect coupling (4) on air inlet nipple (2).

4. Tighten coupling (4) securely.

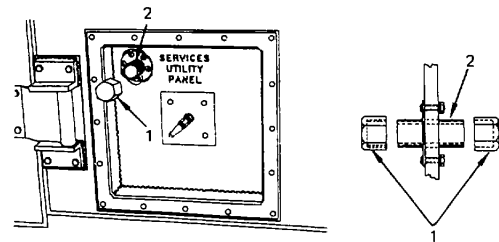
### b. Water supply connection.

#### NOTE

When water is to be supplied to shelter proceed as follows.

1. Remove protective dust cap (1) from each end of water feed thru connector (2).

2. Install adapters and fittings as required.



**2-7. Checking shelter level.** Once all equipment is in the recommended operational position recheck leveling of shelter. Use procedures in TM 10-5411-201-14 to verify and adjust level. Correct adjustment is essential to ensure proper operation of machine tools, doors and access panels.

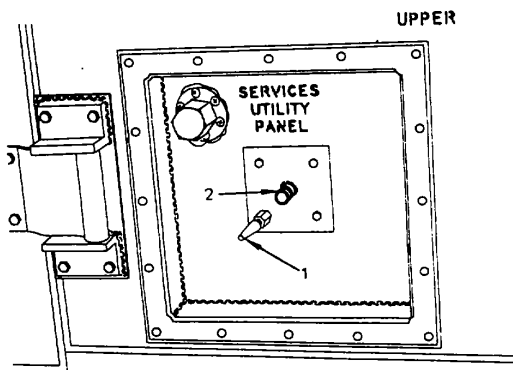
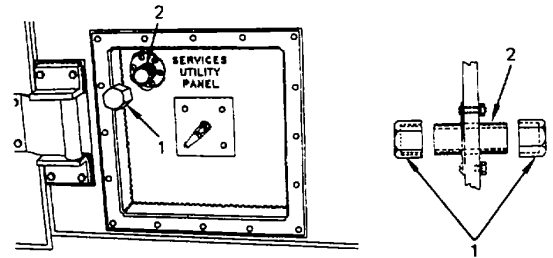
The Production/Quality Control Shop is now operational.

### SECTION III. PREPARATION FOR SHIPMENT

#### 2-8. Striking the shelter. Shop utilities (other than electrical).

##### a. Disconnecting water supply. (When installed)

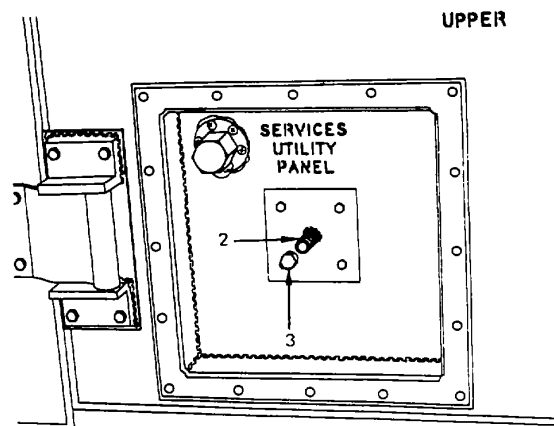
1. Obtain two protective dust caps (1) from shop storage chest.
2. Install dust cap on each end of feed thru connector (2), tighten securely.



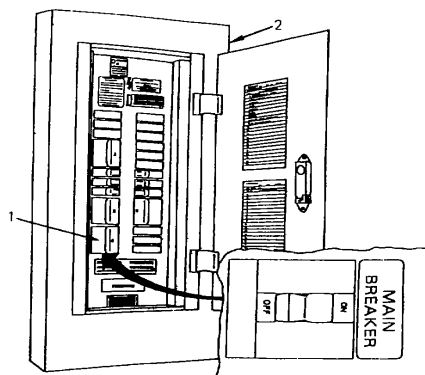
##### b. Disconnecting compressed air.

1. Remove quick disconnect coupling (1) from the air inlet nipple (2). Store in shop storage chest.

2. Obtain a dust cap (3) from storage chest.
3. Install dust cap (3) on air inlet nipple (2), tighten securely.







## 2-9. Power shutdown.

a. See that all electrical tools and shop equipment have been turned OFF.

b. Circuit breaker panel. Move main circuits breaker (1) in the circuit breaker panel (2) from ON to OFF.

### c. Disconnecting ECUs.

1. Place MODE SELECTOR switch (1) of ECU (2) in OFF position.

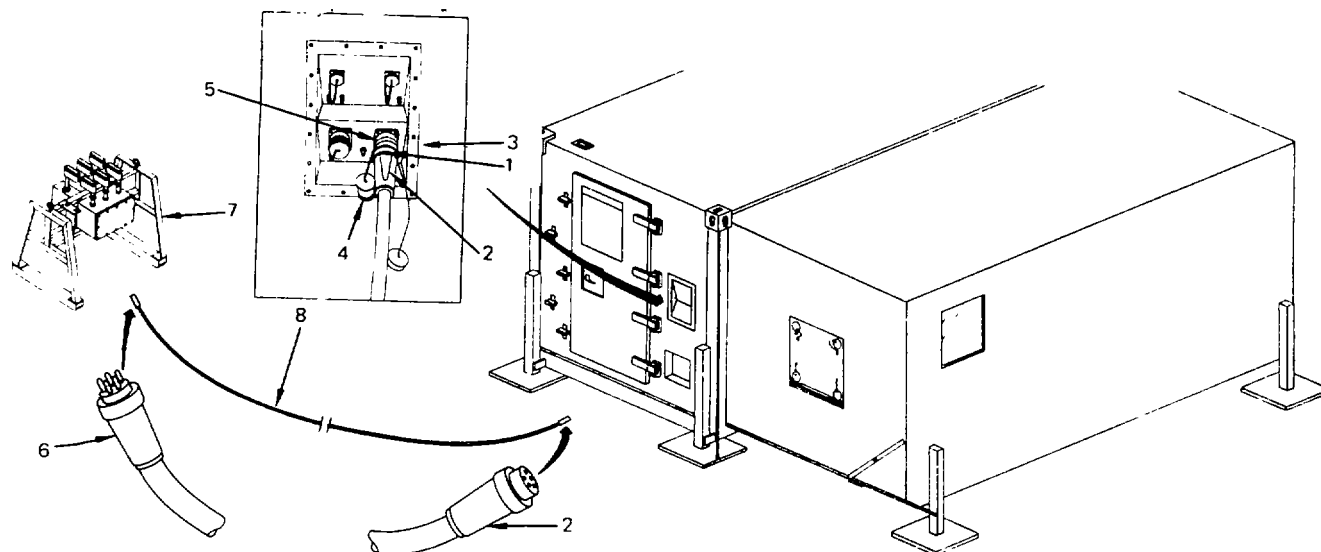
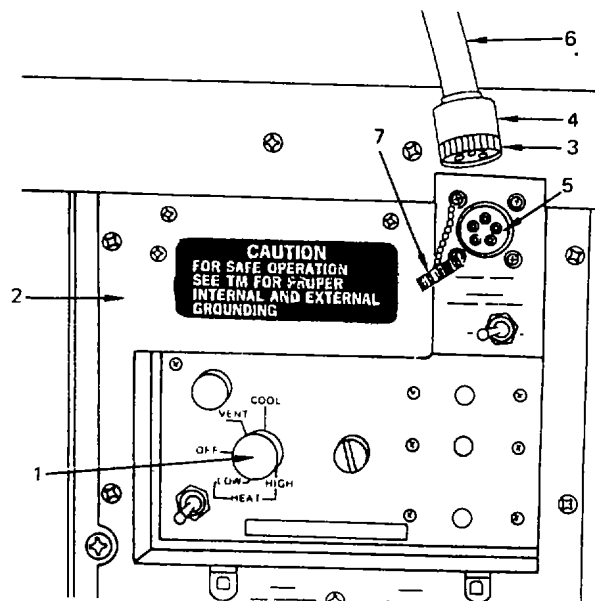
2. Unscrew lock ring (3) and pull connector (4) from ECU receptacle (5). Store cable (6) IAW TM 10-5411-201-14.

3. Install can (7) on receptacle (5).

d. Disconnecting power distribution panel from generator.

(1) Ensure all circuit breakers on the power distribution panel are in the off position,

(2) Disconnect color coded wires on pigtail from lugs on generator.



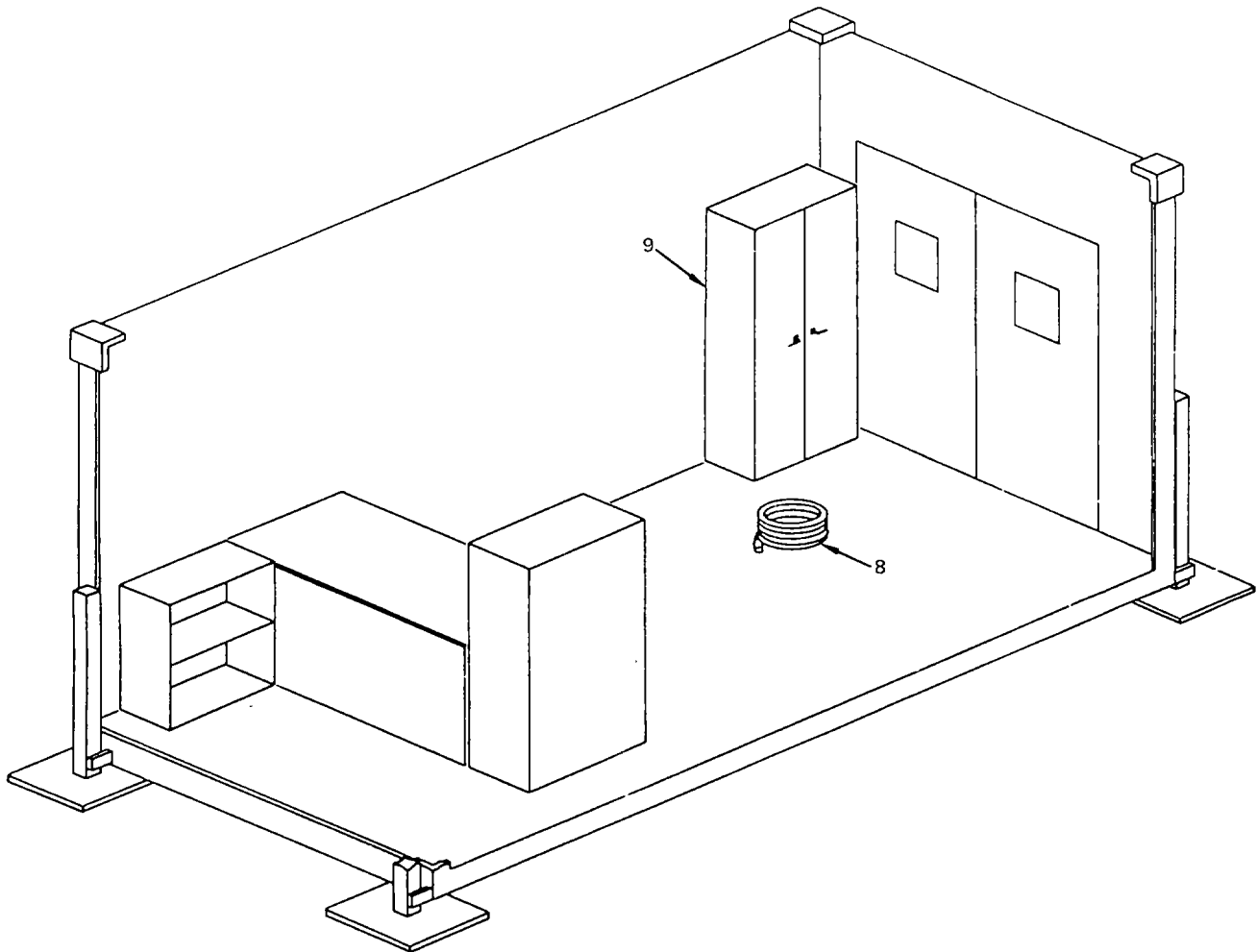
### e. Disconnecting main power cable.

1. Unscrew lock ring (1), disconnect power cable connector (2) at power entry panel (3).

2. Install dust cap (4) on "P1" receptacle (5)

3. After qualified electricians have disconnected male end of cable (6) from power distribution panel (7), clean cable (8) with rag and roll:

4. After cable (8) has been cleaned and rolled, store in wall locker (9).



- f. Removal of external ground rod.
  1. Remove external ground rod IAW TM 10-5411-201-14.
  2. Store ground rod assembly in storage chest.

## 2-10. Bolts and washers for equipment tie down.

### **CAUTION**

Care must be taken to ensure that the proper bolts and washers are used to secure equipment when shop is transported. Lack of correct hardware could cause extensive damage to equipment or the shelter.

- a. Remove cotton bags with tie down bolts and washers from shop storage chest.
- b. Inspect hardware for damage or missing parts.
- c. Check out a torque wrench from tool crib.
- d. All bolts will be tightened to the specific torque value given. See App. F.

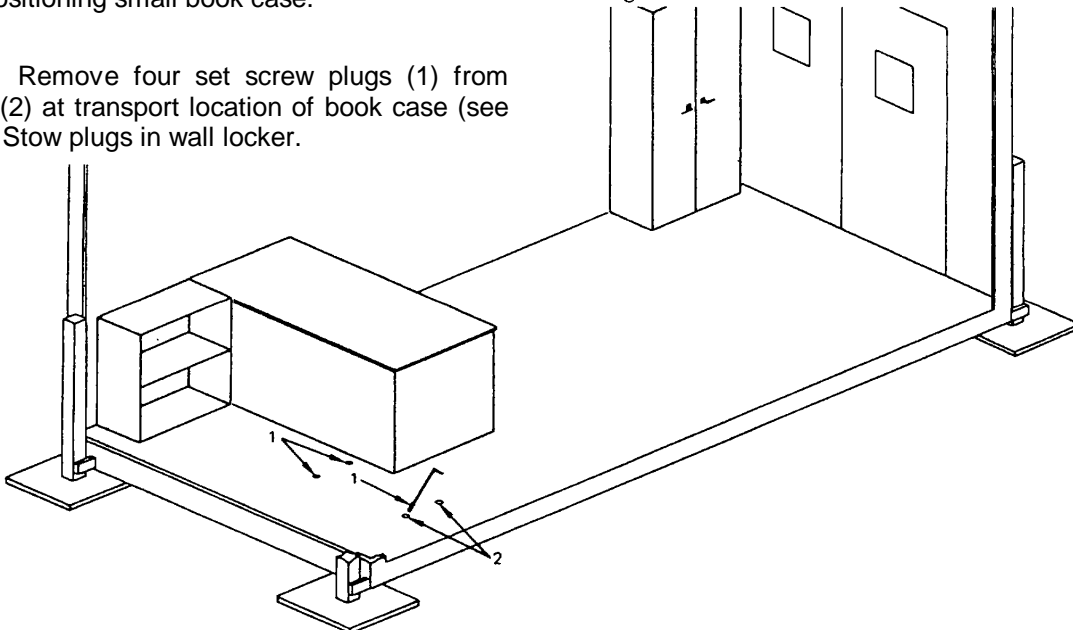
**CAUTION**

Torque values provided must be respected to prevent possible damage to equipment or the shelter. Improper procedures could result in extensive damage to government property.

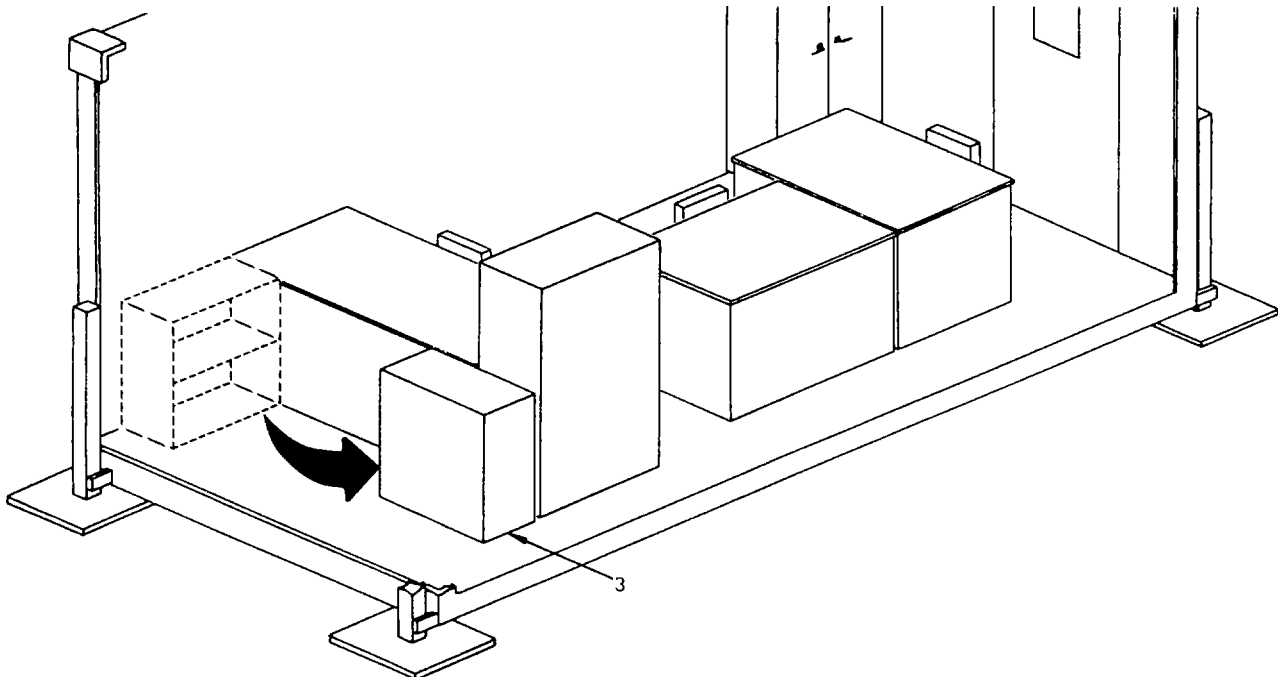
**2-11. Repositioning shop equipment.** The following procedures, and recommended sequence, for moving equipment from the operational mode to the transport or storage mode will be observed.

a. Repositioning small book case.

1. Remove four set screw plugs (1) from floor inserts (2) at transport location of book case (see para 1-7.b). Stow plugs in wall locker.



2. Position small book case (3) by sliding along floor to transport location.

**NOTE**

Position book case so that shelf opening is toward typist desk and rear of file cabinet.

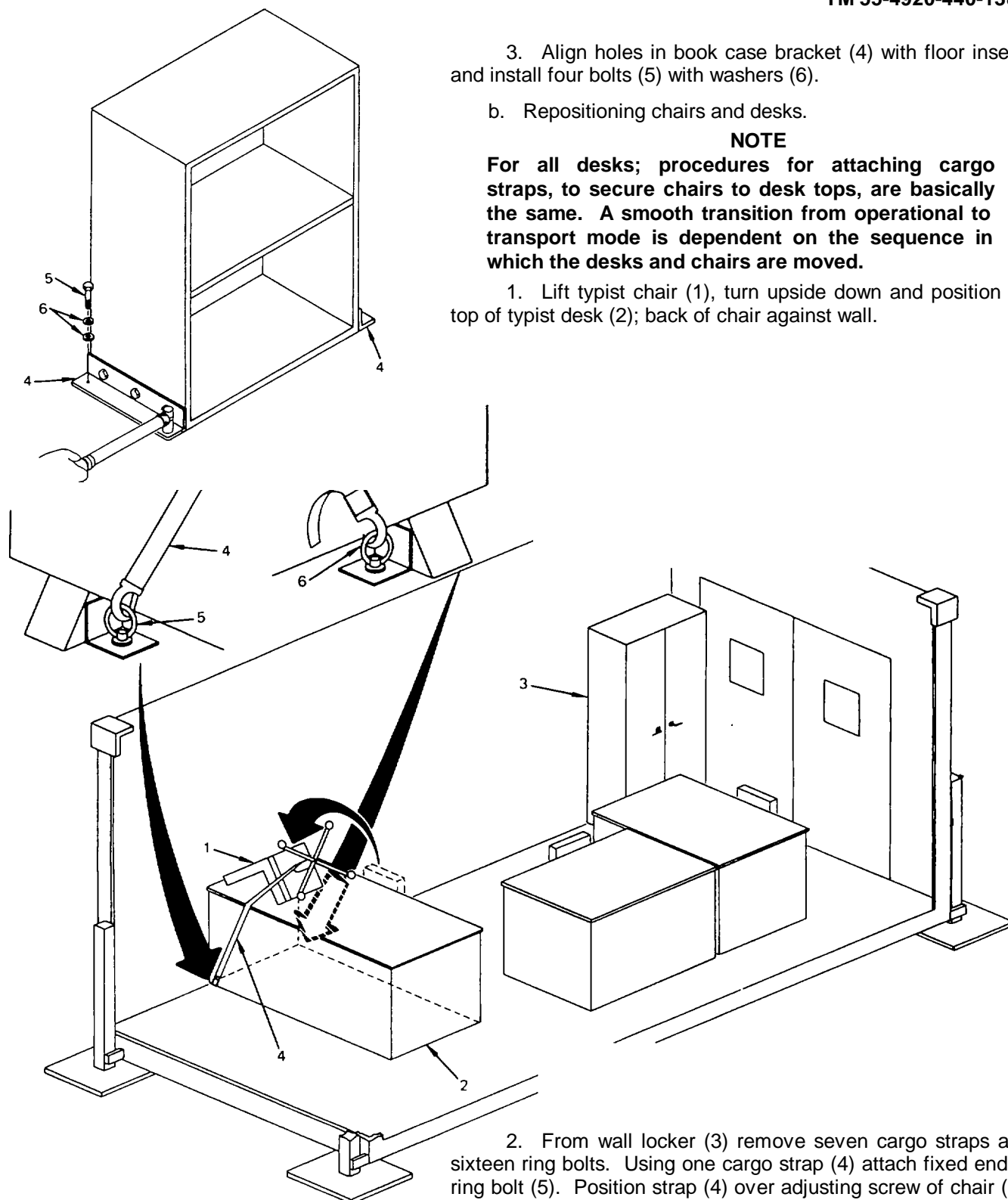
3. Align holes in book case bracket (4) with floor inserts and install four bolts (5) with washers (6).

b. Repositioning chairs and desks.

#### NOTE

For all desks; procedures for attaching cargo straps, to secure chairs to desk tops, are basically the same. A smooth transition from operational to transport mode is dependent on the sequence in which the desks and chairs are moved.

1. Lift typist chair (1), turn upside down and position on top of typist desk (2); back of chair against wall.



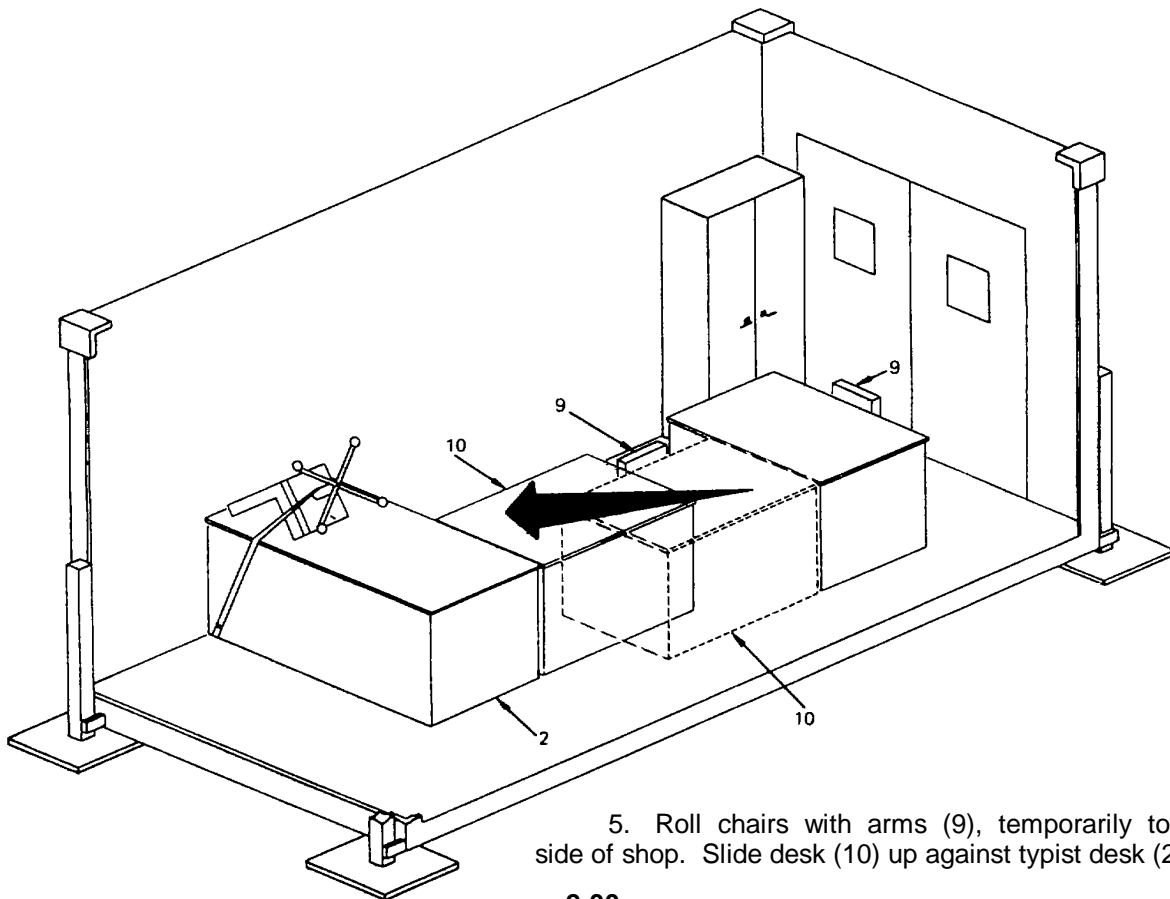
2. From wall locker (3) remove seven cargo straps and sixteen ring bolts. Using one cargo strap (4) attach fixed end to ring bolt (5). Position strap (4) over adjusting screw of chair (1), between seat bottom and chair legs.

3. Hook adjustable end of cargo strap (4) to ring bolt (6) and tighten securely.

4. Remove sixteen set screw plugs (7) from floor inserts (8) at transport location of remaining desks (see para 1-7.b.). Stow plugs in wall locker.

**NOTE**

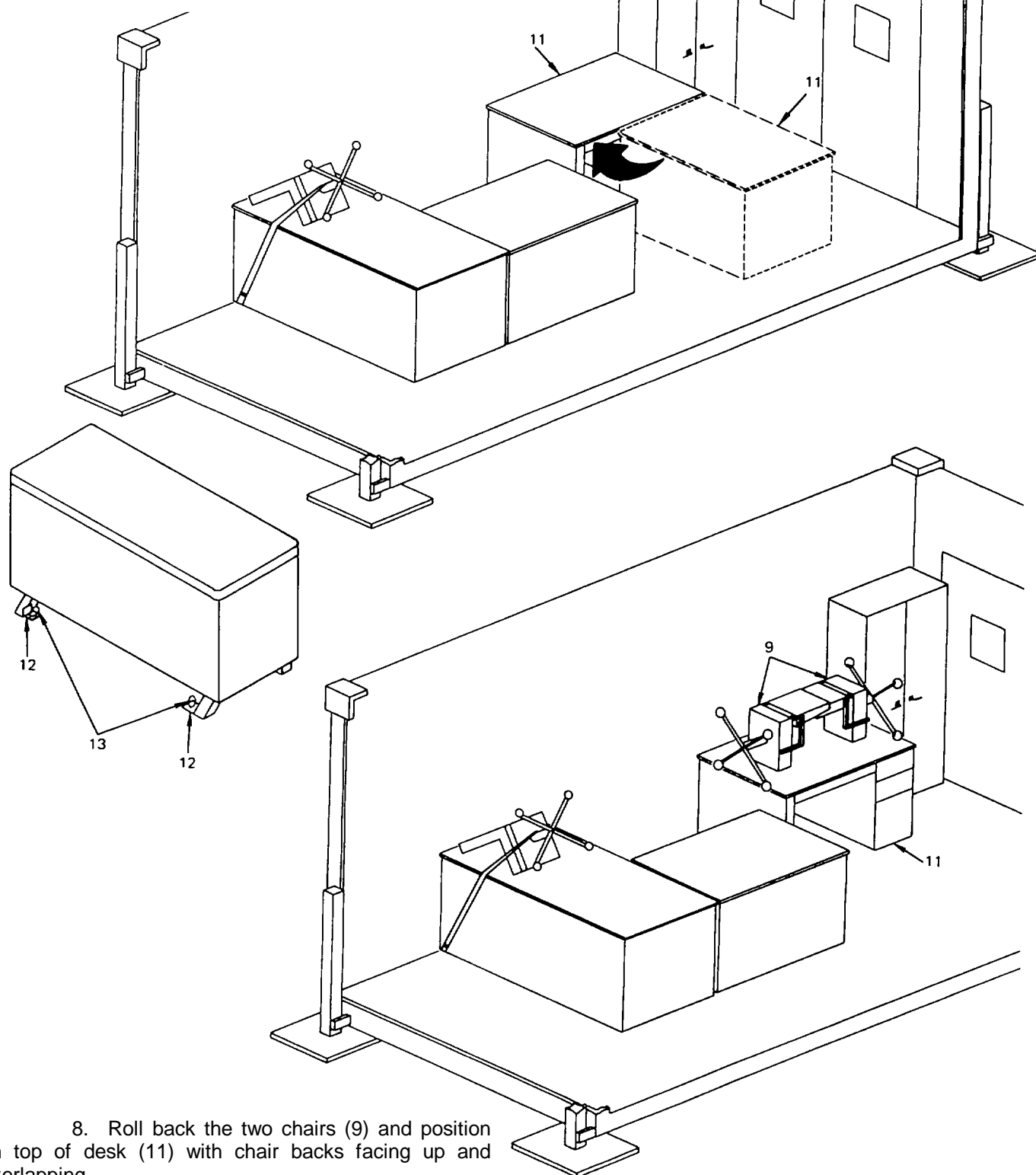
**It may be necessary to temporarily rearrange the desks on the stationary side of the shelter to gain access to the floor set screw plugs.**



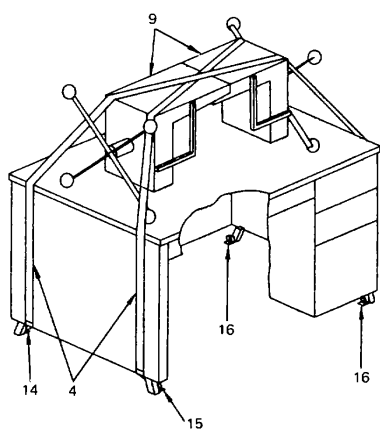
5. Roll chairs with arms (9), temporarily to expanded side of shop. Slide desk (10) up against typist desk (2).

6. Turn desk (11) a quarter turn and slide to transport position with back of desk to wall.

7. Aline holes in desk leg, brackets (12) with floor inserts and install four ring bolts (13).



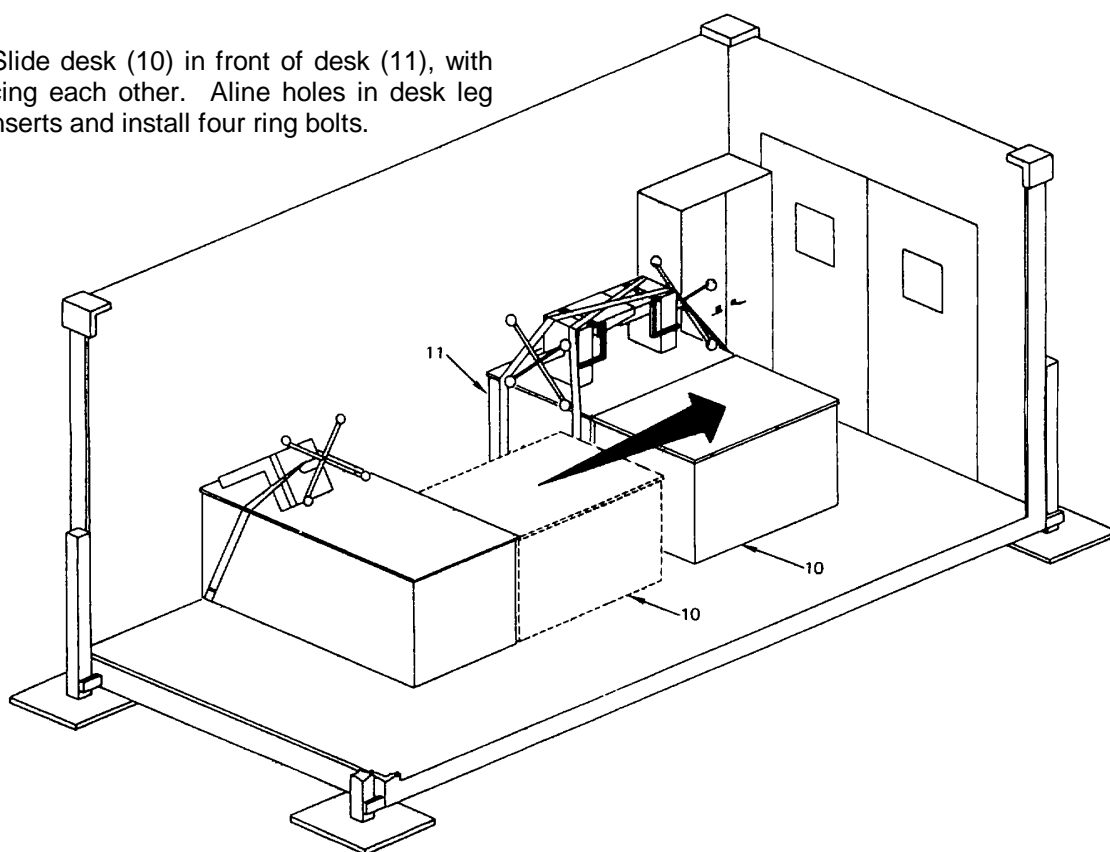
8. Roll back the two chairs (9) and position on top of desk (11) with chair backs facing up and overlapping.



