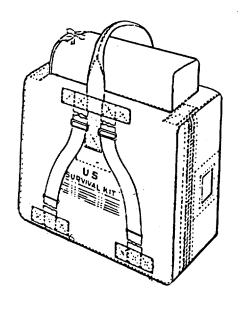
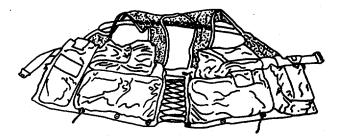
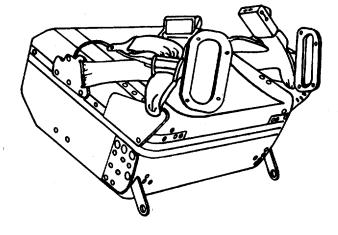
AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST







This copy is a reprint which includes current pages from Changes 1 through 7.

ARMY AIRCRAFT SURVIVAL KITS

"Approved for public release; distribution is unlimited."

*This manual supersedes TM55-1680-317-23&P, dated August 1975, including all changes.

HEADQUARTERS, DEPARTMENT OF THE ARMY 26 MARCH 1987

CHANGE

NO. 9

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 19 July 2002

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

DISTRIBUTION STATEMFNT A: Approved for public release; distribution is unlimited.

OZONE DEPLETING CHEMICAL INFORMATION

This document has been reviewed for the presence of Class I Ozone Depleting Chemicals. As of the Base through change 08, dated 1 April 1997, All references to Class I Ozone Depleting Chemicals have been removed from this document by substitution with chemicals that do not cause Atmospheric Ozone Depletion. Engineering, Environment, and Logistics Oversight Office.

HAZARDOUS MATERIAL INFORMATION

This document has been reviewed for the presence of solvents containing Hazardous Materials as defined by the EPCRA 302 and 313 lists. As of the base through change 08, dated 1 April 1997, all reference to solvents containing Hazardous Materials have been removed from this document by subtitution with Non-Hazardous or less Hazardous Materials where possible. Engineering, Environment, and Logistics Oversight Office.

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages	
	A and B	
i and ii	i and ii	
iii/(iv blank)	iii/(iv blank)	
1-1 and 1-2	1-1 and 1-2	
1-9 and 1-10	1-9 and 1-10	
2-1 and 2-2	2-1 and 2-2	
2-71 and 2-72	2-71 and 2-72	
2-103/(2-104 blank)	2-103/(2-104 blank)	
C-1 and C-2	C-1 and C-2	
C-7 and C-8	C-7 and C-8	
C-9 and C-10	C-9 and C-10	
C-26.1 and C-26.2	C-26.1 and C-26.2	

By Order of the Secretary of the Army:

Official:

Juel B. Hubo

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 0214106

DISTRIBUTION:

ERIC K. SHINSEKI General, United States Army Chief of Staff

To be distributed in accordance with Initial Distribution Number (IDN) 311339 requirements for TM 55-1680-317-23 & P.

C8

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C.,1 April 1997

CHANGE

NO. 8

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

DISTRIBUTION STATEMFNT A: Approved for public release; distribution is unlimited.

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the 1. margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
i and ii	i and ii
iii/(iv blank)	iii/(iv blank)
1-1 and 1-2	1-1 and 1-2
1-5 and 1-6	1-5 and 1-6
1-7 and 1-8	1-6.1/(1-6.2 blank) 1-7 and 1-8 1-8.1/(1-8.2 blank)
1-9 through 1-12 2-1 and 2-2	1-9 through 1-12 2-1 and 2-2 2-24.1 and 2-24.2
	2-30.1/(2-30.2 blank)
2-50.1/(2-50.2 blank)	2-50.1/(2-50.2 blank)
2-53 and 2-54	2-53 and 2-54
2-61 and 2-62	2-61 and 2-62
A-1 and A-2 B-13 and B-14	2-01 and 2-02 2-97 through 2-103/(2-104 blank) A-1 and A-2 B-13 through B-15/(B-16 blank)
C-7 and C-8	C-7 and C-8
C-11 and C-12	C-11 and C-12
C-19 through C-22	C-19 through C-22
C-25 and C-26	C-25 and C-26
	C-26.1 through C-26.3/(C-26.4 blank)
C-29 and C-30	C-29 and C-30

Retain this sheet in front of manual for reference purposes. 2.

DENNIS J. REIMER General, United States Army

Chief of Staff

C8

By Order of the Secretary of the Army:

Official:

Joel B. Hula

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 03357

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-e, block no. 1339 requirements for TM 55-1680-317-23&P.

CHANGE

NO. 7

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages i and ii 1-1 and 1-2 1-7 and 1-8 C-7 and C-8 Insert pages i and ii 1-1 and 1-2 1-7 and 1-8 C-7 and C-8

By Order of the Secretary of the Army:

Official:

Mitta A. Hamilton

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army

06169

GORDON R. SULLIVAN General, United States Army Chief of Staff

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1339, requirements for TM 55-1680-317-23&P.

CHANGE

NO. 6

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

Remove and insert pages as indicated below. New or changed text material is indicated by a vertical 1. bar in the margin. An illustration change is indicated by a miniature pointing hand. Insert pages

Remove pages

1-7 and 1-8	1-7 and 1-8
2-1 and 2-2	2-1 and 2-2
2-11 and 2-12	2-11 and 2-12
2-17 and 2-18	2-17 and 2-18
2-71 and 2-72	2-71 and 2-72
A-1 and A-2	A-1 and A-2
C-19 and C-20	C-19 and C-20

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

Mitto A. Auntho

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 04099

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1339, requirements for TM 55-1680-317-23&P.

GORDON R. SULLIVAN General, United States Army Chief of Staff

CHANGE NO. 5 TM 55-1680-317-23&P C 5 HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 30 JANUARY 1992

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages i and ii 1-1 and 1-2 1-5 and 1-6 1-11 / 1-12 - - -2-5 through 2-10 - - -2-11 through 2-14 2-17 through 2-24 2-45 and 2-46 2-49 and 2-50 2-50.1 / 2-50.2 2-61 and 2-62 2-75 and 2-76 2-93 through 2-96 C-7 through C-20 C-29 through C-32

i and ii 1-1 and 1-2 1-5 and 1-6 1-11 / 1-12 1-2.1 / 1-12.2 2-5 through 2-10 2-10.1 / 2-10.2 2-11 through 2-14 2-17 through 2-24 2-45 and 2-46 2-49 and 2-50 2-50.1 / 2-50.2 2-61 and 2-62 2-75 and 2-76 2-93 through 2-96 C-7 through C-20 C-29 through C-32

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

Mitto A. Auntho

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 00637

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1339, AVUM and AVIM maintenance requirements for TM 55-1680-317-23&P.

GORDON R. SULLIVAN General, United States Army Chief of Staff

Insert pages

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 1 March 1991

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages Insert pages i and ii i and ii 1-1 and 1-2 1-1 and 1-2 1-7 through 1-10 1-7 through 1-10 2-5 through 2-16 2-5 through 2-16 2-53 and 2-54 2-53 and 2-54 2-65 and 2-66 2-65 and 2-66 2-71 and 2-72 2-71 and 2-72 C-7 through C-12 C-7 through C-12 C-21 and C-22 C-21 and C-22 C-29 through C-32 C-29 through C-32 2028's / envelopes 2028's / envelopes

2. Retain this sheet in front of manual for references purposes.

By Order of the Secretary of the Army:

Official:

CARL E. VUONO General, United States Army Chief of State

THOMAS F. SIKORA Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1339, AVUM and AVIM maintenance requirements for TM 55-1680-317-23&P.



HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 11 December 1989

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages Insert pages 1-5 through 1-10 1-5 through 1-10 2-5 and 2-6 2-5 and 2-6 2-9 through 2-12 2-9 through 2-12 2-21 through 2-24 2-21 through 2-24 2-49 and 2-50 2-49 and 2-50 2-50.1/2-50.2 2-50.1/2-50.2 2-53 and 2-54 2-53 and 2-54 2-61 and 2-62 2-61 and 2-62 2-71 and 2-72 2-71 and 2-72 2-83 and 2-84 2-83 and 2-84 2-95 and 2-96 2-95 and 2-96 A-1 and A-2 A-1 and A-2 C-7 through C-12 C-7 through C-12 C-17 through C-20 C-17 through C-20 2028s/envelopes 2028s/envelopes

2. Retain this sheet in front of manual for references purposes.

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

Official:

To be distributed in accordance with DA Form 12-31, AVUM and AVIM Maintenance requirements for All Fixed and Rotary Wing Aircraft.

NO. 3

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 7 July 1989

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST ARMY AIRCRAFT SURVIVAL KITS

TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
1-9 and 1-10	1-9 and 1-10
2-1 and 2-2	2-1 and 2-2
2-5 and 2-6	2-5 and 2-6
2-9 through 2-16	2-9 through 2-16
2-19 and 2-20	2-19 and 2-20
2-51 and 2-52	2-51 and 2-52
2-71 and 2-72	2-71 and 2-72
2-81 and 2-82	2-81 and 2-82
A-1 and A-2	A-1 and A-2
C-13 and C-14	C-13 and C-14
C-17 through C-20	C-17 through C-20
C-29 through C-32	C-29 through C-32

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

CHANGES

No. 2

CARL E. VUONO General, United States Army Chief of Staff

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVUM and AVIM Maintenance requirements for All Fixed and Rotary Wing Aircraft.

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 20 September 1988

Insert pages

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL WITH REPAIR PARTS AND SPECIAL TOOLS LIST

ARMY AIRCRAFT SURVIVAL KITS TM 55-1680-317-23&P, 26 March 1987, is changed as follows:

1. Remove and insert pages as indicated below. 'New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Keniove pages	insen pages
a/b i through iii/vi	a/b i through iii/vi
1-1 through 1-11/1-12	1-1 through 1-11/1-12
2-1 through 2-6	2-1 through 2-6
2-9 through 2-16	2-9 through 2-16
2-19 through 2-26	2-19 through 2-26
2-45 through 2-50	2-45 through 2-50
	2-50.1/2-50.2
2-51 through 2-54	2-51 through 2-54
2-59 through 2-64	2-59 through 2-64
2-71 through 2-74	2-71 through 2-74
	2-74.1/2-74.2
2-75 through 2-78	2-79 through 2-78
	2-78.1/2-78.2
2-79 through 2-82	2-79 through 2-82
	2-82.1/2-82.2
2-83 and 2-84	2-83 and 2-84
2-87 and 2-88	2-87 and 2-88
2-93 through 2-96	2-93 through 2-96
A-1 and A-2	A-1 and A-2
B-9 and B-10	B-9 and B-10
C-1 through C-4	C-1 through C-4
C-7 through C-28	C-7 through C-28
C-31 through C-34	C-31 through C-34

2. Retain this sheet in front of manual for reference purpose.

CHANGE No. 1

Remove pages

By Order of the Secretary of the Army:

Official:

R. L. DILWORTH Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVUM and AVIM Maintenance requirements for All Fixed and Rotary Wing Aircraft.

CARL E. VUONO General, United States Army Chief of Staff



NOTE

Personnel, performing operations, procedures and practices which are Included or implied in this technical manual, shall observe all WARNINGS, CAUTIONS and NOTES. Disregard of these instructions may result in injury or death of aircrew or support personnel.

WARNING

- Additional items placed in survival kits/vests must not create an undue hazard, impair crewmembers in flight duties, or replace mandatory items.
- Inspect all matches to ensure that match heads ore not joined together. Do not use any matches that are joined together.
- If trioxane fuel is ingested do not induce vomiting; drink milk, eat bread or any high protein food. Seek medical attention immediately.
- Compasses that are components of survival kits, possessing luminous markings on the dial face, contain radioactive material. Insure direct contact with the dial face is avoided in the event the face cover is cracked or broken. Under these conditions, handling and disposal procedures shall be implemented as prescribed by TB 55-1500-314-25 and the local Radiological Protection Officer.
- GAS UNDER PRESSURE. Do not loosen or attempt to remove carbon dioxide cylinder from valve assembly.
- Final dimensions of valve actuating line is critical. Finished length shall not exceed five Inches.



When flying on commercial airlines with any survival kit REMOVE ALL PYROTECHNICS FROM ALL survival kits prior to leaving military base or aviation flight facility. Pyrotechnics cannot be put on board ANY commercial airline per Federal Aviation Regulations.

LIST OF EFFECTIVE PAGES

Insert latest changed pages; dispose of superseded pages in accordance with regulations.

NOTE: On a changed page, the portion of the text affected by the latest change is indicated by a vertical line, or other change symbol, in the outer margin of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

Dates of issue for original and changed pages are:

Original 0 26 March 1987	Change 5 30 January 1992
Change 1 20 September 1988	Change 6 30 April 1993
Change 2 7 July 1989	Change 7 1 February 1994
Change 3 11 December 1989	Change 8 1 April 1997
Change 4 1 March 1991	Change 9 19 July 2002

Total number of pages in this publication is 205 consisting of the following:

Page	*Change
No.	No.
Cover	0
a	1
b blank	0
i – iii	9
iv blank	8
1-1 and 1-2	9
1-3	0
1-4	1
1-5 – 1-6.1	1
1-6.2 blank	8
1-7 – 1-8.1	8
1-8.2 blank	8
1-9	9
1-10 – 1-12	8
1-12.1	5
1-12.2 blank	5
2-1	2
2-2	9
2-3	1
2-4	0
2-5 and 2-6	5
2-7	4
2-8 – 2-10.1	5

Page No.	*Change No.
2-10.2 blank	5
2-11	6
2-12	
2-13 and 2-14	5
2-15 and 2-16	4
2-17	5
2-18	6
2-19	5
2-20	2
2-21 and 2-22	5
2-23	3
2-24	
2-24.1 and 2-24.2	8
2-25	1
2-26 - 2-30	0
2-30.1	
2-30.2 blank	
2-31 – 2-45	
2-46	
2-47 and 2-48	
2-49	
2-50	
2-50.1	

*Zero in this column indicates an original page.

LIST OF EFFECTIVE PAGES (CON'T)

Page.	*Change
No.	No.
2-50.2 blank	3
2-51	1
2-52	2
2-53	
2-54 – 2-58	
2-59 and 2-60	1
2-61	8
2-62	3
2-63	0
2-64	
2-65	
2-66	
2-67 – 2-70	
2-71	
2-72	
2-73	
2-74 and 2-74.1	
2-74.2 blank	
2-75	5
2-76 – 2-78	1
2-78.1	1
2-78.2 blank	
2-79	1
2-80 and 2-81	
2-82	
2-82.1	1
2-82.2 blank	
2-83 and 2-84	
2-85 and 2-86	
2-87	
2-88 – 2-93	
2-94	
2-95	
2-96	-
2-97 – 2-102	-
2-103	
2-104 blank	9
3-1 and 3-2	0
A-1 and A-2	8

Page.	*Change
No.	No.
B-1 – B-8	INO.
B-9	
B-10 – B-13	
B-14 and B-15	0
B-16 blank	8
C-1	0
C-2	
C-3	
C-4 – C-6	
C-7	
C-8	
C-9	
C-10	
C-11	
C-12	
C-13	
C-14	
C-15	
C-16	0
C-17 and C-18	
C-19	
C-20	5
C-21	8
C-22	0
C-23	1
C-24	0
C-25	
C-26	
C-26.1	
C-26.2 and C-26.3	
C-26.4 blank	
C-27	
C-28	
_	
C-29 C-30 and C-31	
C-32	
C-33 and C-34	
I-1 – I-5	-
I-6 blank	0

*Zero in this column indicates an original page.

TECHNICAL MANUAL

NO. 55-1680-317-23&P

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 26 March 1987

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL

with

Repair Parts and Special Tools List

for

ARMY AIRCRAFT SURVIVAL KITS

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes, or if you know of a way to improve these procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual, directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA 2028 information to AMCOM via e-mail, fax, or the World Wide Web. Our fax number is DSN 788-6546 or Commercial 256-842-6546. Our e-mail address is: <u>2028@redstone.army.mil</u>. Instructions for sending an electronic 2028 may be found at the back of this manual immediately preceding the hard copy 2028. For the World Wide Web use: http://amcom2028.redstone.army.mil.

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

WARNING

OZONE DEPLETING CHEMICAL INFORMATION

This document has been reviewed for the presence of Class I Ozone Depleting Chemicals. As of the base through change 08, dated 1 April 1997, all references to Class I Ozone Depleting Chemicals have been removed from this document by substitution with Chemicals that do not cause atmospheric Ozone Depletion. Engineering, Environment, and Logistics Oversight Office.

HAZARDOUS MATERIAL INFORMATION

This document has been reviewed for the presence of solvents containing Hazardous Materials as defined by the EPCRA 302 and 313 lists. As of the base through change 08, dated 1 April 1997, all references to solvents containing Hazardous Materials have been removed from this document by substitution with Non-Hazardous or lesss Hazardous materials where possible. Engineering, Environment, and Logistics Oversight Office.

NOTE

The following Supply Catalogs have been superseded by the change: SC 1680-97-CL-A02, 29 Feb 80; SC 1680-97-CL-A03, 29 Feb 80; SC 1680-97-CL-08, 21 Aug 81; SC 1680-99-CL-A04, 20 Aug 74; and SC 8465-90-CL-P02, 29 Mar 85. All pertinent information has been incorporated.