9. Attach fixed end of two cargo straps (4), one to left rear ring bolt (14) and one to left front ring bolt (15).

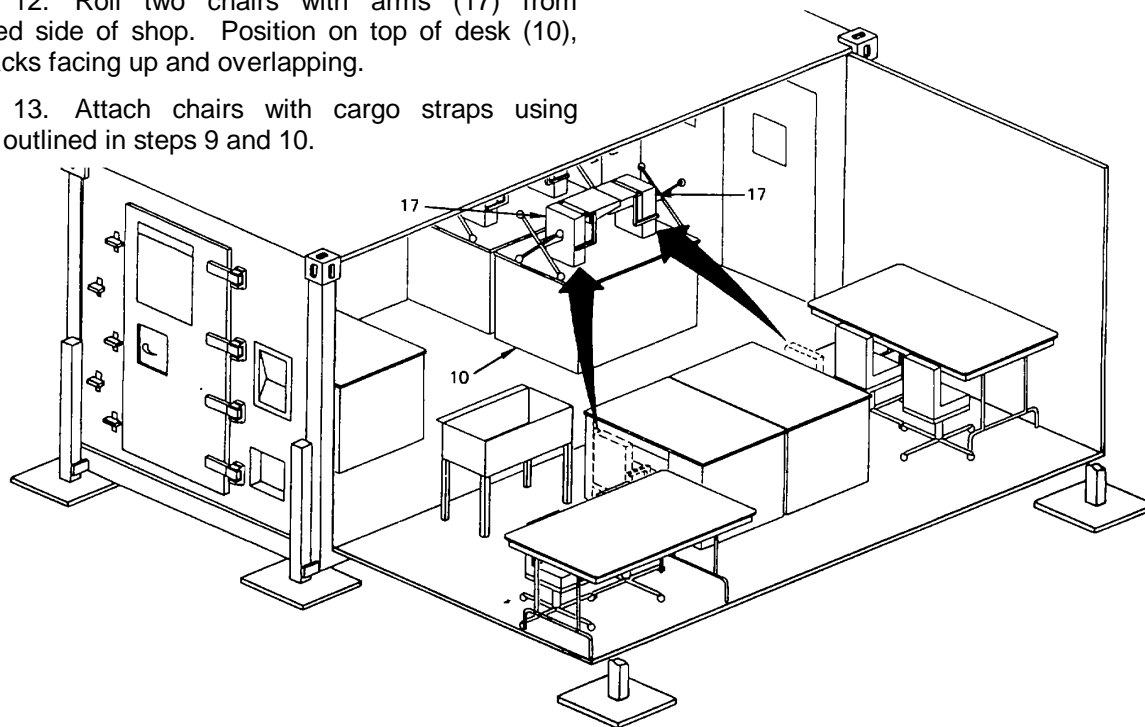
10. Extend cargo straps (4) diagonally across backs of chairs (9). Hook adjustable ends of cargo straps, one to each ring bolt (16). Tighten securely.

11. Slide desk (10) in front of desk (11), with knee holes facing each other. Aline holes in desk leg brackets with inserts and install four ring bolts.



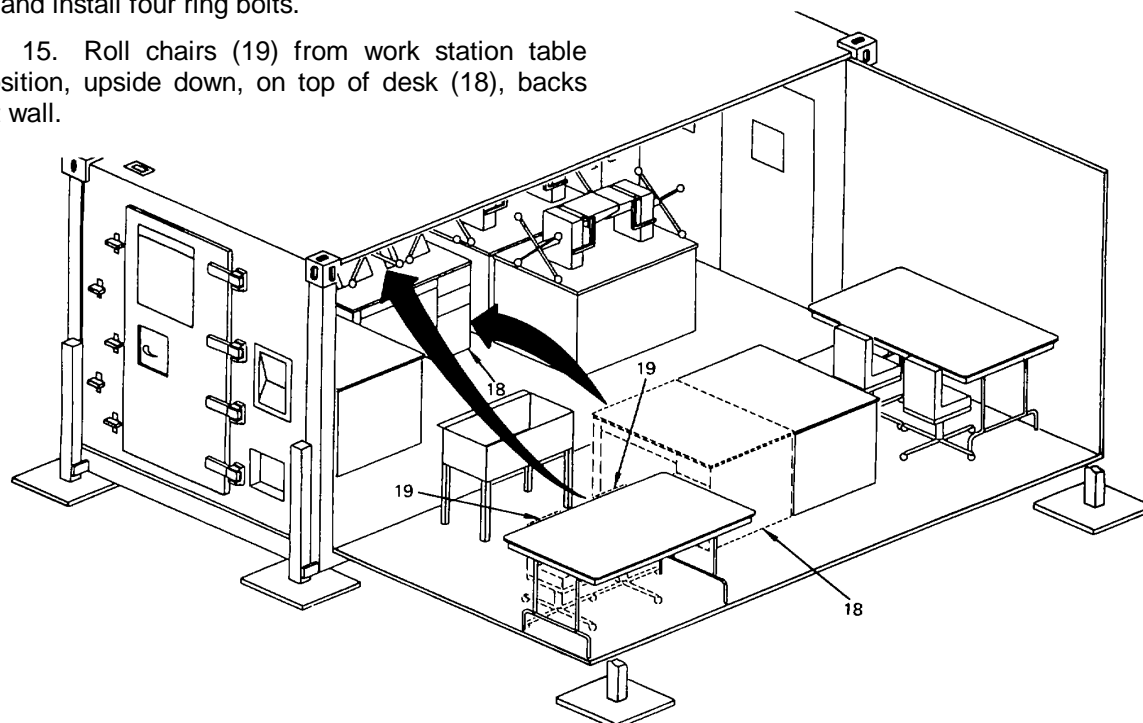
12. Roll two chairs with arms (17) from expanded side of shop. Position on top of desk (10), chair backs facing up and overlapping.

13. Attach chairs with cargo straps using method outlined in steps 9 and 10.



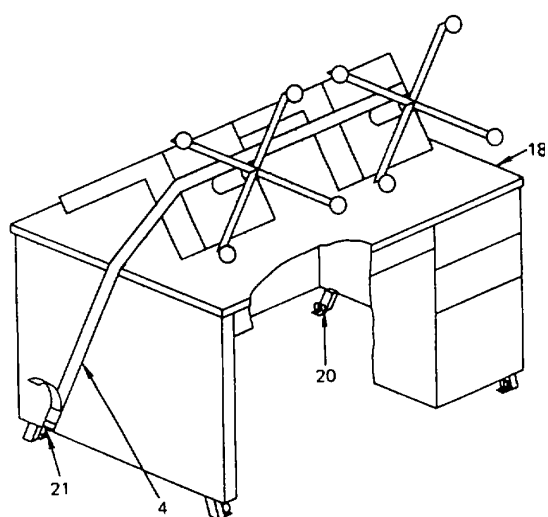
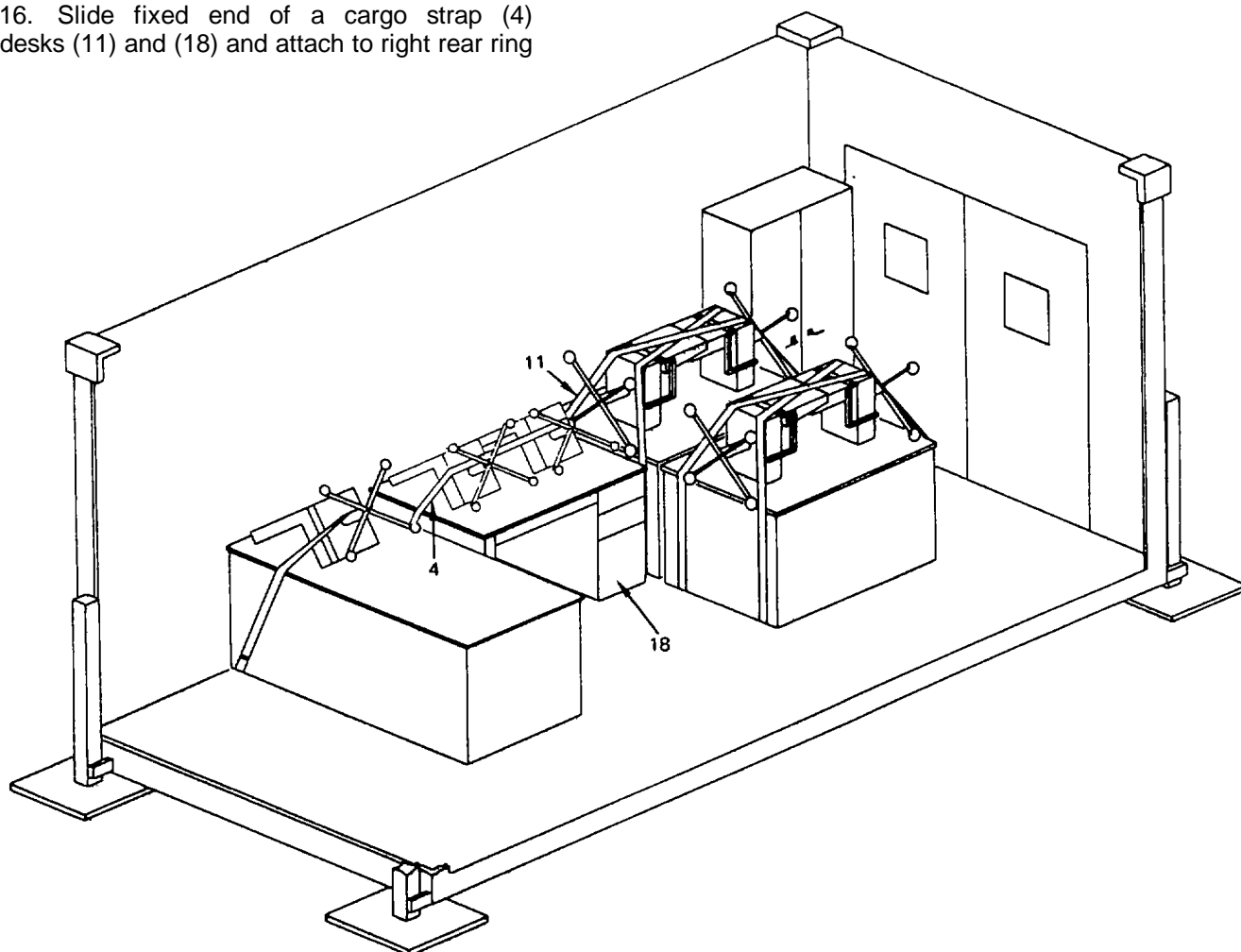
14. Slide desk (18) to transport location, back of desk to wall. Aline holes in leg brackets with floor inserts and install four ring bolts.

15. Roll chairs (19) from work station table and position, upside down, on top of desk (18), backs against wall.





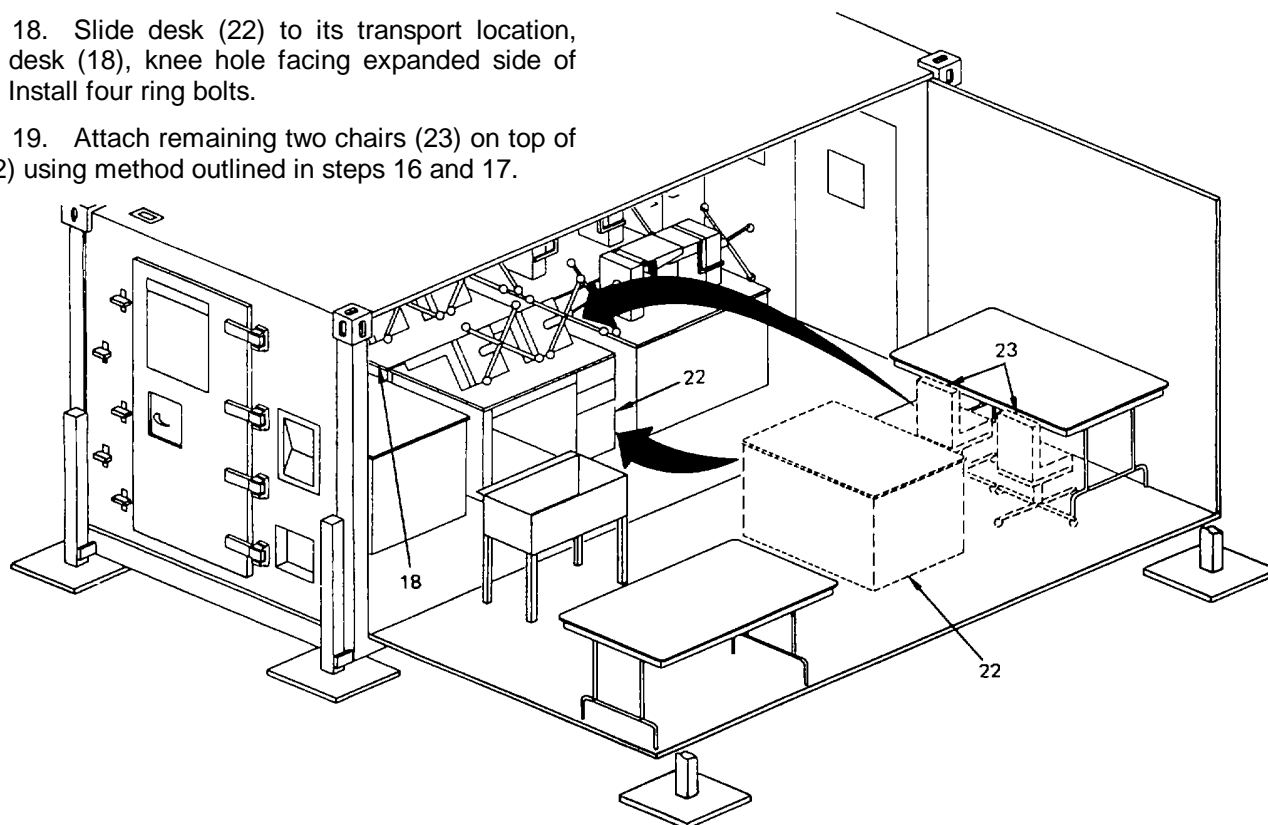
16. Slide fixed end of a cargo strap (4) between desks (11) and (18) and attach to right rear ring bolt (20).



17. Position cargo strap (4) over chairs, on top of adjusting screw, between seat bottoms and chair legs. Hook adjustable end of cargo strap to left rear ring bolt (21). Tighten securely.

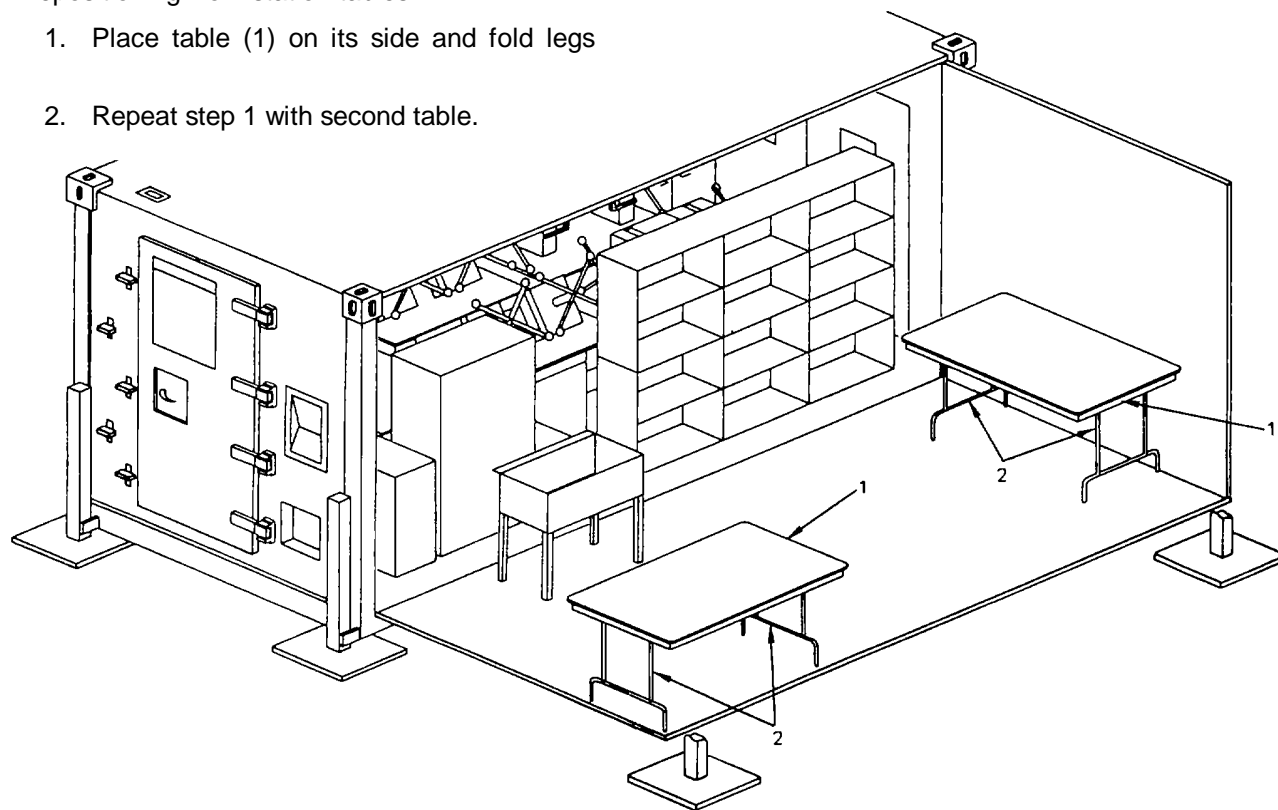
18. Slide desk (22) to its transport location, back to desk (18), knee hole facing expanded side of shelter. Install four ring bolts.

19. Attach remaining two chairs (23) on top of desk (22) using method outlined in steps 16 and 17.



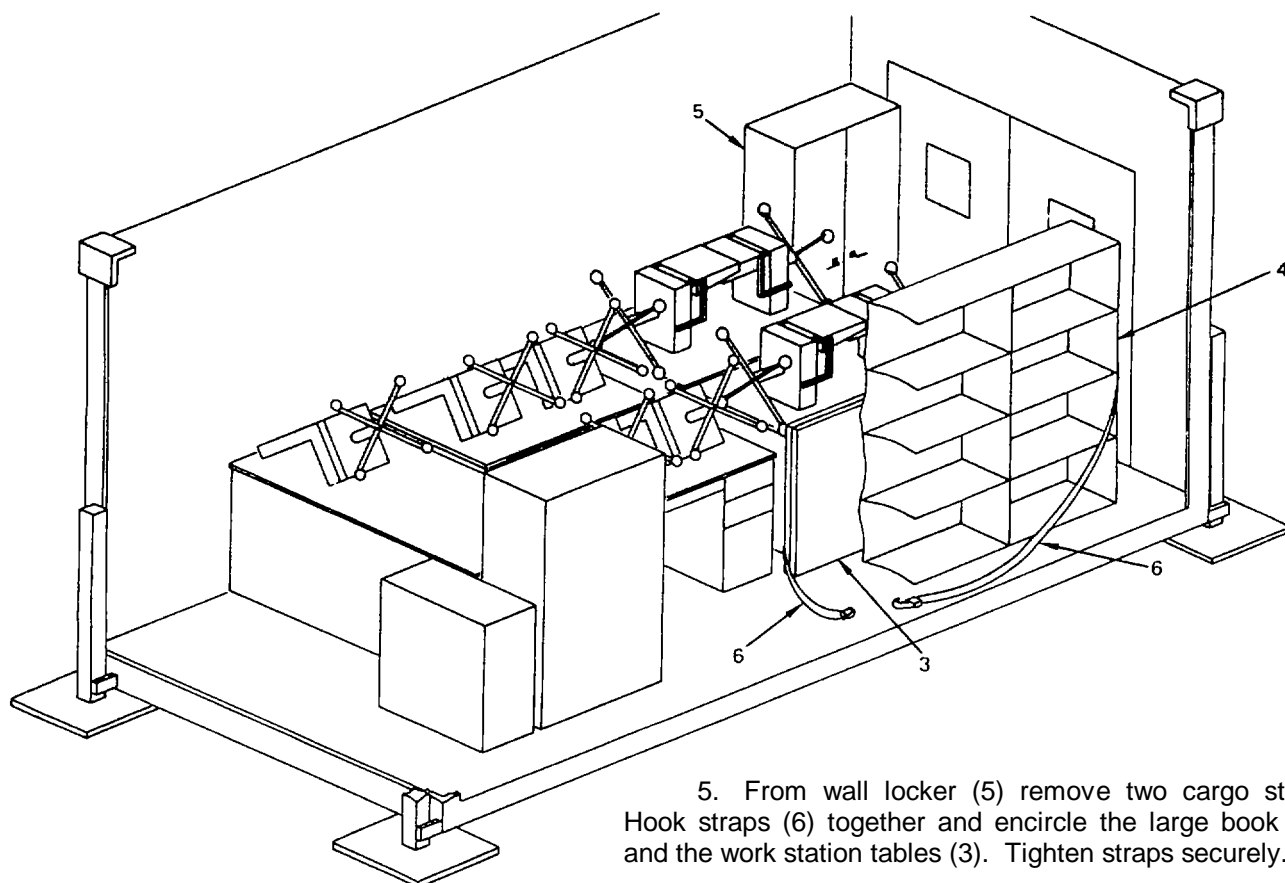
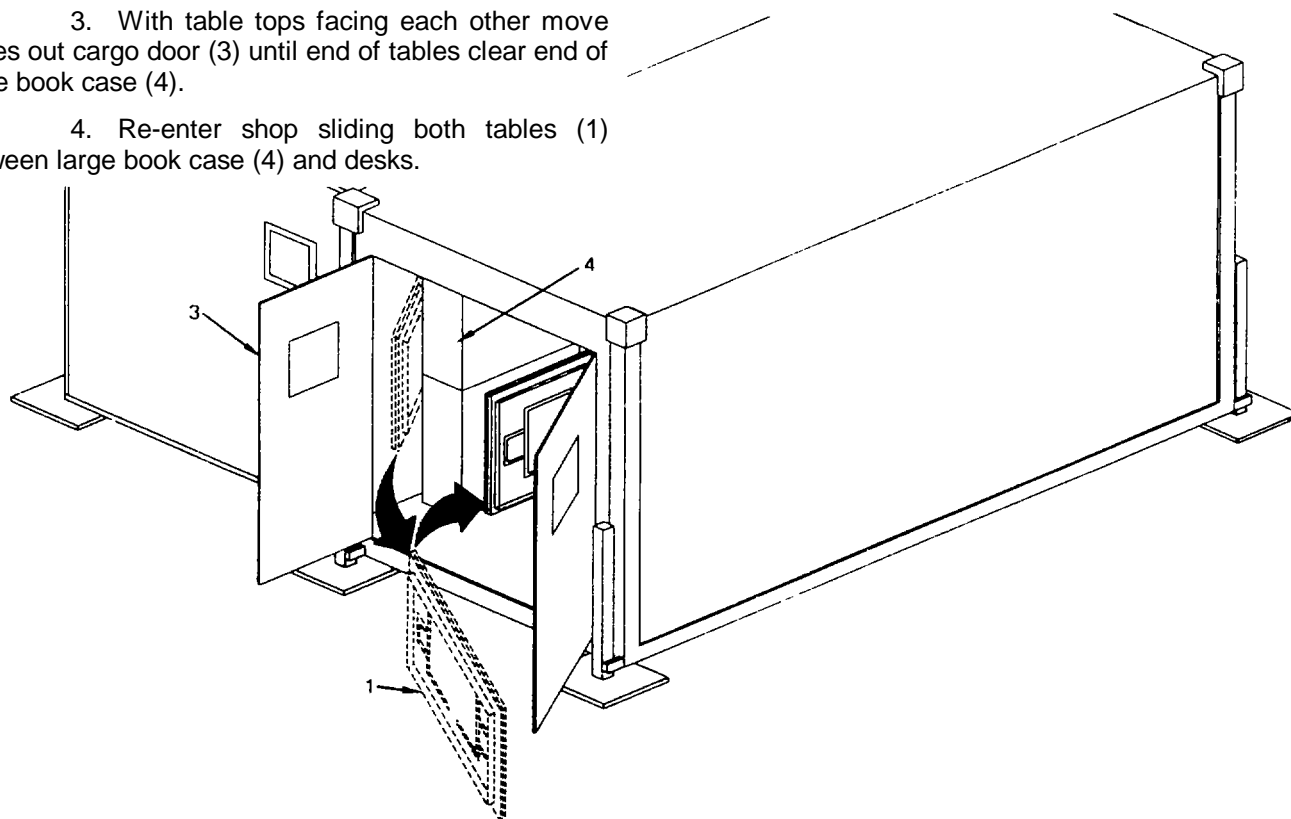
c. Repositioning work station tables.

1. Place table (1) on its side and fold legs
- (2).
2. Repeat step 1 with second table.



3. With table tops facing each other move tables out cargo door (3) until end of tables clear end of large book case (4).

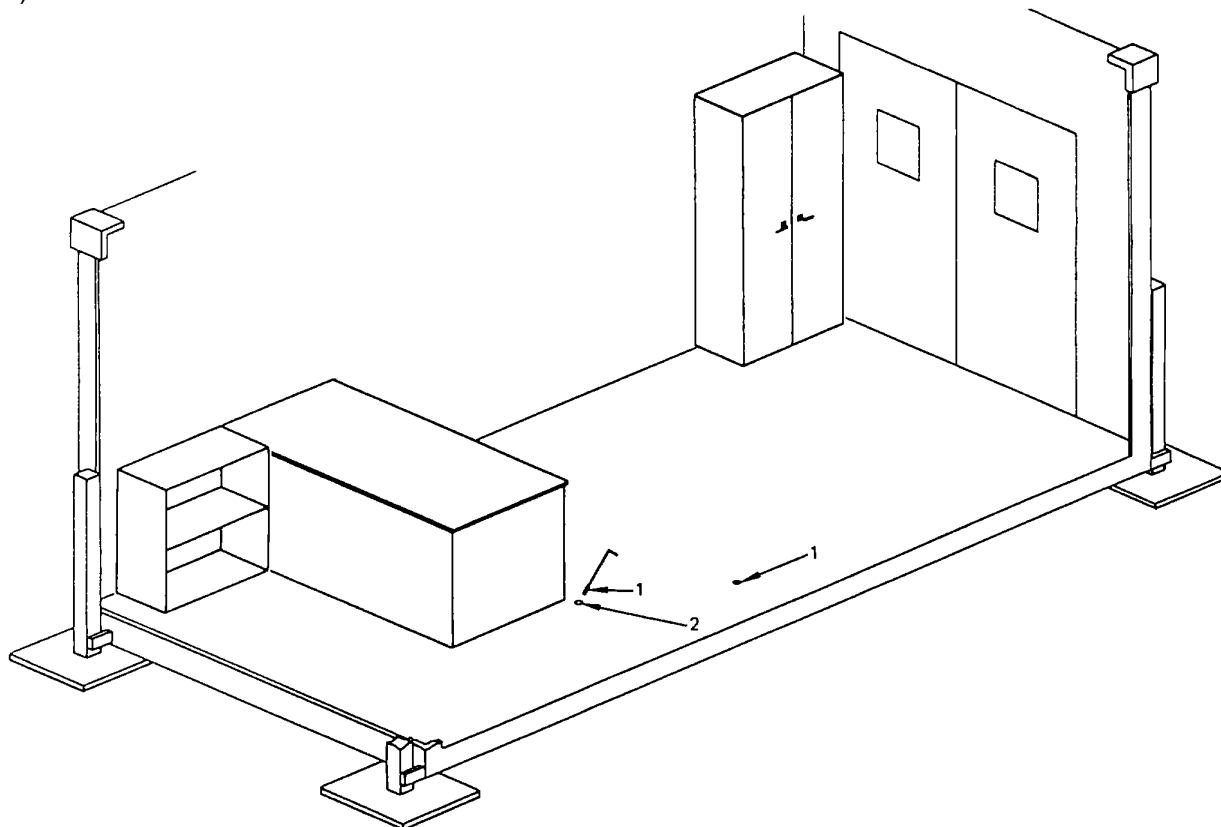
4. Re-enter shop sliding both tables (1) between large book case (4) and desks.



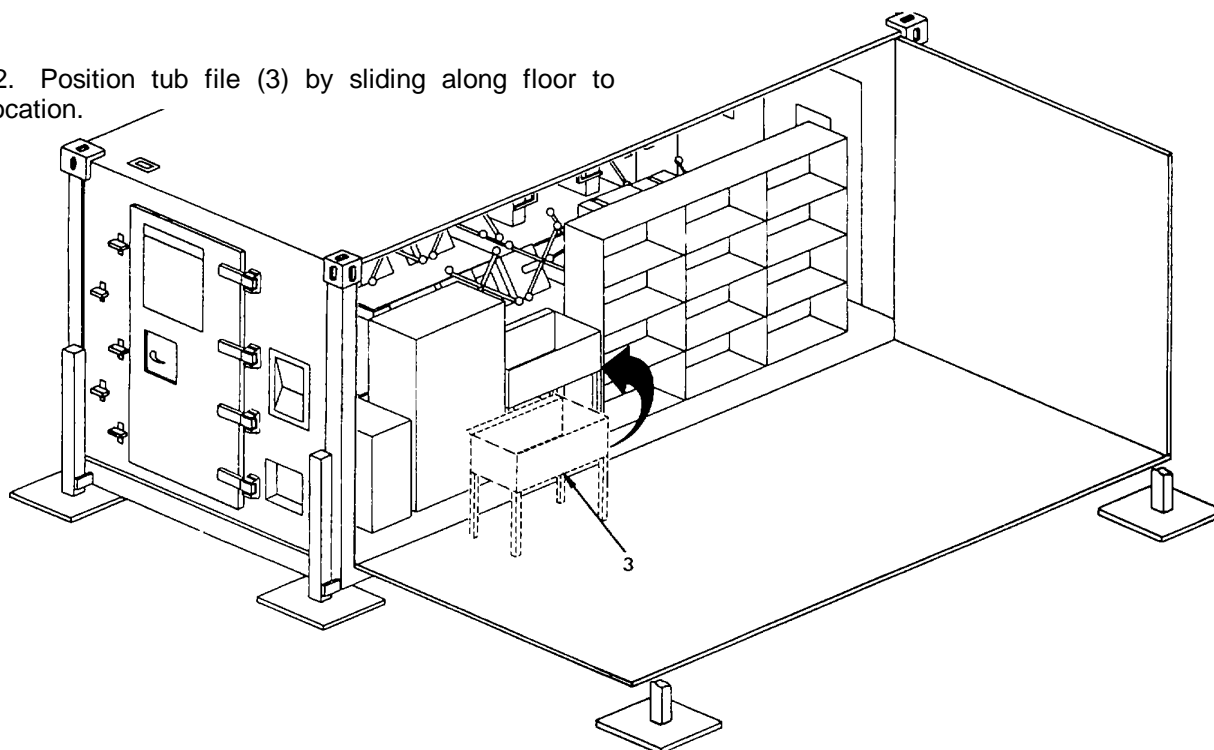
5. From wall locker (5) remove two cargo straps (6). Hook straps (6) together and encircle the large book case (4) and the work station tables (3). Tighten straps securely.

## d. Repositioning tub file.

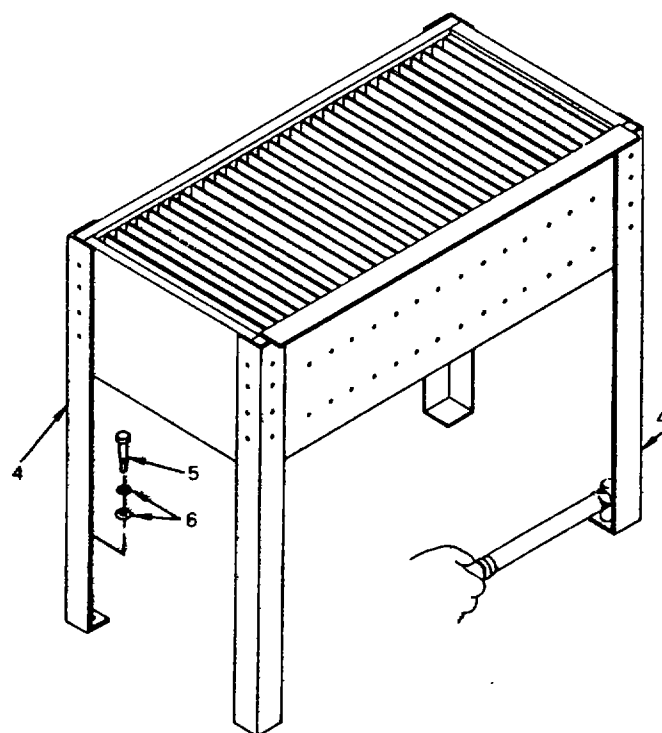
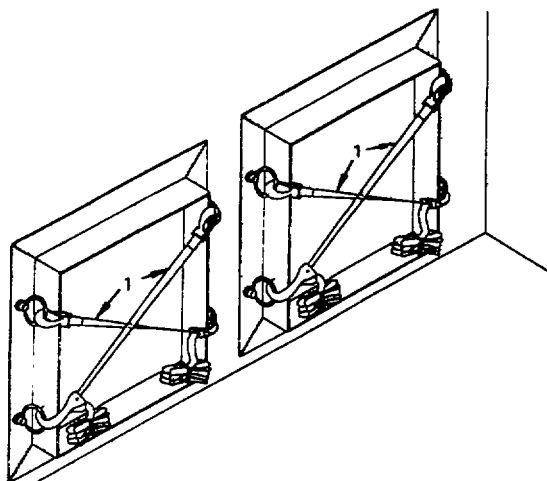
1. Remove two set screw floor plugs (1) from floor inserts (2) at transport location of tub file (see para 1-7.b).



2. Position tub file (3) by sliding along floor to transport location.

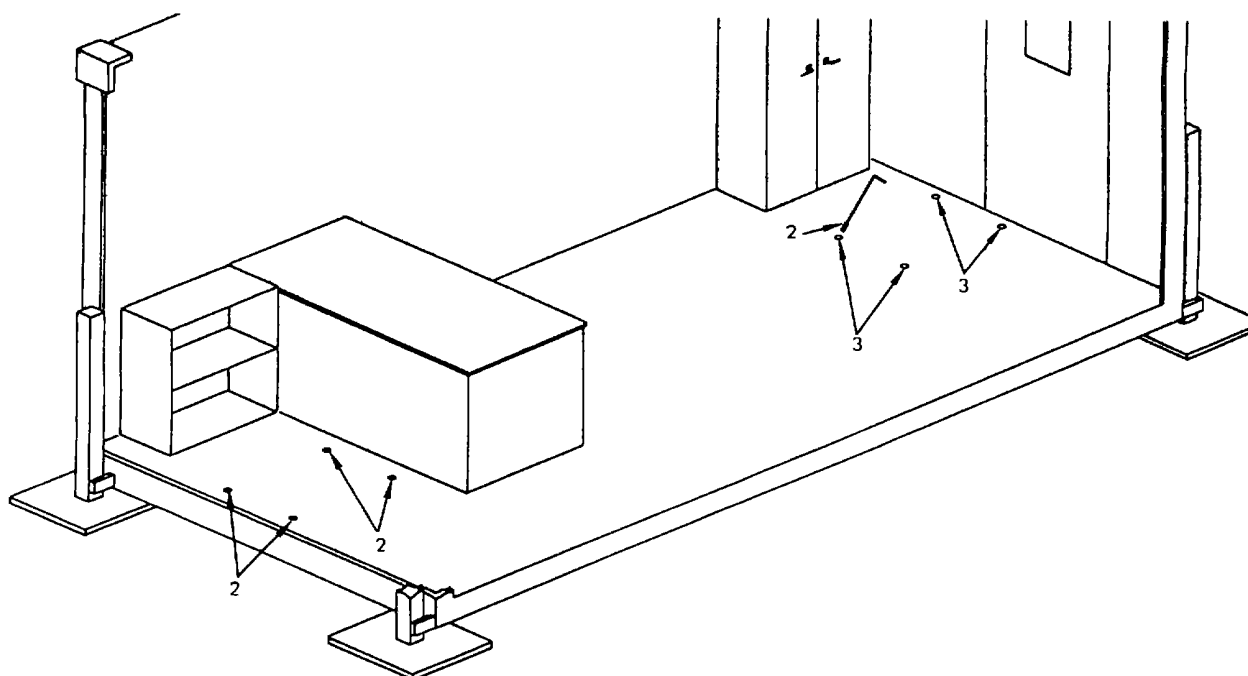


3. Aline holes in tub file legs (4) with floor inserts and install two bolts (5) with washers (6).

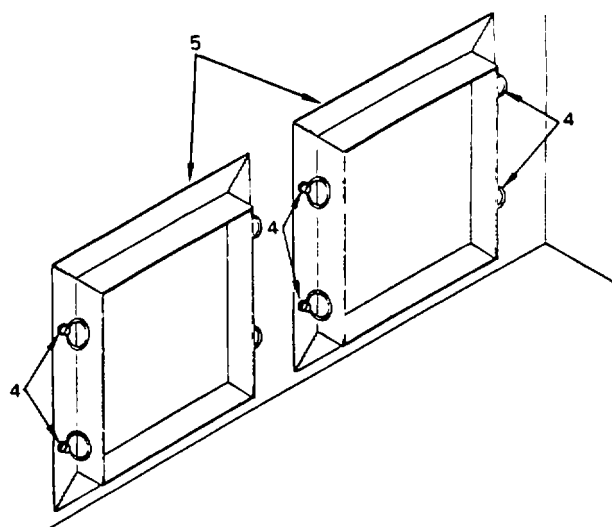


e. Installation of ECU support frames.

1. Loosen and remove cargo straps (1).



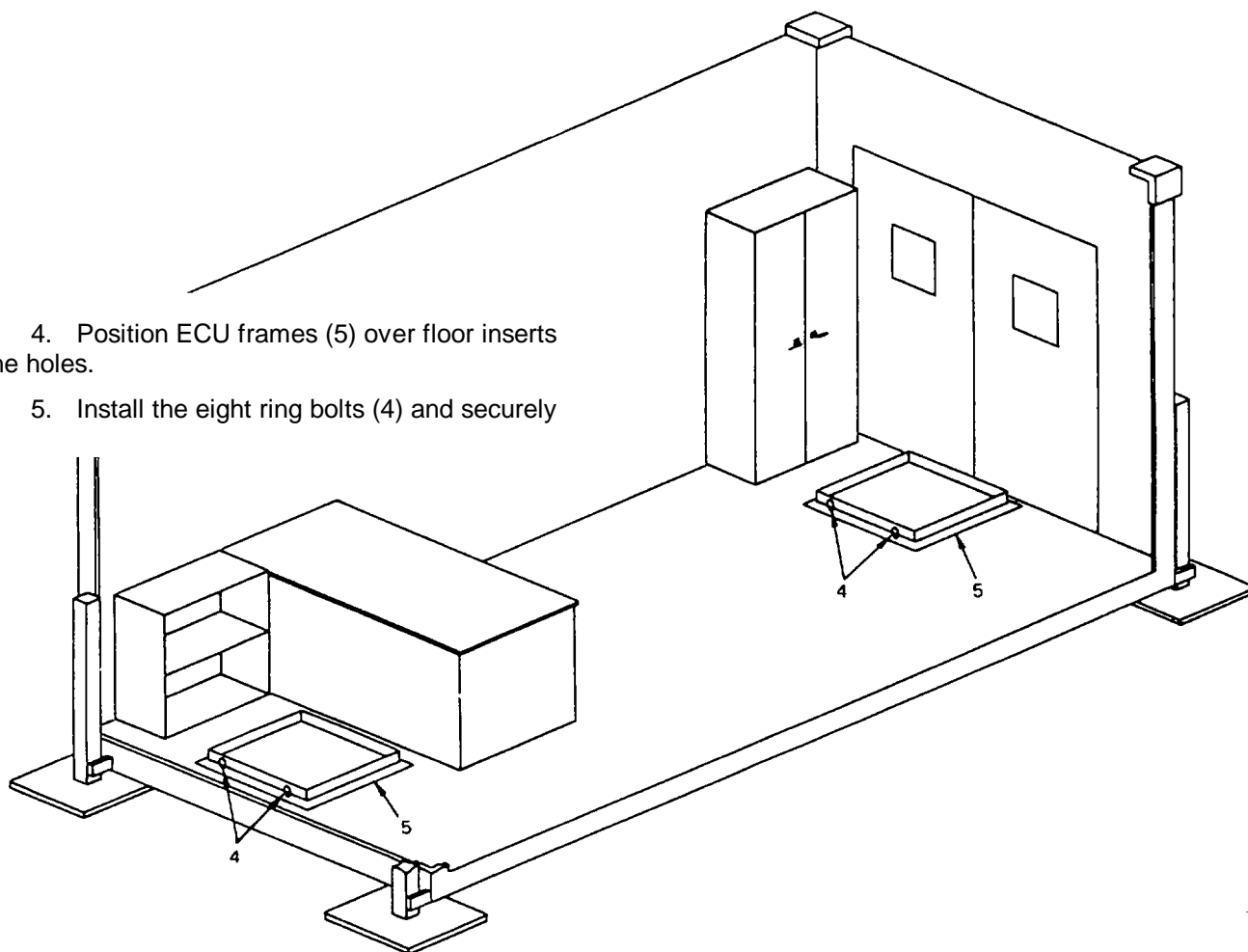
2. Remove eight set screw plugs (2) from inserts (3) at transport location of ECU frames (see para 1-7-b). Stow plugs in wall locker.



3. Remove eight ring bolts (4) securing frames (5) to wall. Remove frames.

4. Position ECU frames (5) over floor inserts and align holes.

5. Install the eight ring bolts (4) and securely tighten.



f. Repositioning ECUs for transport.

1. Remove mounting hardware securing ECU (1) to fold-down shelf (2).

2. Remove four screws (3) from top bar (4). Remove three screws (5) from bottom bar (6). Stow in wall locker.

3. Repeat steps 1 and 2 with other ECU.

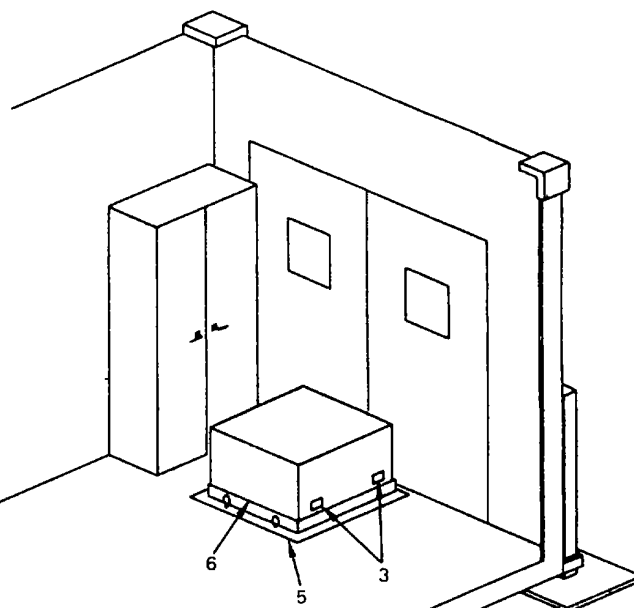
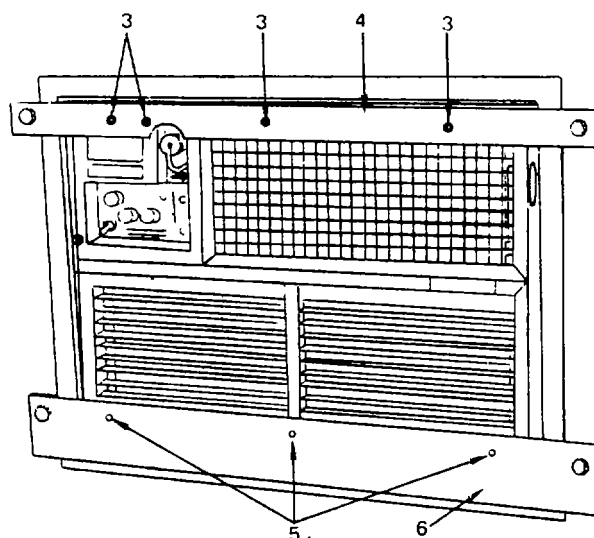
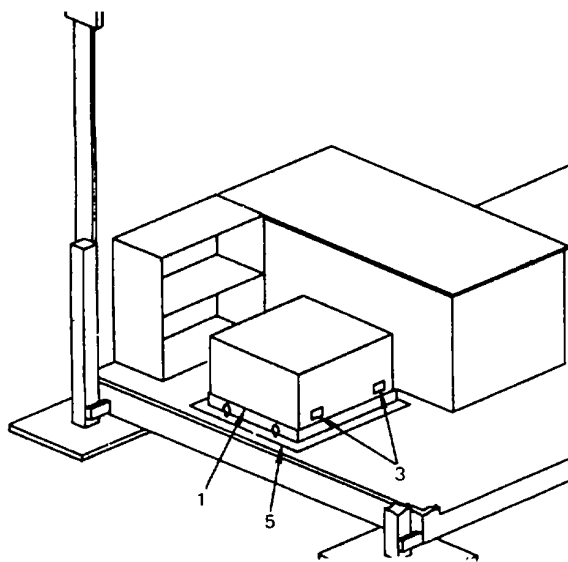
g. Repositioning ECUs in support frames.

### WARNING

Four people are needed when moving or lifting the Environmental Control Units (ECUs). Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause serious injury to personnel.

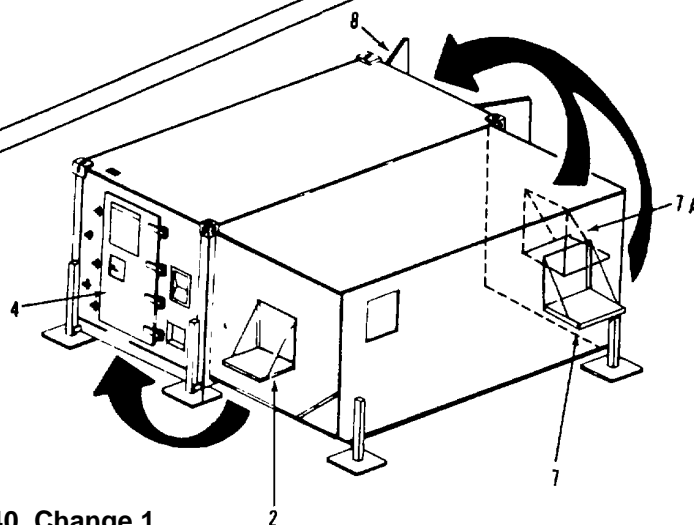
1. Slide ECU (1) off end wall shelf (2).

2. Using lift handles (3) carry thru personnel door (4) and Position in floor frame (5).

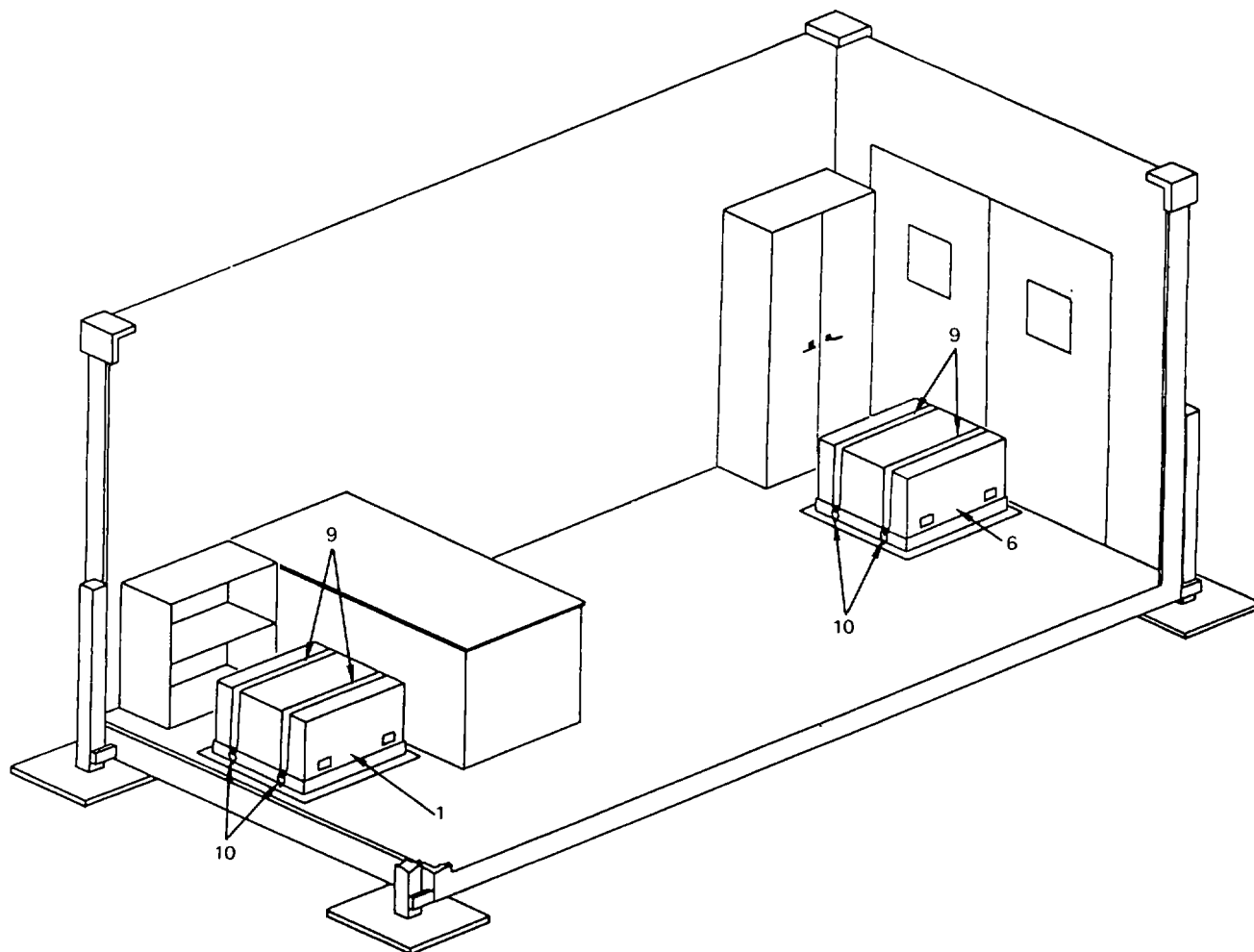


3. For shelter P/PN 136-0000-101) Slide ECU (6) off side wall shelf (7). (For shelter P/N 5-4-2828-1) Slide ECU (6) off end wall shelf (7A).

4. Using lift handles (3) carry thru cargo door (8) and position in floor frame (5).

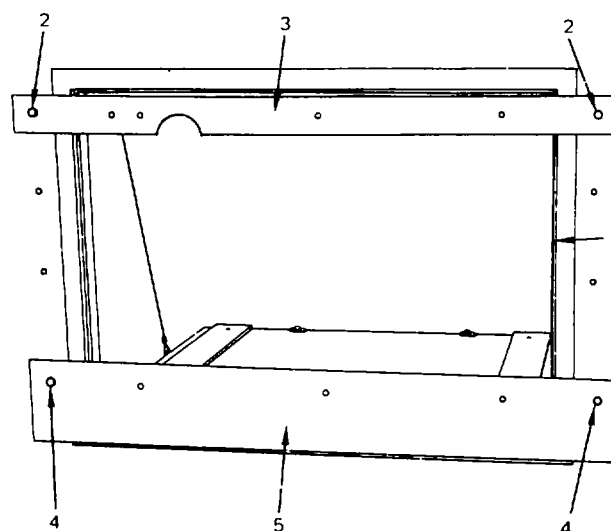


5. Position two cargo straps (9) on each ECU (1) and (6) and hook to ring bolts (10). Tighten cargo straps (9) to secure ECUs in place.

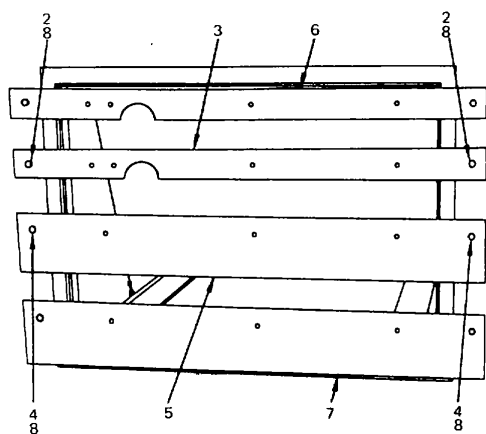


#### h. Closing ECU shelves.

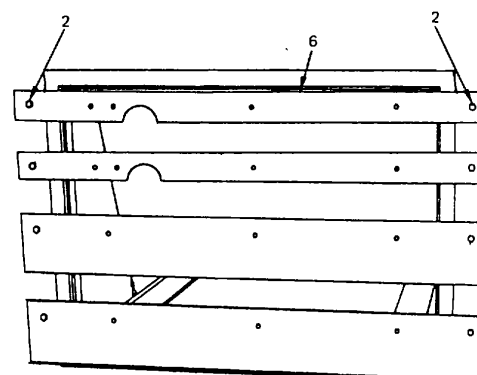
1. (For shelter P/N 136-000-101 From side wall ECU opening (1), remove two bolts (2) from top bar (3) and two bolts (4) from bottom bar (5). Remove bars. (For shelter P/N 5-4-2828-1) From end wall ECU opening (1), remove two bolts (2) from top bar (3) and two bolts (4) from bottom bar (5). Remove bars.



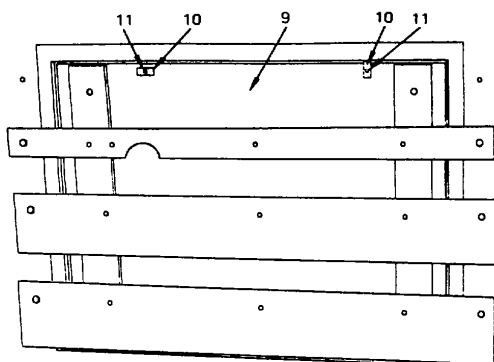




2. Position bar (3) and bar (5) between bars (6) and (7) of ECU shelf opening, on end wall. Install bolts (2) and (4) with washers (8).



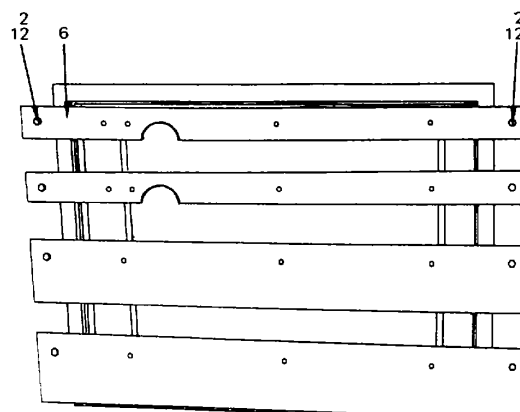
3. Remove bolts (2) from top bar (6) and remove bar.



4. Close shelf (9), turn latches (10) to vertical position and tighten latch bolts (11).

5. Position top bar (6) and install two bolts (2) with washers (12).

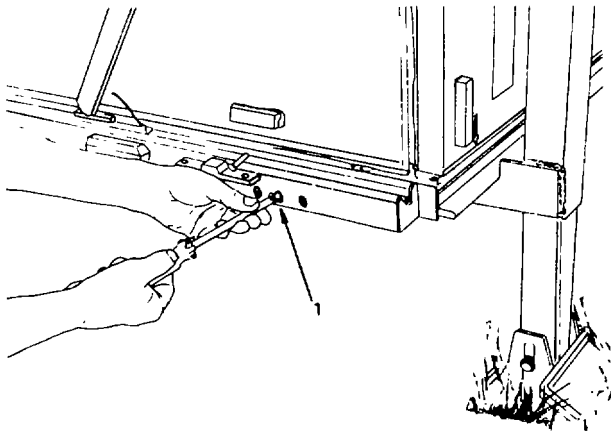
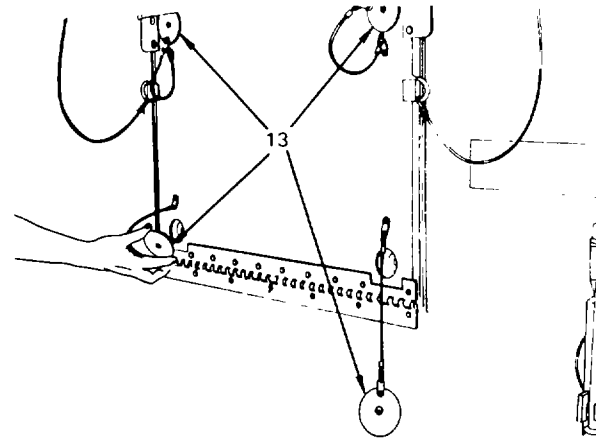
6. Close other ECU shelf and secure latches as in step 4.



7. Insert four plugs (13) in each ECU shelf.

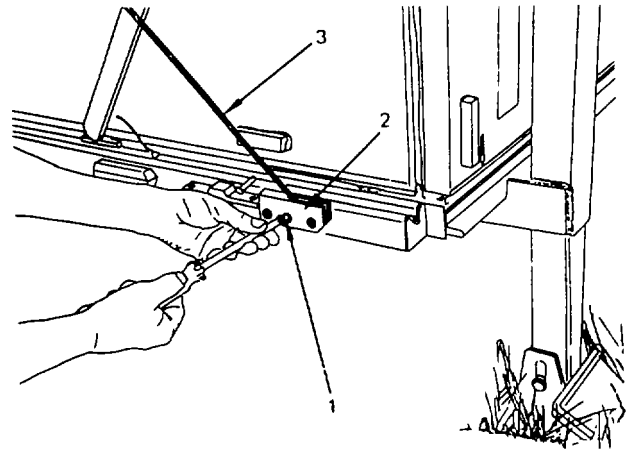
**2-12. Storage procedures.** In the event the Production/Quality Control Shop is to be placed in storage the provisions of TM 740-90-1, TM 743-200-1 and applicable shop equipment TM's will be followed.

**2-13. Striking the shelter.** Procedures for striking the shelter are contained in TM 10-5411-201-14. In addition, the following "Supplemental Instructions" will be observed.



- a. Remove screws (1) at both corners of fold-out floor.

- b. Install cable (3) and retainer block (2) with screws (1).

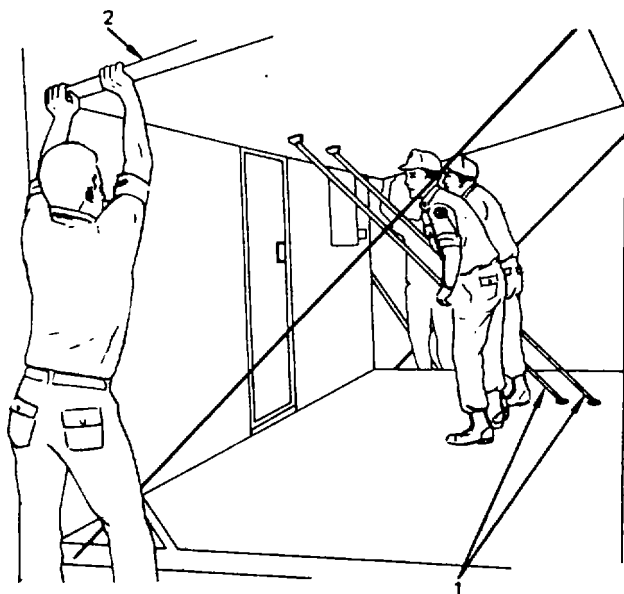


**NOTE**

When floor is lowered, (to allow root clearance for folding) the devices securing fold-out floor counterbalance cables can be disengaged.

**WARNING**

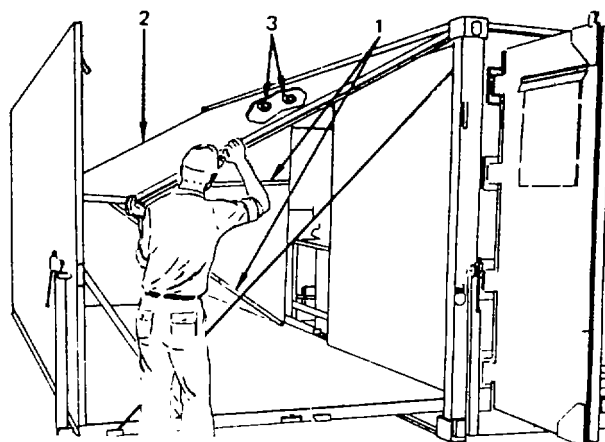
When all equipment and materiel is stored on the stationary side of the shelter, the limited floor space presents a safety hazard to operating personnel. This is most critical during the raising and lowering of the roof panel. Failure to observe supplemental instructions could result in serious injury to personnel. Personnel inside the shelter could become trapped between the roof panel and equipment bolted to the floor.



c. Two people inside the shelter, using the support struts (1), will lower the roof panel (2) until two personnel outside can reach and hold the weight of the roof.

d. Inside personnel will shorten the struts (1) and secure to roof brackets (3). They will then move into position to assist outside personnel.

e. After all inside personnel are clear allow the roof panel (2) to close to the vertical position.



f. After the shelter has been folded as detailed in steps a thru e and prepared in accordance with TM 10-5411-201-14, the Production/Quality Control Shop is ready for transport or storage.

## CHAPTER 3 MAINTENANCE INSTRUCTIONS, AVIM

### SECTION I. REPAIR PARTS, SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT

**3-1. Common tools and equipment.** For authorized common tools and equipment, refer to the Modified Table of Organization and Equipment (MTOE) applicable to the AVIM unit.

**3-2. Torque values.** All equipment or tools secured to the floor or walls of the shelter must be carefully tightened to specific torque limits. These torque limits are contained in Appendix F of this manual.

**3-3. Special tools, TMDE, and support equipment.** No special tools required.

**3-4. Repair parts.** Repair parts, hardware and bulk stock are listed in Appendix C of this manual.

### SECTION II. SERVICE UPON RECEIPT

**3-5. Checking equipment.**

a. Once shelter has been erected, inventory for completeness of shop equipment.

b. Inspect equipment to ensure that all items are still firmly secured to floor and wall mounts. In the event an item has broken loose and been damaged or has caused damage to other equipment of the shelter a DD Form 6, Packaging, Improvement Report will be submitted.

c. After equipment has been positioned to the recommended operational floor plan check all items requiring service. Preventive maintenance (PM) and preoperational services will be performed IAW applicable equipment TM's.

**SECTION III. MAINTENANCE PROCEDURES****3-6. Insert Fasteners and Bolts - Inspect****3-6**

This task covers: Inspection of all insert fasteners and bolts common to the Production/Quality Control Shop

**INITIAL SETUP**Tools:

Torque wrench, 0-600 inch pounds range

Flashlight

Handle, socket wrench, 3/8" drive

Socket, socket wrench, 3/8" drive, 7/16", 1/2", 9/16"

Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sargeant

Reference Information:

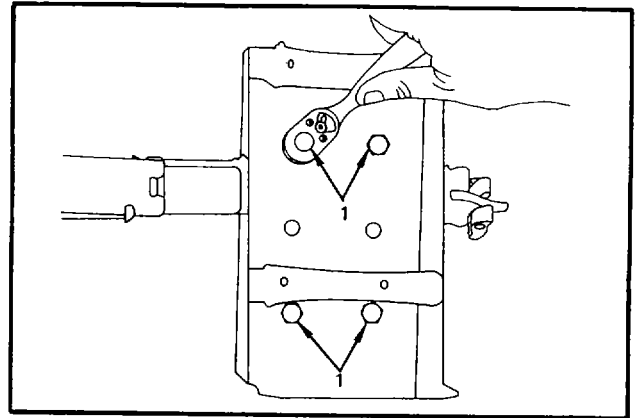
TM 55-1500-204-25/1

**INSPECTION****NOTE**

Go to step 2 if bolts are serviceable.

1. Inspect bolts.

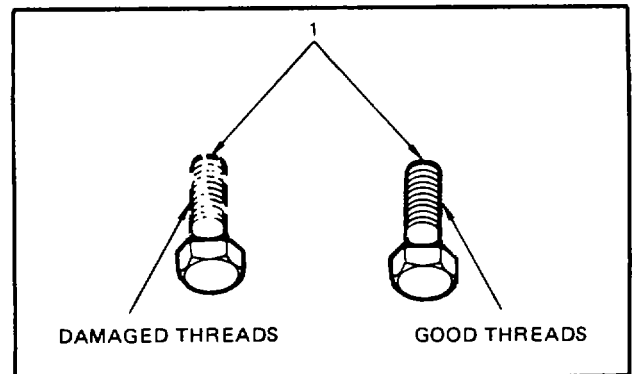
a. Remove bolt (1) that will not tighten to specific torque (see App F).



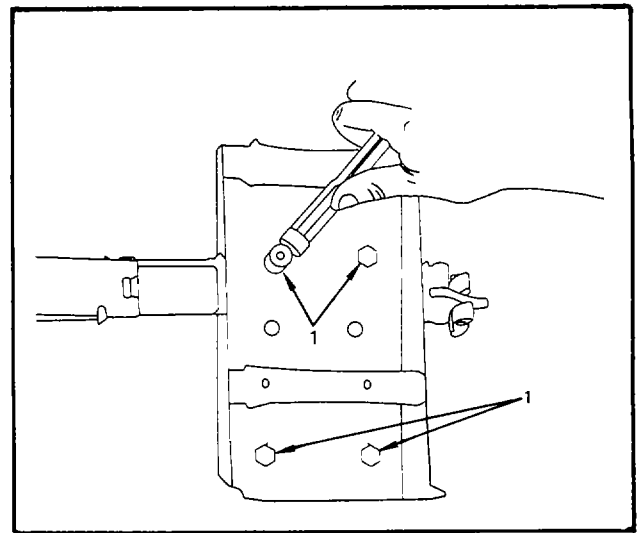
GO TO NEXT PAGE

**3-6. Insert Fasteners and Bolts - Inspect (Cont)****3-6**

- b. Inspect bolt (1) for damaged threads or rounded head.

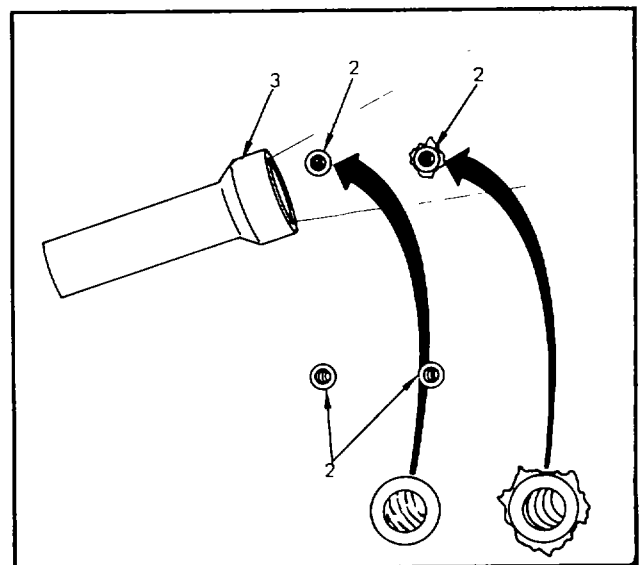


- c. Install new bolt (1) as required.



2. Inspect insert when bolt is not damaged.

- a. Visually inspect insert (2) with flashlight (3).
- b. If insert threads are damaged or insert has broken loose in adhesive potting, replace. See TASK 3-7.



END OF TASK

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**3-7. Insert Fasteners - Replace****3-7**

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This task covers: Replacement of insert fasteners

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**INITIAL SETUP**Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

Reference Information:

TM 10-5411-201-14

**WARNING**

**Methylethylketone (MEK), used to clean replacement inserts, is flammable and toxic. Use only in well ventilated areas. Breathing vapors can cause headaches and nausea. Repeated contact with skin can cause irritation. If irritation persists see a doctor. Contact with eyes, wash immediately with water for 15 minutes and seek medical attention.**

Safety goggles will be worn when drilling and cleaning holes for insert replacement. Flying chips can cause eye injury or even blindness.