TABLE OF CONTENTS

			Page
CHAPTER	1.	INTRODUCTION	
Section	I.	General Information	1-1
	П.	Equipment Description	1-2
	III.	Technical Principles of Operation	1-2
CHAPTER	2.	MAINTENANCE INSTRUCTIONS	
Section	Ι.	Service Upon Receipt of Material	2-1
	II.	Preventive Maintenance Checks and Services (PMCS)	2-2
	III.	General Repair Instructions	2-25
	IV.	Specific Repair and Packing Instructions	2-36
		2-12. Individual Hot Climate Survival Kit	2-36
		2-13. Individual Cold Climate Survival Kit	2-51
		2-14. Individual Overwater Survival Kit	2-54
		2-15. SRU-21P Survival Vest - Kit	2-66
		2-16. OV-1 Aircraft Survival Vest	2-74
		2-17. Modification of Radio Pocket	2-76
		2-18. OV-1 Aircraft Rigid Seat Survival Kit (RSSK)	2-79
		2-19. Aircrew Survival Armor Recovery Vest, Insert, and Packets	
		(SARVIP)	2-97
CHAPTER	3.	A.L.S.E WORK, STORAGE AND FITTING AREAS	3-1
APPENDIX	Α.	Reference	A-1

л.		- T- I
В.	Maintenance Allocation Chart	B-1
C.	Repair Parts and Special Tools List	C-1

LIST OF ILLUSTRATIONS

Number

Title

Page

1-1. 1-2. 1-3. 1-4. 1-4a. 1-5. 2-1. 2-2. 2-3. 2-4.	The individual survival kit for all Army aircraft, except OV-1, typical The OV-1 aircraft individual survival kit The SRU-21/P survival vest, typical OV-1 aircraft (rigid seat survival kit) RSSK Aircraft Survival Armor Recovery Vest, Insert, and Packets (SARVIP) Individual Survival Kit Components General patching details Installing an eyelet-type grommet, typical Seating a snap fastener, typical Knots used in survival kit maintenance	1-4 1-5 1-6 1-12 2-27 2-32 2-33 2-35
2-5. 2-6.	The individual survival kit outer case, typical Kit outer case carrying handle construction details	
2-7.	Individual survival kit (packed) (Sheet 1 of 3)	2-40
2-7.	Individual survival kit (packed) (Sheet 2 of 3)	
2-7.	Individual survival kit (packed) (Sheet 3 of 3)	
2-8.	Attaching strap replacement details, typical	
2-9.	Strap assembly construction details, typical	
2-9a.	Securing slide fastener thong	2-50

LIST OF ILLUSTRATIONS - Continued

Number T	itle	Page
2-10. Packing details for survival components of the i	ndividual hot climate survival kit	2-50.1
2-11. Tarpaulin folding details		
2-12. Packing details for survival components of the		
2-13. Connector loop construction and attaching details		
2-14. Thong replacement details		
2-15. Ring chape construction details		
2-16. Ring chape installed on kit outer case slide inte		
2-17. Connector web construction details		
2-17. Connector web construction details		
2-19. One-man life raft packed in kit outer case uppe		
2-20. Individual overwater survival kit packed and kit		
2-21. One-man life raft folding details		
2-22. Connecting the raft inflation assembly and kit of	closing details	
2-23. The SRU-21/P survival vest construction detail		
2-24. Removing the SRU-21/P survival vest inside p		
2-25. Assembly and stowage details for survival com		
2-26. Radio with antenna stowed properly for SRU-2	1/P vest	
2-27. OV-1 aircraft individual survival vest componer		
2-27a. Alternate method of attaching LPU-10 flotation		
2-28.SRU-31/P packet 1 and 2		
2-29. Radio pocket flap alterations for OV-1 vest		
2-30.Radio with antenna stowed properly in OV-1 ve		
2-31.OV-1 aircraft rigid seat survival kit with seat pa		
2-32.RSSK 1 man life raft folding details		
2-33. Attaching dropline around neck of valve		
2-34.Passing actuating line through pull-cable loop		
2-34a.Raft retaining line OV-1 RSSK		
2-35.OV-1 aircraft RSSK, equipment bag, and drop		
2-35.OV-1 aircraft RSSK, equipment bag, and drop		
2-35.OV-1 aircraft RSSK, equipment bag, and drop		
2-36.OV-1 aircraft rigid seat survival kit with harness		
2-36.OV-1 aircraft rigid seat survival kit with harness	s assembly (Sheet 2 of 3)	
2-36.OV-1 aircraft rigid seat survival kit with harness		
2-37.0V-1 aircraft RSSK canopy release and quick		
2-38.OV-1 aircraft RSSK stiffener and housing latch		
2-39. Packing details for survival components of the	OV-1 aircraft RSSK not climate survival kit	
2-40. Packing details for survival components of the	OV-1 all clait RSSK cold climate survival kit	
2-41. Packing details for survival components of the		
2-42. SARVIP		
2-43.Assembly of SARVIP components		
C-1. Survival kit, individual, hot climate C-2. Survival kit, individual, cold climate		
C-3. Survival kit, individual, overwater		
C-4. Rigid seat survival kit, hot climate C-5. Rigid seat survival kit, cold climate		
•		
C-6. Rigid seat survival kit, overwater		
C-7. Individual survival kit vest-type SRU-21/P C-8. Individual survival kit vest - OV-1 aircraft		
C-9. Rigid seat survival kit		
0		
C-10. Survival kit lid assembly		
C-11.SARVIP		C-25.1

CHAPTER 1

INTRODUCTION

Section 1. GENERAL INFORMATION

1-1. SCOPE

- Type of Manual Aviation Unit and Aviation Intermediate Maintenance Manual (including Repair Parts and Special Tools List)
- b. Model Number and Equipment Name Army Aircraft Survival Kits
- c. Purpose of EquipmentUsed to aid flying personnel in survival situations.

1-2. MAINTENANCE FORMS, RECORDS AND REPORTS

a. Maintenance forms and records used by Army personnel are prescribed by DA PAM 738-751.

1-3. DESTRUCTION OF ARMY MATERIALTO PREVENT ENEMY USE

a. Authority. The equipment will be destroyed if it is in danger of being captured and used by the enemy. Refer to TM 750-244-1-2.

1-4. REPORTING OF EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR)

If your survival equipment needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design or performance.

a. Army-EIR will be prepared using DA Form 2407, Maintenance Request. Instructions for preparing EIRs are provided in DA PAM 738-751. Functional users manual for the Army Maintenance Management System Aviation (TAMMS-A). EIRs should be mailed directly to Commander, U. S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL. 35898-5230. A reply will be furnished directly to you.

Section II. EQUIPMENT DESCRIPTION

1-5. EQUIPMENT CHARACTERISTICS, CAPABILITIES, AND FEATURES

- * Completely self-contained.
- * Provides downed aircrew member with essential items needed in survival situations.
- * Lightweight and portable for transporting to other locations.
- * Provides a means of communication to downed aircrewmen.

1-6. LOCATION OF MAJOR COMPONENTS

For location of major components see the following sections describing the various kits.

1-7. EQUIPMENT DATA

The kits are as light and compact as possible, and are carried aboard all Army aircraft and are easily transported in emergency situations. Any item used for training will not be used for service in any survival kit, and shall be marked, "For Training Only".

Section III. TECHNICAL PRINCIPLES OF OPERATION

1-8. EQUIPMENT DESCRIPTION

a. The Individual Hot Climate, Cold Climate, and Overwater Survival Kits. The individual hot climate, cold climate, and overwater survival kits (figure 1-1) are complete survival packages which are carried aboard all Army aircraft, except OV-1 aircraft, according to the survival environment along the routes of flight. Components of each of the survival kits are contained within a canvas or nylon case which is equipped with a web carrying handle and two parachute attaching straps. The straps permit the applicable kit to be connected to an emergency-type personnel parachute harness in the event of emergency bailout during flight. The contents of each individual survival kit shall vary according to the kit type as outlined in chapter 2. However, of the three kit types, the overwater kit is the only kit which contains one-man life raft and a carbon dioxide cylinder for raft inflation.

NOTE

For economic reasons, hot/cold climate survival kits may be converted from one configuration to another by adding or subtracting the appropriate components required. (Fig. 1-5) when hot/ cold climate survival kits are converted, place tape, NSN 7510-00-266-5006, over hot/cold identification. Using a black marker, write the appropriate configuration on the tape.

1-8. EQUIPMENT DESCRIPTION-Continued

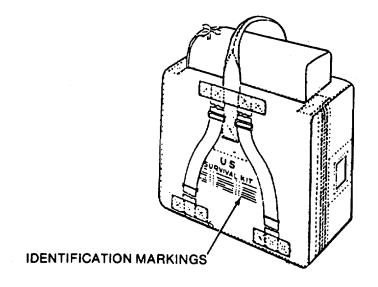


Figure 1-1. The individual survival kit for all Army aircraft, except OV-1, typical

1.8. EQUIPMENT DESCRIPTION - Continued

b. The OV-1 Aircraft Rigid Seat Survival Kits (RSSK). The rigid seat survival kits are similar to those * described above, except that kit container is made of rigid fiberglass. The rigid seat survival kit (RSSK) also includes a retention assembly for the seat occupant. The survival kit assembly fits in the seat pan and is secured by two lower attachment lugs, which are released only when the time release mechanism or the manual override handle is actuated. An occupant retention assembly is attached to both sides of the survival container and clips to a floating lap belt which Is attached to the personnel harness. To gain access to an equipment bag containing the survival gear, squeeze and pull the special grip handles to release the assembly which locks the container bottom to the lid assembly. Use only a normal handshake to squeeze. Pull until the small steel ball is visible. The seat pan provides the occupant with proper support for the lower portion of the torso and consists of a seat cushion and a rigid seat survival kit.

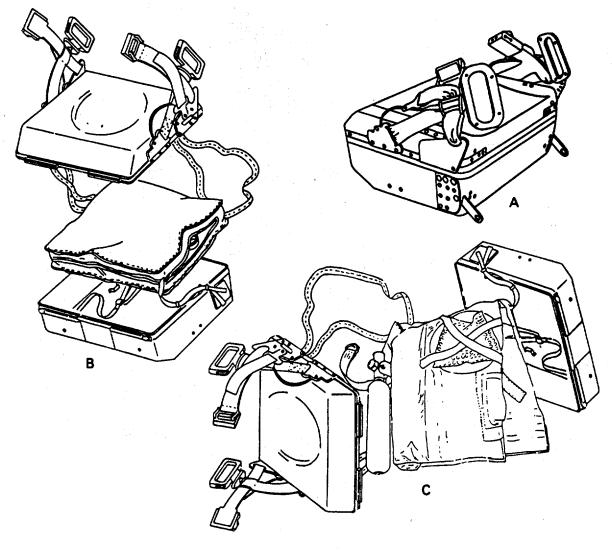


Figure 1-2. OV-1 Aircraft Individual Survival Kit.

- A. Rigid Seat Survival Kit (RSSK) Seat Container
- B. The Hot or Cold Climate Kit, Typical
- C. The Overwater Kit

1-8-. EQUIPMENT DESCRIPTION -Continued

c. SRU-21/P Survival Vest. The SRU-21/P survival vest (figure 1-3) is E complete survival package which is worn by personnel on all types of Army aircraft, except OV-1. The vest is constructed of lightweight raschel knit nylon cloth with pockets attached to contain the prescribed survival components. The vest may also accommodate a . 38 caliber or 9mm pistol holster which can be handtacked into position on the lower left side of the vest when required.

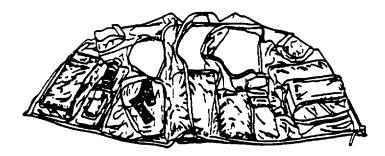


Figure 1-3. The SRU-21/P Survival Vest, Typical

d. The OV-1 AIRCREWMEMBERS SURVIVAL VEST. The vest is designed for the OV-1 aircrew and is to be used in conjunction with the Rigid Seat Survival Kit (RSSK). It is furnished in two sizes, large and small, and is made of raschel knit nylon cloth. The pockets contain the survival components. The SRU-31 /P kit consists of two packets, a mandatory medical packet found in the left side vest pocket, and a mandatory general packet found in the right side vest pocket The kit is designed to supplement the RSSK If used properly the SRU-31/P will help maintain physical and mental health until rescued. Each pocket has additional storage for items which the crewmember might deem necessary for rescue or survival.

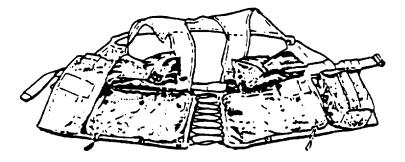
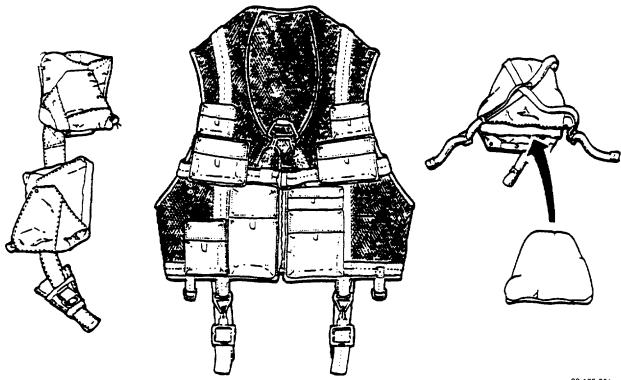


Figure 1-4. OV-1 Aircrewmembers Survival Vest

1-8. EQUIPMENT DESCRIPTION - Continued



93-108-001

Figure 1-4a. Aircraft Survival Armor Recovery Vest, Insert, and Packets (SARVIP)

CAUTION

Do not use SARVIP as helicopter restraint equipment. This will stop soldier from modifying SARVIP.

e. Aircraft Survival Armor Recovery Vest, Insert, and Packets (SARVIP). (Figure 1-4a.) SARVIP consists of an armor insert and carriers, survival vest with integral lifting harness, survival packets (basic and medical); and other survival/signal/communication devices. SARVIP also accommodates the Radio Set AN/PRC-90 or AN/PRC-112 and the LPU-10/P water life preserver. When fielded, the SARVIP vest, packets, and other survival/signal/communication devices replace the SRU-21/P vest. The SARVIP insert and carrier, when fielded, replace the .30 caliber aircrew body armor currently utilized.

1-9. COMPONENTS DESCRIPTIONS

Kit Components (Typical)

a. The components listed in repair parts, Appendix C for each kit/vest are the mandatory minimum and shall be included in the kit/vests. Unit commanders may authorize additional items to be included in kits/vests as space allows.

WARNING

Additional items placed in survival kits/vests must not create an undue hazard, impair crewmembers in flight duties, or replace mandatory items.

- b. Certain signaling devices are of primary importance to a downed crewman during search and rescue operations. In addition, certain other items are considered essential in a survival situation. These are mandatory and will be so noted in listing of items for each type kit. EACH INDIVIDUAL OR AIRCREW MEMBER ASSOCIATED WITH THESE COMPONENTS SHALL BE COMPLETELY INSTRUCTED IN THE USE AND OPERATION OF THIS EQUIPMENT TO OBTAIN MAXIMUM BENEFIT.
- c. Water, drinking, canned or flex-pack, is intended for use in emergencies when no clean water is available. Each can contains 10 ounces of water and each flex-pack packet contains .125 mL of water which will support the immediate need of a survivor. Flex-pack pack water may be substituted directly for canned water at a ration of 2:1.
- d. Bag, water storage, is a plastic bag used for storage of up to 5 quarts of fresh water. The bag comes complete with a buckle strap fastener, and carrying strap for easy attachment to personnel or equipment.
- e. Blankets, combat casualty, are used to provide aircrew with warmth and protection against the elements and as a signaling aid for rescue purposes. The blankets consist of two types. Type I heavyweight is 84 inches long by 56 inches wide. Type II, lightweight is 96 inches long by 56 inches wide. One blanket is olive drab/silver, the other is orange/silver and made of aluminized plastic.
- f. Dye marker, is used to attract rescue craft. The dye is exhausted in 20 to 30 minutes and has a fluorescent green color, which ceases to be a good target after an hour. The dye marker is contained within a yellow, vinyl resin coated cloth pouch with an attaching tape.
- g. Knife, pocket, is a general purpose survival tool which has many uses. The knife is constructed of stainless steel and consists of one blade, can opener, bottle opener, screwdriver, and leather punch blade.
- h. Knife, survival, has a five inch steel blade, one side of the blade is honed while the other side is serrated. The knife sheath is constructed of leather with a pocket to carry the sharpening stone. There is a metal tip on the sheath to protect from injury.
- i. Light, distress marker, type SDU-5/E emits a high intensity flashing light, visible for great distances and used to aid in rescue operations. A flash guard is used during combat.

1-9. COMPONENTS DESCRIPTIONS - Continued

- j. Whistle, Ball, plastic, is used for attracting attention of rescue personnel. The whistle is made of plastic with a lanyard attached for easy access and to prevent loss.
- k. Tool kit, survival, aids a downed aircrew to sustain life in adverse environments. The tool kit contains an axe, burning lens, sharpening stone, and cotton duck case.
- I. The knife-saw-shovel assembly, consists of a handle that can be used with each of these pieces. Care must be taken as the blade of the knife/saw is very sharp and is not to be used as an axe or hatchet during extreme cold weather, as the blade will shatter.
- m. Candles are now being issued in cans. Loose candles should be packed 1 or 2 to a ziplok bag, this stops the candles from melting into one unusable blob.
- n. Food packets are in pull top cans and contain two corn flake bars, one rice/corn flake bar, one natural granola bar, four sugar packs, one chicken broth packet, and one coffee packet.
- o. Individual first aid kit has a soft cover and a hard plastic container that houses all but the eye first aid kit and two first aid cards.
- p. Survival compass is a 1 1/2 inch diameter compass, Type MC-1, packed in the inner case with instructions, and does not have radioactive fluorescent material.
- q. 20 feet of snare wire to be used in snaring small game.
- r. Fishing kit consists of fish hooks, lures, flies, fishing line, leaders, colored cloth, safety pins, and assorted needles, with instructions on knot tying and fishing.
- s. Insect headnet with loops for attaching to pockets.
- t. Sun hat reversible to be used in the hot climate and overwater kits.
- u. Paddles for use in the overwater kit, reflector tape on one side may be used for signaling.
- v. Sponge, bailer and sea anchor for use in the overwater kit.
- w. One man life raft with CO₂ cartridge for automatic inflation or an oral inflation tube in case the CO₂ malfunctions.
- x. Sunscreen lotion for use in the hot climate and overwater kits to prevent sunburn.
- y. Emergency signaling mirror can be used during overcast days and moonlit nights, as well as clear days.
- z. Seawater desalter kit to make potable drinking water from salt water, used in overwater kits.

1-9. COMPONENTS DESCRIPTIONS - Continued

- aa. Handsaw, finger grip two rings with thumb screws to retain round saw blade.
- ab. Pan, frying, aluminum, rectangular in shape is located in bottom of inner case.
- ac. Plastic spoon in sealed plastic bag.
- ad. Poncho used for shelter, to keep dry during raining periods and to be used as makeshift stretcher and to collect rain water.
- ae. Tarpaulin used for shelter, signaling panel and to collect rain water.
- af. Net, gill fishing, used for fishing, hammock, stretcher, carrying equipment/collected food and hanging cache.
- ag. Survival kit, individual, tropical tactical aircrewman, is combination first aid kit and has limited survival equipment components.
- ah. "MATCHES, NONSAFETY". Are packed in a large plastic round container with a screw top cap that makes a water tight seal. The container holds four boxes of 30-40 matches each. A rough surface on the outside bottom of the container is for striking the match to cause ignition.
- ai. Radio Set, AN/PRC-90 Series survival radio has 2 frequency 282.8 and 243.0 MHz capable of voice or beacon, AN/PRC-112 has 3 frequencies 121.5 MHz, 243.0 MHz, 282.8 in beacon, voice and transponder mode and two programmable frequency channels in transponder or voice.
- aj. Sleeping Bag, either SRU-15/P or Arctic Survival. Both sleeping bags are vacuum-pressure packed and sealed at the factory and cannot be repacked. If opened, they cannot be resealed and used again in the survival kit. They can either be used for training or turned in for disposal as required.
- ak. Survival vest. Two types are used. The standard type is used by all aircrew members, except OV-1 crews; this comes in two sizes, small and large. The older type did not have a radio pocket for the PRC-90 survival radio. It is made of nylon raschel and has pockets for survival equipment. The newer OV-1 type vest is similar except it has openings in the upper portion of the vest for parachute harness release. It has two special soft pack survival kits; one is general purpose and the second is a first aid kit.
- al. Three types of survival kits are in the system. First is a soft pack type survival kit, soft pack being defined as an outer case made of heavy canvas and an inner case made of heavy canvas or nylon. The second type is the rigid seat survival kit (RSSK). This type is used only in the OV-1 aircraft and is a part of the ejection seat system. The soft pack type is used on all other types of aircraft. The third is the Aircraft Modular Survival System (AMSS).
- am. Firestarter, aviation survival, sparklite, used to start fires.

1-9. COMPONENTS DESCRIPTIONS - Continued

an. SARVIP. The aircrew survival armor recovery vest, insert, and packets (SARVIP) is a three part system: The survival vest is fabricated from raschel knit and oxford fire-resistant fabric. It contains 12 external pockets, both front, side and inside, for storage of survival, signal, and communications components. All pockets have fastener tape closures. Located just above the center slide fastener is a carabiner attached to the harness for rescue lift capability. Internal loops are provided for securing the LPU-10/P to the vest.

The armor insert consists of an oxford carrier with seven layers of ballistic Kevlar attached, and a ceramic/ fiberglass armor insert with a 3/4-inch-thick foam padding. The armor insert provides .50 cal AP protection, and the Kevlar provides spall fragmentation protection when the armor is hit with a round. The foam padding located closest to the chest provides blunt trauma protection when the armor insert is hit.

The survival packets are designed to provide essential, world wide, climatically oriented survival components for immediate self-aid in all basic/temperate, hot, cold, or overwater survival environments. There are two types of survival packets: medical related and basic survival which are carried in the front pockets.