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END OF TASK

**3-8. Fixtures - Fire Extinguisher - Removal/installation****3-8**

This task covers: Removal and installation of the fire extinguisher

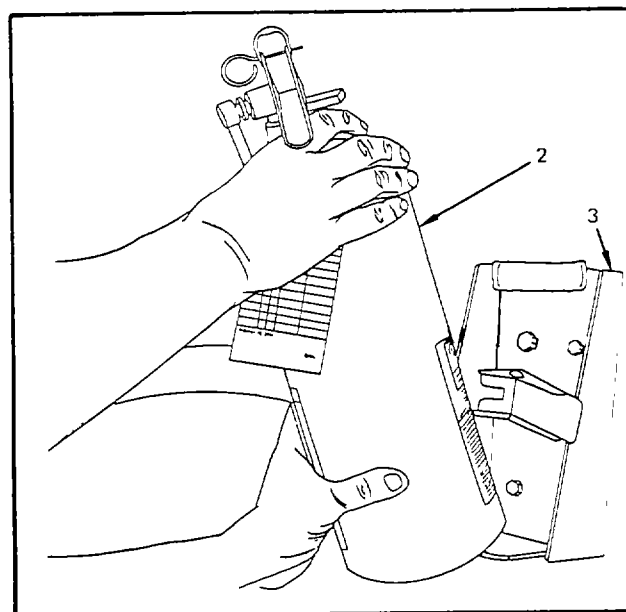
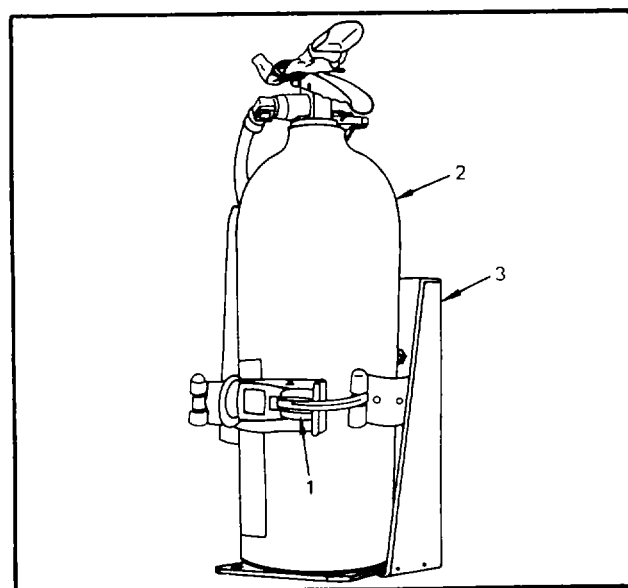
**INITIAL SETUP**Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**REMOVAL/INSTALLATION**

Release/install clamp (1) securing fire extinguisher (2) in bracket (3) and remove/install fire extinguisher.

**END OF TASK**



**3-9. Fixtures - Fire Extinguisher Mounting - Inspect****3-9**

This task covers: Inspection of fire extinguisher mounting

**INITIAL SETUP**Tools:

Torque wrench, 0-600 inch-pound range

Handle, socket wrench, 3/8" drive

Socket, socket wrench, 3/8" drive, 1/2"

Reference Information:

TM 55-1500-204-25/1

Equipment Condition:

Fire Extinguisher

Removal/Installation TASK 3-8

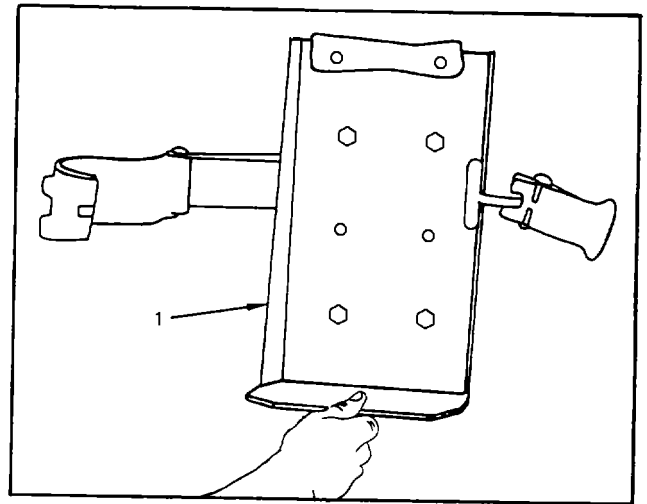
Personnel Required:

67W Aircraft Quality Control Supervisor

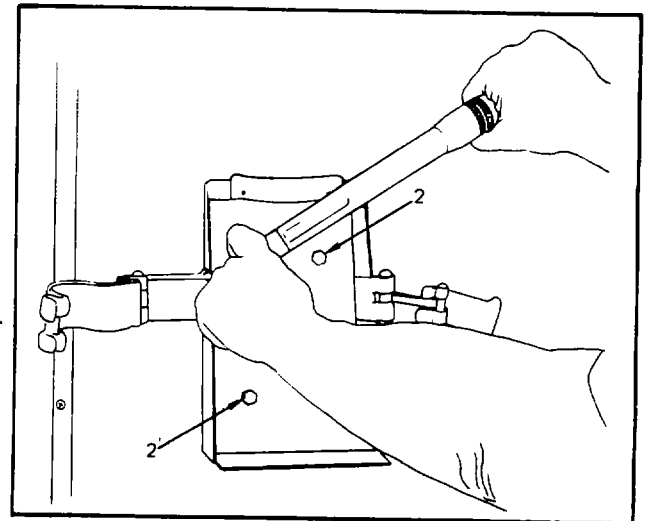
67Z Aircraft Maintenance Senior Sergeant

**INSPECTION**

1. Check fire extinguisher bracket (1) for looseness.



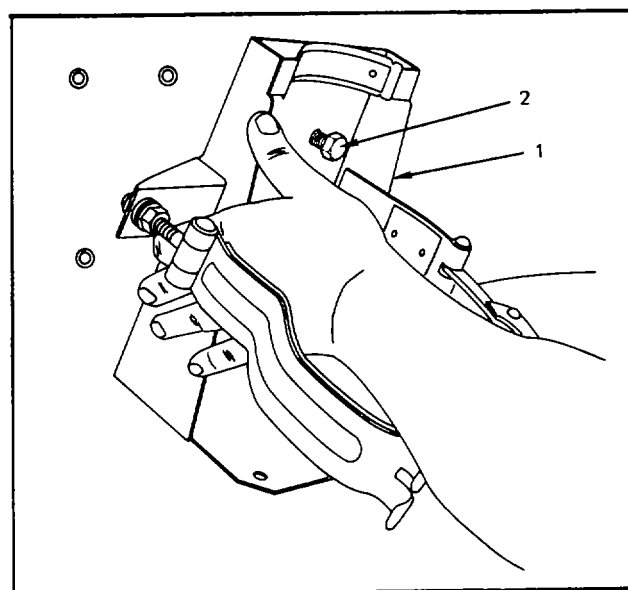
2. Check torque (see App F) on mounting bolts (2) when loose.



GO TO NEXT PAGE

**3-9. Fixtures - Fire Extinguisher Mounting - Inspect (Cont)****3-9**

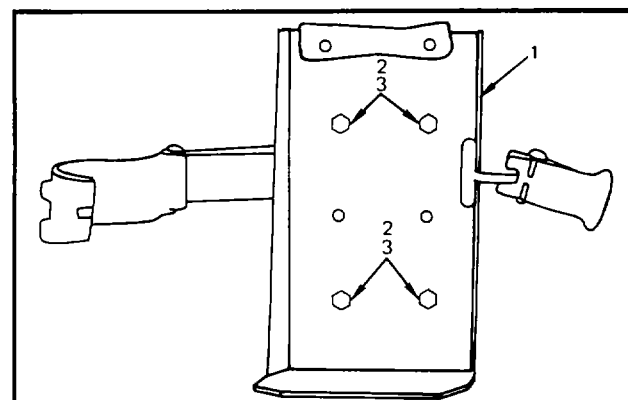
3. Bolt(s) (2) will not tighten to specification, remove bolts and bracket (1). See TASK 3-6.



4. Position fire extinguisher bracket (1) and align bolt holes with wall inserts and install bolts (2) with washers (3).

**NOTE**

Four additional wall inserts, inside cargo door on end wall, have been provided as an alternate fire extinguisher mounting point.



END OF TASK

**3-10. Water/Oil Separator Mounting - Inspect****3-10**

This task covers: Inspection of water/oil separator mounting

**INITIAL SETUP**Tools:

Torque wrench, 0-600 inch-pound range

Handle, socket wrench, 3/8" drive

Socket, socket wrench, 3/8" drive, 7/16"

Reference Information:

TM 55-1500-204-25/1

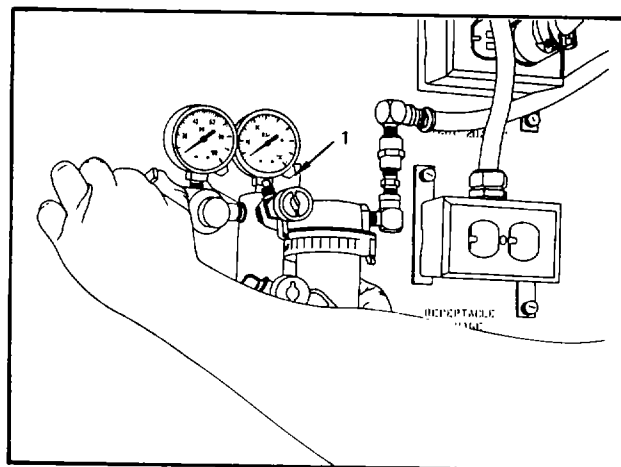
Personnel Required:

67W Aircraft Quality Control Supervisor

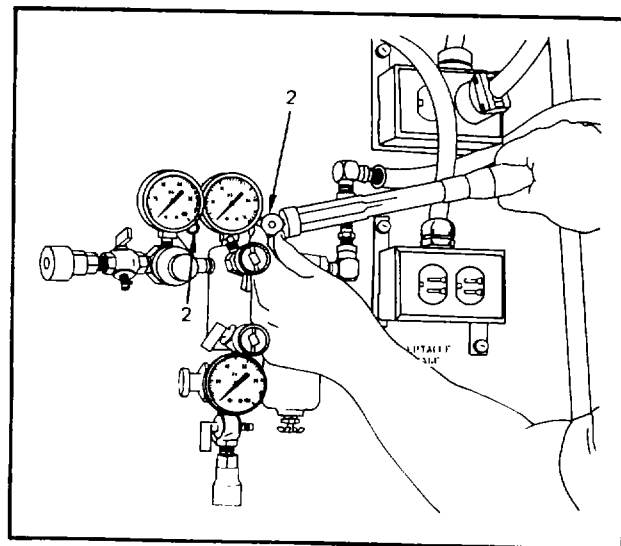
67Z Aircraft Maintenance Senior Sergeant

**INSPECTION**

1. Check water/oil separator bracket (1) for looseness.



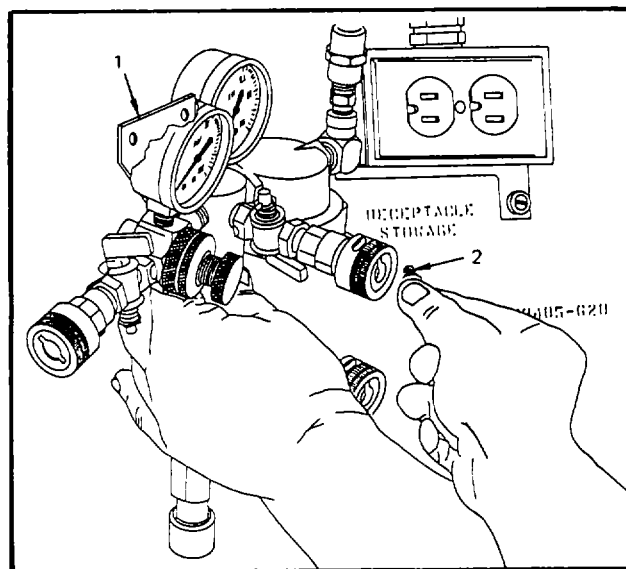
2. Check torque (App F) on mounting bolts (2) when loose.



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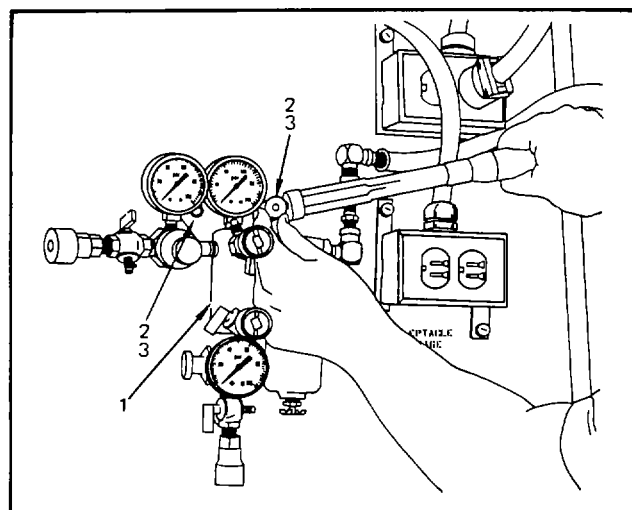
**3-10. Water/Oil Separator Mounting - Inspect(Cont)****3-10**

3. Bolt(s) (2) will not tighten to specification, remove bolts (2) and water/oil separator (1). See TASK 3-6.



4. Position water/oil separator (1) over wall inserts and install bolts (2) with washers (3).

END OF TASK



**3-1 1. Water/Oil Separator Air Hose and Fittings - Inspect****3-11**

This task covers: Inspection of air hose and fittings

**INITIAL SETUP**Personnel Required:

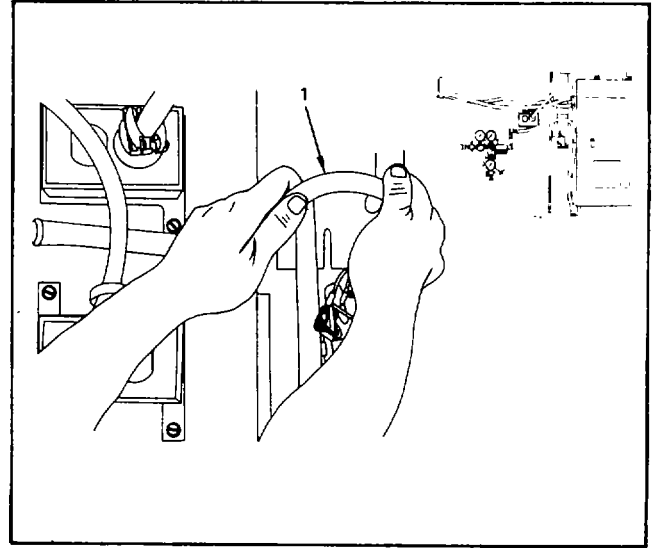
67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**INSPECTION****WARNING**

Make sure compressed air supply is disconnected before attempting any work on the water/oil separator. Do not direct compressed air near eyes or directly against skin. Wear goggles; high pressure air against eye can cause blindness.

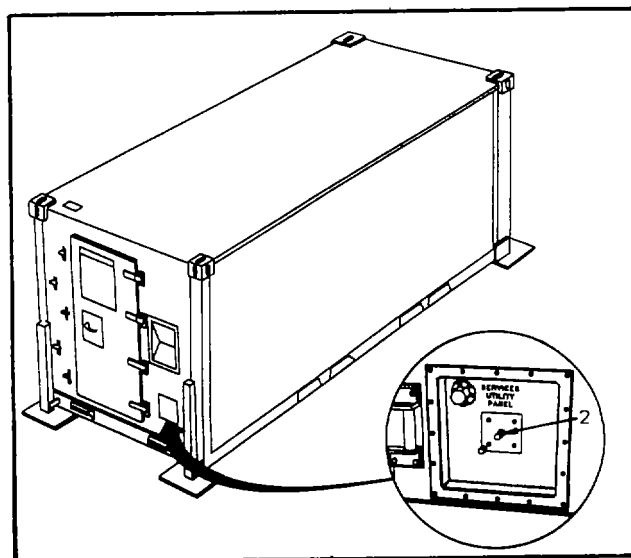
1. Check air hose (1); replace if checking or cracks are visible. See TASK 3-12.



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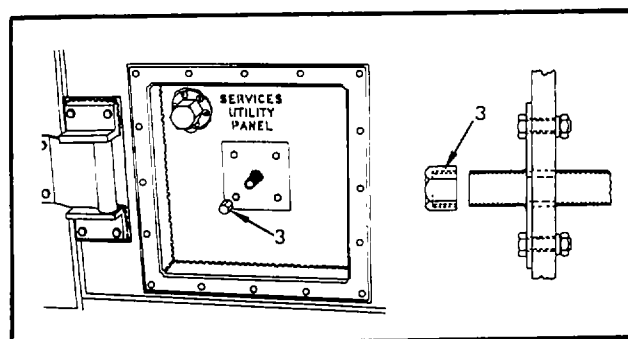
**3-11. Water/Oil Separator Air Hose and Fittings - Inspect (Cont)****3-11**

2. Check threads on nipple (2) outside shelter.



3. Ensure dust cover (3) is available and used as required.

END OF TASK



**3-12. Fixtures - Water/Oil Separator Air Hose - Replace****3-12**

This task covers: Replacement of hose assembly

**INITIAL SETUP**Tools:

Knife

Screwdriver, cross tip

Material:

Hose, Non-metallic

Personnel Required:

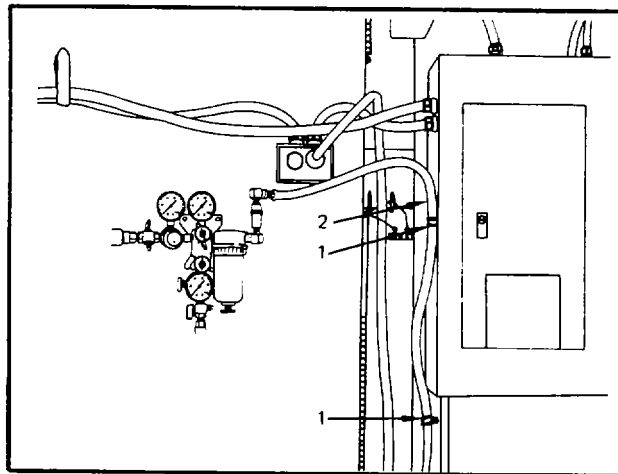
67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**REPLACEMENT****WARNING**

**Make sure compressed air supply is disconnected before attempting any work on the water/oil separator. Do not direct compressed air near eyes or directly against skin. Wear goggles; high pressure air against eyes can cause blindness.**

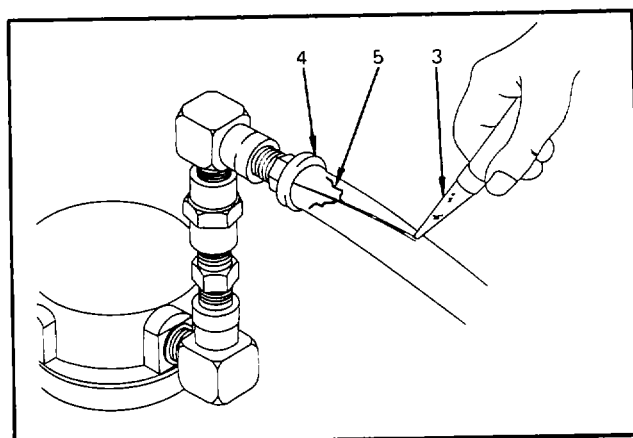
1. Remove both loop clamps (1) from defective hose (2).



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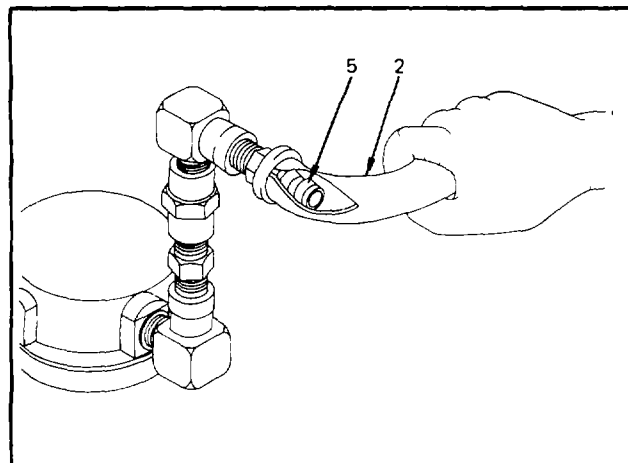
**3-12. Fixtures - Water/Oil Separator Air Hose - Replace (Cont)****3-12**

2. With knife (3) slit hose lengthwise from protective cap (4) to end of fitting (5). (Approx. 1 1/2 inches).

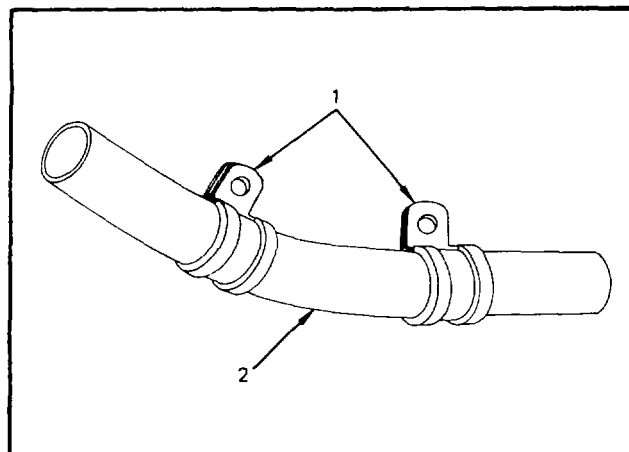


3. Bend hose (2) back over fitting (5) and snap off with quick tug.

4. Repeat steps 2 and 3 at other end of hose.



5. Slide loop clamps (1) over new hose assembly (2).



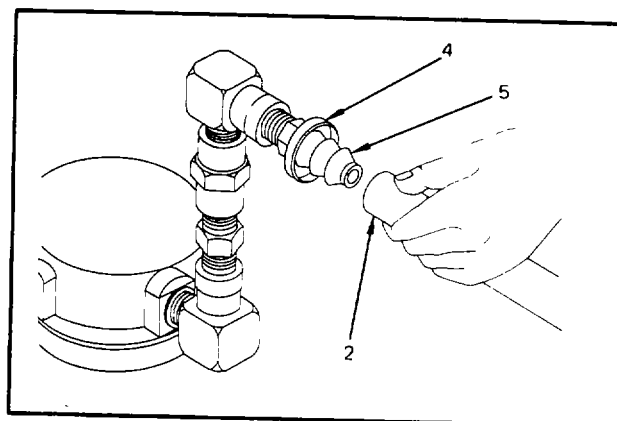
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**3-12. Fixtures - Water/Oil Separator Air Hose - Replace (Cont)****3-12**

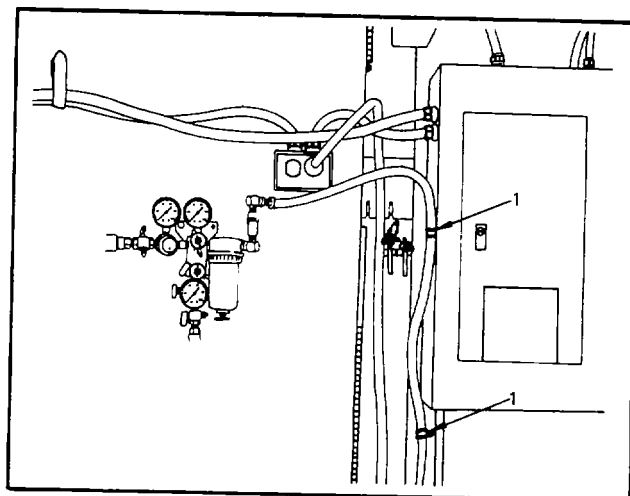
6. Push hose (2) on fitting (5) until end bottoms underneath protective cap (4).

Repeat at other end of hose



7. Install loop clamps (1) in original position and secure.

END OF TASK



**3-13. Fixtures - Water Feed Thru Connector -- Inspect****3-13**

This task covers: Inspection of connector

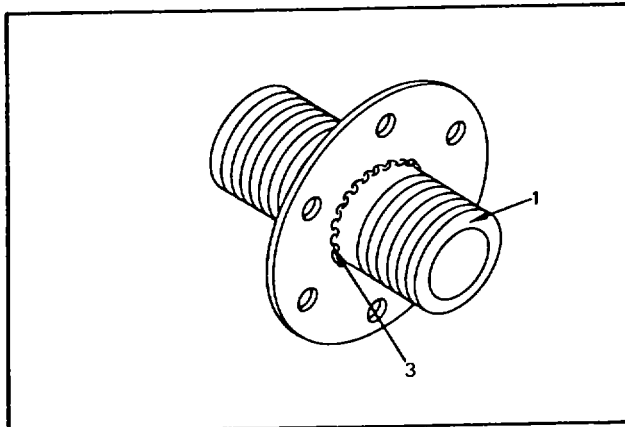
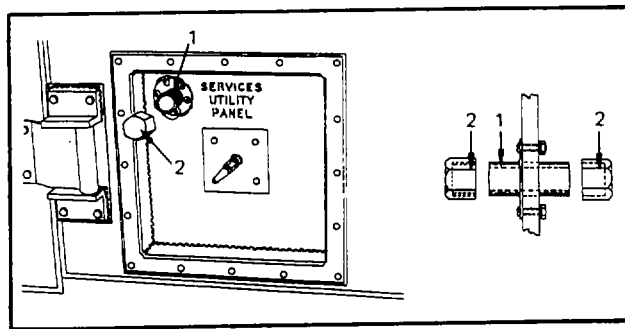
**INITIAL SETUP**Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**INSPECTION**

1. Check condition of threads on both ends of water feed thru connector (1).
2. See that dust caps (2) are available and used as required.
3. Ensure that weld (3) on connector (1) is not cracked or broken. If defective, see TASK 3-14.

**END OF TASK**

This task covers: Replacement of connector

### INITIAL SETUP

#### Tools:

Knife, Putty

Handle, socket wrench, 3/8" drive

Socket, socket wrench, 3/8" drive, 3/8"

Screwdriver, cross tip

#### Personnel Required:

67W Aircraft Quality Control Supervisor and Helper

67Z Aircraft Maintenance Senior Sergeant

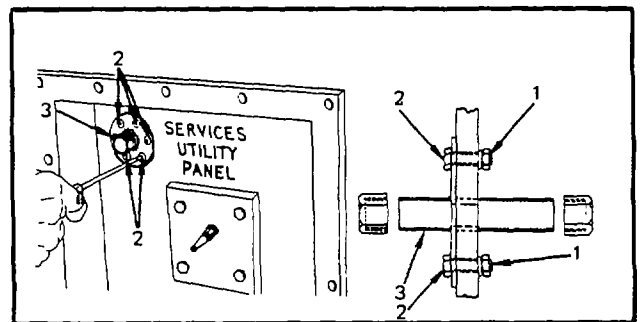
#### Materiel:

New feed thru connector - App E

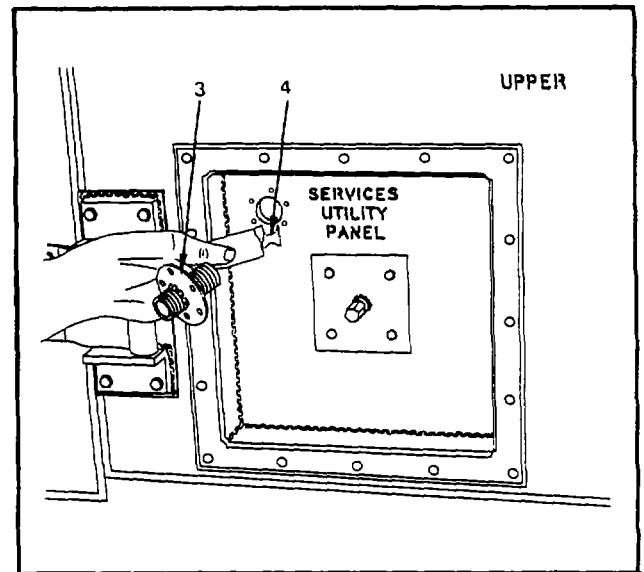
Adhesive, Sealant NSN 8040-00-877-9872

### REPLACEMENT

1. Have helper hold nut (1) inside shelter.
2. Remove six screws (2), securing connector (3) in place.



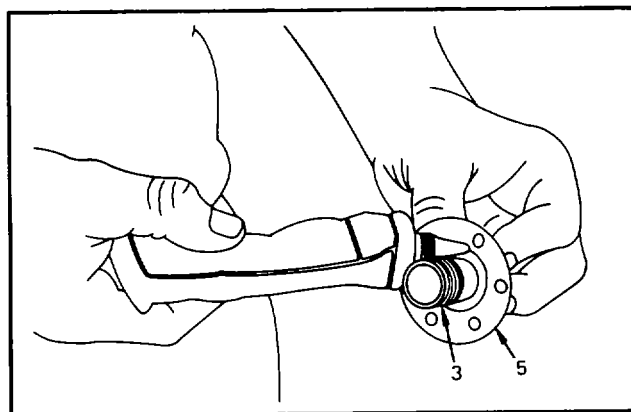
3. Remove connector (3) from wall and scrape off old sealant (4).



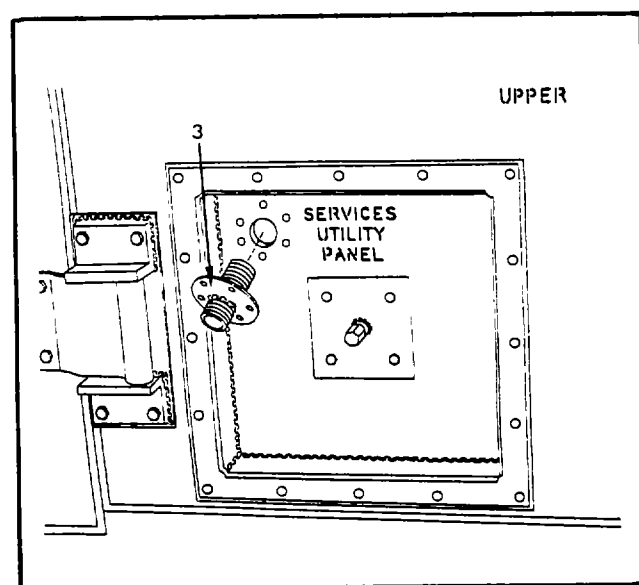
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**3-14. Fixtures - Water Feed Thru Connector - Replace (Cont)****3-14**

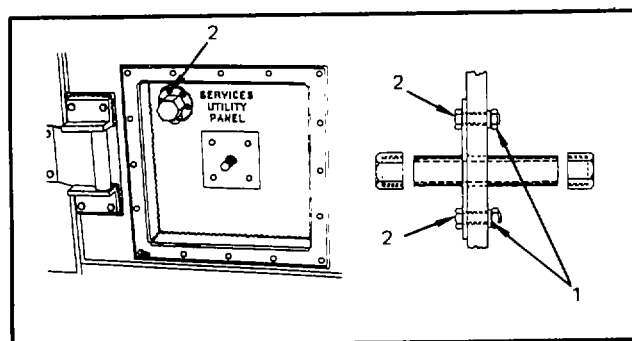
4. Details for fabrication of new connector are in App E.
5. Apply adhesive on side of collar (5) toward long end of connector (3). (Use adhesive, item 1, App D).



6. Install new connector (3) from outside of shelter; long end of nipple thru hole.



7. Replace six screws (2), have helper install washers and nuts (1), inside shelter, tighten securely.



END OF TASK

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**3-15. Ground Rod/Strap - Inspect**

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**3-15**

This task covers: Inspection of ground rod and strap

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**INITIAL SETUP**Tools:

Tool kit, Electrical Repairer, Army Aircraft NSN 5180-00-323-4915

Multimeter

Personnel Required:

68F Aircraft Electrician

Reference Information:

TM 55-1500-204-25/1

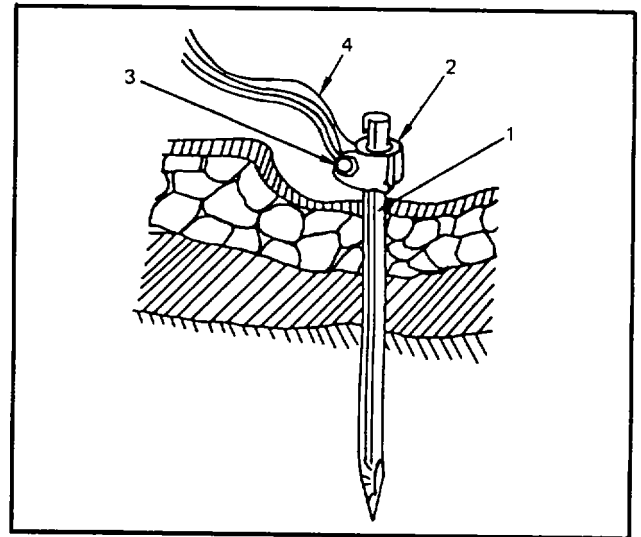
TC 11-6

---

**INSPECTION****WARNING**

**HIGH VOLTAGE** exists in the electrical system of this shop. All electrical inspections, repairs or replacements shall be performed with the power OFF and only by qualified electricians. Serious shock hazards exist which could result in serious injury or death to personnel.

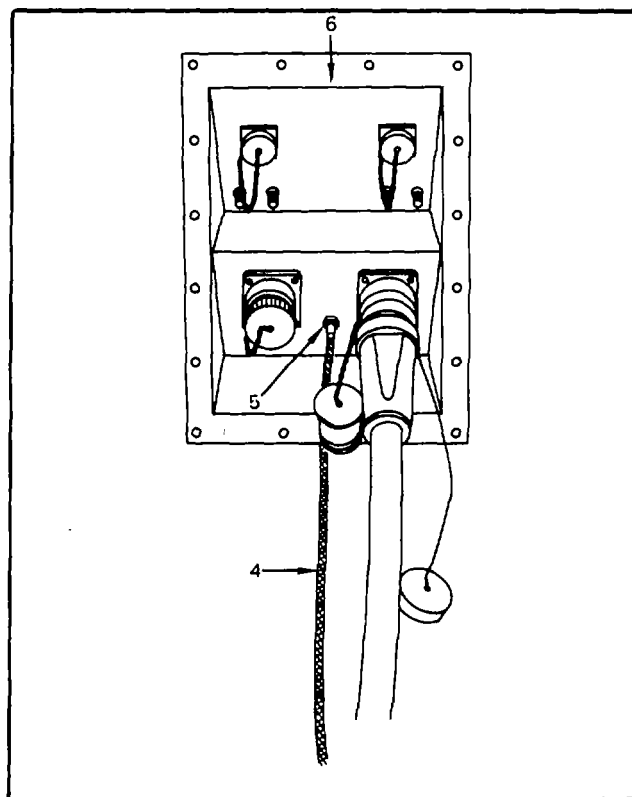
1. Check ground rod.
- a. Ensure ground rod (1) is firmly driven into ground.
- b. Ensure that clamp (2) and screw (3) are securely fastened.
- c. Ensure there is no sign of oxidation around clamp (2) or screw (3).
- d. Check that ground strap (4) is not frayed or broken.



GO TO NEXT PAGE

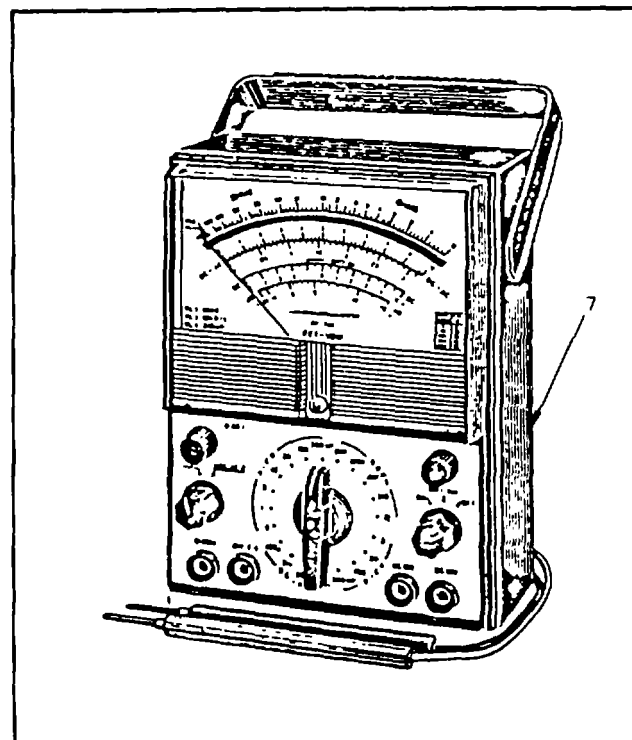
**3-15. Ground Rod/Strap- Inspect(Cont)****3-15**

2. Check ground strap (4) connection at terminal lug (5) on shelter power entry panel (6).



3. Use multimeter (7), check condition of ground.  
(Use TC 11-6)

- a. Set for AC voltage
- b. Red lead on shelter
- c. Black lead on ground strap
- d. -5volts - adequate ground
- e. Over 5volts - poor ground



END OF TASK

**NOTE**

**The following special brackets and fabricated components were fabricated for use in the Production/Quality Control Shop. Detailed drawings of the brackets/components are in Appendix E.**

- Bracket, Ceiling, Large Book Case
- Bracket, Small Book Case
- Bracket, File Cabinet
- Brackets, Desk Leg
- Bracket - Storage Chest
- Brackets, Typist Desk Leg
- Support Frame, ECU
- Security Bars, ECU
- Production Control Board

**The TASK of INSPECTION, REPAIR and REPLACEMENT for all brackets and fabricated components is typical. The ECU support frame is used to show the required maintenance procedures. All other brackets/components will be treated the same.**

**3-16. Special Brackets and Fabricated Components, ECU Support Frame - Inspect****3-16**

This task covers: Inspection of support frame

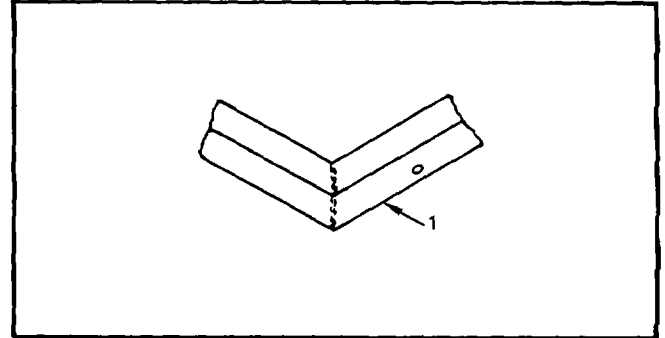
**INITIAL SETUP**Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**INSPECTION**

1. Check both ECU support frames (1) for bends cracks or breaks in welds.
2. Any damage to support frame requires repair. See TASK 3-17.

**END OF TASK**



**3-17. Special Brackets and Fabricated Components, ECU Support Frame - Repair****3-17**

This task covers: Repair of the support frame

**INITIAL SETUP**Tools:

Welder, elect arc

Material:

Rod, welding

Primer, coating NSN 8010-00-297-0593

Enamel, gray NSN 8010-00-852-9034

Personnel Required:

44E Machinist

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

Reference Information:

TM 55-1500-204-25/1

MIL-W-8604

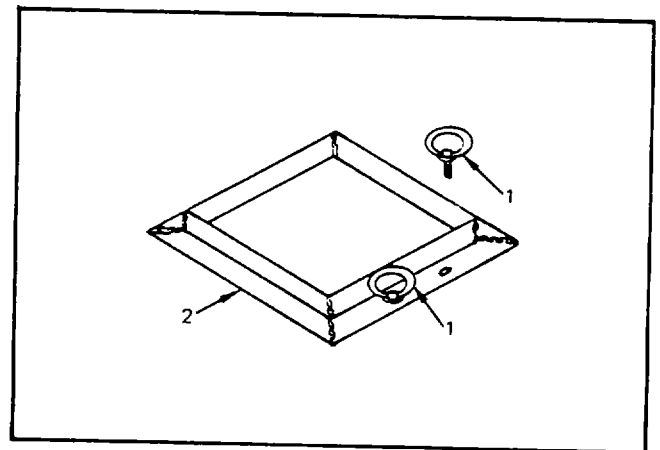
TM 43-0139

**REPAIR****WARNING**

Extreme care must be taken when performing all types of welding operations. Serious health and fire hazards exist. Harmful light rays can cause eye injury or even blindness. Protective face masks and goggles must be used as well as other special clothing to reduce risks. Poisonous fumes, burns, electric shock, fire and explosion hazards are some of the additional possibilities of injury associated with welding operations. It is essential that all safe practices be strictly observed.

1. Remove four ring bolts (1) from support frame (2), remove frame.

2. Repair cracks or breaks in support frame (2) by welding; IAW TM 55-1500-2304-25/1 and MIL- W-8604. (Use welding rod, item 6, App. D or equivalent).



GO TO NEXT PAGE

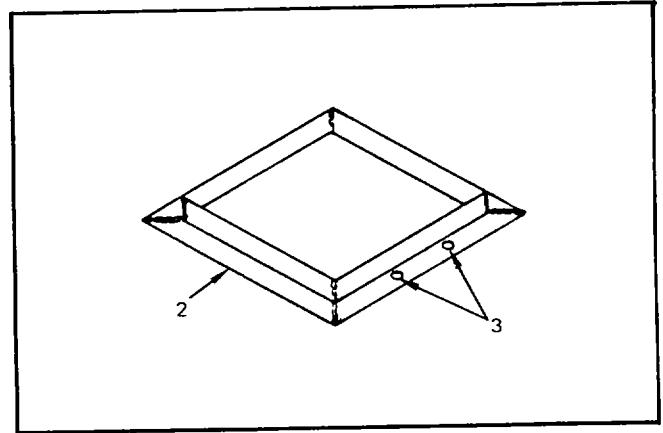
**3-17. Special Brackets and Fabricated Components, ECU Support Frame -- Repair {Cont}****3-17****NOTE**

Replacement of support frame is required when any repair results in a change to the original design or dimensions of the support frame. See TASK 3-18.

3. After repair.

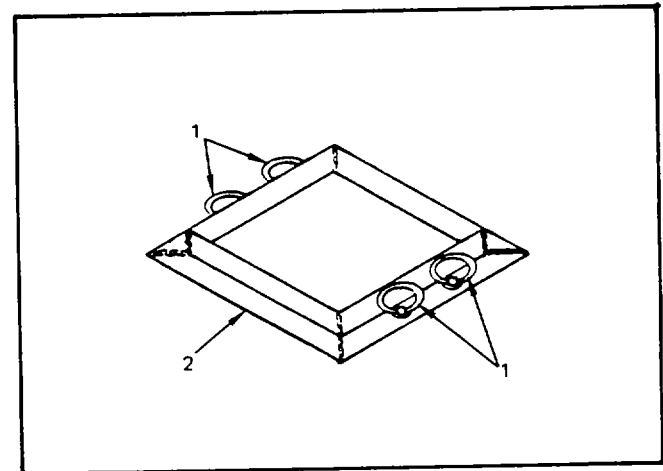
a. Touch up paint, as required. (Use primer, item 5, and enamel, item 3, App D.)

b. Position support frame (2) on floor (or wall) and align floor (wall) inserts with holes (3) in frame.



4. Install four ring bolts (1) in support frame (2) and tighten securely by hand.

END OF TASK



**3-18. Special Brackets and Fabricated Components, ECU Support Frame - Replace****3-18****This task covers: Replacement of the support frame****INITIAL SETUP**Material:

Primer, coating NSN 8010-00-297-0593

Enamel, gray NSN 8010-00-852-9034

Personnel Required:

67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

Reference Information:

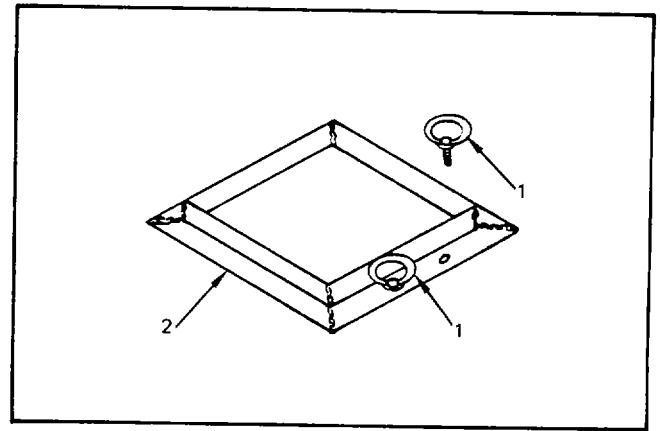
TM 55-1500-204-25/1

TM 43-0139

**REPLACEMENT**

1. Remove four ring bolts (1) from support frame (2), remove frame.

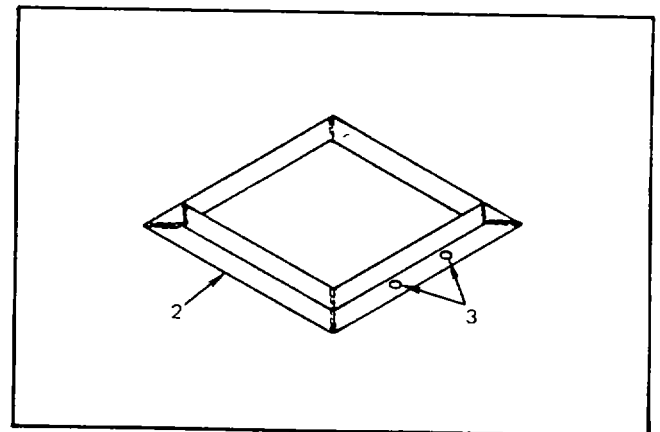
2. Details for fabrication of new support frame are in App. E.



3. New support frames.

a. Paint; one coat primer and two coats enamel before installing. (Use primer, item 5, and enamel, item 3, App D.)

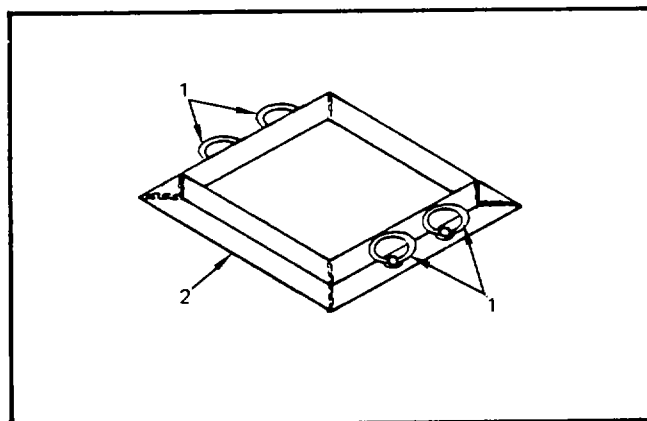
b. Position frame (2), align inserts with holes (3) in frame.

**GO TO NEXT PAGE**

**3-18. Special Brackets and Fabricated Components, ECU Support Frame - Replace (Cont)****3-18**

4. Install four ring bolts (1) in new support frame (2) and tighten securely by hand.

END OF TASK



**3-19. Floor Insert Fasteners and Plugs - Inspect****3-19****This task covers: Inspection of floor insert fasteners and plugs****INITIAL SETUP**Tools:

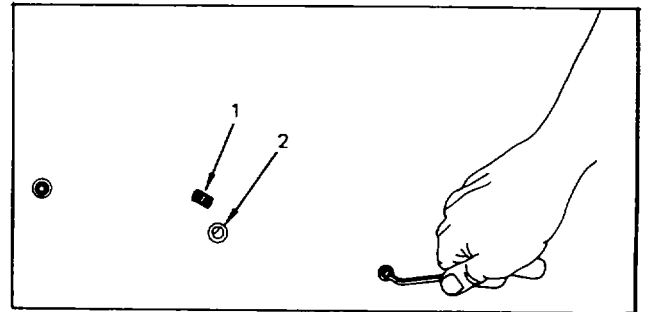
Key, socket head screw, 3/16", 5/32"  
Flashlight

Personnel Required:

67W Aircraft Quality Control Supervisor  
67Z Aircraft Maintenance Senior Sergeant

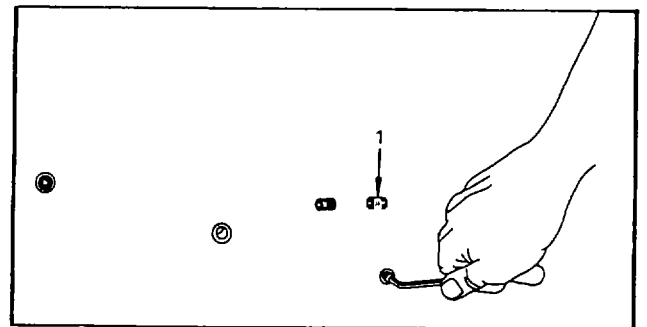
**INSPECTION****NOTE****Go to step 2 if plugs are serviceable.****1. Inspect floor plugs.**

- a. Remove any floor plug (1) that will not screw into floor insert (2).



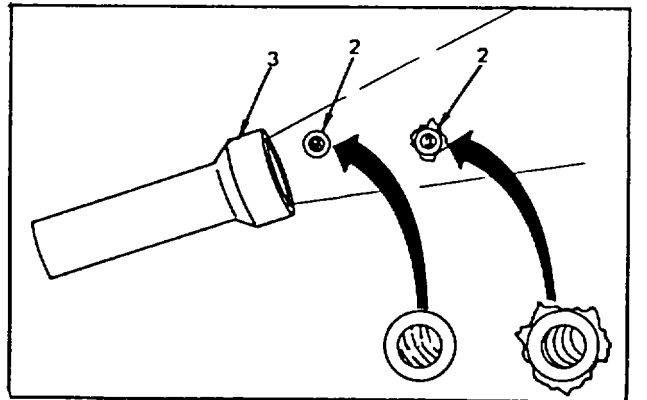
- b. Inspect plug (1) for damaged threads.

- c. Install new plug (1) as required.

**2. Inspect floor inserts when plugs are not damaged.**

- a. Visually inspect floor insert (2) with flashlight (3).

- b. If insert threads are damaged or insert has broken loose in adhesive potting, replace. See TASK 3-7.

**END OF TASK**

**3-20. Fixed Equipment/Components - Removal/installation****3-20****This task covers: Removal/installation of fixed, equipment/components****INITIAL SETUP**Tools:

Handle, socket wrench, 3/8" drive

Socket, socket wrench, 3/8 drive, 9/16"

Wrench, box and open, 9/16"

Personnel Required:

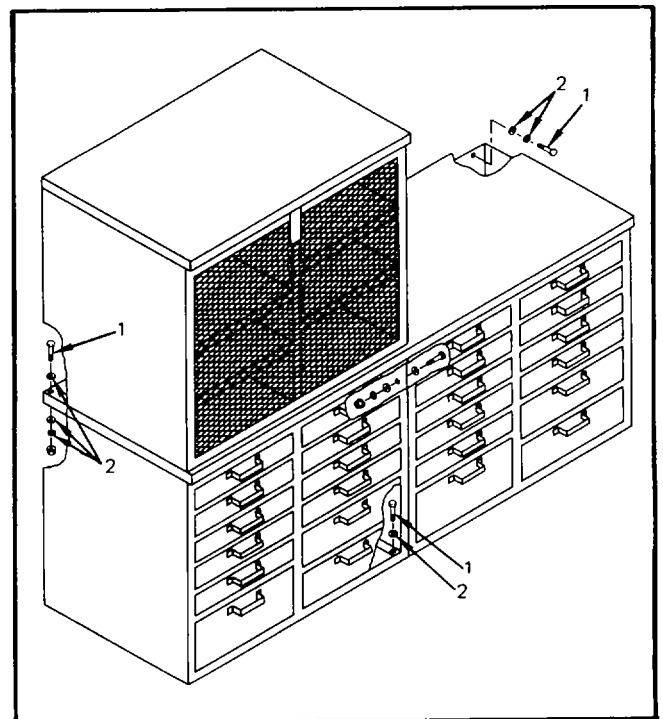
67W Aircraft Quality Control Supervisor

67Z Aircraft Maintenance Senior Sergeant

**REMOVAL/INSTALLATION****NOTE**

**Permanently installed equipment or components should not be removed, however, in the event it becomes necessary to remove, reinstall or replace fixed equipment or shop components within the shelter, care must be taken to remove all bolts, nuts and other fasteners. All cabinets and racks are bolted to the floor and unless isolated, are normally bolted to adjacent cabinets and/or to the wall and ceiling.**

1. Remove bolts (1) nuts and washers (2).
2. During reinstallation of fixed equipment or components the same hardware should be used so as to maintain the original integrity of the shop sets. This is especially critical in regard to items bolted to walls or ceilings.

**END OF TASK****3-27/(3-28 blank)**

## A-1. Dictionaries of Terms and Abbreviations.

## A-2. Publication Indexes.

### A-3. Logistics and Storage.

#### A-4. Maintenance of Supplies and Equipment.

#### A-5. Other Publications.

\*U.S. Government Printing Office; 1989-654-030/00115

PIN: 057547-002



## APPENDIX B MAINTENANCE ALLOCATION CHART

### SECTION I. INTRODUCTION

#### **B-1. General.**

- a. This section provides a general explanation of all maintenance and repair functions authorized AVIM personnel.
- b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for the performance of maintenance functions on the Production/Quality Control Shop. The application of the maintenance function to the end item or component will be consistent with the capacities and capabilities of the designated maintenance categories.
- c. Section III lists the tools and test equipment required for each maintenance function as referenced from Section II.
- d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

#### **B-2. Maintenance Functions. Maintenance functions will be limited to and defined as follows:**

- a. Inspect. To determine the serviceability of an item by comparing its physical and mechanical characteristics with established standards through examination (e.g., by sight, sound, or feel).
- b. Remove/Install. To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a space, repair part or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.
- c. Replace. To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and is shown as the 3d position code of the SMR code.
- d. Repair. The application of maintenance services, including fault location/troubleshooting, removal/installation, and disassembly/assembly procedures, and maintenance actions to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, or end item.

#### **B-3. Explanation of Columns in the MAC, Section II.**

- a. Column 1, Group Number. Column 1 lists functional group code numbers, the purpose of which is to identify maintenance of significant components, assemblies, and subassemblies, with the next higher assembly. End item group number is "00".
- b. Column 2, Component/Assembly. Column 2 contains the names of components, assemblies, and subassemblies for which maintenance is authorized.

c. Column 3, Maintenance Function. Column 3 lists functions to be performed on the item listed in Column 2. (For detailed explanation of these functions, see paragraph B2.)

d. Column 4, Maintenance Category. Column 4 specifies, by the listing of a work time figure (hours) in the appropriate subcolumn(s), the category of maintenance authorized to perform the function listed in Column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. The work time figure represents the average time required to restore an item (assembly, subassembly, component, or end item) to a serviceable condition under typical field operating conditions.

e. Column 5, Tools and Equipment. Column 5 specifies, by code, those common tool sets (not individual tools) and special tools, TMDE, and support equipment required to perform the designated function.

f. Column 6, Remarks. This column, when applicable, contains a letter code, in alphabetic order, which is keyed to the remarks contained in Section IV.

#### **B-4. Explanation of Columns in Tools and Test Equipment Requirements, Section III.**

a. Column 1, Reference Code. The tool and test equipment reference code correlates with a code used in the MAC, Section II, Column 5.

b. Column 2, Maintenance Category. The lowest category of maintenance authorized to use the tool.

c. Column 3, Nomenclature. Name or identification of the tool.

d. Column 4, National Stock Number. The National Stock Number of the tool.

#### **B-5. Explanation of Columns in Remarks, Section IV.**

a. Column 1, Reference Code. The code recorded in Column 6, Section II.

b. Column 2, Remarks. This column lists information pertinent to the maintenance function being performed as indicated in the MAC, Section II.

## SECTION II. MAINTENANCE ALLOCATION CHART FOR PRODUCTION/QUALITY CONTROL SHOP

(1) GROUP NUMBER	(2) COMPONENT/ ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY			(5) TOOLS AND EQUIPMENT	(6) REMARKS
			AVUM	AVIM	DEPOT		
01	Insert Fasteners and Bolts	INSPECT REPLACE		.2 1.5		101 102	A, B & C D
02	Fixtures						
0201	Fire Extinguisher	REMOVE INSTALL		.1 .1			
020101	Fire Extinguisher Mounting	INSPECT		.1		101 & 102	A
0202	Water/Oil Separator Mounting	INSPECT		.1		101 & 102	B
020201	Water/Oil Separator Air Hose and Fittings	INSPECT REPLACE		.1 1.0		101	
0203	Water Feed Thru Connector	INSPECT REPLACE		2 1.0		101 & 102	
03	Electrical						
0301	Ground Rod/ Strap	INSPECT		.2		104	E
04	Special Brackets and Fabricated Components						
0401	Support Frame ECU	INSPECT REPAIR REPLACE		.2 1.0 .2		103	
0402	Security Bars ECU	INSPECT REPAIR		.2 1.5		101 102 &	
103		REPLACE		.2		101 & 102	

**SECTION II. MAINTENANCE ALLOCATION CHART  
FOR PRODUCTION/QUALITY CONTROL SHOP (Cont)**

(1) GROUP NUMBER	(2) COMPONENT/ ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY			(5) TOOLS AND EQUIPMENT	(6) REMARKS
			AVUM	AVIM	DEPOT		
0403	Bracket, Ceiling Large Book Case	INSPECT REPAIR		.2 1.0		101 102 & 103	
		REPLACE.		.5		101 & 102	
0404	Bracket, Storage Chest	INSPECT REPAIR		.2 1.2		101 102 & 103	
		REPLACE		.3		101 & 102	
0405	Bracket, Small Book Case	INSPECT REPAIR		.2 1.2		101 102 & 103	
		REPLACE		.3		101 & 102	
0406	Bracket, File Cabinet	INSPECT REPAIR		.2 1.2		101 102 & 103	
		REPLACE		.3		101 & 102	
0407	Bracket, Desk Leg	INSPECT REPLACE		.1 .4		101 101 & 102	
0408	Bracket, Typist Desk Leg	INSPECT REPLACE		.1 .4		101 101 & 102	
0409	Tub File	INSPECT REPAIR		.3 1.5		101 102 & 103	
0410	Production Control Board	INSPECT REPLACE		.2 .8		102	
05	Floor Insert Plugs	INSPECT		.1		101	

## SECTION III. TOOL AND TEST EQUIPMENT

(1) TOOL OR TEST EQUIP REF CODE	(2) MAINTENANCE CATEGORY	(3) NOMENCLATURE	(4) NATIONAL STOCK NUMBER
101	Intermediate Level	Tool Crib Shop Set	4920-01-139-4548
102	Intermediate Level	Production/Quality Control Shop	4920-01-139-4545
103	Intermediate Level	Machine Welding Shop	4920-01-139-4533
104	Intermediate Level	Tool Kit, Electrical Repairer, Army Aircraft	5180-00-323-4915

## SECTION IV. REMARKS

(1) Reference Code	(2) Remarks
A.	Torque value on 5/16" inserts not to exceed 100-140 inch pounds.
B.	Torque value on 1/4" inserts not to exceed 50-70 inch pounds.
C.	Torque value on 3/8" inserts not to exceed 160-190 inch pounds.
D.	Follow procedures in TM 10-5411-201-14.
E.	Electrical and ground checks to be made by qualified electricians.

B-5/(B-6 blank)

**APPENDIX C**  
**REPAIR PARTS AND SPECIAL TOOL LIST**  
**(CURRENT AS OF \_\_\_\_\_)**

**SECTION I. INTRODUCTION**

**C-1. Scope.**

This manual lists and authorizes spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE); and other special support equipment required for performance of Aviation Intermediate Maintenance of the Production/Quality Control Shop. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the Source, Maintenance and Recoverability (SMR) codes.

**C-2. General.**

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in NSN sequence.

b. Section III. Special Tools List. A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL for the performance of maintenance.

c. Section IV. National Stock Number and Part Number Index. A list, in National item identification number (NIIN) sequence, of all National stock numbers (NSN) appearing in the listings, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross-referenced to each illustration figure and item number appearance.

**C-3. Explanation of Columns.**

a. Column 1, ILLUSTRATION. Column 1 is divided as follows:

(1) ((a) FIG NO.) Figure Number. Indicates the figure number illustrating an exploded view of a functional group.

(2) ((b) ITEM NO.) Indicates the number used to identify items called out in the illustration.

b. Column 2, SMR CODE. Column 2, the Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, and disposition instructions, as shown in the following breakout:

Source Code	Maintenance Code	Recoverability Code
XX	XX	X
1st two positions	3d position	5th position
How you get an item	Who can install, replace or use the item	Who determines disposition action on an unserviceable item
	4th position	
	Who can do complete repair* on the item	

\*Complete Repair: Maintenance capacity, capability, and authority to perform all the corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

(1) Source Code. The source code tells you how you get an item needed for maintenance, repair, or overhaul of an end item/equipment. Source codes are always the first two positions of the SMR code. Explanations of source codes follow:

Code	Explanation
PA PB PC PD PE PF PG	Stocked items; use the applicable NSN to request/requisition items with these source codes. They are authorized to the category indicated by the code entered in the 3d position of the SMR code.
KD KF KB	Items with these codes are not to be requested/requisitioned individually. They are part of a kit which is authorized to the maintenance category indicated in the 3d position of the SMR code. The complete kit must be requisitioned and applied.
MO - (Made at org/ AVUM Category)	Items with these codes are not to be requested/requisitioned individually. They must be made from bulk materiel which is identified by NSN in the Description column and listed in the Bulk Materiel group in the repair parts list in this manual. If the item is authorized to you by the 3d position code of the SMR code, but the source code indicates it is made at a higher category, order the item from the higher category of maintenance.
MF - (Made at DS/ AVIM Category)	
MH - (Made at GS Category)	
MD - (Made at Depot)	

Code	Explanation
AO - (Assembled by org/AVUM Category)	Items with these codes are not to be requested/requisitioned individually. The parts that make up the assembled item must be requisitioned or fabricated and assembled at the category of maintenance indicated by the source code. If the 3d position code of the SMR code authorizes you to replace the item, but the source code indicates the item is assembled at a higher category, order the item from the higher category of maintenance.
AF - (Assembled by (DS/AVIM Category)	
AH - (Assembled by GS Category)	
AD - (Assembled by Depot)	
XA -	Do not requisition an "XA"-coded item. Order its next higher assembly. (Also, refer to the NOTE below.)
XB -	If an "XB" item is not available from salvage, order it using the FSCM and part number given.
XC -	Installation drawing, diagram, instruction sheet, field service drawing, that is identified by manufacturer's part number.
XD -	Item is not stocked. Order an "XD"-coded item through normal supply channels using the FSCM and part number given, if no NSN is available.

**NOTE**

**Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes, except for those source coded "XA" or those aircraft support items restricted by requirements of AR 700-42.**

(2) Maintenance Code. Maintenance codes tell you the category(s) of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the SMR Code as follows:

(a) The maintenance code entered in the third position tells you the lowest maintenance category authorized to remove, replace, and use an item. The maintenance code entered in the third position will indicate authorization to one of the following categories of maintenance.

Code	Application/Explanation
C	- Crew or operator maintenance done within organizational or aviation unit maintenance.
O	- Organizational or aviation unit category can remove, replace, and use the item.
F	- Direct support or aviation intermediate category can remove, replace, and use the item.
H	- General support category can remove, replace, and use the item.



Code	Application/Explanation
L	- Specialized repair activity can remove, replace, and use the item.
D	- Depot category can remove, replace, and use the item.

(b) The maintenance code entered in the fourth position tells you whether or not the item is to be repaired and identifies the lowest maintenance category with the capability to do complete repair (i.e., perform all authorized repair functions). (NOTE: Some limited repair may be done on the item at a lower category of maintenance, if authorized by the Maintenance Allocation Chart (MAC) and SMR codes.) This position will contain one of the following maintenance codes.

Code	Application/Explanation
0	- Organizational or aviation unit is the lowest category that can do complete repair of the item.
F	- Direct support or aviation intermediate is the lowest category that can do complete repair of the item.
H	- General support is the lowest category that can do complete repair of the item.
L	- Specialized repair activity (designate the specialized repair activity) is the lowest category that can do complete repair of the item.
D	- Depot is the lowest category that can do complete repair of the item.
Z	- Nonreparable. No repair is authorized.
B	- No repair is authorized. (No parts or special tools are authorized for the maintenance of a "B" coded item.) However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.

(3) Recoverability Code. Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the SMR Code as follows:

Recoverability Codes	Definition
Z	- Nonreparable item. When unserviceable, condemn and dispose of the item at the category of maintenance shown in 3d position of SMR Code.
0	- Repairable item. When uneconomically repairable, condemn and dispose of the item at organizational or aviation unit category.

Recoverability Codes	Definition
F	- Reparable item. When uneconomically reparable, condemn and dispose of the item at the direct support or aviation intermediate category.
H	- Reparable item. When uneconomically reparable, condemn and dispose of the item at the general support category.
D	- Reparable item. When beyond lower category repair capability, return to depot. Condemnation and disposal of item not authorized below depot category.
L	- Reparable item. Condemnation and disposal not authorized below specialized repair activity.
A	- Item requires special handling or condemnation procedures because of specific reasons (i.e., precious metal content, high dollar value, critical materiel, or hazardous materiel). Refer to appropriate manuals/directives for specific instructions.

c. Column 3, NATIONAL STOCK NUMBER. Column 3 lists the National stock number (NSN) assigned to the item. Use the NSN for requests/requisitions.

d. Column 4, FSCM, Column 4, the Federal Supply Code for Manufacturer (FSCM) is a 5-digit numeric code which is used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.

e. Column 5, PART NUMBER. Column 5 indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

#### NOTE

**When you use an NSN to requisition an item, the item you receive may have a different part number from the part ordered, but go ahead and use or furnish it as the replacement part.**

f. Column 6, DESCRIPTION. Column 6 includes the following information:

(1) The Federal item name and, when required, a minimum description to identify the item.

(2) The physical security classification of the item is indicated by the parenthetical entry (insert applicable physical security classification abbreviation, e.g., Phy Sec C1 (C) Confidential, Phy Sec C1 Secret, Phy Sec C1 (T) Top Secret).

(3) Items are included in kits and sets are listed below the name of the kit or set.

(4) Spare/repair parts that make up an assembled item are listed immediately following the assembled item line entry.

(5) NSN's for bulk materials are referenced in the description column in the line item entry for the item to be manufactured/fabricated.

(6) When the part to be used differs between serial numbers of the same model, the effective serial numbers are shown as the last line of the description.

(7) The USABLE ON CODE, when applicable (see paragraph 4, Special Information).

(8) In the Special Tools List section, the basis of issue (BOI) appears as the last line(s) in the entry for each special tool, special TMDE, and other special support equipment. When density of equipments supported exceeds density spread indicated in the basis of issue, the total authorization is increased proportionately.

g. Column 7, U/M. Column 7, Unit of Measure (U/M) indicates the measure (e.g., foot, gallon, pound) or count (e.g., each, dozen, gross) of a listed item. A two-character alpha code (e.g., FT, GL, LB, EA, DZ, GR) appears in this column to indicate the measure or count. If the U/M code appearing in this column differs from the Unit of Issue (U/I) code listed in the Army Master Data File (AMDF), request the lowest U/I that will satisfy your needs.

h. Column 8, QTY INC IN UNIT. Column 8, Quantity Incorporated in Unit (QTY INC IN UNIT) indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that no specific quantity is applicable (e.g., shims, spacers).

#### **C-4. How to Locate Repair Parts.**

a. When National Stock Number or Part Number is Not Known:

(1) First. Using the table of contents, determine the functional group or subfunctional group to which the item belongs. This is necessary since figures are prepared for functional groups and subfunctional groups, and listings are divided into the same groups.