- ao. SARVIP includes the vest, compass, dye marker, SDU-5/E distress marker light, emergency signaling mirror, smoke and illumination signals, life preserver LPU-10/P, a foliage penetration signal kit, and a pocket for carrying an AN/PRC-90 or an AN/PRC-112 radio.
- ap. Signal smoke and illumination (MK-13 or MK-124) is a hand actuated combination day or night distress signal. One end of the signal device contains orange smoke for daytime use and the opposite end contains a pyrotechnic composition for illumination during nighttime use. The end is marked by a series of embossed projections located 1/4-inch below end cap.
- aq. Technical manual, TM 1-1680-359-10, covers use and care of the SARVIP and other survival items included with it.
- ar. Life preserver LPU-1 0/P consists of gas-actuated water wings which are secured to the SARVIP armhole openings with snap dot fasteners.
- as. The signal kit uses slide-in flares (gyro-jet type) that are held in the launcher by collets.

1-10. HAZARDOUS COMPONENTS

- a. Hazardous components as referred to in this technical manual consist of ammunition items (cartridges and shells), pyrotechnics (signals, distress), flammables (fire starter and matches), compass lensatic, MIL-C-10436 and trioxane fuel packets.
- b. As option, lot numbers of ammunitions items and distress signals will be checked for serviceability in accordance with TB 9-1300-385, T.O. 11A-1-1, NAVSEA OD 17190. As option, use lot numbers that will be entered on the reverse side of serviceable tag, (DD Form 1574), to facilitate checking lot numbers between periodic kit inspection.
- c. Operation of Signal, MK13, MODO. All personnel who may be required to operate these signals in emergencies shall be given instructions in their use.

WARNING

Inspect all matches to ensure that match heads are not joined together. Do not use any matches that are joined together.

WARNING

Inspect all matches to insure the match heads are not placed in such a way that the head could ignite by rubbing against an adjacent match. Do not use any matches that are joined together.

- d. "MATCHES, NON-SAFETY". Are packed in a large round plastic container with a screw top cap that makes a water tight seal. The container holds four boxes of 30-40 matches each. A rough surface on the outside bottom of the container is for striking the match to cause ignition.
- e. Trioxane Fuel Tablets. Trioxane fuel tablets are considered good indefinitely. Trioxane fuel is primarily composed of metaformaldehyde, which is highly toxic. Ingestion constitutes a medical emergency. Wash hands immediately after handling opened or leaking packages.

WARNING

If trioxane fuel is ingested do not induce vomiting; drink milk, eat bread or any high protein food. Seek medical attention immediately.

f. The Signal Kit Personnel Distress, is a hand launched distress signal. The flare is composed of two cylindrical sections. The candle composition is in the front section. The rear sections consist of a rocket motor and nozzle plate with a centrally located primer, propellant and delay column.

1-10. HAZARDOUS COMPONENTS - Continued

The nozzle plate has two canned gas exit holes which provide axial thrust and impart a high spin rate to stabilize flight. The primer, initiated by the firing pin, lights the igniter, which in turn ignites the propellant. The exhaust gases are expelled through the nozzle holes and propel the flare out of the launcher, in a spin stabilized flight. After approximately 1100 feet of travel (3.0 sec.), the delay column burns through and ignites the payload. Ignition of the payload causes separation from the rocket motor section. The display burns in upward flight, through maximum altitude and in downward flight. The signal duration is approximately 10 seconds and provides a 10,000 candle power illumination, visible for 15 to 20 miles. The flare is approximately 2.0 inches long, 0.5 inches in diameter, and weighs approximately 1/2 ounce. The flares are available in green, red, and white. The launcher consists of a black anodized aluminum housing, spring, firing pin release knob, and a flare holder. All internal parts are corrosion-resistant steel. The overall dimensions are 5. 5 inches long, 0. 8 inches in diameter and the launcher weighs approximately 2-1/2 ounces.

1-11. TABULATED DATA

TYPE SURVIVAL EQUIPMENT:	PACKED WEIGHT	HEIGHT	LENGTH	WIDTH
OVERWATER KIT (in ML-4 container)	29 lbs.	5.5"	19"	15"
COLD CLIMATE KIT (in ML-4 container)	28 lbs.	5.5"	19"	15"
HOT CLIMATE KIT (in ML-4 container)	29 lbs.	5.5"	19"	15"
SRU-21 P SURVIVAL VEST (packed)	7.5 lbs.			
SARVIP				
X-Small Small Medium Large X-Large	8.5 to 9.00 lbs. (w/o ballistic insert)			
OV-1 AIRCREW SURVIVAL VEST (packed)	7.5 lbs.			
OV-1 AIRCRAFT-RIGID SEAT SURVIVAL KIT (RSSK)				
COLD CLIMATE CONFIGURATION	33.2 lbs.	9"	14.5"	15"
HOT CLIMATE CONFIGURATION	33.2 lbs.	9"	14.5"	15"
OVERWATER CONFIGURATION	44.0 lbs.	9"	14.5"	15"

1-11. TABULATED DATA- Continued

TYPE SURVIVAL EQUIPMENT:	PACKED WEIGHT	HEIGHT	LENGTH					
BALLISTIC INSERT								
Small Medium Large X-Large	9.2 lbs. 10.9 lbs. 13.5 lbs. 13.9 lbs.	13.00" 14.25" 14.50" 14.25"	10.75" 11.10" 12.10" 11.00"					

TYPE FLOTATION EQUIPMENT:

INDIVIDUAL LIFE RAFT

UNDERARM FLOTATION (Waterwings)

ONE-MAN LIFE RAFT

UNDERARM FLOTATION (Waterwings)

NOTE

The Cold Climate Survival Kit cases manufactured after July 1985 are two inches greater in depth to accommodate the new sleeping bag.

1-12. TRAINING

a. Periodic training programs should be established at unit level to ensure that each individual aircrew member is thoroughly familiar with the type of kit and components he is using and how to use and operate this equipment in times of emergency. The importance of a familiarization program cannot be overemphasized.

CAUTION

The individual type survival kits and containers described in this manual are items of primary survival equipment and every precaution shall be taken to assure proper handling. Care must be exercised to preclude damage to the kits or component parts. Kits shall not be thrown in or out of aircraft or vehicles.

b. The components of survival kits are vital in providing downed personnel with essential life sustaining items and rescue aids. The containers are designed to accommodate a maximum number of survival items in the lease possible space. Compact packing of survival kits will depend upon proper training of personnel selected to assemble kits. Personnel engaged in the packing and inspection of survival kits shall be a life support school graduate. A list identifying those personnel will be conspicuously located in the area where kit packing is performed.

INDIVIDUAL SURVIVAL KITS (HOT/COLD CLIMATE AND OVER-WATER)

OUTER CASE

NSN 1 680-00-082-2511 (over-water) NSN 1680 00-082-2512 (cold-climate) NSN 1680-00-082-251 3 (hot-climate)

COMPONENTS COMMON TO ALL KITS

ITEM

Inner Case Compass, Magnetic Net, Hat & Mosquito First Aid Kit Survival Manual Smoke and Illumination Signal Mirror, Signaling Emergency Food Packets, Survival Bag, Water Storage Knife, Pocket Matches, Non-Safety W/Container Net, Multi-Purpose **Fishing Kit** Fuel, Compressed, Trioxane Spoon, Plastic, Picnic Pan, Frying Whistle, Plastic Blanket Combat Casualty Fire-Starter, Aviation Survival, Sparklite Sharpener, General Purpose Saw, Hand, Finger Grip Fire-Starter, Aviation Survival, Magnesium Packing List— Hot Kit: TM 55-1680-317-CL-1; Overwater Kit: TM 55-1680-317-CL-3 Cold Kit: TM 55-1680-317-CL-2; SRU 21/P: TM 55-1680-317-CL-4

ADD THE FOLLOWING COMPONENTS FOR HOT CLIMATE KIT

Snare Wire Hat, Reversible, Cotton Tool Kit, Survival Water, Drinking, Flex-Pack Sunburn Preventive, Sunscreen Lotion Tarpaulin TM 55-1680-349-10, Operator's Manual, Survival Kit, Hot Climate

ADD THE FOLLOWING COMPONENTS FOR COLD CLIMATE KIT

Snare Wire Saw-Knife-Shovel Assembly Poncho, Wet Weather Nylon, Camo Candle, Illuminating Sleeping Bag TM 55-1680-348-10, Operator's Manual, Survival Kit, Cold Climate 5110-00-733-7129 8405-01-100-0976 6260-00-840-5578 8465-01-131-7921 N/A

Figure 1-5. Individual Survival Kit Components (Sheet 1 of 2)

Change 8 1-12 9525-00-596-3498

9525-00-596-3498 8415-00-270-0229 8465-00-973-4807 8960-01-319-4703 6505-01-121-2335 8340-00-485-3012

N/A

NSN

1680-00-082-2514 6605-00-515-5637 8415-00-935-3130 6545-01-094-8412 AFM 64-5 or FM21-76 1370-00-309-5028 6350-00-261-9772 8970-00-082-5665 8465-00-485-3034 5110-00-162-2205 9920-01-154-7199 8465-00-300-2138 4220-00-244-0764 9110-00-263-9865 7340-00-170-8374 7330-00-082-2398 8465-00-254-8803 7120-00-935-6667 1680-01-233-0061 5345-01-214-1050 5110-00-570-6896 1680-01-160-5618

INDIVIDUAL SURVIVAL KITS (HOT/COLD CLIMATE AND OVER-WATER) (Cont)

ADD THE FOLLOWING COMPONENTS FOR OVER-WATER KIT

NOTE: The over-water outer case must be used for this kit.

ITEM

Bailer, Boat Desalter Kit, Seawater Hat, Reversible, Cotton Life Raft, Inflatable Paddle, Boat Repair Kit, Inflatable Raft Sea Marker, Flourescein Sponge, Cellulose Sunburn Preventive, Sunscreen Lotion TM 55-1680-350-10, Operator's Manual, Survival Kit, Over-water NSN 2090-00-277-6583 4610-00-372-0592 8415-00-270-0229 4220-01-056-8667 2040-00-485-3018 4220-00-763-3766 6850-00-270-9986 7920-00-240-2555 6505-01-121-2335 N/A

Figure 1-5. Individual Survival Kit Components (Sheet 2 of 2)

Change 5 1-12.1/(1-12.2 blank)

CHAPTER 2

MAINTENANCE INSTRUCTIONS

Section I. SERVICE UPON RECEIPT OF MATERIAL

2-1. INITIAL RECEIPT

Each survivor kit or survivor kit, component initially received from A specific supply source will be inspected as prescribed in paragraph 2-4 prior to being placed into service, Usaually when a new survivor kit with all respective components is received from the supply source, on illustrated pocking list will be furnished with the kit. This list will be used to insure that all kit components ore present upon kit receipt. Upon completion of the initial inspection, the survivor kit may be pocked for service using the applicable kit pocking specifics outlined in this chapter and the applicable kit pocking list. Once pocked, the kit stroll be identified with a a condition tog according the procedured in paragraphs 2-3 and 2-4. The kit may then be placed into limited storage or issued for use. Individual survivor kits, after being inspected, will be identified with a material condition tog according to DA PAM 738-751 and, may then be placed in limited storage or issued, as required.

"After initial inventory place a DD Form 1577-2 (Green tag Unserviceable Repairable) on the kit. The kit (and ALL components) ore still considered to be in a STORAGE condition. As soon as a DD Form 1574 (yellow tog Serviceable) is placed on on inspected kit, it (and ALL of the components) then become IN SERVICE and will comply with all serviceability rules. "

2 2. RECEIPT OF PREVIOUS ISSUE ITEM

WARNING

Compasses that are components of survival kits, possessing luminous markings on the dial face, contain radioactive material. Ensure direct contact with the dial face is avoided in the event the face cover is cracked or broken. Under these conditions, handling and disposal procedures shall be implemented as prescribed by TB 55-1500-314-25 and the local Radiolog. deal Protection Officer.

a. General. Upon receipt of a survival kit previously issued for use, the kit exterior shall be visually inspected for contamination by petroleum products or saltwater, and indications of tampering which may be reflected by irregular shape of the kit, a noticeable change in kit weight, or partially opened kit closing devices. In addition, the attached DD Form 1574 (Serviceable Tag-Material) shall be checked to ascertain the next periodic inspection due date. If any doubt exists regarding the serviceability of a survival kit, an inspection of the kit and its contents shall be performed. Any survival kit case which shows fabric deterioration, or which is incapable of withstanding bail-out forces, shall be replaced. Unserviceable survival kits or components, except webbing items, will be disposed of in accordance with DOD 4160-21-M and AR 755-2. Webbing components for which no repair procedures exist or which are beyond repair shall be destroyed.

2-2. RECEIPT OF PREVIOUS ISSUE ITEM - Continued

NOTE

Unserviceable containers of canned water shall be punctured and the contents emptied to prevent any possible further use of the canned water.

- b. **Service Life.** Survival kits and most survival kit components do not have a prescribed service life, except for the following:
 - (1) The service life of smoke and illumination signals is indefinite. The period of serviceability of these type signal devices will only be ascertained by an inspection of individual items to determine the condition and potential of each device.
 - (2) The survival vest distress signals have a service life the same as the smoke and illumination flares.
 - (3) For service life of carbon dioxide cylinders used with one man life raft assemblies, refer to TM 5-4220-202-14, or T.O. 14S-1-102, as indicated by the date marked on the neck of the cylinder, below the inflation valve assembly.
 - (4) Batteries used with the various types of survival receiver-transmitters have a service life which is computed from the date of manufacture stamped on each battery. Refer to the appropriate radio set manual for battery shelf/service life.
 - (5) The service life of the first aid kit medical items will be ascertained by checking each item for an expiration date. The ALSE person performing the inspection should check DOD MEDCAT and AR 702-18.
 - (6) Food Packets. Shelf life 5 years, service 3 years. Neither shall be exceeded, i. e., packet has 2 year shelf life left, it can be put into service for only two years. This time is not extendable.
 - (7) Emergency drinking water has a shelf life of 5 years, which is computed from the date of manufacture stamped on each packet.

With an indeliable marker write "DOI-" for date of installation and due date (MM/YR) if known. If the DOI is not known mark the container date "UNK", i.e., DOI UNK. Under the DOI entry mark the expiration date as "EXP 12/88". This will ensure prompt identification of a time change item and it replacement.

Section II. PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2-3. GENERAL

Each survival kit must be inspected at prescribed intervals to ascertain the serviceability of the kit and kit components. All discrepancies or defects discovered during the applicable inspection, the corrective action taken, the inspection accomplishment, and the next inspection due date, will be recorded as prescribed in DA PAM 738-751.

NOTE

Survival kits which are installed in the OV-1 aircraft ejection seat should be inspected during the same period in which the ejection seat is scheduled for inspection to preclude unnecessary kit removal and installation/action.

CAUTION

Prior to inspection of an overwater survival kit containing a life raft assembly, ensure the activation device is disconnected from the raft inflation assembly to prevent inadvertent Inflation of the raft.

CAUTION

Do not attempt to remove the SRU-15/P sleeping bag from the vacuum packed container for inspection.

- a. **General.** This paragraph contains a tabulated listing (table 2-1) of preventive maintenance checks and services which must be performed by ALSE qualified personnel. The survival kits and related survival components are listed consecutively and the numbers indicate the sequence of minimum inspection requirements. The intervals of inspection required for survival kit types are as follows:
 - (1) Prior to issue, then every 120 days, prior to and after repairs or modification, then every 120 days.
 - (2) Prior to issue and every 180 days, in conjunction with the OV-1 seat inspection, for flotation equipment refer to TM 5-4220-202-14 or T.O. 14S-1-102.
- b. Attaching a Serviceable Material Condition Tag (DO Form 1574). On survival kits which have been determined to be serviceable, a completed DD Form 1574 (Serviceable Tag Material) will be attached to each kit as follows:
 - (1) **Individual hot climate, cold climate, and overwater survival kits**. Using one turn single, type I nylon cord, secure the material condition tag to the outer case pocket flap grommet and put in top pocket.
 - (2) OV-1 aircraft hot climate, cold climate, and overwater survival kits. Due to the method of installing survival kits in the OV-1 aircraft ejection seat, the material condition tag shall not be affixed to the exterior of the applicable survival kit case. Instead, the tag will be positioned on the inside of the kit, lying on top of the survival components. Form 1574-1 (Serviceable Label-Material) will be attached to the top of the lid between the hook and pile seat pad attaching strips.
 - (3) **SRU-21/P survival vest.** Place the material condition tag into the inside pocket of the vest, if no other method is used to keep a permanent record to whom vest is assigned, date of last inspection, date of next inspection, and name of ALSE inspector.

Table 2-1. Preventive Maintenance Checks and Services

KEY: Intervals of Inspection

X - Prior to issue, and every 120 days.

Y - Prior to issue, and every 180 days.

Interval and sequence no.		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
x	Y	Section I- Individual Hot			2-12
		Climate Survival Kit Man-hours required: 3.3			
1		Kit outer case	Holes, cuts, frays, tears, burns; loose or broken stitching; defective or broken slide fastener; missing or broken pocket tie tape; broken carrying handle; grommet seating; operator's manual in pocket.	0.3	2-12
2		Kit inner case	Holes, cuts, frays, tears, burns; loose or broken stitching; defective slide fastener; defective ejector snaps and adapters; cut or broken stitching on adjuster straps and connecting strap.	0.3	2-12
3		Tarpaulin	Holes, cuts, frays, tears, burns; loose or broken stitching; damaged grommets.	0.1	2-5 2-12
4		MC-1 magnetic compass	Cracked or broken dial face cover; operation; original stowed position; missing operations instructions	0.1	2-2 2-5 2-12
5		Insect headnet	Holes or tears in netting; broken or loose stitching; missing or broken elastic headband; loose or missing grommets; missing or broken drawstring and elastic pocket attaching loops; insect repellent on elastic; missing or illegible instruction ticket.	0.1	2-5 2-12

2-4

TM 55-1680-317-23&P

Interva sequen		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
X	Y	-			
6		Plastic spoon	Wrapping missing or torn; previous use; evidence of finger marks, dirt, or grease; cracked or broken.	0.1	2-5 2-12
7		Reversible sun hat	Cuts, frays or tears; broken or loose	0.1	2-5 2-12
8		First aid kit	stitching. Cuts, tears, loose or broken stitching on case; exposure of kit to water; serviceability of inner plastic case; expiration dates of medical items; evidence of anti-chap lipstick leak- ing; eye pad envelope opened, punc- tured, or torn; plastic bag containing camouflage compress gauze air tight; crushed water purification tab- lets or cracked tablet container; opened containers of muslin band- age or adhesive strips.	0.2	2-12 2-5 2-12
8a		Firestarter, Aviation Survival, Sparklite	Serviceability, Container Condition and Illegible Instructions.	0.1	2-5 2-12
9		Survival manual (AFM64-5) or (FM 21-76)	Torn; pages missing; dampness; legibility.	0.1	2-5 2-12
10		Matches (non-safety)	Serviceability and container condition.	0.1	2-5 2-15
11		Fishing gill net	Evidence of package damage or opened	0.1	2-5 2-12
12		Food packet	Severe dent or a dent causing a sharp ridge; rust which cannot be removed by wiping with a soft cloth; packet punc- tured or leaking; can opener missing; illegible printed instructions. The pop- top can will not include a can opener or key.	0.1	2-5 2-12
13		Tool kit	Corrosion or damage to axe cutting edge; cracks or chips in burning lens or sharpening stone; broken or loose stitching on the tool kit carrier.	0.1	2-5 2-12
14		Compressed trioxane fuel	Container not sealed on four sides; instructions on container missing or illegible; crushed fuel bar.	0.1	2-5 2-12
			Change 5 2-5		

	al and nce no.	Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
X	Y				
15		Fishing tackle kit	Broken seal around perimeter of con- trainer; corrosion of kit contents; bro- ken or cracked container; missing instruction booklet; evidence of tampering.	0.1	2-5 2-12
16		Plastic water bag	Tears, cuts, holes, cracks, breaks, or abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.		
17		Emergency drinking water	Can: Corroded or rusty; severe dents; punctures; vacuum retention test (slap test). Packets: punctures or other evidence of damage to packets; expiration date of packet.	0.3	2-5 2-12
18		Frying pan	Dents, cracks, corrosion, sharp edges, burrs, slivers; cleanliness.	0.1	2-5 2-12
19		Sunburn-preventive preparation	Breaks or dents in container; evidence of seepage or leakage; illegible instructions.	0.1	2-5 2-12
20		Smoke and illumination signal	Damage, severe dents, or deformity; broken seals; labeling on day and night ends; embossed projections on night end available.	0.1	2-2 2-5 2-12
21		Pocket knife	Rust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt, spring bars not broken.	0.1	2-5 2-12
22		Snare wire (20-foot-long)	Kinks, twists, cracks, slivers.	0.1	2-5 2-12
23		Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-12
24		Plastic ball whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- ken; cracks, chips, or broken edges on mouthpiece; evidence of dirt or foreign material; lanyard torn, cut, or missing.	0.1	2-5 2-12
25		Packing list	Torn or missing; legibility.	0.1	2-5 2-12
			Change 5 2-6		

Table 2-1. Preventive Maintenance Checks and Services Continued

Interval and sequence no.	Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
26	Operator's manual Section 11 - Individual Cold Climate Survival Kit Man-hours required: 2.9	Torn; pages missing; legibility; dampness.	0.1	2-3 2-12 2-13
27	Kit outer case	Holes, cuts, frays, tears, burns; loose or broken stitching; defective or bro- ken slide fastener; missing or broken pocket tie tape; broken carrying handle; grommet seating;	0.3	2-13
28	Kitinnercase	operator's manual in pocket. Holes, cuts, frays, tears, burns; loose or broken stitching; defective or bro- ken slide fastener; defective ejector snaps and adapters; cut or broken stitching on adjuster straps and	0.3	2-13
29	Lightweight poncho w/hood	connecting strap. Rips, holes, scuffs, or burns; loose or broken stitching; defective grom- mets or snap fasteners; missing or broken hood and waist drawcords.	0.1	2-5 2-13
30	Knife-Saw-Shovel	Nicks, dents; broken saw teeth; blade	0.1	2-5
31	assembly Illuminating candle	sharpness. Wick missing or not extending beyond candle tip; dirt, dust, or other foreign material imbedded in candle body; broken, warped, or fused together with another candle; burned; not white in	0.1	2-13 2-5 2-13
32	Sleeping bag or Artic Survival (type SRU-15/P) VISUAL INSPECTION:	color. Evidence of container having been opened; center sealing tape loose by more than 1/4 inch; threaded pin loose; missing wingnut; missing washers; instruction label illegible;	0.1	2-5 2-13
33	First aid kit	cracks in container. Cuts, tears, loose or broken stitching on outer case; exposure of kit to water; serviceability of snap fasten- ers; expiration dates of medical items; evidence of anti-chap lipstick leaking; eye pad envelope opened,	0.2	2-5 2-13
		Change 4 2-7		

Interval a sequence		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
Α Τ 			punctured, or torn; plastic bag contain- ing camouflage compress gauze airtight; water purification tablets or tablet container cracked; opened containers of muslin bandage or adhesive strips.	(11011)	
34		MC-1 magnetic compass	Cracked or broken dial face cover; operation; original stowed position; missing operation instructions.	0.1	2-2 2-5 2-12 2-13
35		Matches (non-safety)	Serviceability and container condition.	0.1	2-13
36		Plastic water bag	Tears, cuts, holes, cracks, break, or abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.	0.1	2-13 2-5 2-13
37		Plastic spoon	Wrapping missing or torn; previous use; evidence of finger marks, dirt, or grease; cracked or broken	0.1	2-5 2-13
38		Survival manual (AFM 64-5)or (FM 21-76)	Torn; pages missing; dampness; iegi bility.	0.1	2-5 2-13
39		Food packet	Severe dent or dent causing a sharp ridge; rust which cannot be removed by wiping with a soft cloth; packet punctured or leaking; can opener missing; illegible printed instruc- tions.	0.1	2-13 2-5 2-13
40		Smoke and illumination signal	Damage, severe dents, or deformity; broken seals, labeling on day and night ends; embossed projections on night end available.	0.1	2-2 2-5 2-13
41		insect headnet	Holes or tears in netting; broken or loose stitching; missing or broken elastic headband; missing or broken drawstring and elastic pocket attaching loops; insect repellent on elastic; missing or illegible instruc- tion ticket.	0.1	2-5 2-13
42		Compressed trioxane fuel	Container not sealed on four sides; instructions on container missing or illegible; crushed fuel bar.	0.1	2-5 2-13
			Change 5 2-8		

Table2-1. Preventive Maintenance (Checks and Services-Continued
------------------------------------	-------------------------------

7	able 2-1	Preventive	Maintenance	Checks a	nd Services-	-Continued
		11000110100	maintenance	oncono a		Continuou

Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
_		(
Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-13
Frying pan	Dents, cracks, corrosion; sharp edges, burrs, slivers, cleanliness.	0.1	2-5 2-13
Fishing gill net	Evidence of package damaged or opened.	0.1	2-5 2-15
Snare wire (204oot-long)	Kinks, twists, cracks, slivers.	0.1	2-5 2-13
Fishing tackle kit	Broken seal around perimeter of container; corrosion of kit contents; broken or cracked container; missing instruction booklet; evidence of tampering.	0.1	2-5 2-13
Pocket knife	Rust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is	0.1	2-5 2-13
Packing list	Torn or missing; legibility.	0.1	2-5 2-13
Operator's manual	Torn; pages missing; legibility; dampness.	0.1	2-13 2-5 2-13 2-14
Fire starter, Aviation	Serviceability, Container Condition	0.1	2-14 2-5 2-13
Distress signals	Damage or Corrosion.	0.1	2-13
Finger saw assembly	Blade bent, kinked, or broken; blade mounting screws missing; ring bent and will not rotate in blade holder	0.1	2-5 2-13
Plastic ball whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- on mouthpiece; evidence of dirt or other foreign material; lanyard torn,	0.1	2-5 2-13
Fire starter, magnesium bar Section III-individual Overwater Survival Kit Man-hours required: 4.3	Breaks or dents in container; illegible instructions.	0.1	2-5 2-13
	inspected Signaling mirror Frying pan Fishing gill net Snare wire (204oot-long) Fishing tackle kit Pocket knife Packing list Operator's manual Fire starter, Aviation Survival, Sparklite Distress signals Finger saw assembly Plastic ball whistle Fire starter, magnesium bar Section Ill-individual Overwater Survival Kit	inspected(inspect for)Signaling mirrorScratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.Frying panDents, cracks, corrosion; sharp edges, burrs, silvers, cleanliness.Fishing gill netEvidence of package damaged or opened.Snare wire (204oot-long)Kinks, twists, cracks, slivers.Fishing tackle kitBroken seal around perimeter of container; corrosion of kit contents; broken or cracked container; missing instruction booklet; evidence of tampering.Pocket knifeRust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt, spring bars not broken.Packing listTorn; pages missing; legibility; dampness.Fire starter, Aviation Survival, Sparklite Distress signalsServiceability, Container Condition and illegible instructions. Damage or Corrosion.Finger saw assembly barBlade bent, kinked, or broken; blade mounting screws missing; ring bent and will not rotate in blade holder. Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- on mouthpiece; evidence of ditt or other foreign material; lanyard torn, cut, or missing.Fire starter, magnesium barBreaks or dents in container; illegible instructions.Breaks or dents in container; illegible instructions.Breaks or dents in container; illegible	imspected(inspect for)timeSignaling mirrorScratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.0.1Frying panDents, cracks, corrosion; sharp edges, burrs, slivers, cleanliness.0.1Fishing gill netEvidence of package damaged or opened.0.1Snare wire (204oot-long)Kinks, twists, cracks, slivers.0.1Fishing tackle kitBroken seal around perimeter of container; corrosion of kit contents; broken or cracked container; missing instruction booklet; evidence of tampering.0.1Pocket knifeRust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt, spring bars not broken.0.1Packing listTorn; pages missing; legibility. dampness.0.1Fire starter, Aviation Survival, Sparklite Distress signalsServiceability, Container Condition and illegible instructions. Damage or Corrosion.0.1Finger saw assemblyBlade bent, kinked, or broken; blade mounting screws missing; ing bent and will not totate in blade holder. Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- on mouthpiec; evidence of drit or other foreign material; lanyard torn, cut, or missing.0.1Fire starter, magnesium barBreaks or dents in container; illegible instructions.0.1Fire starter, magnesium barBreaks or dents in container; illegible instructions.0.1Fire starter Survival KitBreaks or dents in container; illegible ins

Interval and sequence no.	Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
sequence no. X Y 51	Kit outer case	(inspect for) Holes, cuts, frays, tears, burns; loose or broken stitching; defective or bro- ken slide fastener; missing or broken pocket tie tape; broken carrying handle; grommet seating; operators manual in pocket; broken or missing thong; defective or missing duro-dot fastener on thong; missing or dam- aged chape; damaged connector loop on case inside.	0.3	2-1
		Change 5 2-10		

Interval and sequence no		Procedures (inspect for)	Work time (M/H)	Para ref
<u>х ү</u>	_			
52	Connector web	Broken or loose stitching; cuts, frays,	0.1	2-14
53	Increase	burns. Holes, cuts, frays, tears, burns; loose or broken stitching; detective slide fastener; defective ejector snaps and adapters; cut or broken stitching on adjuster straps and connecting strap.	0.3	2-14
54	Fishing tackle kit	Broken seal around perimeter of container; corrosion of kit contents; broken or cracked container; missing instruction booklet; evidence of tampering.	0.1	2-5 2-14
55	Pocket knife	Rust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt, spring blades not broken.	0.1	2-5 2-14
56	First aid kit	Cuts, tears, loose or broken stitching on outer case; exposure of kit to water; serviceability of snap fasten- ers; expiration dates of medical items; evidence of anti-chap lipstick leaking; eye pad envelope opened, punctured, or torn; plastic bag con- taining camouflage compress gauze air tight; water purification tablets or tablet container cracked; opened containers of muslin bandage or	0.2	2-5 2-14
57	Matches (non-safety)	adhesive strips. Serviceability and container condition.	0.1	2-5
58	Sunburn-preventive preparation	Breaks or dents in container; evidence of seepage or leakage,, illegible	0.1	2-14 2-5 2-14
59	Hat and mosquito net	instructions. Holes or tears in netting; broken or loose stitching; missing or broken elastic headband; missing or broken drawstring and elastic pocket attaching loops; insect repellent on elastic; missing or illegible instruction ticket.	0.1	2-5 2-14
	Cha	nge 5 2-10.1/(2-10.2 blank)		

		Table 2- 1. Preventiv	e Maintenance Checks and ServicesContinued		
	al and nce no.	Item to be inspected	Procedures (inspect for)	Work time	Para ref
X	Y			(M/H)	
60		Reversible sun hat	Cuts, frays, or tears; broken or loose stitching.	0.1	2-5 2-14
61		Smoke and illumination signal	Damage, severe dents or deformity; broken seals; labeling on day and night ends; embossed projections on night end available.	0.1	2-2 2-5 2-14
62		Seawater desalter kit (MK 2)	Seals missing from container seams; missing rivets; cracks, nicks, or burrs on container; broken or miss- ing lanyard; instructions and mark- ings on container missing or illegible. (Inspect for) IAW TM 55- 1680- 321-12/T0 14S1-4-22	0.1	2-5 2-14
63		Food packet	Severe dent or dent causing a sharp ridge; rust which cannot be removed by wiping with a soft cloth; packet punctured or leaking; can opener missing; illegible printed instruc- tions.	0.1	2-5 2-14 2-2
64		Plastic water bag	Tears, cuts, holes, cracks, breaks, and abrasions; sharp creases or wrin kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.	0.1	2-5 2-14
65		Plastic spoon	Wrapping missing or torn; previous use; evidence of finger marks, dirt, or grease; cracked or broken.	0.1	2-5 2-14
66		Boat bailer	Cuts, tears, holes: missing or broken lanyard.	0.1	2-5 2-14
67		Boat paddle	Cracks, dents, rough edges; damage to reflecturized sides; broken or missing handle strap.	0.1	2-5 2-14
68		Sponge	Foreign material imbedded in sponge structure; tears, cuts; material dete- rioration; pliable.	0.1	2-5 2-14
69		Survival manual (AFM 64-5) or (FM21-76)	Torn; pages missing; dampness; legibility.	0.1	2-5
70		Compressed trioxane fuel	Container not sealed on four sides; instructions on container missing or Illegible; crushed fuel bar.	0.1	2-14 2-5 2-14
			Change 6 2-11		

Table 2- 1. Preventive Maintenance Checks and ServicesContinued

Interva sequer		Item to be inspected	Procedures (inspect for)	Work time	Para ref
X	Y	•		(M/H)	
71	<u>.</u>	Frying pan	Dents, cracks, corrosion, sharp edges, burrs, silvers; cleanliness.	0.1	2-5 2-14
72		Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-14
73		Inflatable craft repair kit	Stripped threads on plug bottom plate center screw; missing plates; mlss- ing wing nut; missing or illegible instructions.	0.1	2-5 2-14
74		MC-1 magnetic compass	Original stowed position; cracked or broken dial face cover; missing oper- ating instructions; operation.	0.1	2-2 2-5 2-12
75		Fishing gill net	Evidence of package damaged or opened.	0.1	2-5 2-15
76		Fluorescein sea marker	Holes, cuts, or tears in packet; pack opening tape not sealed completely; broken or missing retainer tape; Instruction markings missing or	0.1	2-5 2-14
			illegible.		
77		Life raft	PROCEDURES I.A.W. TM 5-4220-202-14/T.O 14S-1-102. or NAVAIR 13-1-6.1	0.6	2-5 2-14
77a		Firestarter, Aviation Survival, Sparklite	Serviceability, Container Condition and Illegible Instructions.	0.1	2-14 2-5 2-14
78 79		Packing list Operator's manual	Torn or missing; legibility. Torn; pages missing, legibility; dampness.	0.1 0.1	2-5 2-5 2-14
		Section IV - OV-1 Aircraft Hot Climate Survival Kit Man-hour required: 2.7			2-18
			Change 4 2-12		

Table 2-1. Preventive Maintenance Checks and Services - Continued

Table 2	1 Drovontivo	Maintonanco	Chocks and	ServicesContinued
Table 2-	1. Preventive	maintenance	Checks and	ServicesContinued

Interval and sequence no.	Item to be inspected	Procedures (inspect for)	Work time	Para ref
X Y			(M/H)	
		NOTE 180-day inspection to coincide with OV-1 ejection seat inspection. This		
80	Case (Inside Seat)	is only for OV-1 aircraft. Holes, cuts, frays, tears; loose or bro- ken stitching; defective or broken slide fastener; cut, frayed, or broken carrying strap; missing or illegible kit marking; dampness or mildew;	0.3	2-18
81	MC-1 magnetic compass	defective snap fasteners. Cracked or broken dial face cover; operation; original stowed position;	0.1	2-2 2-5 2-12
82	Insect headnet	missing operating instructions. Holes or tears in netting; broken or loose stitching; missing or broken elastic headband; loose or missing grommets; missing or broken drawstring and elastic pocket attaching loops; insect repellent on elastic;	0.1	2-12 2-5 2-18
83	Plastic spoon	missing or illegible instruction ticket. Wrapping missing or torn; previous use; evidenced of finger marks, dirt	0.1	2-5 2-1
84	Survival manual (AFM 64-5) or (FM 21-76)	or grease; cracked or broken. Torn; pages missing; dampness; legibility.	0.1	2-5
85	Matches (non-safety)	Serviceability and container condition.	0.1	2-18 2-5 2-18
86	Food packet	Severe dent or a dent causing a sharp ridge; rust which cannot be removed by wiping with a soft cloth; packet punc- tured or leaking; can opener missing; illegible printed instructions. The pop- top can will not include a can opener or key.	0.1	2-5 2-1
87	Compressed Trioxane fuel	Container not sealed on four sides; instructions on container missing or illegible; crushed fuel bar.	0.1	2-5 2-1
88	Fishing tackle kit	Broken seal around perimeter of container; corrosion of kit contents; broken or cracked container; missing instruction booklet; evidence of tampering.	0.1	2-5 2-1;
		Change 5 2-13		

Interva sequen		Item to be inspected	Procedures (inspect for)	Work time	Para ref
x	Y			(M/H)	
	89	Plastic water bag	Tears, cuts, holes, cracks, breaks, or abrasions; sharp crease or wrinkle; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.	0.1	2-5 2-18
	90	Emergency drinking water	Can: corroded or rusty; severe dents; punctures; vacuum retention test (slap test). Packets: punctures or other evidence of damage to packets; expiration date of packet.	0.3	2-5 2-12 2-18
	91	Frying pan	Dents, cracks, corrosion; sharp edges, burrs, or slivers; cleanliness.	0.1	2-5 2-18
	92	Sunburn-preventive preparation	Breaks or dents in container; evidence of seepage or leakage; illegible instructions.	0.1	2-5 2-18
	93	Smoke and illumination signal	Damage, severe dent, or deformity; broken seals; labeling on day and night ends; embossed projections on night end available.	0.1	2-2 2-5 2-18
	94	Pocket knife	Rust or corrosion; missing fivets; loose clevis; burrs or rough protru- sions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt; the spring blades not broken.	0.1	2-5 2-18
	95	Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-18
	96	Fishing gill net	Evidence of package damaged or opened.	0.1	2-5 2-15
	97	Snare wire (20-foot-long)	Kinks, twists, cracks, slivers.	0.1	2-5 2-18
	98	Plastic ball whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- ken; cracks, chips, or broken edges on mouthpiece; evidence of dirt or other foreign material; lanyard torn, cut, or missing.	0.1	2-5 2-18
1			Change 5 2-14		

Table 2-1. Preventive Maintenance Checks and ServicesContinued

Interva sequen		Item to be inspected	Procedures (inspect for)	Work time	Para ref
X	Y			(M/H)	
	99	Tarpaulin	Holes, cuts, frays, tears, burns; loose or broken stitching; damaged grom- mets.	0.1	2-5 2-18
	100	Finger saw assembly	Blade bent, kinked, or broken; blade mounting screws missing; ring bent and will not rotate in blade holder.	0.1	2-5 2-18
	401	Packing list	Torn or missing; legibility.	0.1	2-5 2-18
	102	Operator's manual	Torn; pages missing; legibility; dampness.	0.1	2-5
		Section V- OV-1 Aircraft Cold Climate Survival Kit Man-hours required: 2.6			2-18
			NOTE		
			180-day inspection cycle to coin-		
			cide with ejection seat cycle. This applies only to OV-1 aircraft.		2-18
	103	Case (Inside Seat)	Holes, cuts, frays, tears; loose or bro- ken stitching; defective or broken slide fastener; cut, frayed, or broken carrying strap; missing or illegible kit marking; dampness or mildew.	0.3	2-18
	104	Fishing gill net	Evidence of package damaged or opened.	0.1	2-5 2-15
	105	Plastic water bag	Tears, cuts, holes, cracks, breaks, or abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container	0.1	2-5 2-18
	106	MC-1 magnetic compass	or injure user. Cracked or broken dial face cover; operation; original stowed position; missing operations instructions.	0.1	2-2 2-5 2-12 2-18
·			Change 4 2-15	I	I