(2) Second. Find the figure covering the functional group or subfunctional group to which the item belongs.

(3) Third. Identify the item on the figure and note the item number of the item.

(4) Fourth. Refer to the Repair Parts List for the figure to find the line item entry for the item number noted on the figure.

b. When National Stock Number or Part Number is Known:

(1) First. Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. The NSN index is in National Item Identification Number (NIIN)\* sequence. The part numbers in the Part Number index are listed in ascending alphanumeric sequence. Both indexes cross-reference you to the illustration figure and item number of the item you are looking for.

NSN

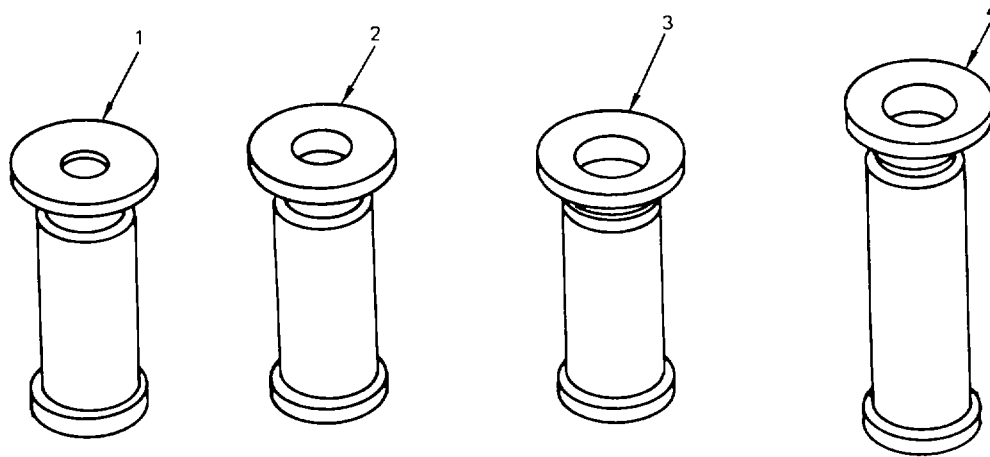
\*The NIIN consists of the last 9 digits of the NSN (i.e., 5305-01-674-1467).

NIIN

(2) Second. After finding the figure and item number, verify that the item is the one you're looking for, then locate the item number in the repair parts list for the figure.

**C-5. Abbreviations.** Not Applicable.

## SECTION II. REPAIR PARTS LIST



**Figure C-1. Insert Fasteners**

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
C-1	1	PAFZZ	5340-00-044-5270	97393	SL601-4-8C	GROUP O1 INSERT FASTENERS	EA	V
C-1	2	PAFZZ		97393	SL601-5-10C	INSERT, FASTENER TYPE 1/4.....	EA	V
C-1	3	PAFZZ		97393	SL601-6-8C	INSERT, FASTENER TYPE 5/16- .....	EA	V
C-1	4	PAFZZ		97393	SL601-6-12C	INSERT, FASTENER TYPE 3/8 x 1 ..... INSERT, FASTENER TYPE 3/8 x 1 12 .....	EA	V

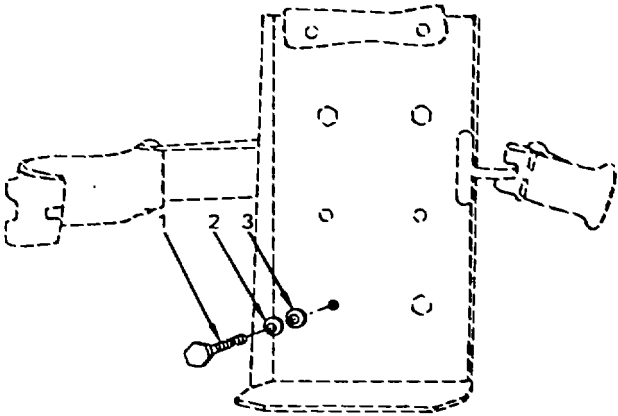


Figure C-2. Fire Extinguisher Mounting

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6) DESCRIPTION	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		U/M	QTY INC IN UNIT
C-2	1	PAFZZ	5306-00-150-9104	88044	AN5-5A	GROUP 02 FIXTURES		
C-2	2	PAFZZ	5310-00-407-9566	88044	AN935-516	SUBGROUP 020101		
C-2	3	PAFZZ	5310-00-187-2399	B8044	AN960-PD-516	FIRE EXTINGUISHER MOUNTING		
						BOLT, MACHINE.....	EA	4
						WASHER, LOCK.....	EA	4
						WASHER, FLAT.....	EA	4

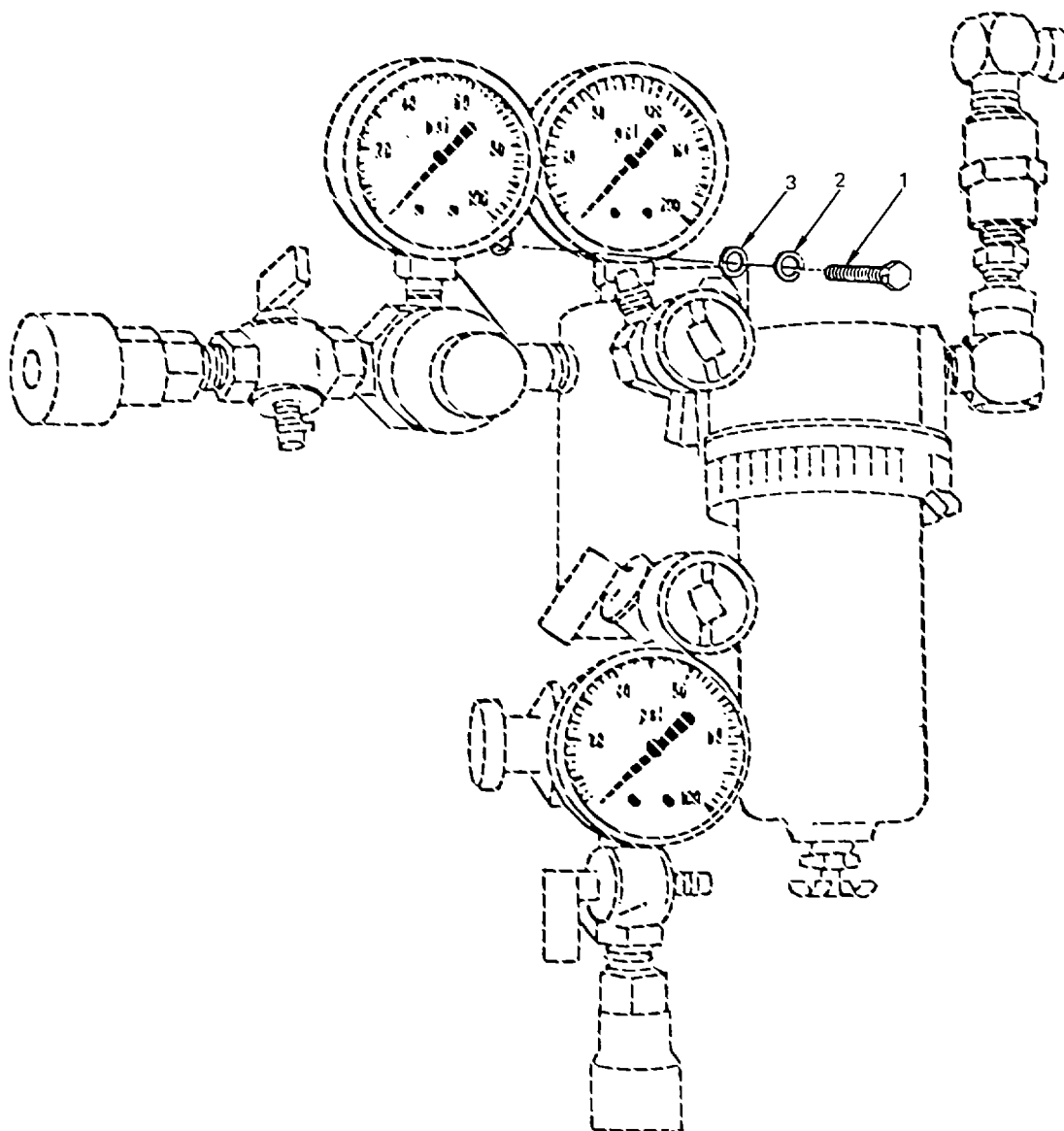


Figure C-3. Water/Oil Separator Mounting

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
C-3	1	PAFZZ	5306-00-151-1427	88044	AN4-5A	GROUP 02 FIXTURES SUBGROUP 0202 WATER/OIL SEPARATOR MOUNTING		
C-3	2	PAFZZ	5310-00-582-5965	88044	AN935-416	BOLT, MACHINE.....	EA	2
C-3	3	PAFZZ	5310-00-187-2354	88044	AN960-PD-416	WASHER, LOCK..... WASHER, FLAT.....	EA EA	2 2

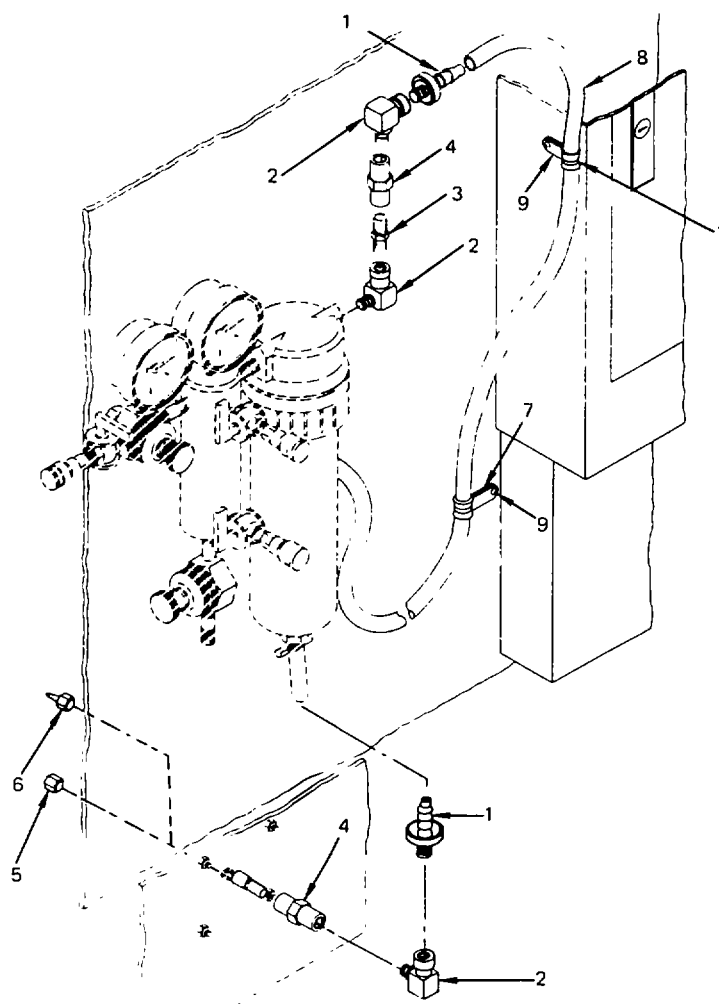


Figure C-4. Water/Oil Separator Air Hose Assy.

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) FSCM	(5) PART NUMBER	(6) DESCRIPTION	(7) U/M	(8) QTY INC IN UNIT
(a) FIG NO.	(b) ITEM NO.							
C-4	1	PAFZZ	4730-00-932-7511	00624	4738-4-6	GROUP 02 FIXTURES SUBGROUP 020201 WATER/OIL SEPARATOR AIR HOSE ASSY AND FITTINGS		
C-4	2	PAFZZ	4730-00-595-0385	79470	C3409X4	FITTING, HOSE .....	EA	2
C-4	3	PAFZZ	4730-00-2B7-1589	03958	896WM	ELBOW, PIPE .....	EA	3
C-4	4	PAFZZ	4730-00-541-8286	88044	AN9102C	NIPPLE, PIPE .....	EA	1
C-4	5	PAFZZ	4730-00-203-3168	81348	WW-P-521	COUPLING, PIPE.....	EA	2
C-4	6	PAFZZ	4730-00-142-1960	14127	SHD 11	CAP, PIPE .....	EA	1
C-4	7	PAFZZ	5340-00-565-0004	88044	AN742-12CB	COUPLING, HALFQUICK .....	EA	1
C-4	B	PAFZZ				CLAMP, LOOP .....	EA	2
C-4	9	PAFZZ				HOSE, NON-METALLIC (SEE GROUP 99) .. USE EXISTING SCREW AND WASHERS ..		

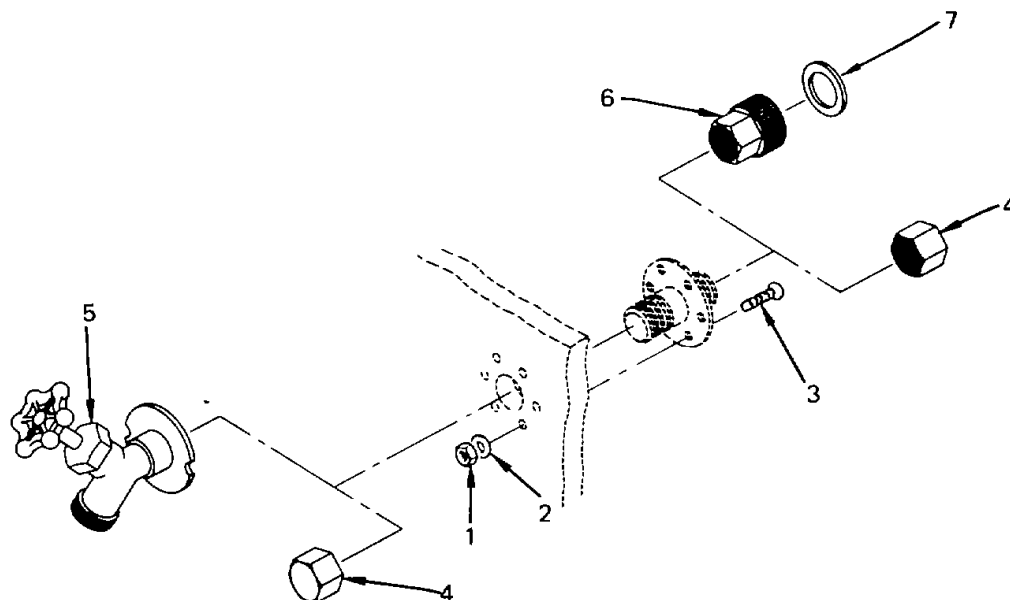


Figure C-5. Water Feed Thru Connector

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) FSCM	(5) PART NUMBER	(6) DESCRIPTION	(7) U/M	(8) QTY INC IN UNIT
(a) FIG NO.	(b) ITEM NO.							
						GROUP 02 FIXTURES SUBGROUP 0203 WATER FEED THRU CONNECTOR SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-5	1	PAFZZ	5310-00-934-9751	19422	BM12297-06	NUT PLAIN, HEX.....	EA	6
C-5	2	PAFZZ	5310-00-167-0B34	59875	TX90790-34	WASHER, FLAT.....	EA	6
C-5	3	PAFZZ	5305-00-082-6780	2B977	AA52525-24	SCREW, MACHINE .....	EA	6
C-5	4	PAFZZ	4730-00-724-1998	81348	WW-P-460	CAP, PIPE .....	EA	2
C-5	5	PAFZZ	4510-00-142-1619	58536	A-A-232	FAUCET, SINGLE .....	EA	1
C-5	6	PAFZZ	4730-00-547-0941	30938	FIG1620-1	ADAPTER, STRAIGHT .....	EA	1
C-5	7	PAFZZ	5310-00-599-0776		NO REF	WASHER, FLAT.....	EA	1



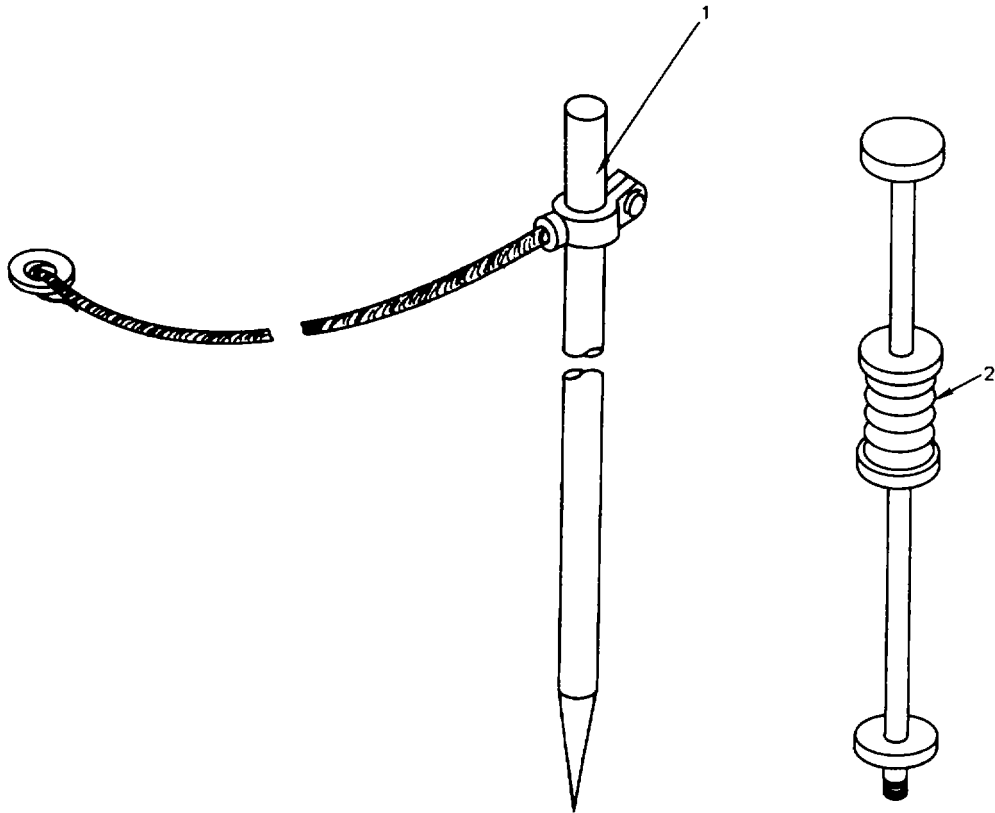


Figure C-6. Ground Rod Kit

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6) DESCRIPTION	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		U/M	QTY INC IN UNIT
C-6	1	PAFZZ	5975-00-878-3791	81349	MIL-R-11461	GROUP 03		
C-6	2	PAFZZ	5120-01-013-1676	45225	P74-144	ELECTRICAL		
						SUBGROUP 0301		
						GROUND ROD KIT		
						GROUNDROD/STRAP .....	EA	1
						SLIDEHAMMER. GROUND .....	EA	1

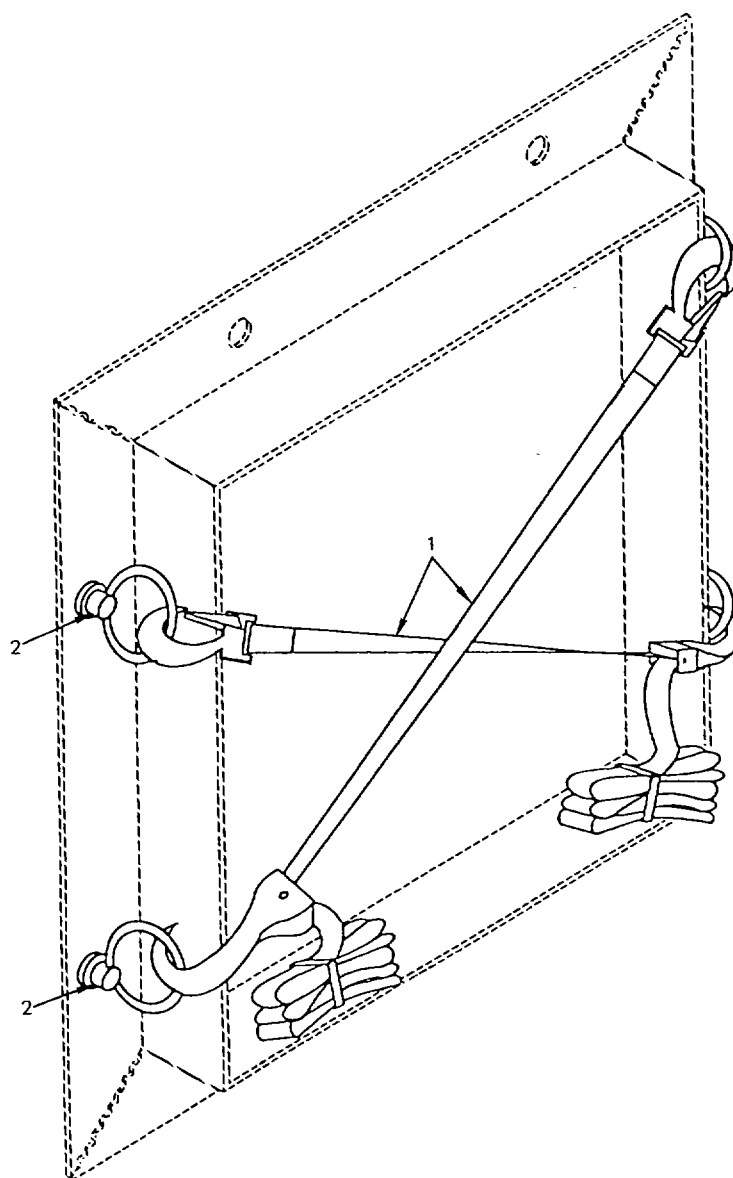


Figure C-7. Support Frame, ECU

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
C-7	1	PAFZZ	1670-00-360-0551	81349	MIL-T-7181 TYPE A1A	GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0401 SUPPORT FRAME, ECU SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING	EA	4
C-7	2	PAFZZ	5308-00-624-9713	98313	FDA 1658-3	TIEDOWN,CARGO ..... BOLT, RING .....	EA	B

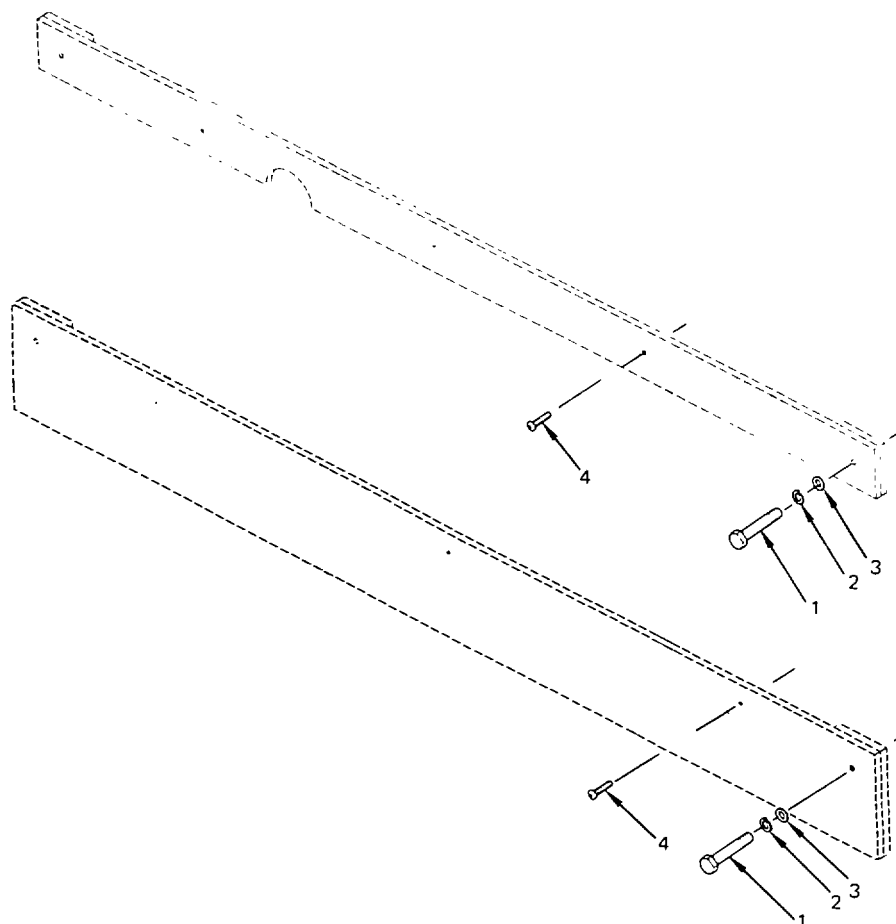


Figure C-8. Security Bars, ECU

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
C-B	1	PAFZZ	5306-00-151-1423	88044	AN4-11A	GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0402 SECURITY BARS, ECU SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-B	2	PAFZZ	5310-00-582-5965	88044	AN935-416	BOLT, MACHINE .....	EA	8
C-8	3	PAFZZ	5310-00-187-2354	88044	AN960-PD-416	WASHER, BOLT .....	EA	8
C-8	4	PAFZZ	5305-00-840-5895	96906	MS27039-OB13	WASHER, FLAT .....	EA	8
						SCREW, MACHINE .....	EA	14

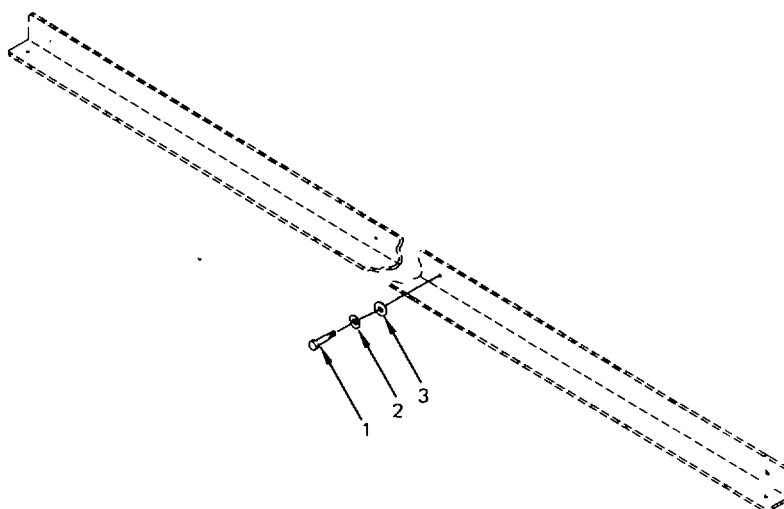


Figure C-9. Bracket, Ceiling, Large Book Case

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
						GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0403, BRACKET, CEILING LARGE BOOK CASE SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-9	1	PAFZZ	5306-00-150-9104	88044	ANS-SA	BOLT, MACHINE .....	EA	8
C-9	2	PAFZZ	5310-00-407-9566	88044	AN935-516	WASHER, LOCK .....	EA	4
C-9	3	PAFZZ	5310-00-187-2399	88044	AN960-PD-516	WASHER, FLAT .....	EA	4

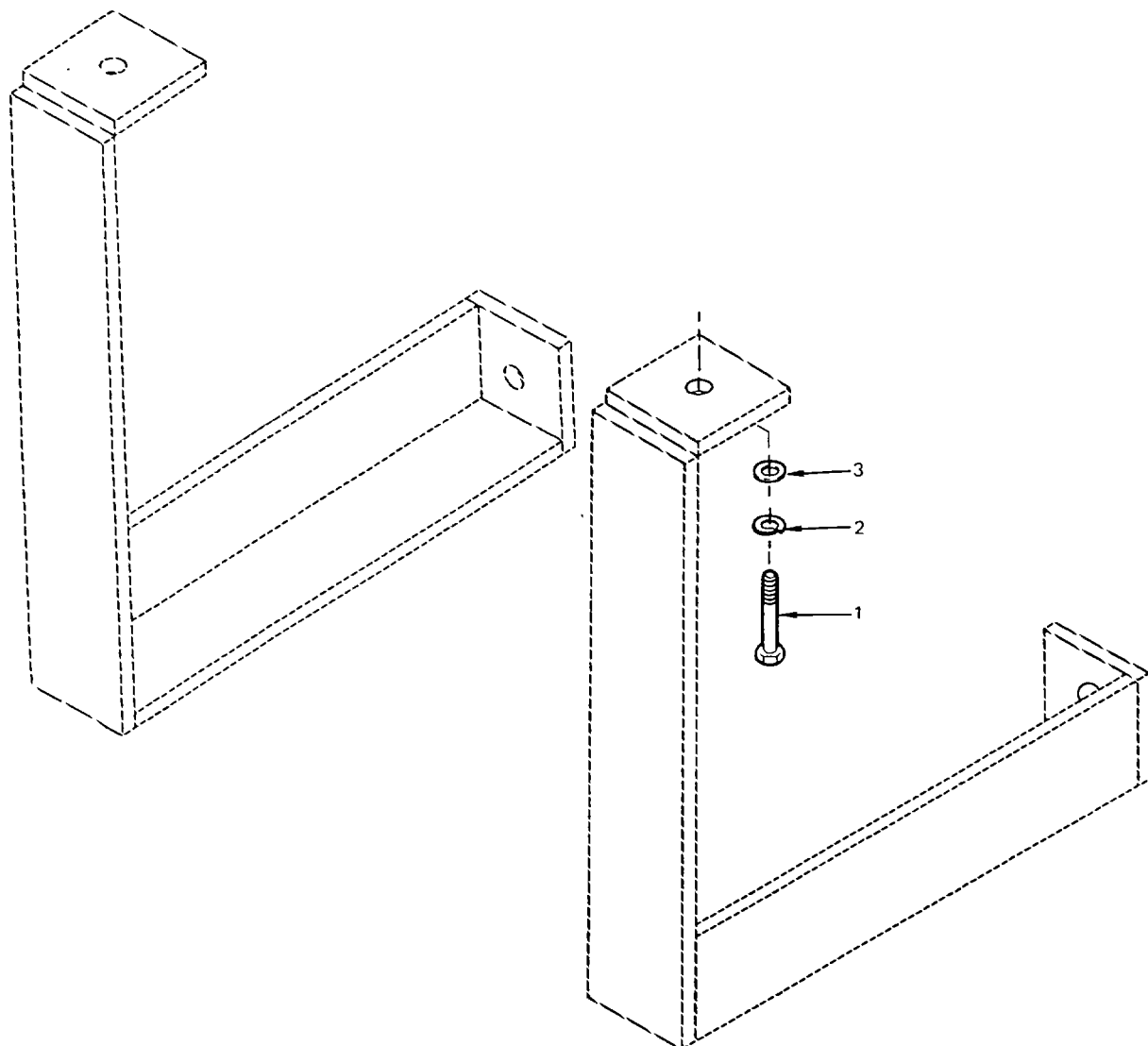


Figure C-10. Bracket, Storage Chest

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
C-10	1	PAFZZ	5306-00-616-1224	88044	AN6-6A	GROUP 04 MACHINE TOOL EQUIP SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0404 BRACKET, STORAGE CHEST SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-10	2	PAFZZ	5310-00-637-9541	96906	MS35338-46	BOLT, MACHINE.....	EA	4
C-10	3	PAFZZ	5310-00-187-2400	88044	AN960-PD-616	WASHER, LOCK.....	EA	4
						WASHER, FLAT.....	EA	4

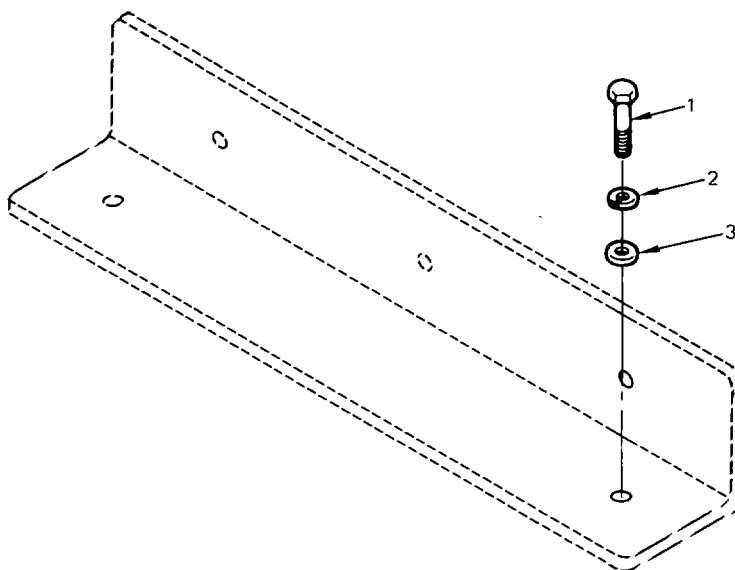


Figure C-11. Bracket, Small Book Case

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
C-11	1	PAFZZ	5306-00-150-9101	88044	AN5-6A	GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0405 BRACKET, SMALL BOOK CASE SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-11	2	PAFZZ	5310-00-407-9566	88044	AN935-516	BOLT, MACHINE .....	EA	4
C-11	3	PAFZZ	5310-00-187-2399	88044	AN960-PD-516	WASHER, LOCK .....	EA	4
						WASHER, FLAT .....	EA	4

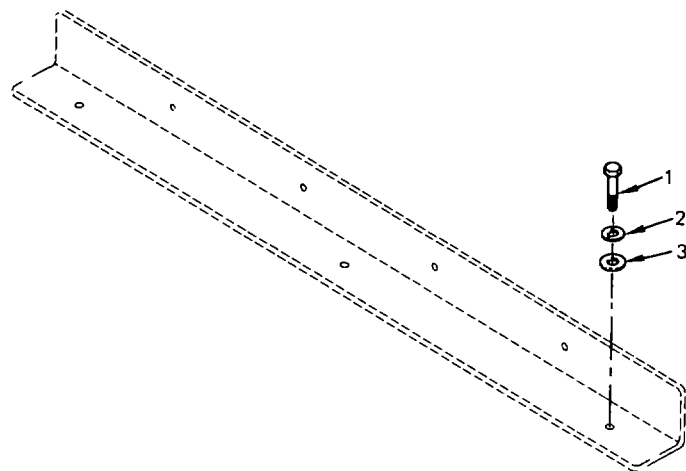


Figure C-12. Bracket, File Cabinet

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  USABLE ON CODE	U/M	QTY INC IN UNIT
C-12	1	PAFZZ	5306-00-150-9101	88044	AN5-6A	GROUP 04 MACHINE TOOL, EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0406 BRACKET, FILE CABINET SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS, FOR DETAILED DRAWING		
C-12	2	PAFZZ	5310-00-407-9566	88044	AN935-516	BOLT,MACHINE.....	EA	6
C-12	3	PAFZZ	5310-00-187-2399	88044	AN960-PD- 516	WASHER, LOCK..... WASHER, FLAT.....	EA EA	6 6