Table 2-1. Preventive Maintenance Checks and Services - Continued

Table 2-1. Preventive	Maintenance Checks and Services - Continued	

Interva sequen		Item to be inspected	Procedures (inspect for)	Work time	Para ref
X	Y			(M/H)	
	107	Illuminating candle	Wick missing or not extending beyond candle tip; dirt, dust, or other foreign material imbedded in candle body; broken, warped, or fused together with another candle; burned; not white in color.	0.1	2-5 2-18
	108	Fishing tackle kit	Broken seal around perimeter of container; corrosion of kit contents; broken or cracked container; miss- ing instruction booklet; evidence of tampering.	0.1	2-5 2-18
	109	Food packet	Severe dent or dent causing a sharp ridge; rust which cannot be removed by wiping with a soft cloth; packet punctured or leaking; can opener missing; illegible printed instructions. The pop-top can will not include a can opener or key.	0.1	2-5 2-14 2-2
	110	Compressed trioxane fuel	Container not sealed on four sides; instructions on container missing or illegible; crushed fuel bar.	0.1	2-5 2-18
	111	Insect headnet	Holes or tears in netting; broken or loose stitching; missing or broken elastic headband; missing or broken drawstring and elastic pocket attaching loops; insect repellent on elastic; missing or illegible instruc-	0.1	2-5 2-18
	112	Signaling mirror	tion ticket. Scratches, chips, cracks, distortion; illegible operating instructions; bro-	0.1	2-5 2-18
	113	Pocket knife	ken or missing lanyard. Rust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull or point	0.1	2-5 2-18
	114	Matches (non-safety)	is blunt; spring blade broken. Serviceability and container condition.	0.1	2-5 2-18
	115	Frying pan	Dents, cracks, corrosion; sharp edges,	0.1	2-10 2-5 2-18
	116	Finger saw assembly	burrs, or slivers; cleanliness. Blade bent, kinked, or broken; blade mounting screws missing; ring bent and will not rotate in blade holder.	0.1	2-2 2-5 2-18
	117	Smoke and illumination signal	Damage, severe dent or deformity; broken seals; labeling on day and night ends; embossed projections on night end available.	0.1	2-10
I			Change 4 2-16		

Interva sequen		Item to be inspected	Procedures (inspect for)	Work time	Para ref
X	Y			(M/H)	
	118	Sleeping bag	Evidence of container having been opened; center sealing tape loose by more than 1/4 inch; threaded pin loose; missing wing-nut; missing washers; instruction label illegible; cracks in container.	0.1	2-5 2-18
	119	Plastic spoon	Wrapping missing or torn; previous use; evidence of fingermarks, dirt, or grease; cracked or broken.	0.1	2-5 2-18
	120	Sunburn-preventive preparation	Breaks or dents in container; evidence of seepage or leakage; illegible instructions.	0.1	2-5 2-18
	121	Plastic ball whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- ken; cracks, chips, or broken edges on mouthpiece; evidence of dirt or foreign material; lanyard torn, cut, or missing.	0.1	2-5 2-18
	122	Snare wire (20-foot-long	Twists, kinks, cracks, slivers.	0.1	2-5 2-18
	123	Survival manual (TM 10-1670-1)	Torn; pages missing; dampness; legibility.	0.1	2-5 2-18
	124	Survival manual (AFM 64-5) or (FM 21-76)	Torn; pages missing; dampness; legibility.	0.1	2-5 2-18
	125	Operator's manual	Torn; pages missing; dampness; legibility.	0.1	2-5 2-16
	126	Packing list	Torn or missing; legibility.	0.1	2-5 2-16
		Section VI-OV-1 Aircraft Overwater Survival Kit Man- hours required: 3.1			2-18
			NOTE		
	127	Case (inside Seat)	 180day inspection cycle to coincide with ejection seat cycle. This applies only to OV-1 aircraft. Holes, cuts, frays, tears; dirt or foreign material on case; loose or broken stitching; defective or broken slide. 	0.3	2-18
			Change 5 2-17		

Table 2-1. Preventive Maintenance Checks and ServicesContinued

Interva sequer		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
X	Y				-
			fastener; cut, frayed, or broken carrying straps or case handle; miss ing or illegible kit marking;		
			dampness or mildew; defective snap fasteners; damaged case securing line; damaged case		
			grornmet; torn, cut, or missing slot reinforcement; defective carrying strap slide; damaged loop on case		
	128	Life raft and components	exterior. I.A.W. TM5-4220-202-14 or T.O. 14S-1- 102.		
	129	Fishing Kit	Broken seal around perimeter of con- tainer; corrosion of kit contents: bro- ken or cracked container; missing instruction booklet; evidence of tampering.	0.1	2-5 2-18
	130	Pocket knife	Rust or corrosion; missing rivets; loose clevis; burrs or rough protru- sions on handle: blades hard to open; nicks or burrs on blades; cut- ting edge dull; punch blade dull and point is blunt, spring bars broken.	0.1	2-5 2-18
	131	Sunburn-prevenlive preparation	Breaks or dents in container, evidence of seepage or leakage: illegible instructions.	0.1	2-5 2-18
	132	Reversible sun hat	Cuts, frays, or tears: broken or loose stitching.	0.1	2-5 2-18
	133	Smoke and illumination signal	Damage, severe dent or deformity, broken seals, labeling on day and night ends, embossed projections on night end available.	0.1	2-2 2-5 2-18
	134	Seawater desalter kit	Seals missing from container seams; missing rivets; cracks, nicks, or burrs on container; broken or miss- ing lanyard; instructions and mark- ings on container missing or illegible. (Inspect for) IAW TM55- 1680- 321-1 21T01 4S1 -4-22	0.1	2-5 2-18
			Change 6 2-18		

Table 2-1. Preventive Maintenance Checks and Services-Continued

Table 2-1. Preventive Maintenance Checks and ServicesContinued
--

<u> </u>	Y 135 136 137 138	inspected Food packet Plastic water bag Sponge	Severe dent or dent causing a sharp ridge; rust which cannot be removed with a soft cloth; packet punctured or leaking; can openers missing; illegible printed instructions. Tears, cuts, holes, cracks, breaks, and abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user. Foreign material imbedded in sponge	(M/H) 0.1 0.1	2-5 2-18 2-5 2-18
	135 136 137	Plastic water bag	ridge; rust which cannot be removed with a soft cloth; packet punctured or leaking; can openers missing; illegible printed instructions. Tears, cuts, holes, cracks, breaks, and abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.	0.1	2-18 2-5
	137	Ū	Tears, cuts, holes, cracks, breaks, and abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or injure user.		
		Sponge			1
	138		structure; tears, cuts, material dele- rioration; pliable.	0.1	2-5 2-18
I		Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-18
	139	MC-1 magnetic compass	Original stowed position; cracked or dial face cover; missing oper- instructions; operation.	0.1	2-5 2-18
	140	Fluorescein sea marker	Holes, cuts, or tears in packet; pack tab not sealed completely; broken or missing retainer tape; instruction markings missing or	0.1	2-5 2-18
	141 142	Deleted Packing list	Torn or missing; legibility.	0.1	2-5
	143	Operator's manual and Survival manual (AFM64-5) or (FM 21-76)	Torn; pages missing; legibility; dampness.	0.1	2-18 2-5 2-18
		Section VII-SRU-21/P Survival Vest Man-hours required: 1.9			2-15
144		Vest	Holes, cuts, tears, burns; broken or loose stitching; defective slide and snap fasteners; torn or missing fastener tape; loops missing from loop	0.3	2-5 2-15

Interval and sequence no.		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref
X	T				
145		SDU-5E distress marker	adjustment webbing; loop tape cord broken or missing; edge and seam bindings torn or cut; broken or missing thong on slide fastener. I.A.W. TM 55-1680-322-12, T.O. 14S-10-	0.1	2-5
146		light and flash guard Lensatic compass	2-2. Cracked or broken dial face cover;	0.1	2-15 2-5
			operation.		2-15
147		Deleted			
148		Pocket knife	Rust or corrosion; missing rivets; loose clevis; burrs or rough projec- tions on handle; blades hard to open; nicks or burrs on blades; cutting edge dull; punch blade dull and point is blunt, spring blades not broken.	0.1	2-5 2-15
149		Plastic water bag	Tears, cuts, holes, cracks, breaks, or abrasions; sharp creases or wrin- kles; attaching components loose or missing; foreign material on bag inside which may damage container or Injure user.	0.1	2-5 2-15
150		Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; bro- ken or missing lanyard.	0.1	2-5 2-15
151		Fire starter, magnesium bar	Check plastic container for holes, or container broken Into, replace if either condition exists.	0.1	2-5 2-15
152		Launcher, personnel dis- tress kit	Damage; rust, dirt, corrosion, or other foreign material; operation of trigger screw; damaged or missing retaining cord.	0.1	2-5 2-15
153		Distress signals	Damage or Corrosion.	0.1	2-2
154		Survival kit	Case damaged; kit inspection date; expiration medical items; eye oint- ment leaking; broken case or face on compass.	0.2	2-5 2-5 2-15
155		Tourniquet	Cuts, abrasions, or deterioration.	0.1	2-5
156		Holster	Loose or broken stitching; defective snap fastener on retainer; dirt or other foreign material.	0.1	2-15 2-5 2-15
			Change 2 2-20		

Table 2.1. Preventive Maintenance Checks and Services - Continued

Interval and sequence no.		Item to be Procedures inspected (inspect for)		Work time (M/H)	Para ref	
X	Y					
157		Packing list	Torn or missing; legibility.	0.1	2-5 2-15	
158		Operator's manual dampness.	Torn; pages missing; legibility;	0.1	2-15	
158a		Firestarter, Aviation Survival, Sparklite	Serviceability, Container Condition and Illegible Instructions.	0.1	2-5 2-15	
158b		Plastic bail whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- ken; cracks, chips, or broken edges on mouthpiece; evidence of dirt or other foreign material; lanyard torn, cut, or missing.	0.1	2-5 2-15	
158c		Knife, sheathed	Rust or corrosion; burrs or rough protrusions on handle; nicks or burrs on blades; cutting edge dull; sharpening stone missing.	0.1	2-5 2-15	
		Section VIII-OV-1 Air craft Rigid Survival Seat Man-hours			2-18	
		required: 1.7	NOTE			
			180-day inspection cycle to coin- cide with ejection seat inspection cycle. For inspection of individual components of the RSSK (hot, cold, and overwater), refer to items 83 through 151. Additional components of the RSSK which are not listed in items 83 through 151 are listed as follows:			
			RSSK Hot Climate Compo- nents, RSSK Cold Climate Components, and RSSK Over- water Components. RSSK kits have a 180-day inspection cycle to coincide with ejection seat inspections.			
	159	Cushion assembly	Check cover assembly for fabric dam- age and loose, frayed, or broken stitching; secure attachment of slide fasteners and trouble-free operation; secureness of snap fastener; proper attachment of tape hook fastener; firmness and shape of cushion filler.	0.2	2-5 2-18	
	160	Personnel lowering line	Check line for fabric damage and loose, frayed, or broken stitching; secure attachment of fasteners.	0.1	2-5 2-18	

Interval and sequence no.		Item to be inspected	Procedures (inspect for)	Work time	Para ref	
XI	Y			(M/H)		
	161	Equipment container bag Deleted	Check bag assembly for fabric damage and loose, frayed, or broken stitching; secure attachment of slide fasteners and trouble-free operation; secureness of snap fasteners; good condition of thong.	0.1	2-5 2-18	
	162 163	Laced dropline assembly strands.	Check dropline for frayed or broken RSSK Cold Climate	0.1	2-5 2-18	
			Components:			
	164	Survival use of parachute	Pages torn; missing, dampness; legibility. manual RSSK Overwater Components:	0.1	2-18	
	165	Delete				
	166	Container, lower	Cracked or damaged fiberglass; secureness of rivets and screws on attaching parts (missing rivets is cause for replacement).	0.1	2-5 2-18	
	167	Tiedown straps	Damage or distortion to buckles, clip, and dee ring; wear or damage to webbing; loose, frayed, or broken stitching.	0.1	2-5 2-18	
	168	Inner lowering line for bottom container	Check line for fabric damage and loose, frayed, or broken stitching; secure attachment of fasteners.	0.1	2-5 2-18	
	169	Inspection hole cover for lid locks	Legibility and secureness of hole cover.	0.1	2-5 2-18	
	170	Lugs	Damage, corrosion; proper operation.	0.1	2-5 2-18	
	171	Hinges	Proper alignment and seal of kit.	0.1	2-5 2-18	
	172	Container, upper	Cracked or damaged fiberglass; secureness of rivets and screws on attaching parts; missing rivets is cause for replacement.	0.1	2-5 2-18	
	173	Fastener hook tape	Proper attachment of hook tape to lid of RSSK.	0.1	2-5 2-18	
	174	Harness assembly	Damage or distortion to buckles, clip, and dee ring; wear or damage to webbing; loose, frayed, or broken stitching.	0.1	2-5 2-18	
•		l		I	1	

Table 2-1. Preventive Maintenance Checks and Service-Continued
--

Table 2-1. Preventive Maintenance Checks and Services - Continued

Interval and sequence no.		Item to be inspected	Procedures (inspect for)	Work time	Para ref	
X	Y			(M/H)		
	175	Lid locks	Proper adjustment and alignment; corrosion.	0.1	2-5 2-18	
	176	Cable and conduit	Proper alignment and operation; distortion; corrosion.	0.1	2-5	
	177	Canopy releases	Proper operation; damage, corrosion.	0.1	2-5 2-18	
	178	Handle assembly	Proper adjustment; distortion; corrosion.	0.1	2-5 2-18	
	179	Grip release assembly	Check for normal squeeze and pull of grip release handle and opening of kit. If kit does not open with a normal squeeze and pull on the handle, check cable adjustments and lid locks. Release handles should oper- ate under a pull force of 20 lb., F,.5 lb. This force can be checked with a spring scale. Kit can be operated with either handle.	0.1	2-5 2-18	
		Section IX - OV-1 Aircraft				
		Survival Vest Man-hours required: 1.6				
180		Vest	Holes, cuts, tears, burns; broken or loose stitching; defective slide and snap fasteners; torn or missing fas- tener tape; loops missing torn loop adjustment webbing; loop tape cord broken or missing; edge and seam bindings torn or cut; broken or miss- ing those on clide factorer	0.3	2-5 2-16 2-15	
181		SDU-SE distress marker	ing thong on slide fastener. I.A.W. TM 55-1680-322-12, T.O. 14S-10-	0.1	2-5	
182		light and flash guard Signaling mirror	2-2.Scratches, chips, cracks, distortion; illegible operating instructions; bro-	0.1	2-15 2-5 2-15	
183		Distress signals	ken or missing lanyard. Damage; corrosion; service life	0.1	2-2 2-5	
184		Survival Kit	Case damaged; Kit issue or inspection date; Individual medical item con- tainer seal broken; Eye ointment leaking; Broken case or face on compass. (See figure 2-28, SRU-31 P, Packets 1 and 2.)	0.2	2-15 2 -5 2-15	
I						

Table 2-1. Preventive Maintenance Checks and ServicesContinued						
Interval and sequence no.		Item to be Procedures inspected (inspect for)		Work time (M/H)	Para ref	
X 185	Y	Pocket knife, hook blade	Check operation of switchblade, safety catch and opening button. Blade must open fully and lock when button is pushed (safety off). Blade must not open when safety is on (slide pushed forward).	0.1	2-5 2-15	
186		Sheath	Loose or broken stitching; dirt or other foreign material.	0.1	2-5 2-15	
187		Knife, sheathed	Rust or corrosion; burrs or rough protrusions on handle; nicks or burrs on blades; cutting edge dull; sharp-ening stone missing.	0.1	2-5 2-15	
188		Plastic ball whistle	Cork ball, eyelet rivet, or helical split ring missing; body cracked or bro- ken; cracks, chips, or broken edges on mouthpiece; evidence of dirt or other foreign material; lanyard torn, cut, or missing.	0.1	2-5 2-15	
189		Packing list	Torn or missing; legibility.	0.1	2-5 2-15	
190		Medical packet	Inspect inner and outer case for tears, all medical items for expiration dates.	0.1	2-5 2-15	
191		Life preserver	Corrosion, damage to exposed metal parts; cuts, tears, abrasions, security of stitching, or other damage to con- tainer; safety tie on release pins; stains, dirt, and general cleanliness; test and repack every 120 days, IAW TM 54220-202-14 or T.O. 14Si-102.	0.2	2-5 2-16	
192		Firestarter, Aviation Survival, Sparklite	Serviceability, Container Condition and Illegible Instructions.	0.1	2-5 2-16	
193		Fire Starter, Magnesium Bar	Breaks or dents in container; illegible instructions.	0.1	2-5 2-16	
			Change 5 2-24			

Table 2-1. Preventive Maintenance Checks and ServicesContinued

Interval and sequence no.	Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref.
X Y	Section X - Aircrew Survival Armor Recovery Vest, Insert and Packets (SARVIP) Man-hours required: 1.6			
194	Vest	Holes, cuts, tears, burns, broken or loose stitching; defective slide and snap fasteners; torn or missing fastener tape; mis- sing thong, damaged har- ness webbing; damaged waist adjustment strap.	0.3	2-5 2-19
195	Basic and medical packets	Sealed plastic cover. Tears, cuts, worn or abrasive spots, separation of sealed edges, leaking, deteriorated or damaged items, con- densation on inside of plas- tic. Outer cloth bag for tears, loose or broken stitching, defective slide fastener, dirt or other for- eign material. Items which have reached an expired potency data.	0.1	2-6 2-7 2-19
196	Ballistic inserts and carrier	Ballistic inserts for dirt or other foreign material, tears, breaks, abrasions, sharp creases or wrinkles, hard or deteriorated spots. Carrier for dirt or foreign material, tears, loose or broken stitching, defective back straps or reversible quick fit adapter.	0.1	

Table 2-1. Preventive Maintenance Checks and Services - Continued

Interval and sequence no.		Item to be inspected	Procedures (inspect for)	Work time (M/H)	Para ref.
197		Distress marker light and flash guard	IAW TM 55-1680-322-12, TO. 145-10-2-2	0.1	
198		Signaling mirror	Scratches, chips, cracks, distortion; illegible operating instructions; broken or missing lanyard.	0.1	2-2 2-19
199		Distress signal kit	Damage, corrosion, service life.	0.1	2-2 2-5
200		Lensatic compass	Original stowed position, cracked or broken dial face cover, missing operating instructions, broken or missing lanyard, operation.	0.1	2-5 2-19
201		Smoke and illumination signal (MK13)	Damage, severe dents or deformity; broken seals, labeling on day and night ends; embossed projections on night end.	0.1	2-2 2-5 2-19
202		Radio transmitter	Structural damage; perforated seals; presence of salt, sand or oil accu- mulations; condition of earphone and case; leaking or corroded battery; opera- tion. IAW the appropriate Radio Manual.	0.2	2-19
203		LPU/10 life preserver	IAW TM 5-4220-202-14/ T.O. 14S-1-102	0.2	2-5
204		Operation's manual	Torn/missing pages, legibility, dampness.	0.1	

Table 2-1. Preventive Maintenance Checks and Services - Continued

Section III. GENERAL REPAIR INSTRUCTIONS

2.5. REPAIR LIMITATIONS

Survival equipment not in the medical, avionics, or ordnance categories that has sustained damage or developed deficits similar to those listed in table 2-1 will be repaired only to the extent which this publication prescribes. Damaged or defective survival kits or kit components which exceed the capability for being returned to a serviceable condition, or for which there are no specific repair procedures in this manual, will be considered unserviceable are replaced with a serviceable item from stock according to individual survival kit authorization outlined in the repair parts listed in Appendix C. Unserviceable survival equipment will be disposed of as stipulated in paragraph 2-2a.