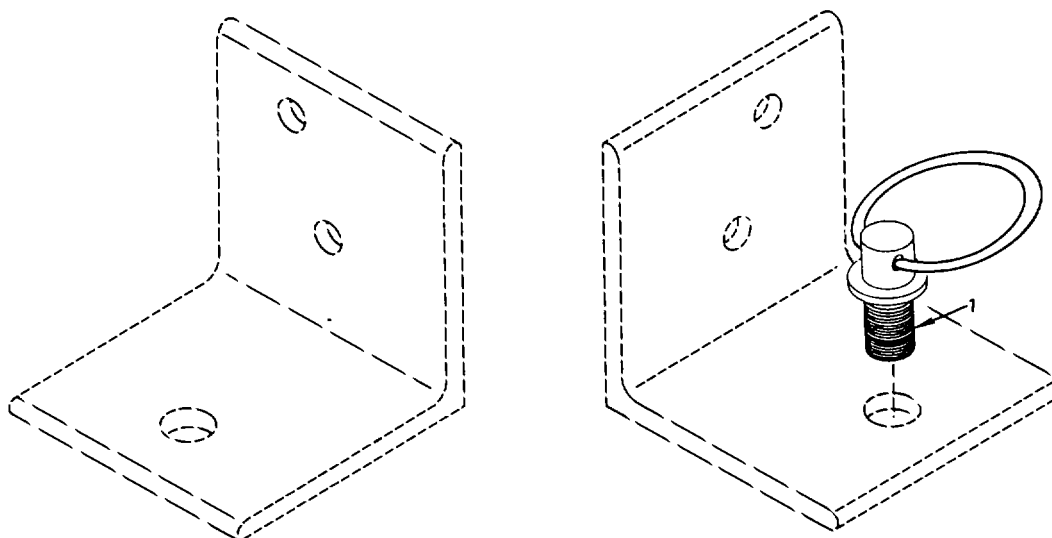


Figure C-13. Brackets, Desk Legs

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
C-13	1	PAFZZ	5306-00-624-9713	98313	FDA 1658-3	GROUP 04 MACHINE TOOL EQUIP SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0407 BRACKETS, DESK LEG SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS FOR DETAILED DRAWINGS  BOLT, RING .....	EA	4



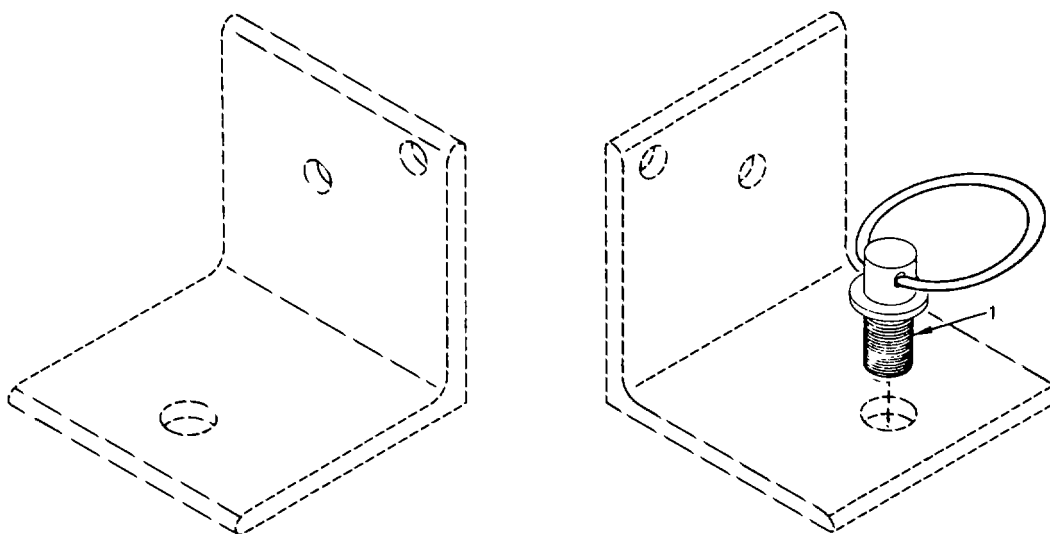


Figure C-14. Bracket, Typist Desk Legs

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
C-14	1	PAFZZ	5306-00-624-9713	98313	FDA 1658-3	GROUP 04 MACHINE TOOL EQUIP SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0408 BRACKET, TYPIST DESK LEG SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS FOR DETAILED DRAWINGS  BOLT, RING .....	EA	4

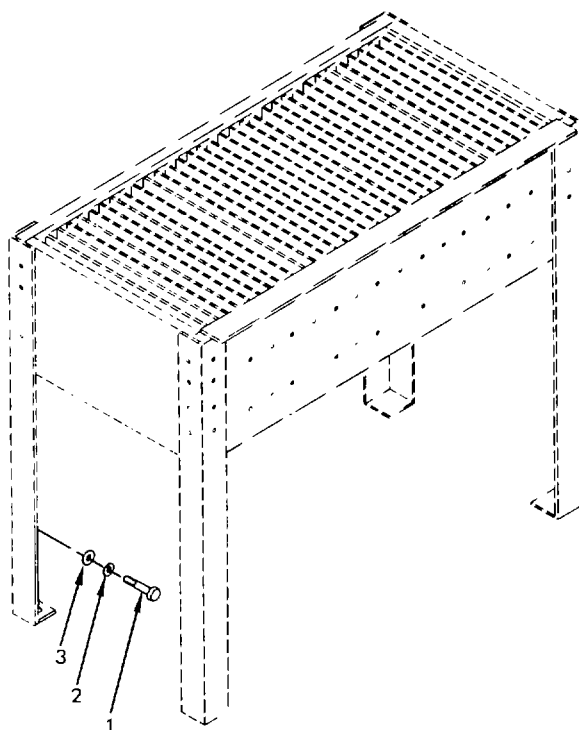


Figure C-15. Tub File

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
C-15	1	PAFZZ	5306-00-150-9101	88044	AN5-6A	GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0409 TUB FILE SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS FOR DETAILED DRAWINGS		
C-15	2	PAFZZ	5310-00-407-9566	88044	AN935-516	BOLT, MACHINE .....	EA	2
C-15	3	PAFZZ	5310-00-187-2399	8B044	AN960-PD- 516	WASHER, LOCK .....	EA	2
						WASHER, FLAT .....	EA	2

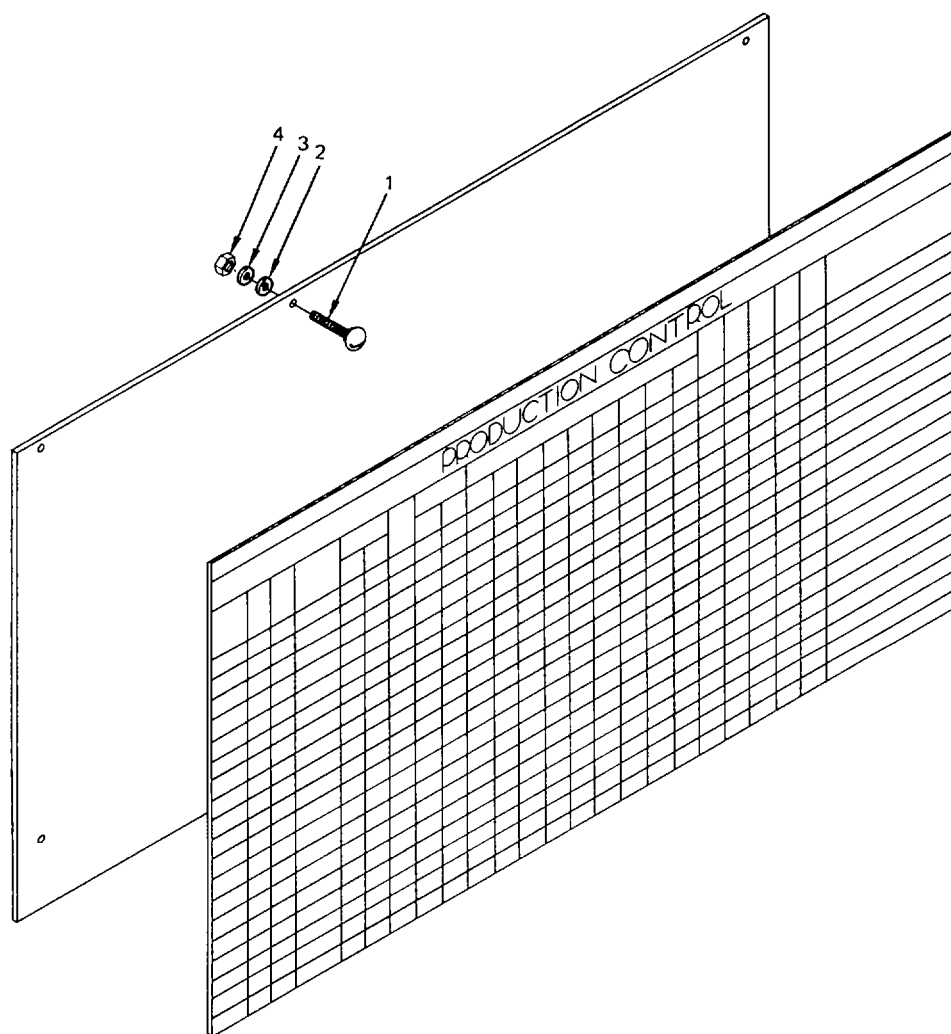


Figure C-16. Production Control Board

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  USABLE ON CODE	U/M	QTY INC IN UNIT
						GROUP 04 MACHINE TOOL EQUIP. SPECIAL BRACKETS AND FABRICATED COMPONENTS SUBGROUP 0410 PRODUCTION CONTROL BOARD SEE APPENDIX E, ILLUSTRATED LIST OF MANUFACTURED ITEMS FOR DETAILED DRAWINGS		
C-16	1	PAFZZ	5306-00-265-0772	81348	FF-B-584	BOLT, SQ. NECK .....	EA	6
C-16	2	PAFZZ	5310-00-407-9566	96906	MS3533B-45	WASHER, LOCK .....	EA	6
C-16	3	PAFZZ	5310-00-167-0767	88044	AN970-5	WASHER, FLAT .....	EA	6
C-16	4	PAFZZ	5310-00-880-7744	81352	AN335-5	NUT, PLAIN HEX .....	EA	6

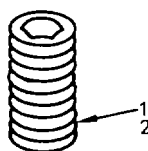


Figure C-17. Floor Insert Plugs

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
C-17	1	PAFZZ	5305-00-728-6350	96906	MS51966-90	GROUP 05 FLOOR INSERT PLUGS		
C-17	2	PAFZZ	5305-00-728-6341	96906	MS51966-76	SCREW, SET 3/8'..... SCREW, SET 5/16'.....	EA EA	24 4

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION  <i>USABLE ON CODE</i>	U/M	QTY INC IN UNIT
						GROUP 99 BULK MATERIEL		
BULK		PAFZZ	4720-00-402-9511	05415	134MKC1	HOSEASSEMBLY .....	FT	V
BULK		PAFZZ	9510-00-528-7518	81349	MIL-S-6756	METALBAR .....	FT	V
BULK		PAFZZ	9515-00-141-8066	81346	ASTM A366	METAL SHEET .....	SH	V
BULK		PAFZZ	9530-00-228-9315	81348	QQA200-8	METALBAR .....	FT	V
BULK		PAFZZ	9530-00-228-9316	81348	QQA225-8	METAL BAR .....	FT	V
BULK		PAFZZ	9535-00-231-B230	81348	QQA250-11	METALPLATE .....	SH	V
BULK		PAFZZ	9540-00-596-2776	81348	QQA200-8	STRUCTURAL ANGLE .....	FT	V
BULK		PAFZZ	9540-00-197-9846	99237	QQA200-8	STRUCTURALANGLE .....	FT	V
BULK		PAFZZ	9540-00-197-9850	01634	QQA200-8	STRUCTURALANGLE .....	FT	V
BULK		PAFZZ	9535-00-167-2280	81348	QQA250-5	METALSHEET .....	SH	V
BULK		PAFZZ	9535-00-529-7802	81348	QQA250-2	METAL SHEET .....	SH	V
BULK		PAFZZ	5530-00-051-0537	58356	A-A-1417	PLYWOOD.....	SH	V
BULK		PAFZZ	9330-00-618-2122	81348	L-P-391	PLASTIC SHEET .....	SH	V
BULK		PAFZZ			N3203L	MOULDING, COUNTER TOP .....	FT	V
BULK		PAFZZ			N3203L	MOULDING, COUNTER TOP .....	FT	V

## SECTION III. SPECIAL TOOLS LIST (NOT APPLICABLE)

SECTION IV. NATIONAL STOCK  
NUMBER AND PART NUMBER INDEX

STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5120-01-013-1676	C-6	2	1670-00-360-0551	C-7	1
5340-00-044-5270	C-1	4	4720-00-402-9511	BULK	
5530-00-051-0537	BULK		5310-00-407-9566	C-2	2
5305-00-082-6780	C-5	3	5310-00-407-9566	C-9	2
9515-00-141-8066	BULK		5310-00-407-9566	C-11	2
4510-00-142-1619	C-5	5	5310-00-407-9566	C-12	2
4730-00-142-1960	C-4	6	5310-00-407-9566	C-15	2
5306-00-150-9101	C-11	1	5310-00-407-9566	C-16	2
5306-00-150-9101	C-12	1	9510-00-528-7518	BULK	
5306-00-150-9101	C-15	1	9535-00-529-7802	BULK	
5306-00-150-9104	C-2	1	4730-00-541-8286	C-4	4
5306-00-150-9104	C-9	1	4730-00-547-0941	C-5	6
5306-00-151-1423	C-8	1	5340-00-565-0004	C-4	7
5306-00-151-1427	C-3	1	5310-00-582-5965	C-3	2
5310-00-167-0767	C-16	3	5310-00-582-5965	C-8	2
5310-00-167-0834	C-5	2	4730-00-595-0385	C-4	2
9535-00-167-2280	BULK		9540-00-596-2776	BULK	
5310-00-187-2354	C-3	3	5310-00-599-0776	C-5	
5310-00-187-2354	C-8	3	5306-00-616-1224	C-10	1
5310-00-187-2399	C-2	3	9330-00-618-2122	BULK	
5310-00-187-2399	C-9	3	5306-00-624-9713	C-7	2
5310-00-187-2399	C-11	3	5306-00-624-9713	C-13	1
5310-00-187-2399	C-12	3	5306-00-624-9713	C-14	1
5310-00-187-2399	C-15	3	5310-00-637-9541	C-10	2
5310-00-187-2400	C-10	3	4730-00-724-1998	C-5	4
9540-00-197-9846	BULK		5305-00-728-6341	C-17	2
9540-00-197-9850	BULK		5305-00-728-6350	C-17	1
4730-00-203-3168	C-4	5	5305-00-840-5895	C-8	4
9530-00-228-9315	BULK		5975-00-878-3791	C-6	1
9530-00-228-9316	BULK		5310-00-880-7744	C-16	4
9535-00-231-8230	BULK		4730-00-932-7511	C-4	1
5306-00-265-0772	C-16		5310-00-934-9751	C-5	1
4730-00-287-1589	C-4	3			

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58536	A-A-232	C-5	5	88044	AN935-516	C-11	2
58356	A-A-1417	BULK		88044	AN935-516	C-12	2
28977	AA52525-24	C-5	3	88044	AN935-516	C-15	2
99237	QQA200-	BULK		88044	AN960-PD-416	C-3	3
81352	AN335-5	C-16	4	88044	AN960-PD-416	C-8	3
88044	AN4-5A	C-3	1	88044	AN960-PD-516	C-2	3
88044	AN4-11A	C-8	1	88044	AN960-PD-516	C-9	3
88044	AN5-5A	C-2	1	88044	AN960-PD-516	C-11	3
88044	AN5-5A	C-9	1	88044	AN960-PD-516	C-12	3
88044	AN5-6A	C-11	1	88044	AN960-PD-516	C-15	3
88044	AN5-6A	C-12	1	88044	AN960-PD-616	C-10	3
88044	AN5-6A	C-15	1	88044	AN970-5	C-16	3
88044	AN6-6A	C-10	1	81346	ASTM A366	BULK	
88044	AN742-12CB	C-4	7	19422	BM12297-06	C-5	1
88044	AN9102C	C-4	4	79470	C3409X4	C-4	2
88044	AN935-416	C-3	2	98313	FDA 1658-3	C-7	2
88044	AN935-416	C-8	2	98313	FDA 1658-3	C-14	1
88044	AN935-516	C-2	2	81348	FF-B-584	C-16	1
88044	AN935-516	C-9	2	30938	FIG 1620-1	C-5	6

## PART NUMBER INDEX

FSCM	PART NUMBER	FIGURE NO.	ITEM NO.	FSCM	PART NUMBER	FIGURE NO.	ITEM NO.
81348	L-P-391	BULK		81348	QQA200-8	BULK	
81349	MIL-R-11461	C-6	1	81348	QQA250-2	BULK	
81348	MIL-S-6758	BULK		81348	QQA250-11	BULK	
81349	MIL-T-7181	C-7	1	81348	QQA250-5	BULK	
	TYPE A1A			81348	QQA250-8	BULK	
81349	MIL-T-7181	C-13	1	14127	SHD 11	C-4	6
	TYPE A1A			97393	SL601-4-BC	C-1	1
81349	MIL-T-7181	C-14	1	97393	SL601-5-10C	C-1	2
	TYPE A1A			97393	SL601-6-8C	C-1	3
96906	MS27039-0813	C-8	4	97393	SL601-6-12C	C-1	4
96906	MS35338-45	C-16	2	59875	TX90790-34	C-5	2
96906	MS35338-46	C-10	2	81348	WW-P-460	C-5	4
96906	MS51966-76	C-17	2	81348	WW-P-521	C-4	5
96906	MS51966-90	C-17	1	05415	134MKC1	BULK	
-	N3203L	BULK		00624	4738-4-6	C-4	1
45225	P74-144	C-6	2	03958	896WM	C-4	3

C-25/(C-26 blank)

**APPENDIX D**  
**EXPENDABLE/DURABLE SUPPLIES AND MATERIELS LIST**

**D-1. Scope.**

This listing is for informational purposes only and is not the authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable/Durable Items (Except Medical, Class V, Repair Parts, and Heraldic Items), or CTA 8-100, Army Medical Department Expendable/Durable Items.

**D-2. Explanation of Columns.**

a. Column 1, Item Number. Column 1 is the number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the materiel (e.g., "Use cleaning solvent, Item 1, App D").

b. Column 2, Level. Column 2 identifies the lowest level of maintenance that requires the listed item.

c. Column 3, National Stock Number. Column 3 is the National Stock Number assigned to the item; use it to request or requisition the item.

d. Column 4, Description. Column 4 indicates the Federal item name, and if required, a description to identify the item. The last line for each item indicates the Federal Supply Code for Manufacturer (FSCM) in parentheses followed by the part number.

e. Column 5, Unit of Measure (U/M). Column 5 indicates the measure used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

(1) Item Number	(2) Category	(3) National Stock Number	(4) Description	(5) U/M
1	AVIM	8040-00-877-9872	ADHESIVE, SEALANT (81349) MIL-A-46106,	TU
2	AVIM	8015-00-271-1511	BAG, COTTON, MAILING (81348) PPP-B-20	BD
3	AVIM	8010-00-852-9034	ENAMEL, GRAY (81348) 16187	PT
4	AVIM	8010-00-159-4520	ENAMEL, WHITE (81348) 17773	PT
5	AVIM	8010-00-297-0593	PRIMER, COATING (81348) TT-P-1757	PT
6	AVIM	3439-00-063-5200	ROD, WELDING (81348) 535	LB

**D-1/(D-2 blank)**

## APPENDIX E

### ILLUSTRATED LIST OF MANUFACTURED ITEMS

#### E-1. Scope.

This Appendix includes simplified line drawing illustrations for all specially manufactured connectors, braces, brackets and stands used in the Production/Quality Control Shop. The special tie down brackets are designed to prevent damage to equipment or to the shelter during transport.

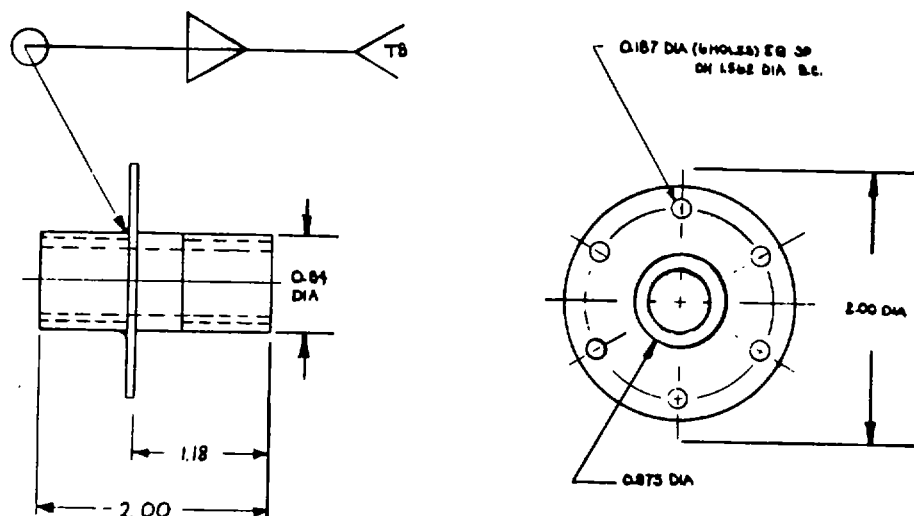
#### E-2. General.

- a. Supporting text, consisting of instructional data and a list of bulk materiel is included on each illustration.
- b. Dimensions are given in U.S. Standard measures.
- c. Part numbers have been assigned to each special connector, brace, bracket and stand for ease of recognition and a basis of uniformity between other AVIM manuals.

#### E-3. Reference Index.

PART NUMBER	NOMENCLATURE	FIG NO.
20083250	Water Feed thru Connector	1
20083253	ECU Support Frame	2
20083254	ECU Security Bar, Upper	3
20083255	ECU Security Bar, Lower	4
20083256	Storage Chest Bracket, RH	5
20083257	Storage Chest Bracket, LH	6
20083281	Large Book Case Ceiling Bracket	7
20083282	Small Book Case Bracket	8
20083283	File Cabinet Bracket	9
20083284	Desk Leg Bracket, RH	10
20083285	Desk Leg Bracket, LH	11
20083287	Production Control Board	12
20083288	Typist Desk Leg Bracket, RH	13
20083289	Typist Desk Leg Bracket, LH	14





NOTES:  
 1. FABRICATE FROM:  
 ASHEET STEEL, 18 GAUGE,  
 NSN 9515-00-141-8066.  
 B. NIPPLE, PIPE, 1/2" X 2",  
 NSN 4730-00-196-1443.  
 2. ALL DIMENSIONS ARE IN INCHES.

Figure 1. Water Feed thru Connector Part No. 20083250

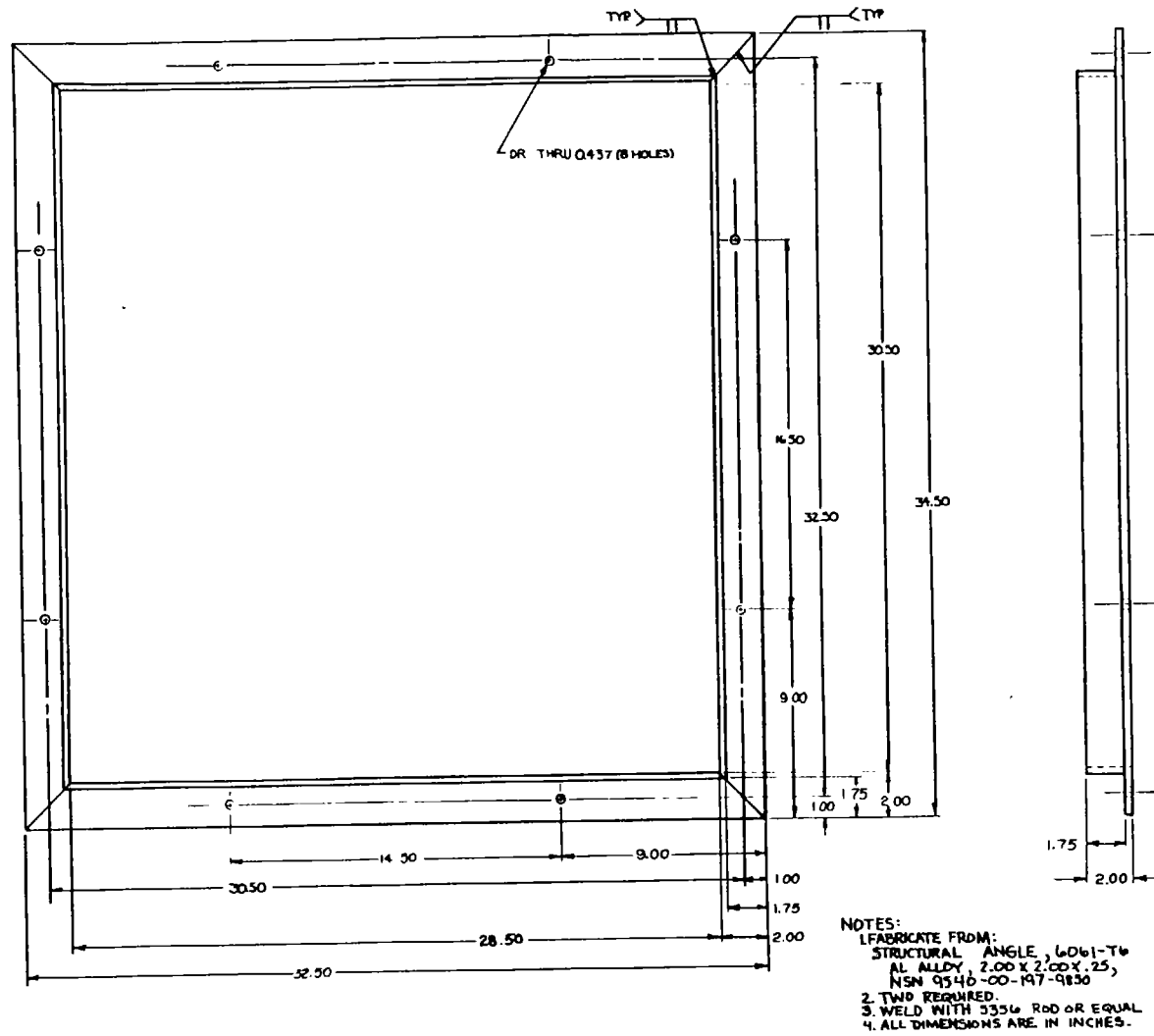
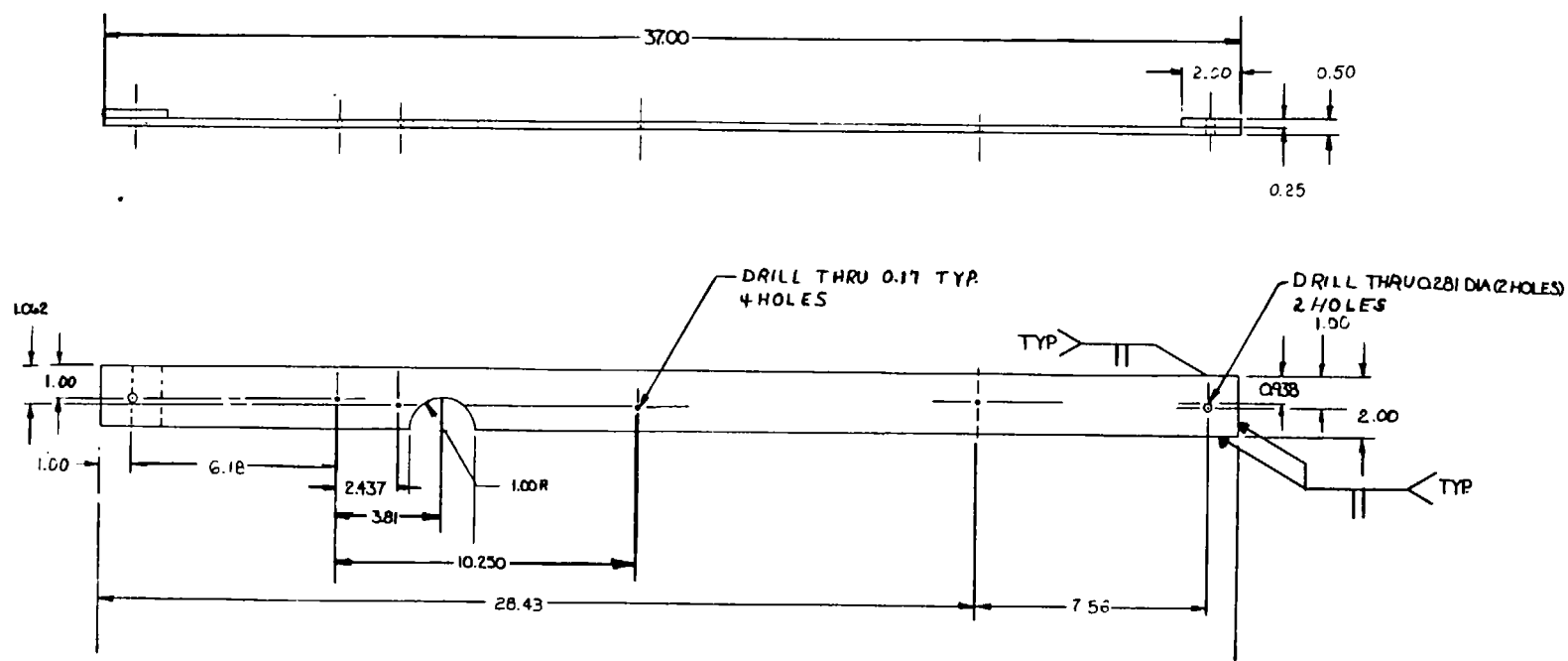
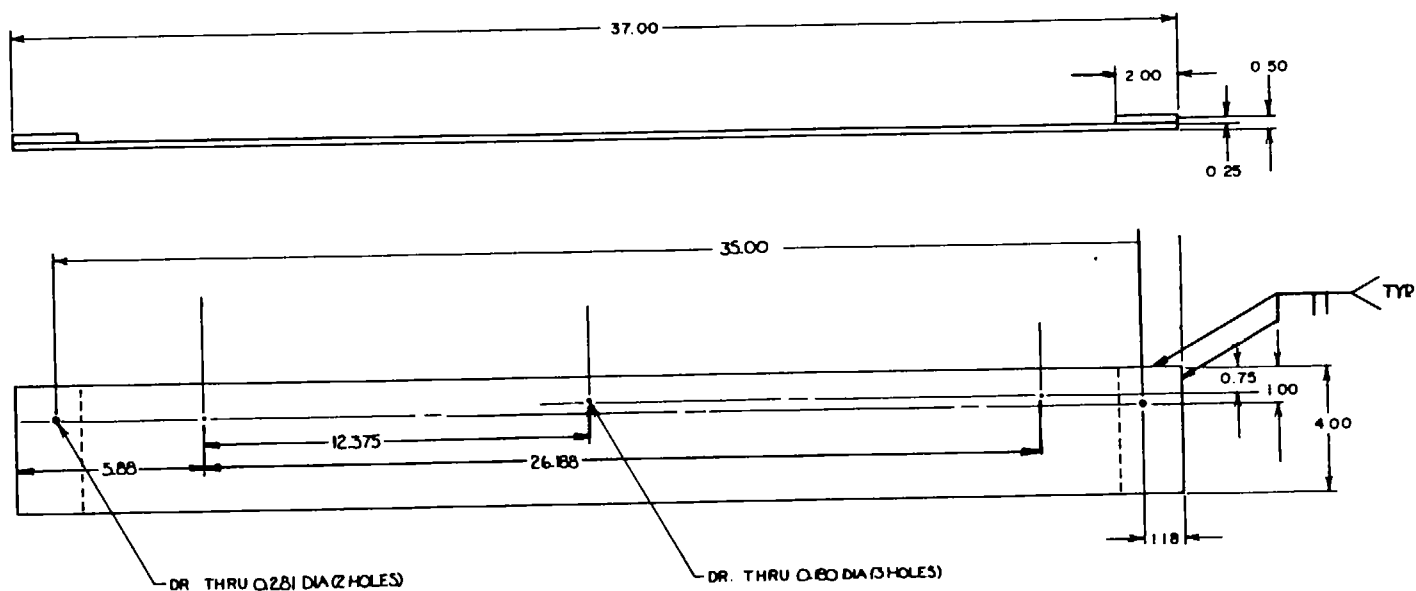


Figure 2. ECU Support Frame Part No. 20083253



- NOTES:
1. FABRICATE FROM:  
METAL BAR, 6061-T6  
AL ALLOY, 2.00 X .25,  
NSN 9530-00-228-9315
  2. TWO REQUIRED.
  3. WELD WITH 5356 ROD OR EQUAL.
  4. ALL DIMENSIONS ARE IN INCHES.

Figure 3. ECU Security Bar, Upper Part No. 20083254



NOTES:

1. FABRICATE FROM:  
METAL BAR, 6061-T6  
AL ALLOY, 4.00 X .25  
NSN 9530-00-228-9316
2. TWO REQUIRED
3. WELD WITH 5356 ROD OR EQUAL
4. ALL DIMENSIONS ARE IN INCHES.