2.6. CLEANING

- a. Webbing and Cloth Items. Remove all dirt, dust, or mud from webbing and cloth duck items by dry brushing with a soft-bristle brush. Grease or oil will be removed by spot cleaning with aromatic naphtha and by rubbing with a soft-bristle brush or a clean cloth. Soiled survival kit containers will be cleaned by scrubbing with a hand brush using a laundry soap and hot water solution which hos been allowed to cool down to worm prior to application. When the scrubbing has been completed, rinse the scrubbed area with clear, lukewarm water. Wet webbing and cloth duck shall be thoroughly dried before further used or storage. Drying shall be accomplished by suspending or elevating wet webbing or cloth duck items in a well-ventilated room or in a heated drying room. Drying time may be reduced by the use of fans. When heat is used, it should never exceed 200° F and must not be applied for more than three consecutive hours.
- **b.** Metal Items. Remove ail grease, oil, rust, corrosion, or other foreign matter from metal items by wiping with a cloth, by buffing with a fine emery cloth, or by use of compressed air from an air- hose. Remove all burrs or sharp edges by filing with a metal file or by buffing with a crocus cloth.

2.7. SEWING REPAIRS

- **a. General**. All sewing repairs shall be performed using the procedures specified in this chapter for the applicable textile components. Table 2-2 specifies the sewing machines prescribed for per- forming sewing repairs of survival kit components and provides a code symbol which is further used in table 2-3. Table 2-3 specifies the type sewing machine required for repair of a particular item, the stitch range to be used when sewing, and the type thread which is to be used. All original stitching that has been cut in order to perform a repair shall be removed prior to performing any sewing. Upon completion of sewing, trim excess thread ends as close as possible to the material being sewed.
- **b.** Stitching and Restitching. Stitching and restitching of survival kit components should be done with thread that matches the color of the original stitching, when possible. All straight stitching should be locked by backstitching each end by at least 1/2 inch. Restitching should be locked by overstitching each end 1/2 inch. Restitching should be locked by overstitching each end 1/2 inch. Restitching, following the original stitch pattern as closely as possible.

2.7. SEWING REPAIRS - Continued

- **c. Darning.** Holes or tears in survival kit textile components that do not exceed one inch in length may be darned as follows:
 - (1) Mark a square or circle around the area to be darned. Ensure the marking clears all edges of the damaged area by 1/4 inch.
 - (2) Using the applicable sewing machine, move the material back and forth under the machine needle in a manner which will allow the stitches to run with the warp or filling of the fabric until darning of the hole or tear is completed.
 - d. **Patching**. A hole or tear in a textile component of a survival kit that exceeds one inch in length or one inch in diameter shall be patched. However, the affected area must not extend into a seam and must be located at a point which will allow the finished patch to be square or rectangular in shape. The patch shall be applied on the outside of the applicable item only. Apply a patch as follows:
 - (1) Place the reparable item on a repair table, smooth the fabric around the damaged area, and secure the item to the table with pushpins. Do not pin the damaged area.
 - (2) Mark a square or rectangle around the area to be patched and ensure that one side of the marked square or rectangle is parallel to the warp or filling of the fabric.
 - (3) Cut the damaged area fabric along the lines made in (2) above. Further cut the fabric diagonally at each corner to allow a 1/2-inch foldback in the raw edges.
 - (4) Make a 1/2-inch foldback on each raw edge, pin, and baste to complete the prepared hole.
 - (5) Mark and cut a patch 2-1/2-inches wider and longer than the inside measurements of the prepared hole. Ensure that one side of the patch material is marked and cut along the warp or filling of the fabric.
 - (6) Center the cut patch material on the prepared hole and ensure the warp or filling of the patch material matches the warp or filling of the fabric being patched. Pin the patch material in position.
 - (7) Make a 1/2-inch fold under on each edge of the patch material and baste the patch material to the prepared area.
 - (8) Remove the pushpins securing the reparable item to the repair table and secure the patch by stitching, using the applicable details in figure 2-1. Make the first row of stitching completely around the patch. Turn the item over and make a second row of stitching around the prepared hole.

2.7. SEWING REPAIRS - Continued

e. Slide Fastener Interlocking Repair.

- (1) Repair a slide fastener interlocking defective slider by removing the top end stops of the slide fastener with diagonal cutters. Remove the defective slider; replace with a like item from stock or a salvaged slide fastener. Replace the end stops.
- (2) Missing end stops will be replaced with a serviceable like item from stock or salvage.
- (3) Missing teeth in the slide fastener chain cannot be repaired. The complete slide fastener shall be replaced.

f. Alterations.

A slide fastener interlocking that is too long, but suitable for a particular application may be shortened as follows:

- (1) Mark the slide fastener tape at the correct finished length.
- (2) Using a diagonal cutter cut across the chain one inch longer than the finished length marked, complete the tape cutting with shears.
- (3) Remove end stops and retain, discard scrap bits of slide fastener.
- (4) Holding the diagonal cutter at a 90 degree angle to the slide fastener chain. Cut the teeth from the chain even with the slide fastener tape. Remove (1) inch of the teeth on each side of the tape, one at a time.
- (5) Replace the end stops.

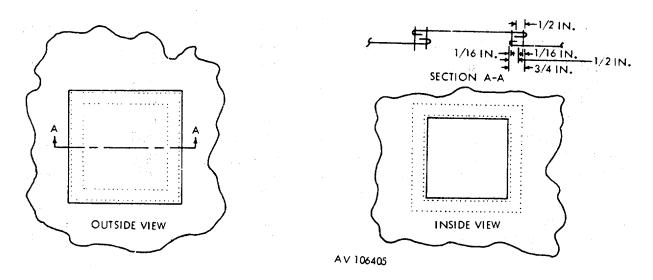


Figure 2-1. General patching details.

2-7. SEWING REPAIRS- Continued

Table 2-2. S	Sewing Machine	Code Symbols
--------------	----------------	--------------

Code symbol	Sewing Machine
LD	SEWING MACHINE, INDUSTRIAL (Light Duty): General sewing; power driven; lock stitch; single needle; flat bed; with rigid table stand; 10- to 13-inches depth of throat; 31-15 or any equivalent model
MD	SEWING MACHINE, INDUSTRIAL (Medium Duty): General sewing; power driven; lock stitch; single needle; flat bed; with rigid table stand; 111W155 or any equivalent model.
DN	SEWING MACHINE, INDUSTRIAL (Light to Medium Darning): Darning; power driven; lock stitch; single needle; 6-7/8-inches depth of throat; cylinder bed; with rigid table stand; 47W70 or any equivalent model.
BT	SEWING MACHINE, INDUSTRIAL(Light Duty): Bar tacking; with rigid table stand; 69-8 or any equivalent model.

Component	Recommended sewing machine (code symbol)	Stitches per Inch	Thread size
Individual Hot Climate Survival Kit			
Outer Case	MD	7-9	FF
	DN	Darn	FF
Grommet reinforcement	MD	7-9	FF
	DN	Darn	FF
Pocket tie tape	MD	7-9	FF
Carrying handle	MD	7-9	FF
Slide interlocking fastener	MD	7-9	FF
Inner Case	MD	8-11	E
Slide interlocking fastener	MD	8-11	E
Attaching strap	MD	8-11	E
Connecting strap	MD	8-11	E
Connecting strap reinforcement	MD	8-11	E
Tarpaulin	LD	7-11	E
First Aid Kit Case	MD	8-11	E
	DN	Darn	E
Tool Kit Carrier	MD	7-11	FF
Canned Drinking Water Test Pad	LD	7-11	FF

Table 2-3. Stitching Specifications.

2-7. SEWING REPAIRS - Continued

	Recommended		
Component	sewing machine (code symbol)	Stitches per Inch	Thread size
Individual Cold Climate Survival Kit			
Outer Case	MD	7-9	FF
	DN	Darn	FF
Grommet reinforcement	MD	7-9	FF
	DN	Darn	FF
Pocket tie tape	MD	7-9	FF
Carrying handle	MD	7-9	FF
Slide interlocking fastener	MD	7-9	FF
Inner Case	MD	8-11	
Slide interlocking fastener	MD	8-11	E E E
Attaching strap	MD	8-11	E
Connecting strap	MD	8-11	E
Connecting strap Connecting strap reinforcement	MD	8-11	E
First Aid Kit Case	MD	8-11	E
First Alu Ali Case	DN	Darn	E
Individual Overwater Survival Kit	DN	Dam	
Outer Case	MD	7-9	FF
Ouler Case	DN	Darn	FF
Grommet reinforcement	MD	7-9	FF
Gronimet reinforcement	DN		FF FF
Deskettistens		Darn	
Pocket tie tape	MD	7-9	FF
Carrying handle	MD	7-9	FF
Slide interlocking fastener	MD	7-9	FF
Connector loop	MD	7-9	FF FF
Thong Diagraph and	LD	7-9	
Ring chape	LD	7-9	FF
linner Case	MD	8-11	E
Olida interlaction factor an	DN	Darn	E
Slide interlocking fastener	MD	8-11	E E E E
Attaching strap	MD	8-11	E
Connecting strap	MD	8-11	E
Connecting strap reinforcement	MD	8-11	
Connector Web	MD	7-9	FF
First Aid Kit Case	MD	8-11	E
	DN	Darn	E
OV-1 Aircraft Hot Climate Survival Kit			_
Case	MD	7-12	E E E E E
	DN	Darn	E –
Carrying strap	MD	7-12	E
Slide interlocking fastener	MD	7-12	E
Tarpaulin	LD	7-11	E
	DN	Darn	E

Table 2-3. Stitching Specifications - Continued

2-7. SEWING REPAIRS - Continued

Commenced	Recommended sewing machine	Stitches new inch	Thread size
Component OV-1 Aircraft Cold Climate Survival Kit	(code symbol)	Stitches per inch	Thread size
	MD	7.40	-
Case		7-12 Dam	E
Counting atron	DN	Darn	
Carrying strap	MD	7-12 7-12	E
Slide interlocking fastener	MD	7-12	E
OV-1 Aircraft Overwater Survival Kit			
Outer Case	MD	7-9	E
	DN	Darn	E
Carrying handle	MD	7-9	
Strap reinforcement	MD	7-9	E E E
Grommet reinforcement	MD	7-9	Ē
Inflation knob retaining strap	MD	7-9	E
Loop strap	MD	7-9	E E E
Slide interlocking fastener	MD	7-9	Ē
Inner Case	MD	7-9	F
	DN	Darn	F
Fastener tape	MD	7-9	F
Retaining line attaching loop	LD	7-9	F
Life Raft Retaining Line	LD	7-9	E E E E
SRU-211P Survival Vest			
Vest	LD	8-10	Е
Edge binding	LD	8-10	E
Expansion panel	LD	8-10	
Fastener Tape	LD	8-10	E E E
Loop adjustment webbing	LD	8-10	
Seam binding	LD	8-10	
	BT		E
Thong Slide interleaking factorier		Bar-tack	
Slide interlocking fastener	MD	8-10 Bar taak	E
	BT	Bar-tack	E
Receiver-transmitter antenna cover	MD	8-10	E
Survival Components	DT	Denteek	-
Distress marker attaching line	BT	Bar-tack	E
Component Pockets	MD	8-10	E

Table 2-3. Stitching Specifications-Continued

2-7. SEWING REPAIRS - Continued

Component	Recommended sewing machine (code symbol)	Stitches per inch	Thread size
SARVIP VEST WEBBING EDGE BINDING FASTENER TAPE THONG SLIDE INTERLOCKING FASTENER	LD MD LD LD BT MD	10-12 10-12 10-12 10-12 Bar-Tack 10-12	E FF E E E E
CARRIER, PLATE DISTRESS MARKER ATTACHING LINE COMPONENT POCKETS DN	LD BT MD Darn	8-10 Bar-Tack 8-10 E	E E E

Table 2-3. Stitching Specifications - Continued

2-8. SEARING AND WAXING

Cord, textile tape, or webbing which has been cut for use in performing maintenance will be seared or dipped in wax to prevent fraying unless otherwise specified. Searing and waxing of textile items shall be performed as follows:

- **a. Searing.** Ends of nylon textile tape, webbing, or cord may be seared by pressing each exposed end against a hot, metal surface until the cut nylon material has melted sufficiently to prevent fraying. Avoid forming a sharp edge or a lump of melted material. Cotton textile tape, webbing, and cord will not be seared.
- **b.** Waxing. Ends of cotton or nylon textile tape, webbing, and cord may be waxed by dipping 1/2 inch of each end in a thoroughly melted mixture of half beeswax and half paraffin to prevent fray- ing. Wax temperature should be to a point which will ensure a thorough penetration of the dipped material rather than just applying a coating on the material.

2-9. EYELET GROMMET REPAIR AND REPLACEMENT

- **a. Repair.** To repair an eyelet type grommet, use a mallet, punch, and an applicable size die, and reseat the grommet in the original location by hammering until the grommet becomes firmly seated and cannot be turned by hand.
- **b. Replacement.** Replace a defective eyelet grommet and washer with serviceable items of the same size from stock and the following procedures:
 - (1) Cut the crimped edge of the original grommet at three or four points using diagonal nippers. Pry the cut crimped edges back and remove the original grommet and washer.
 - (2) If the fabric area around the original grommet has been damaged, repair the area by darning as outlined in paragraph 2-7, using the specifics in table 2-3. However, if darning does not provide a satisfactory repair, construct a suitable sized reinforcement of the same type material as that in the original grommet location and secure the reinforcement to the inside of the damaged area using the specifics in table 2-3 and patching procedures outlined in paragraph 2-7. After the reinforcement has been secured in place, darn over the reinforced area using the specifics in table 2-3.
 - (3) Using a grommet hole cutter, cut a suitable sized hole in the reinforcement material to accommodate the applicable size grommet. Ensure the hole is cut with a slightly smaller diameter than the diameter of the replacement grommet barrel.
 - (4) Insert the barrel of the replacement grommet through the hole cut in (3) above, and ensure the grommet flange is located on the same side of the material as the original grommet.
 - (5) Position the grommet on a comparable sized die with the barrel facing up and place the washer over the grommet barrel.

2-9. GROMMET REPAIR - Continued

- (6) Using a punch and mallet (figure 2-2), spread the grommet barrel by hammering until the barrel collar is flattened and rolled down smooth on the washer.
- (7) Check the seating of the grommet and if the grommet can be turned by hand, repeat the procedure in (6) above until the grommet is firmly seated.

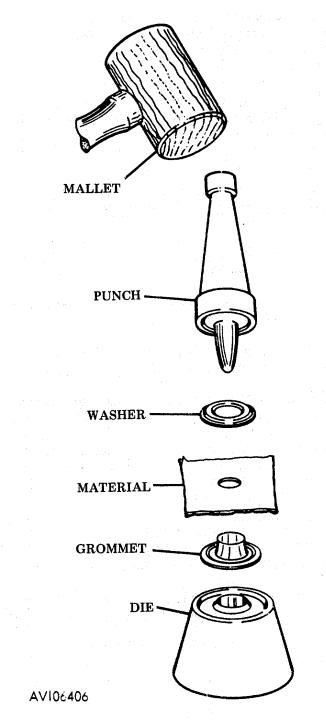
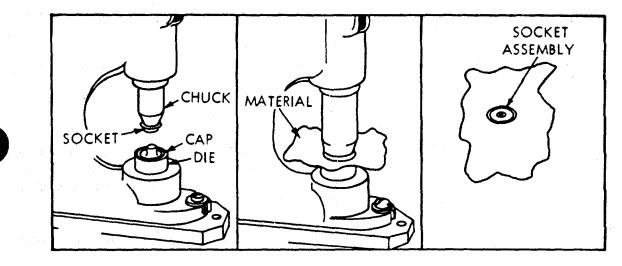


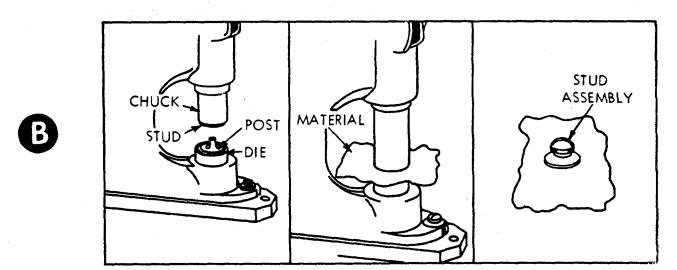
Figure 2-2. Installing an eyelet-type grommet, typical

7

2.10. SNAP FASTENER REPAIR AND REPLACEMENT

a. Repair. Repair a loose snap fastener by reseating the fastener on a hand- or foot-operated press (figure 2-3) as follows:





AV 106407

Figure 2-3. Seating a snap fastener, typical A.. Socket assembly. B. Stud assembly.

2-10. SNAP FASTENER REPAIR AND REPLACEMENT.-Continued

- (1) Install an applicable size chuck and die on the press.
- (2) Snap the fastener socket (A) or stud (B), as applicable, in the chuck. Position the fastener cap or post, as applicable on the die.
- (3) Depress the press handle or lever to seat the socket and cap or stud and post, as applicable.
- (4) Check the fastener for firm seating. If required, repeat the procedure in (3) above. Ensure the socket snaps on and off the stud without hindrance.
- **b. Replacement.** A snap, fastener which is defective or cannot be reseated shall be replaced with a serviceable item from stock. However, if only one part of the fastener is defective, such as the socket assembly or the stud assembly, just that particular assembly will necessitate replace- ment. Remove and replace a damaged snap fastener as follows:
 - (1) Remove the original snap fastener and, if applicable, repair the fabric area around the fastener using the procedures in paragraphs 2-9b (1) through (3).
 - (2) install the replacement fastener or fastener part assembly using the procedures in para- graph a. above. Ensure that prior to actuating the press, the sole cut in the fabric is placed over the stem of the cap or the stud, as applicable.

2-11. MAKING KNOTS

During the performance of the various maintenance functions on survival kits, the making of certain type knots is prescribed. Details for the forming of knots specified in this publication are shown in figure 2-4.

2.11. MAKING KNOTS-Continued

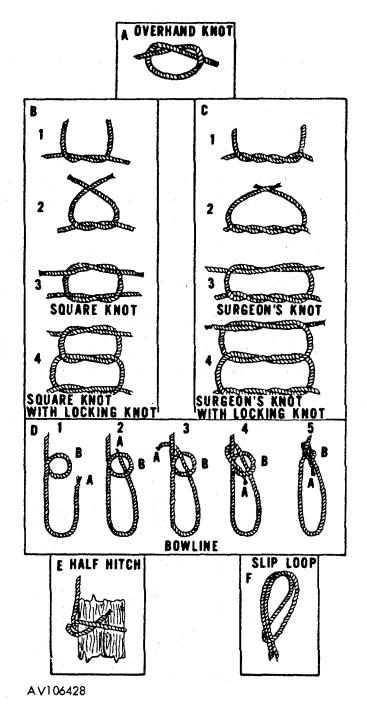


Figure 2-4. Knots used in survival kit maintenance

Section IV. SPECIFIC REPAIR AND PACKING INSTRUCTIONS

2-12. INDIVIDUAL HOT CLIMATE SURVIVAL KIT

a. Kit Outer Case.

- (1) **Inspection**. Inspect the kit outer case (figure 1-1) using the procedures in table 2-1.
- (2) **Service**. To service the kit outer case, clean and dry the case, as required, using the procedures prescribed in paragraph 2-6.
- (3) **Repair**.
 - (a) **Restitching**. Restitch broken or loose stitching on a kit outer case according to original construction details, using the procedures described in paragraph 2-7 and the specifics in table 2-3.
 - (b) **Darning and patching**. As applicable, darn or patch a kit outer case using the procedures in paragraph 2-7 and the specifics in table 2-3. Patching will be performed using olive drab colored type I cotton duck cloth.
 - (c) **Restencil**. As required, Restencil the kit information data on or as near as possible to the original location on the kit outer case (figure 2-5). The Restencil lettering should conform to the original ,lettering size, type, and spacing, and will be made using a stenciling brush, oiled stencil board, and black stencil-marking ink.

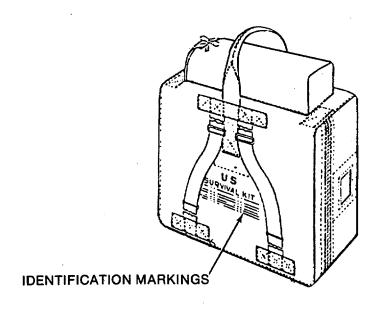
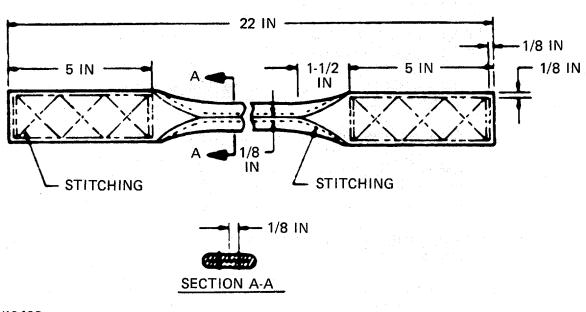


Figure 2-5. The individual survival kit outer case, typical

- (d) **Reseating a pocket grommet.** Reseat a pocket grommet according to procedures in paragraph 2-9.
- (e) **Replacing a pocket grommet.** Replace a damaged grommet on the kit outer case pocket with a serviceable size O metallic grommet using the procedures prescribed in paragraph 2-9.
- (f) **Replacing the pocket tie tape**. Replace an unserviceable tie tape on the pocket of the kit outer case by fabricating as follows.
 - <u>1.</u> Cut the stitching which secures the original tie tape to the pocket body and remove the tape.
 - 2. Cut a 15-inch length of 112-inch-wide, type I cotton tape and .wax the ends.
 - <u>3.</u> Center the tape length over the original tie tape location and secure the replace- ment tape with four rows of stitching or bar-tack according to original construc- tion details and paragraph 2-7, using the specifics in table 2-3.
- (g) **Replacing a carrying handle.** Replace a damaged carrying handle on the kit outer case by fabricating as follows:
 - <u>1.</u> Cut the stitching on both sides of the outer case which secures the original carry- ing handle to the case.
 - 2. Cut a 22-inch length of 1-23/32-inch-wide, type VIII nylon webbing and sear the ends.
 - <u>3.</u> At a point 5 inches from each end of the webbing length, make a contrasting colored mark.

<u>4.</u> Between the two marks made in 3 above, roll each edge of the webbing in one-half the width of the webbing (figure 2-6) and secure each rolled webbing edge with a single row of stitching located 1/8 inch out from the webbing edge, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.



AVI6409

Figure 2-6. Kit outer case carrying handle construction details

<u>5.</u> Position the webbing length in the original carrying handle location and secure each end of the webbing by making a 4-7/8-inch-long, triple-X-box-stitch formation with two double ends according to original construction details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.

(h) Replacing nylon straps and handles.

- <u>1.</u> Outer case:
 - a. Strap, reinforcing, webbing, nylon, 1-1/2 inch wide, orange-yellow, 6-1/2 inches long, 1 piece. Sear ends to prevent fraying.
 - b. Strap, reinforcing, webbing, nylon, 1-1/2 inches wide, orange-yellow, 42 inches long, 2 pieces. Sear ends to prevent fraying.
- <u>2.</u> Loop one end of the carrying strap over and then under the center bar of the slide. See figure 2-7(Sheet 2 of 3). Make a 3-1/2 inch loop, 1/8 inch from the seared end. Stitch across the double thickness webbing 1 inch from the cross-stitch toward

the slider or loop end. Sew across the double thickness webbing. From the bottom cross-stitch make a 1 x 1-1/4 box stitch. Do this to both 42 inch straps. After the loop is on the center bar of the slide, take the webbing and put the metal loop on and snake the webbing under, over and back thru the slide (figure 2-7(Sheet 2 of 3). Take the reinforcement strap, measure down from the pocket seam 3/4 inch and sew the seared end of the carrying strap underneath (figure 2-7) using a boxed x stitch, figure 2-7. Do this to both carrying straps.

- <u>3.</u> Bottom attaching points.
 - a. For the loop strap, figure 2-7, cut 2 pieces of webbing, 1-1/2 inch wide orange- yellow 10-112 inches long, sear both ends to prevent fraying. Cut 2 pieces of 1-112 inch wide webbing orange-yellow, 3-1/2 inches long, sear both ends to prevent fraying. Feed one end of the 10-112 inch long webbing thru the metal loop of the carrying strap, figure 2-7(Sheet 2 of 3); 3/4 inch from the bottom seam of the case, sew the loop strap underneath the loop strap reinforce- ment webbing, the 3-1/2 inch piece. Figure 2-7. This is to be sewn on the same side as the carrying strap. DO NOT CROSS THE CASE with the loop strap.
 - b. The thread used for this is nylon, type I or 11, class 1, color O.D., shade S-1, size FF MI L SPEC V-T-295.
- (i) **Replacing a connecting strap.** Replace a damaged connecting strap on the outside of the kit inner case by fabricating as follows:
 - <u>1</u>. Cut the stitching which secures the strap assembly connecting strap to the kit inner case body, and remove the strap assembly from the case body. Further remove the attaching strap and quick fit adapter from each end of the connecting strap by cutting the stitching on the strap ends.
 - 2. Inspect each of the quick fit adapters for serviceability and replace a quick fit adapter, as required, with a serviceable item from stock.
 - <u>3.</u> Cut a 23-3/8-inch length of 1-23/32-inch-wide, type VIII nylon webbing and sear the ends.
 - <u>4.</u> Make a contrasting colored mark at a point 5-1/8 inches from each end of the webbing length.
 - <u>5.</u> Using original construction details and the details in figure 2-9, pass one of the strap ends from the top, down and around the attaching bar of a serviceable quick fit adapter and aline the strap end with the nearest 5-1/8-inch mark made in 4 above. Beginning 1/8 inch back from the stitching a 3-inch-long, double-X-box- stitch formation with one double end in accordance with paragraph 2-7, using the specifics in table 2-3. Make the stitching 118 inch in from each webbing edge.

6. Using the procedures in 5 above and the specifics in table 2-3, attach the opposite strap end to a serviceable quick fit adapter.

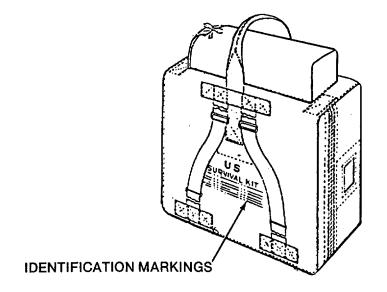


Figure 2-7. individual Survival Kit (Packed) (Sheet 1 of 3)

2-40

2-12. **INDIVIDUAL HOT CLIMATE SURVIVAL KIT-Continued** 3/4 1 IDENTIFICATION 1/2" MARKINGS CARRYING STRAP REINF 1 3 1/2" 1 × 1 1/4 BOX STITCH 4 1" REF 1. Webbing 1 1/2 inch wide ORANGE YELLOW 2. METAL SLIDE 1/8″ 3. METAL LOOP 1 -CARRYING STRAP CUT LENGTH 42" 2-REQD LOOP STRAP CUT LENGTH 10 1/2" 2-REQD LOOP STRAP REINFORCEMENT 1 t Boy BACK PACK STRAP

Figure 2-7. Individual Survival Kit (Packed) (Sheet 2 of 3)

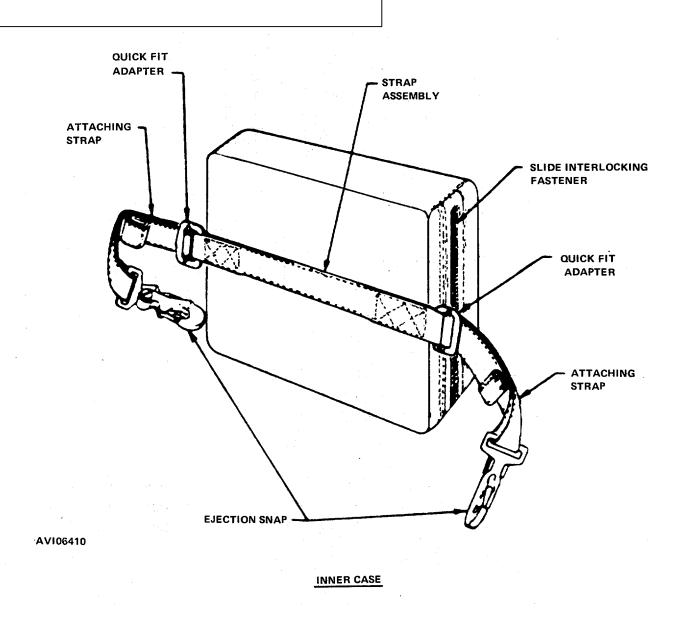


Figure 2-7. Individual Survival Kit (Packed) (Sheet 3 of 3)

b. Kit Inner Case.

- (1) Inspection. Inspect the kit inner case using the procedures in table 2-1.
- (2) Service. To service the kit inner case, clean and dry the case, as required, using the procedures prescribed in paragraph 2-6.

(3) Repair.

- (a) **Restitching**. Restitch broken or loose stitching on a kit inner case (figure 2-7), except the connecting strap, according to original construction details, using the procedures in paragraph 2-7 and the specifics in table 2-3. The connecting strap shall be restitched using a reinforcement as outlined in paragraph (g) below.
- (b) **Darning and patching**. As applicable, darn or patch a kit inner case using the procedures in paragraph 2-7 and the specifics in table 2-3. Patching shall be performed using type 1 cotton duck cloth.
- (c) Replacing the slide interlocking fastener. A slide interlocking fastener (zipper) on the kit inner case which is broken or hard to manipulate shall be replaced with a serviceable 44-1/2-inch-long, type 1, style 2, size MS, slide interlocking fastener from stock using the procedures outlined in paragraph *a*. (3) (*h*) above and the specifics in table 2-3. A slide interlocking fastener on the kit outer case which is defective in any way shall be replaced using the following procedures:
 - **<u>1.</u>** Cut the stitching which secures the original slide interlocking fastener to the kit outer case and remove the defective fastener.
 - 2. Install a serviceable 44-1/2-inch-long, type 1, style 2, size MHS, slide interlocking fastener in the original fastener location and secure the replacement fastener by stitching according to original installation details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (d) Replacing an attaching strap. Replace an unserviceable attaching strap (figure 2-8) on either end of the kit inner case strap assembly by fabricating as follows:
 - **<u>1</u>**. Cut the end loop on the attaching strap and remove the ejector snap from the loop. Further remove the cut strap from the applicable strap assembly quick fit adapter.
 - 2. Inspect the original ejector snap for serviceability. If the snap is defective, replace with a serviceable item from stock.
 - 3. Cut a 28-inch length of 1-23/32-inch-wide, type VIII nylon webbing and sear the ends.

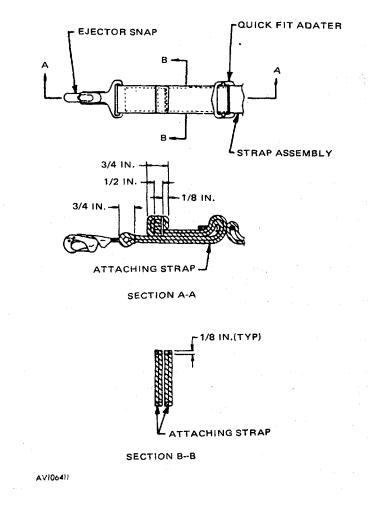


Figure 2-8. Attaching strap replacement details, typical

- <u>4</u>. Pass one end of the webbing length around the snap attaching bar to form a loop on the snap bottom end and aline the webbing ends. Secure the doubled webbing by stitching a box-stitch formation along the full length of the webbing to a point 3/4 inch from the formed loop on the snap. Make the stitching 1/8 inch in from the webbing edges in accordance with paragraph 2-7, using the specifics in table 2-3.
- **<u>5</u>**. With the face of the ejector snap facing down, pass the running end of the replacement attaching strap around the raised part of the quick fit adapter center sliding bar and back toward the ejector snap as shown in figure 2-8.
- <u>6</u>. Make a double 3/4-inch foldback on the strap running end and secure the foldback on the strap running end with two rows of stitching using the details in figure 2-8 and the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.

<u>7</u>. Install the replacement strap assembly in the original location on the outside of the kit Inner case with a 14-1/8-inch-long box-stitch formation according to original construction details and the details shown in figure 2-9, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.

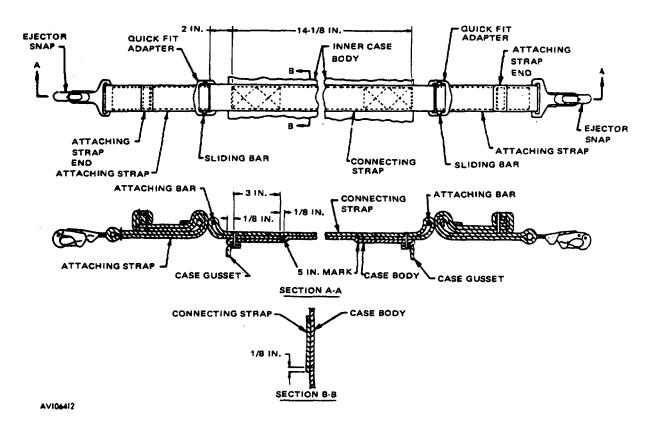


Figure 2-9. Strap assembly construction details, typical

- (e) Replacing an ejector snap. Replace a defective ejector snap with a serviceable item from stock using the procedures prescribed in paragraph (d) above.
- (f) Replacing a quick fit adapter. Replace a defective quick fit adapter with a serviceable item from stock as follows:
 - **1**. Cut and remove the stitching on the attaching strap running end doubled, 3/4-inch foldback and remove the attaching strap from the applicable quick fit adapter. Further, cut 4 inches of the stitch formation on the applicable end of the connecting strap and remove the original quick fit adapter from the connecting strap end.
 - **2**. Install a replacement adapter on the applicable connecting strap end and restitch the connecting strap in the original location according to original construction details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
 - Install the running end of the applicable attaching strap removed in 1 above on the replacement adapter and secure the attaching strap running end as prescribed in paragraph (d) above, using the specifics in table 2-3.
- (g) Installing the connecting strap reinforcement. When the inner case strap assembly connecting strap has broken or loose stitching, a connecting strap reinforcement shall be fabricated and installed as follows:
 - **<u>1.</u>** Cut a 14-3/8 inch length of 1-23/32-inch-wide, type VIII nylon webbing and sear the ends.
 - 2. Position the webbing length on the inside of the inner case, alined with the connecting strap. Secure the reinforcement by stitching over the original connecting strap stitch formations on the outside of the kit inner case using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (h) **Replacement.** Replace an unserviceable kit inner case which is beyond repair with a serviceable item from stock in accordance with Appendix C.
- (4) **Replacement.** Replace an unserviceable kit outer case which is beyond repair with a serviceable item from stock in accordance with Appendix C.

c. Survival Components.

(1) Inspection. Inspect the survival components of the individual hot climate survival kit using the procedures in table 2-1. First aid kit medical items which are considered serviceable but do not have an expiration date available will be marked with the date of the shortest expiration dated item in the kit. Survival rations have a shelf life of 5 years and a service life of 3 years. Neither shall be exceeded, i.e., packet has 2 years shelf life remaining; it can be put in service for only 2 years.

- (2) Repair.
 - (a) Tarpaulin.
 - **<u>1</u>**. **Darning and patching**. As required, darn or patch a lightweight tarpaulin in accordance with paragraph 2-7, using the specifics in table 2-3. Patching will be performed using laminated yellow/blue rubber coated cloth.

NOTE

When patching the tarpaulin, ensure the yellow blue colors of the patch material are alined with the original colors of the tarpaulin accordingly.

- <u>2.</u> **Restitching.** Restitch broken or loose stitching on a lightweight tarpaulin according to original construction details, using the procedures in paragraph 2-7 and the specifics in table 2-3.
- (b) First aid kit case.
 - **<u>1.</u> Darning and patching**. As required, darn or patch a first aid kit case in accordance with paragraph 2-7, using the specifics in table 2-3. Patching will be performed using 8.25-ounce cotton duck cloth.
 - **2. Restitching**. Restitch broken or loose stitching on a first aid kit case according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (c) Tool kit carrier.
 - <u>1</u>. **Darning**. Darn a tool kit carrier in accordance with paragraph 2-7, using the specifics in table 2-3.
 - **<u>2.</u> Restitching**. Restitch broken or loose stitching on a tool kit carrier according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (3) Test. To check the vacuum retention of a conned drinking water container, a water hammer (slop) test shall be applied by striking each individual can of water against a firm, but well padded fabricated test pad or the palm of the hand. The intent of the test pad is to deaden and impact noise other than the slap of water which will occur if the required vacuum is present in the can being tested. The water slap is distinguished by sharp, audible, metallic click which results from the lack of internal air to cushion the impact of the water contents against the inside of the con. The test pod, which is used as an aid in performing the water hammer test, may be fabricated as follows;

NOTE

A can of water which falls to produce the metallic click during the water hammer test shall be considered unserviceable and replaced in accordance with Appendix C.

(a) Cut two 10-inch-square pieces of type 1 cotton duck cloth.

Change 1 2-47

- (b) Place one piece of cut cloth on top of the other piece and aline all edges. Using the specifics in table 2-3, secure the two pieces of cloth together on three sides with two rows of stitching made 1/4 inch in from the outside edge and 1/4 inch apart. Stitching will be made in accordance with paragraph 2-7.
- (c) Invert the formed bag to position the stitched seams on the inside and fill the bag with sand or other similar filling material.
- (d) Turn in 1/2 inch of each of the bag open side edges and close the bag by making two rows of stitching 1/4 inch in from the alined cloth folds and 1/4 inch apart, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (4) **Replacement.** Replace a damaged, missing or otherwise unserviceable survival component with a serviceable item from stock as prescribed in paragraph 2-5 and in accordance with repair parts, Appendix C. First aid kit medical items which are unserviceable will be replaced.

NOTE

Prior to repacking the survival kit, ensure the parachute attaching straps extending from each end of the kit inner case are pulled completely through the cutouts located in the outer case end gussets to permit access to each of the quick fit adapters when the kit is placed into use. Also ensure the ejector snaps face down as shown in figure 2-8.

NOTE

In some instances, the local commander may require a survival receiver- transmitter and dry battery to be packed in the survival kit. When this situation occurs, the receiver-transmitter and battery will be stowed and secured inside the pocket located on the exterior of the kit outer case.

d. Repacking the Survival Kit.

CAUTION

When packing the MC-1 magnetic compass in the survival kit inner case, ensure the compass is placed in a face-down position to prevent unnecessary wear on the compass pivot and jewel.

Upon completion of inspection, repair, and replacement, as applicable, repack the components of the individual hot climate survival kit within the kit outer and inner cases according to original kit packing details, the individual 9- by 12- inch kit packing list, and the details shown in figure 2-10. Ensure the kit operator's manual, TM 55-1680-349-10, is stowed and secured inside the pocket located on the exterior of the kit outer case.

NOTE

Prior to repacking the survival manual (AFM 64-5, or FM 21-76) and the operator's manual (TM 55-1680-349-10) in the kit, place each of the publications in an individual compatible sized plastic polyethylene bag with interlocking closure to prevent exposure of the printed matter to moisture.

NOTE

After repacking has been completed, secure the outer case slide fastener thong to the side of the case, over the teeth of the slide fastener, figure 2-9a. Tac sew the bottom end of the thong to the side of the case, use one stitch. Midway up the thong, tac sew one side of the thong to the side of the case. Use one stitch. Tac sew the opposite side of the thong to the opposite side of the case. Secure the closure end of the slide fastener to the top of the case with the thread using four stitches. Using one turn single, type I nylon cord, secure the material condition tag to the outer case pocket flap grommet and stow the DD Form 1574 in the pocket. By securing the thong to the outer case in this manner, a quick check can be made to see if the kit has been broken into. If the thong has been unsecured, check the kit for possible pilferage, Figure 2-9A.