Figure 4. ECU Security Bar, Lower Part No. 20083255

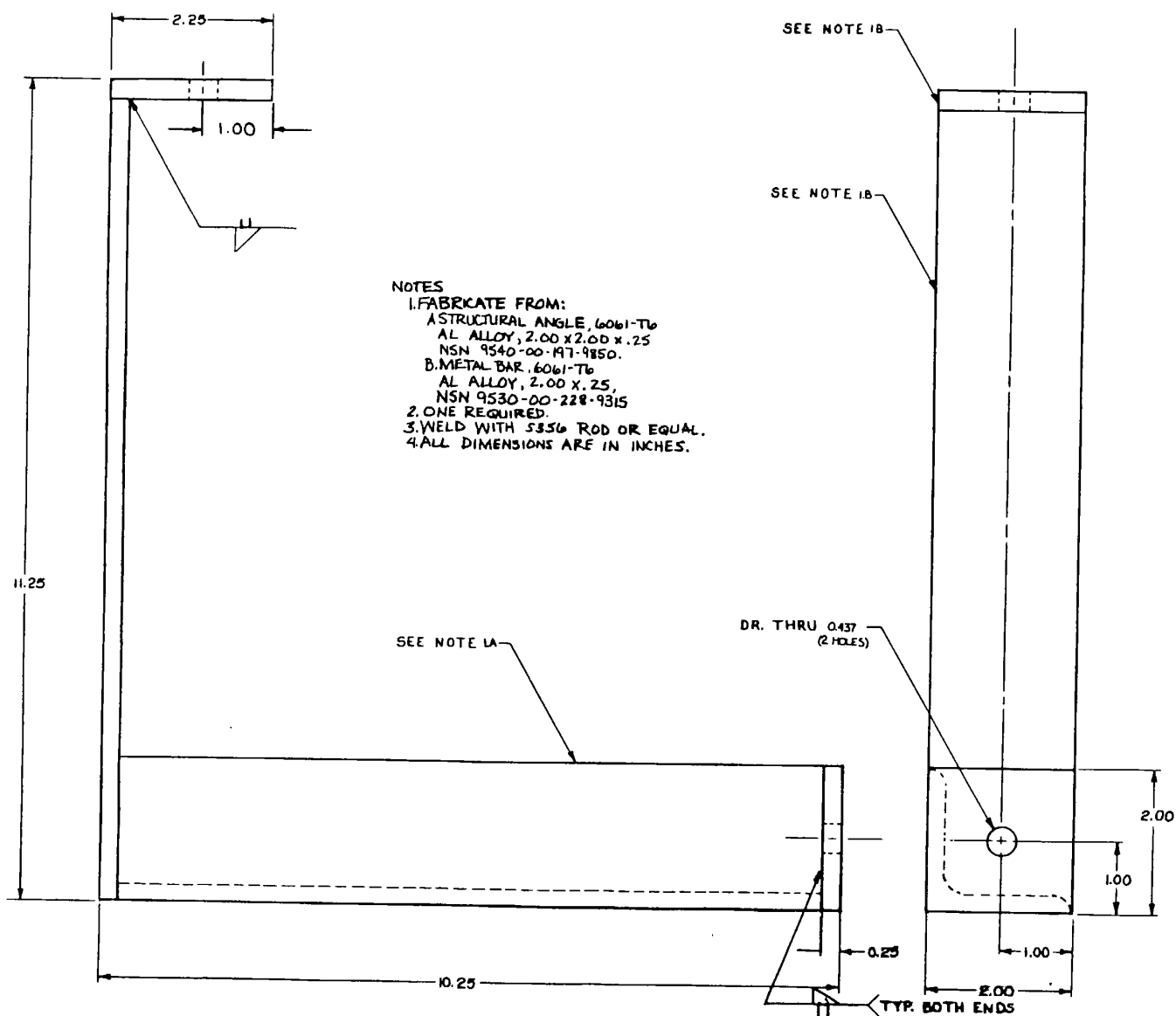


Figure 5. Storage Chest Bracket, RH Part No. 20083256

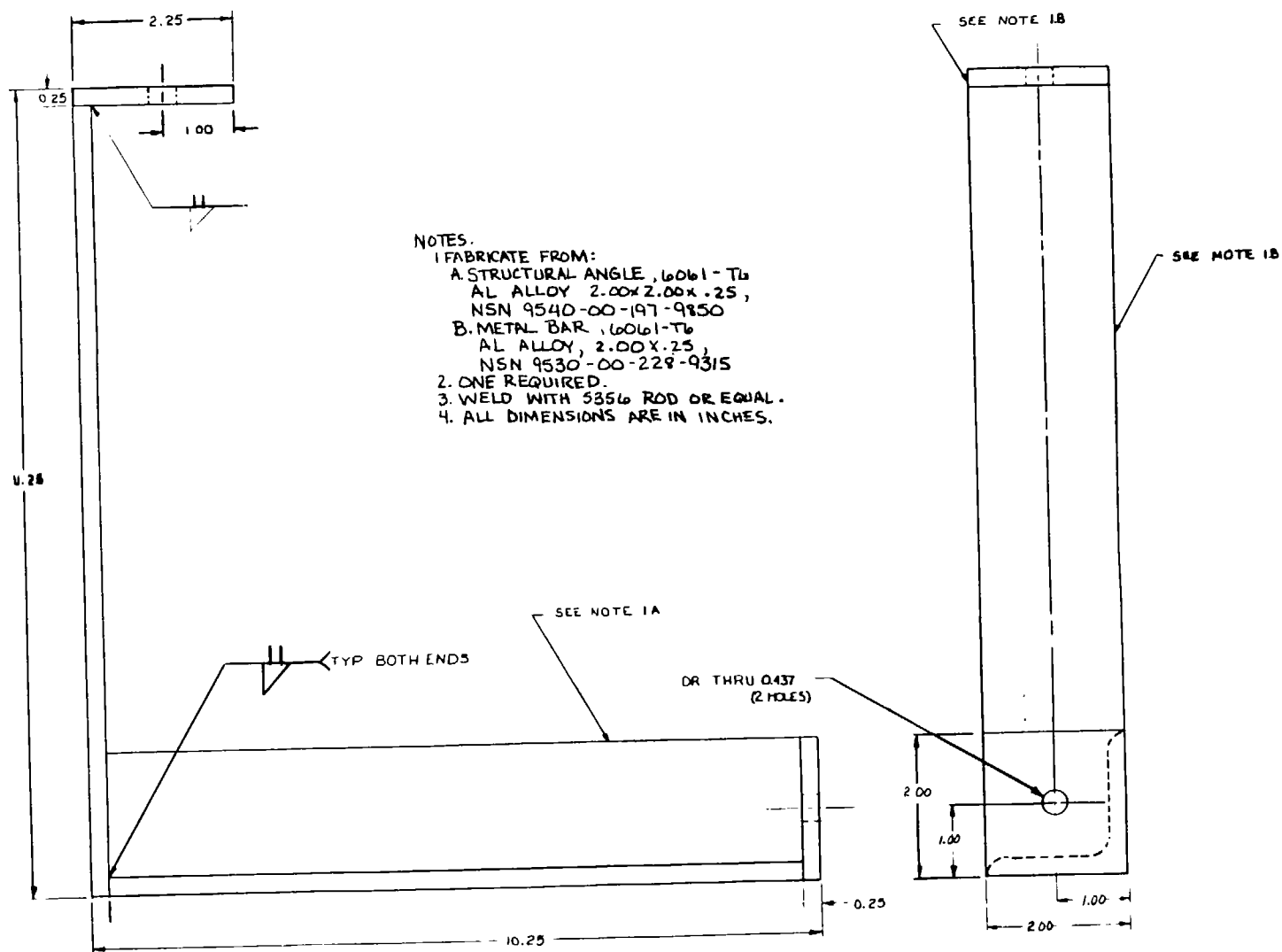
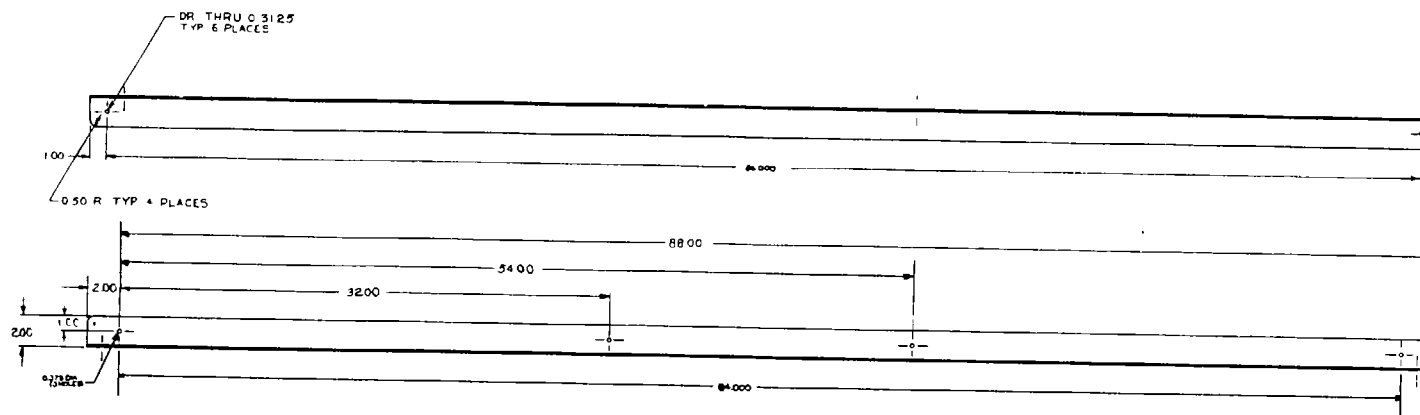


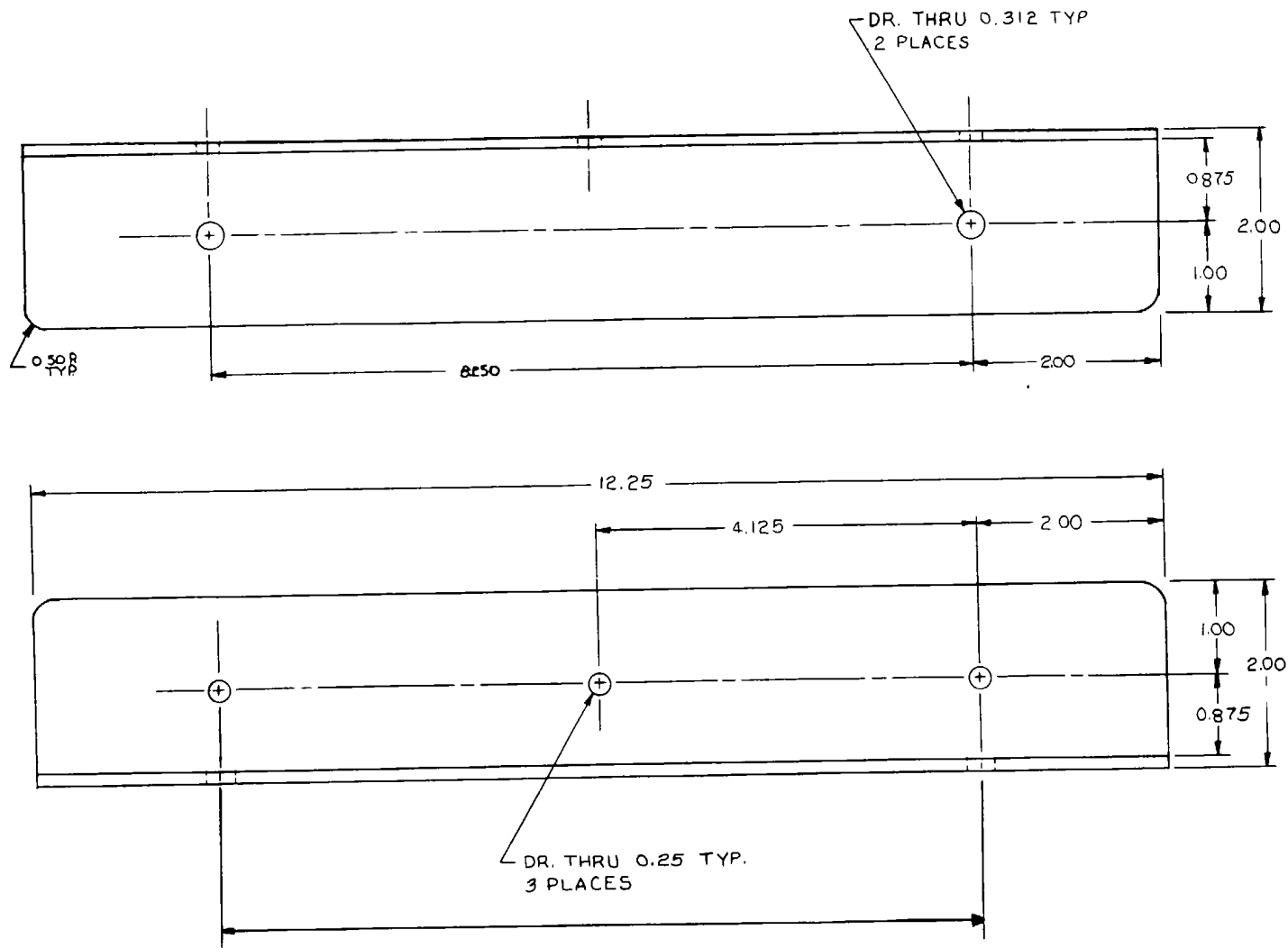
Figure 6. Storage Chest Bracket, LH Part No. 20083257



NOTES:

1. FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 x 2.00 x .125  
NSN 9540-00-596-2777
2. ALL DIMENSIONS ARE IN INCHES.

Figure 7. Large Book Case Ceiling Bracket Part No. 20083281



- NOTES:
1. FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 X 2.00 X 0.125  
NSN 9540-00-596-2777
  2. TWO REQUIRED.
  3. ALL DIMENSIONS ARE IN INCHES.

Figure 8. Small Book Case Bracket Part No. 20083282



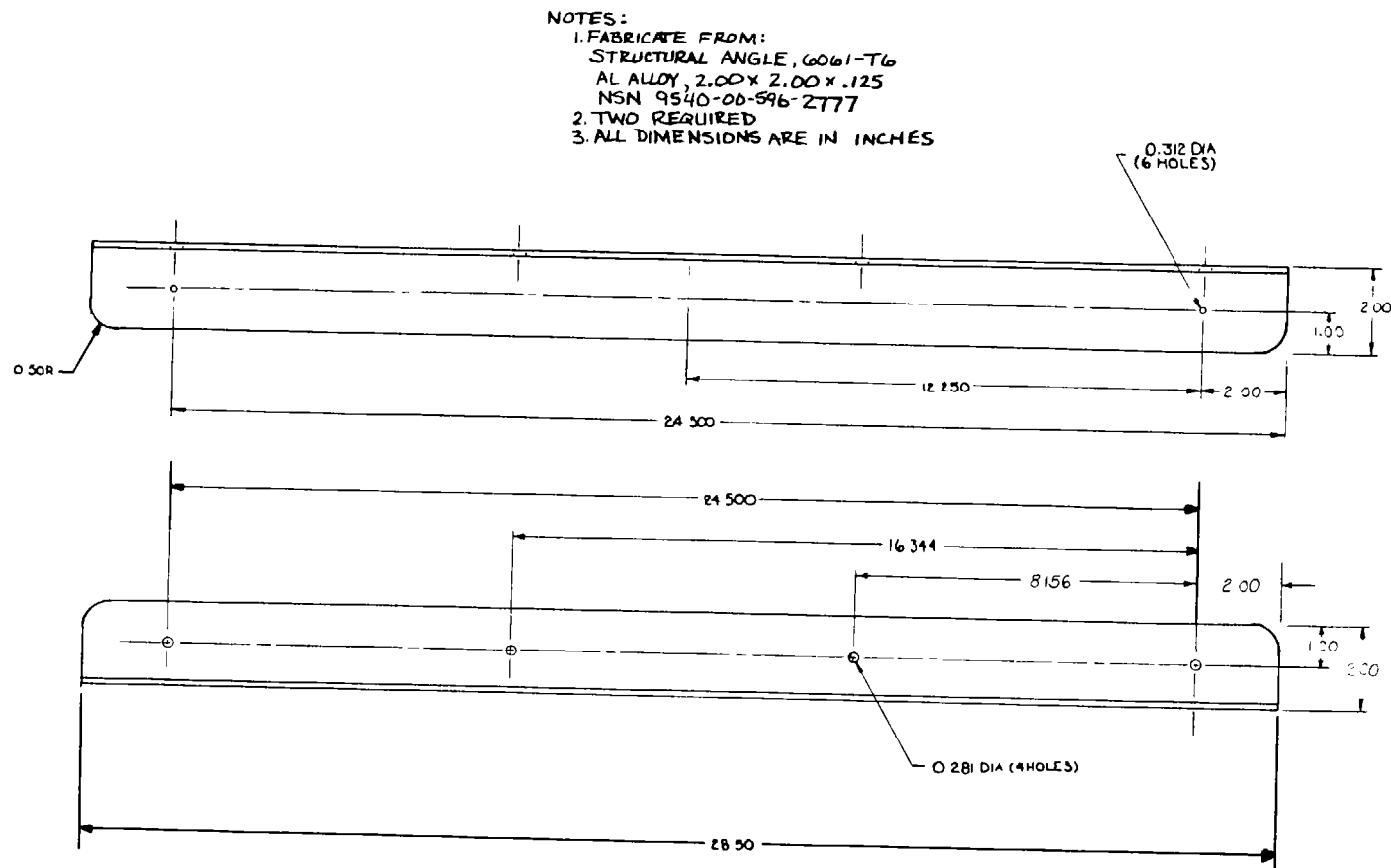
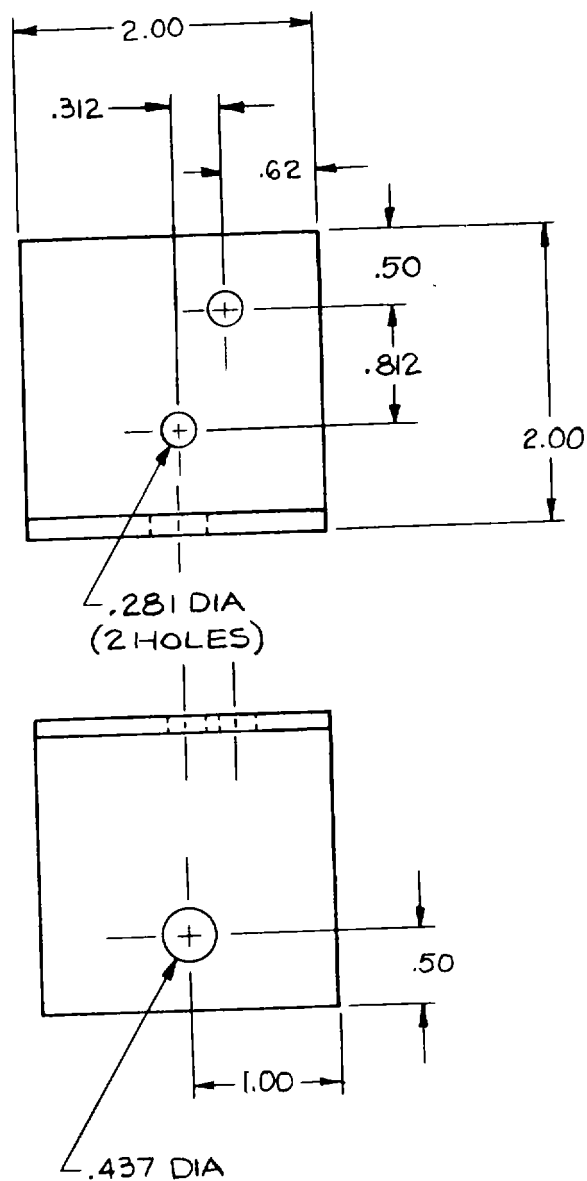
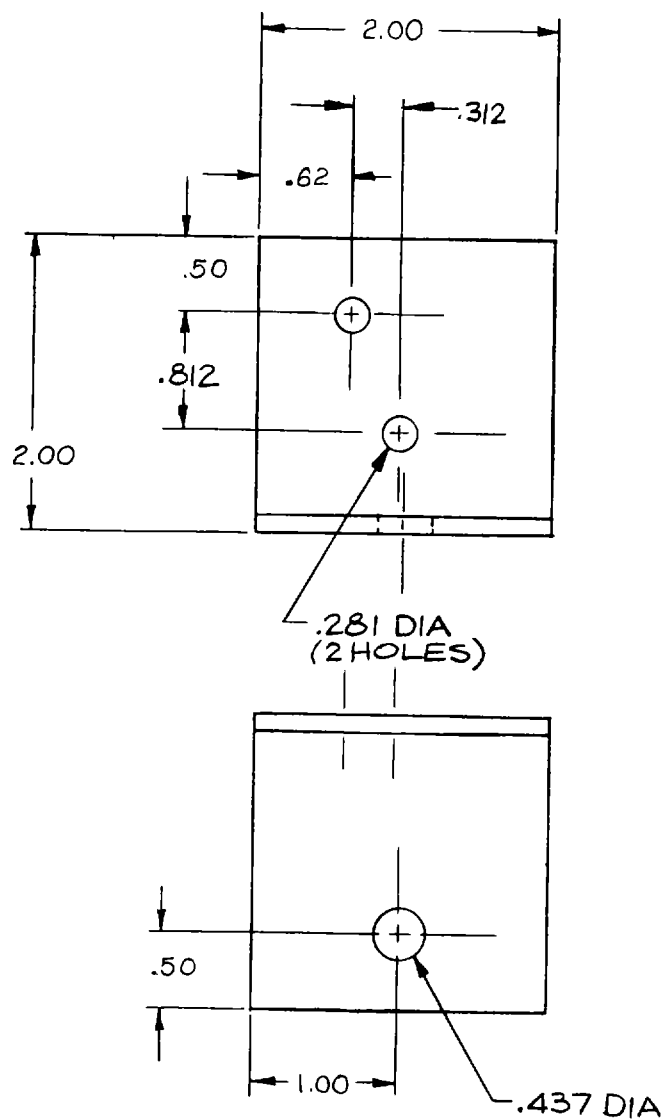


Figure 9. File Cabinet Bracket Part No. 20083283



- NOTES:
- 1 FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 X 2.00 X .125  
NSN 9540-00-596-2777
  - 2 EIGHT REQUIRED
  - 3 ALL DIMENSIONS ARE IN INCHES.

Figure 10. Desk Leg Bracket, RH Part No. 20083284



- NOTES:
- 1 FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 X 2.00 X .125  
NSN 9540-00-596-2777
  - 2 EIGHT REQUIRED
  - 3 ALL DIMENSIONS ARE IN INCHES.

Figure 11. Desk Leg Bracket, LH Part No. 20083285



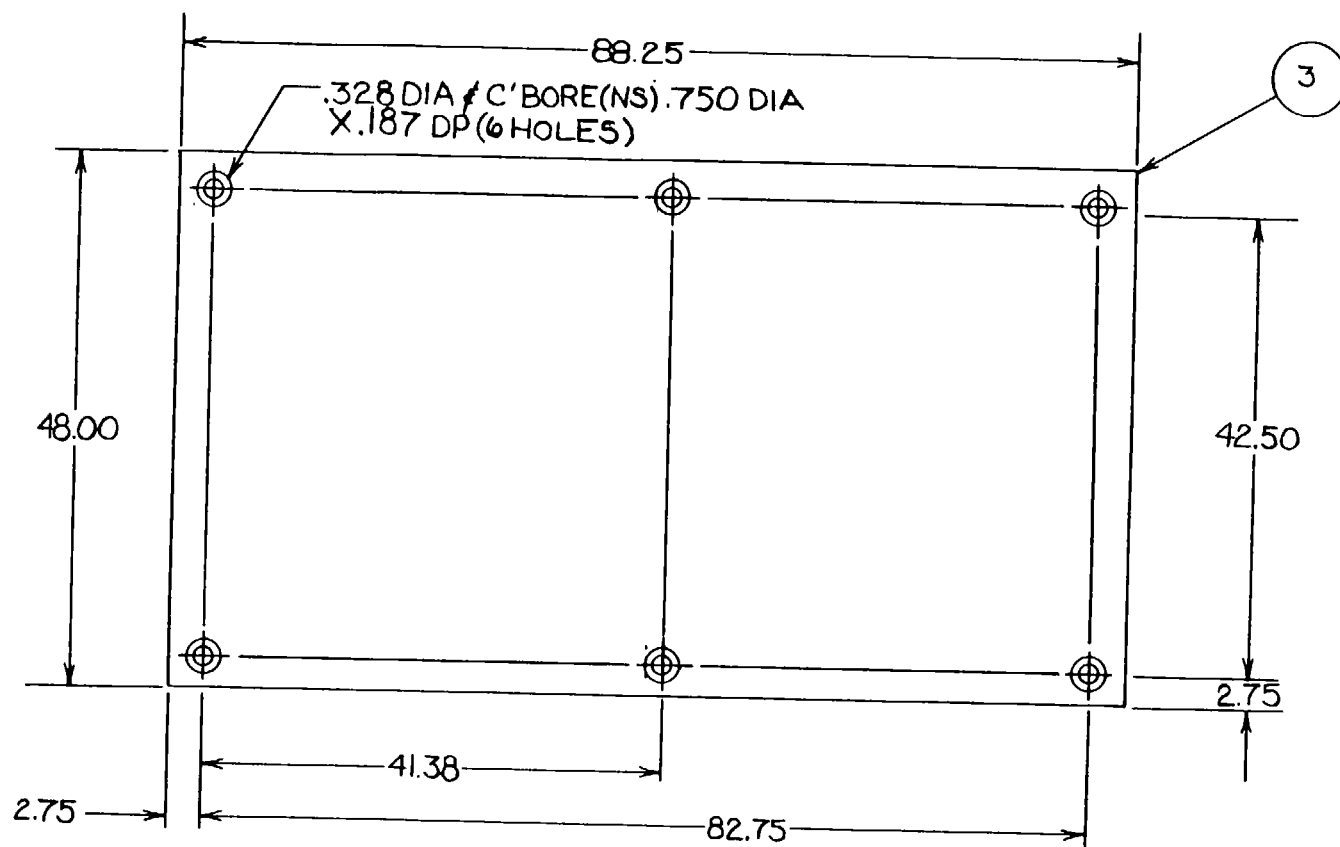
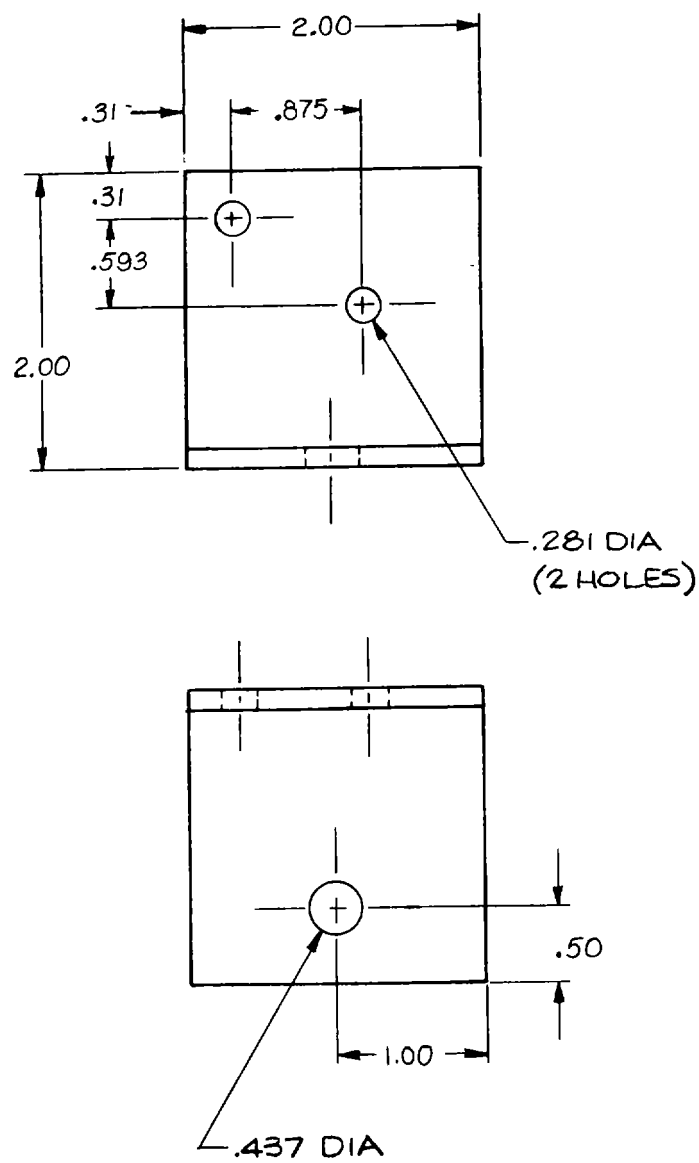


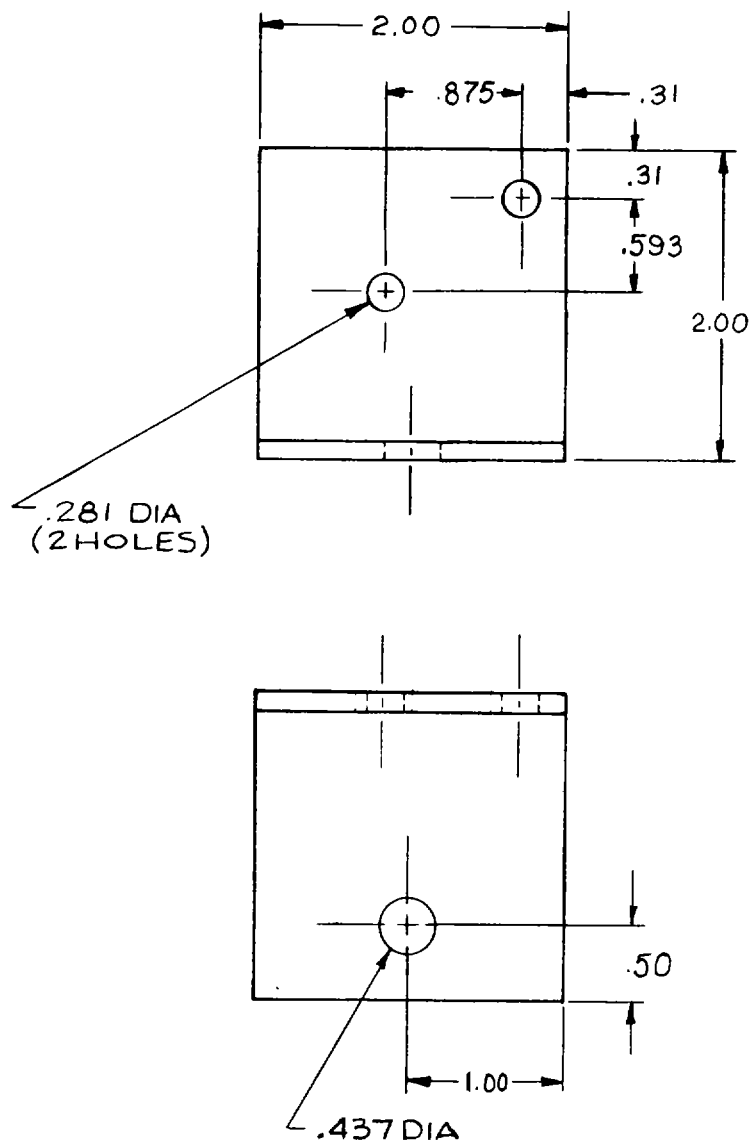
Figure 12. Production Control Board Part No. 20083287 (Sheet 2 of 2)

P/N 20083287-1



- NOTES:
1. FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 x 2.00 x .125  
NSN 9540-00-596-2777
  2. TWO REQUIRED
  3. ALL DIMENSIONS ARE IN INCHES

Figure 13. Typist Desk Leg Bracket, RH Part No. 20083288



- NOTES:
1. FABRICATE FROM:  
STRUCTURAL ANGLE, 6061-T6  
AL ALLOY, 2.00 X 2.00 X .125  
NSN 9340-00-596-2777
  2. TWO REQUIRED
  3. ALL DIMENSIONS ARE IN INCHES.

Figure 14. Typist Desk Leg Bracket, LH Part No. 20083289

**APPENDIX F  
TORQUE LIMITS**

Bolt Size	Tension Loading
1/4-28	50-70 inch pounds
5/16-24	100-140 inch pounds
3/8-24	160-190 inch pounds

The above torque loads may be used on all cadmium-plated fine thread steel bolts which have approximately equal number of threads and equal face-bearing areas. Size refers to bolt shank diameter or inside diameter of nut and thread indicates number of threads per inch.

**F-1/(F-2 blank)**



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**By Order of the Secretary of the Army:**

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## The Metric System and Equivalents

### Linear Measure

1 centimeter = 10 millimeters = .39 inch  
 1 decimeter = 10 centimeters = 3.94 inches  
 1 meter = 10 decimeters = 39.37 inches  
 1 dekameter = 10 meters = 32.8 feet  
 1 hectometer = 10 dekameters = 328.08 feet  
 1 kilometer = 10 hectometers = 3,280.8 feet

### Weights

1 centigram = 10 milligrams = .15 grain  
 1 decigram = 10 centigrams = 1.54 grains  
 1 gram = 10 decigrams = .035 ounce  
 1 decagram = 10 grams = .35 ounce  
 1 hectogram = 10 decagrams = 3.52 ounces  
 1 kilogram = 10 hectograms = 2.2 pounds  
 1 quintal = 100 kilograms = 220.46 pounds  
 1 metric ton = 10 quintals = 1.1 short tons

### Liquid Measure

1 centiliter = 10 milliliters = .34 fl. ounce  
 1 deciliter = 10 centiliters = 3.38 fl. ounces  
 1 liter = 10 deciliters = 33.81 fl. ounces  
 1 dekaliter = 10 liters = 2.64 gallons  
 1 hectoliter = 10 dekaliters = 26.42 gallons  
 1 kiloliter = 10 hectoliters = 264.18 gallons

### Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch  
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches  
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet  
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet  
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres  
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

### Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch  
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches  
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

## Approximate Conversion Factors

<i>To change</i>	<i>To</i>	<i>Multiply by</i>	<i>To change</i>	<i>To</i>	<i>Multiply by</i>
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

## Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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