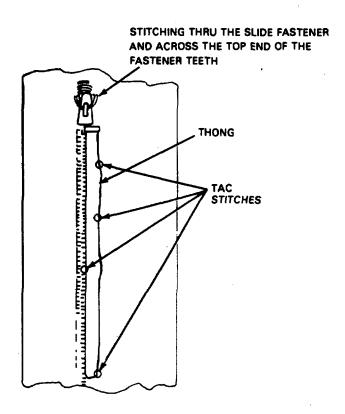


Figure 2-9a. Securing Slide Fastener Thong

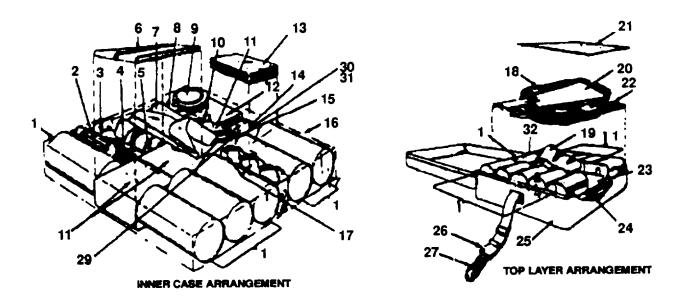


Figure 2-10. Packing details for survival components of the individual hot climate survival kit. Unless noted, all units are one each.

- 1. Emergency drinking water
- 2. Knife sharpener
- 3. Plastic whistle
- 4. Smoke and illumination 2 ea.
- 5. Pocket knife
- 6. Signaling mirror container
- 7. Plastic water bag
- 8. First aid kit
- 8. First aid kit
- 9. Sunbum-preventive preparation
- 10. Plastic spoon

*See figure 2-11 for tarpaulin folding details.

**Net, multipurpose can be placed anywhere in top layer.

***Blanket combat can be placed anywhere it will fit within the survival kit.

- 11. Food packets-6 ea.
- 12. Compressed trioxane fuel
- 13. Fishing tackle kit
- 14. MC-magnetic compass
- 15. Snare wire
- 16. Frying pan
- 17. Wood matches-1
- 18. Insect headnet
- 19. Reversible sun hat
- 20. Tool Kit

- 21. Kit packing list
- *22. Tarpaulin
- 23. Survival manual
- (AFM64-5) (FM 21-76) 24. Kit inner case
- 25. Kit outer case
- 26. Attaching strap
- 27. Ejector snap
- ***28. Blanket combat
 - 29. Fire starter, magnesium
 - 30. Saw, finger grip
- 31. Fire starter, spark lite**32. Net, multipurpose
 - (net, gill fishing)

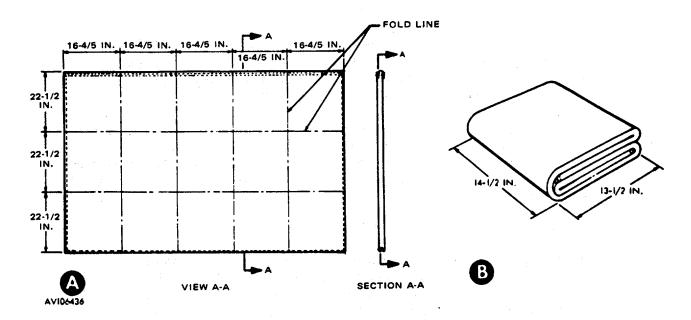


Figure 2-11. Tarpaulin folding details

- A. Tarpaulin laid out with fold lines indicated.
- B. Tarpaulin folding completed.

2.13. INDIVIDUAL COLD CLIMATE SURVIVAL KIT

- **a. Inspection**. Inspect the individual cold climate survival kit and the related survival components using the procedures in table 2-1.
- **b.** Service. Service the individual cold climate survival kit by cleaning and drying the kit outer and inner case, as required, using the procedures in paragraph 2-6.
- **c. Repair.** As required, repair the first aid kit case and the outer and inner cases of the individual cold climate survival kit using the procedures in paragraph 2-12 and the specifics in table 2-3.
- **d. Replacement.** Replace an unserviceable or missing component of the individual cold climate survival kit with a serviceable item from stock as prescribed in paragraph 2-5 and in accordance with repair parts, Appendix C. First aid kit medical items which are unserviceable will be replaced.

NOTE

If the center sealing tape, which effects the vacuum pack seal of the SRU-15/P sleeping bag container, has been broken or removed for any reason, DO NOT attempt to repack the bag In the container or to reseal the container. Replace the complete SRU-15/P sleeping bag with a new unit.

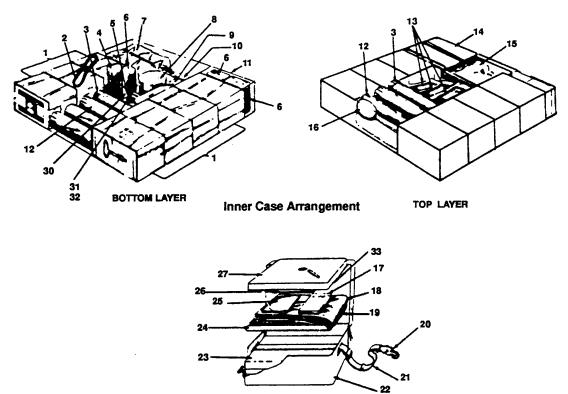
e. Repacking the Survival Kit. Repack the components of the individual cold climate survival kit within the kit outer and inner cases using applicable procedures cited in paragraph 2-12d, the original kit packing details, the individual 9- by 12-inch kit packing list, and the details shown in figure 2-12. Ensure the kit operator's manual, TM 55-1680-348-10, is stowed and secured within the kit outer case exterior pocket.

NOTE

Prior to repacking the survival manual (AFM 64-5 or FM 21-76) and the operator's manual (M 55-1680-348-10) In the kit, place each of the publications in an Individual compatible sized plastic polyethylene bag with interlocking closure to prevent exposure of the printed matter to moisture.

NOTE

Give serviceable poncho a light dusting of Talc, Technical: Powder, NSN 6810-00-270-9989 before repacking to prevent the poncho's plastic materiel from sticking together.



COMPLETE ASSEMBLY

Figure 2-12. Packing details for survival components of the individual cold climate survival kit. Unless other wise we noted an units are one each.

1.	Food packets-7	8.	MC-1 magnetic compass	14.	Signaling mirror	21.	Attaching **29. strap	Blanket, combat
2.	Snare wire	9.	Pocket knife	15.	Survival fishing kit	22.	Kit outer case	30. Fire starter, magnesium
3.	Smoke area Illumination signals-2	10.	Saw-knife shovel handle	16.	Plastic spoon	23.	Kit inner case	31. finger grip
4.	Knife sharpener	11.	Frying pan	17.	Survival manual (AFM 64-5) (FM 21 -76)	24.	Shovel 32. lite	Fire starter, spark
5.	Saw/knife blade	12.	Illuminating candles-5	18.	Poncho	25.	Water bag *33.	Net, multipurpose (net, fishing)
6.	Wood matches 1 container	13.	Compressed trioxane fuel-3 pks.	19.	Insect headnet	26.	Packing list	,
7.	First aid kit			20.	Ejector snap	27. 28.	Sleeping bag Whistle, plastic	

*Net, multipupose can be placed anywhere in top layer.

**Blanket combat can be placed anywhere it will fit within the survival kit.

2-14. INDIVIDUAL OVERWATER SURVIVAL KIT

CAUTION

Prior to performing any maintenance function on the individual overwater survival kit, ensure the outer case ring chape tape material is removed from the split key ring located on one end of the life raft Inflation system pull-cable.

a. Kit Outer Case.

- (1) **Inspection.** Inspect the kit outer case using the procedures in table 2-1.
- (2) **Service.** As required, service the kit outer case by cleaning and drying the case using the procedures in paragraph 2-6.
- (3) **Repair.** The individual overwater survival kit outer case shall be repaired using the applicable procedures in paragraph 2-12a (3), except for replacing the slide interlocking fastener (zipper). Replacement of the slide fastener and repair of additional outer case items will be performed using the following procedures.
 - (a) **Replacing the slide interlocking fastener.** A slide interlocking fastener on the kit outer case which is defective in any way shall be replaced as follows:
 - <u>1.</u> Cut the stitching which secures the original slide interlocking fastener to the kit outer case and remove the defective fastener.
 - 2. Remove the thong and ring chape from the wire stirrup on the slider of the original fastener and retain for further use, if serviceable.
 - 3. Using a suitable tool on a serviceable 47-inch-long, type I, style 2, size MHS slide interlocking fastener, remove the top stops and chain scoops on both stringers to allow the fastener tape to extend 2 inches beyond the last chain scoop.
 - <u>4.</u> Position the replacement fastener in the original fastener location and secure the fastener by stitching according to original construction details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
 - 5. Attach a serviceable thong and ring chape to the fastener slider wire stirrup according to original attachment details and the procedures in (e) and (f) below.
 - (b) **Replacing a connector loop.** Replace a damaged connector loop on the inside of the kit outer case by fabricating as follows:
 - <u>1.</u> Cut the stitching which secures the original connector loop to the case inside and remove the loop.
 - 2. Cut an 8-3/4-inch length of 1/2-inch-wide natural color tubular nylon webbing (A, figure 2-13) and sear the ends.

3. Double the webbing length and spread the webbing ends to a width of 2 inches (B).

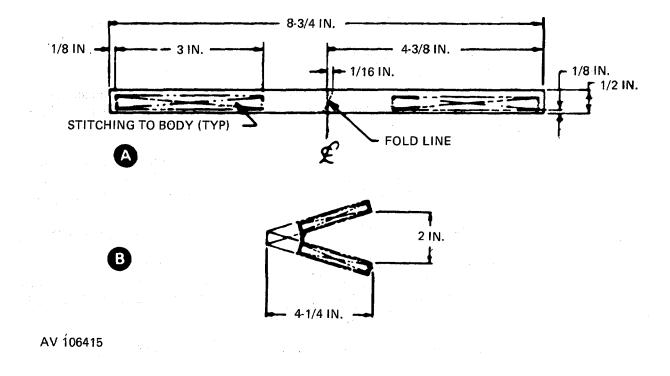


Figure 2-13. Connector loop construction and attaching details.

- A. Fabrication and stitching specifics.
- B. Forming and positioning the loop.
- **<u>4</u>**. Position the folded webbing in the original location and stitch each webbing end with a 3-inch-long, single-X-box-stitch formation with two double ends, using original stitching details and the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (c) Reseating a snap fastener. As required, reseat the snap fastener located on one end gusset of the kit outer case or the snap fastener located on the thong using the procedures in paragraph 2-10 a.
- (d) Replacing a snap fastener. A defective snap fastener which may be located on the kit outer case end gusset or on the thong shall be replaced using the procedures in paragraph 2-10 b and the following criteria:
 - <u>1</u>. On the kit outer case gusset replace the original snap fastener with a serviceable 7/64-inch-diameter post and a stud with a 1/2-inch-diameter base.
 - **<u>2</u>**. On the slide interlocking fastener thong, replace the original snap fastener with a serviceable 7/32-inch-diameter shank cap and a 5/16-inch-diameter socket.

- (e) Replacing a thong. Replace a damaged thong by fabricating as follows:
 - **<u>1.</u>** Cut and remove the original thong from the kit outer case slide interlocking fastener outside slider wire stirrup.
 - 2. Cut a 16-inch length of 1/2-inch-wide, type 1 cotton tape and wax the ends.
 - 3. Double the tape length and aline the ends.
 - **<u>4.</u>** At a point 2-1/2 inches from the folded end of the tape, install a serviceable snap fastener (A, figure 2-14) which is described in (d) 2 above, using the procedures in paragraph 2-10 b.
 - <u>5</u>. Pass the tape folded end through the slide interlocking fastener wire stirrup and secure the fabricated thong to the stirrup with a clove hitch drawn tight. Aline the thong loose ends and make an overhand knot near the bottom of the thong (B).
- (f) Replacing a ring chape. Replace a damaged ring chape by fabricating as follows:
 - Cut and remove the original ring chape from the inside wire stirrup on the kit outer case slide interlocking fastener. On the opposite end of the chape, remove the life raft inflation assembly pullcable from the 3/4-inch-diameter split key ring. Further, remove the ring from the chape end.
 - 2. Inspect the split key ring for serviceability and, if serviceable, retain the ring for further use.
 - 3. Cut a 12-1/2-inch length of 1/2-inch-wide, type I cotton tape and mark the tape length at points 9-3/4 and 12-1/4 inches from one end.
 - **<u>4.</u>** Pass the unmarked end of the tape length down through the slider wire stirrup to which the original chape was attached, and aline the tape end with the 9-3/4-inch mark (figure 2-15).
 - 5. Pass the marked end of the tape length through a serviceable 3/4-inch-diameter split key ring and back below the webbing end alined in 4 above to form a 3/4-inch- long ring attaching loop on the chape end. At the 12-1/4-inch mark, make a 1/4- inch foldback against the bottom of the tape plies.
 - <u>6</u>. Secure the 1/4-inch foldback by stitching two rows, 3/8-inch-long, 7/16 inch apart, across the tape width, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.

<u>7</u> Beginning at a point 1 inch back from the end of the chape which passes around the wire stirrup, complete the ring chape construction (figure 2-16) by stitching a 3-3/4-inch-long box stitch formation 1/16 inch in from each of the tape edges. Stitching will be made in accordance with paragraph 2-7, using the specifics in table 2-3.

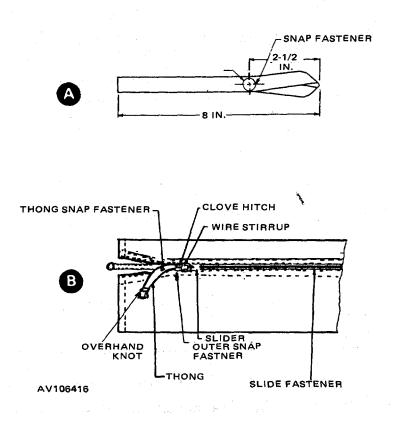
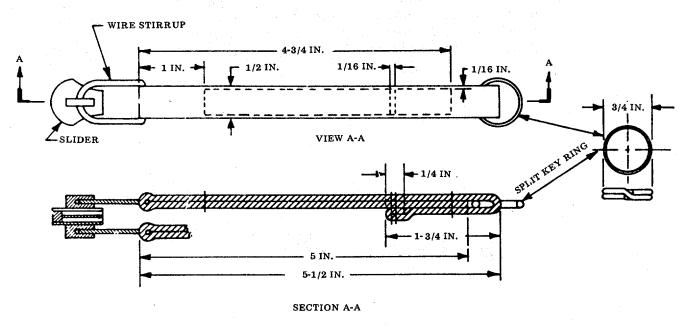


Figure 2-14. Thong replacement details

- A. Construction details.
- B. Thong attachment completed.



AV 10641,



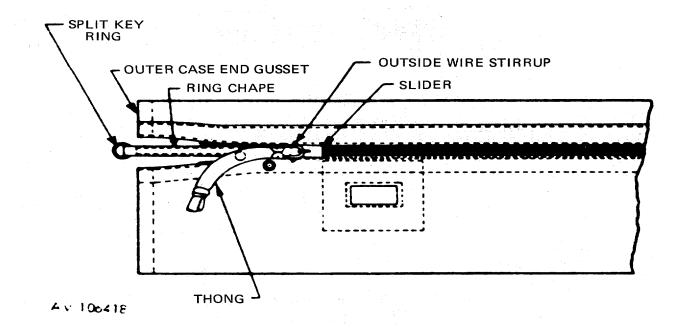


Figure 2-16. Ring chape installed on kit outer case slide interlocking fastener

- **<u>8</u>**. If applicable, connect the life raft inflation assembly pull-cable to the chape split key ring.
- (4) **Replacement**. Replace an unserviceable kit outer case which is beyond repair with a serviceable item from stock in accordance with repair ports, Appendix C.
- b. Kit Inner Case.
 - (1) Inspection. Inspect the kit inner case using the procedures in table 2-1.
 - (2) Service. To service the kit inner case, clean and dry the case, as required, using the procedures in paragraph 2-6.
 - (3) **Repair.** As required, repair the inner case of the individual overwater survival kit using the procedures prescribed in paragraph 2-12b (3) and the specifics in table 2-3.
 - (4) **Replacement.** Replace an unserviceable kit inner case which is beyond repair with a serviceable item from stock in accordance with repair parts, Appendix C.

c. Connector Web.

- (1) General. The connector web is a 173-inch length of webbing which is used to connect the survival kit to the packed individual LR-1 life raft assembly.
- (2) Repair. Repair the connector web by restitching the loop end of the webbing length according to original construction details and paragraph 2-7, using the specifics in table 2-3. However, to perform the repair, the connector web must be removed from the survival kit as follows:

(a) Web removal.

- 1. Remove the bowline knot made in the webbing end of the outer case connector loop.
- 2. Remove the slipknot which secures the connector web to the neck of the carbon dioxide cylinder and remove the web from the survival kit.
- (b) Web installation. Reinstall a repaired connector web within the survival kit by reversing the procedures in (a) above. Ensure the web running end does not exceed 2-1/2 inches in length after the web has been secured to the connector loop with a bowline knot. Also ensure the web length is S-folded under the life raft and across the top of the kit inner cage.
- (3) Replacement. Replace an unserviceable connector web by fabricating as follows:
 - (a) Remove the original connector web according to the procedures in (2) (a) above.

- (b) Cut a 178-3/4-inch length of 1/2-inch-wide tubular nylon webbing and sear the ends.
- (c) On one end of the webbing length, make a 5-3/4-inch-long foldback (figure 2-17). Secure the foldback by stitching a 2-3/4-inch-long single-X-box-stitch formation with two double ends, 1/8 inch in from each webbing edge, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.

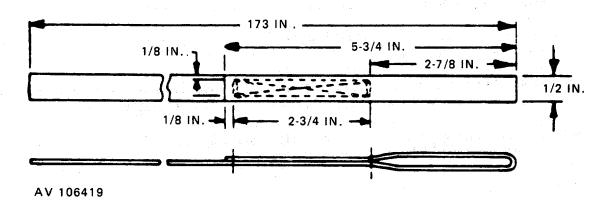


Figure2-17. Connector web construction details

- (d) Install the replacement connector web in the survival kit as prescribed in (2) (b) above.
- (e) Life raft assembly will be inspected I.A.W. TM 5-4220-202-14, T.O. 14S-1-102, Maintenance Instructions with Parts Breakdown, USAF Flotation Equipment.

d. Survival Components.

- (1) Inspection. Inspect the survival components of the individual overwater survival kit using the procedures in table 2-1. Components which are damaged or defective shall be replaced. If required, mark the first aid kit medical items as outlined in paragraph 2-12 a.
- (2) Repair. Repair the first aid kit case using the applicable procedures outlined in paragraph 2-12c (2) (b).
- (3) **Replacement**. Replace a damaged, missing or otherwise unserviceable survival component with a serviceable item from stock as prescribed in paragraph 2-5 and in accordance with repair parts, Appendix C. First aid kit medical items which are unserviceable will be replaced.
- e. Repacking the Survival Kit. Repacking of the individual overwater survival kit constitutes packing of the kit survival components in the kit inner case, folding of the life raft and packing the raft in the kit outer case, and closing of the kit outer case, with all kit components intact.

(1) Repacking the survival components. Repack the survival components of the individual overwater survival kit, except the life raft, within the kit inner case using the applicable procedures cited in paragraph 2-12d, the original kit packing details, the individual 9-by 12-inch kit packing list, and the details shown in figure 2-18. Ensure the kit operator's manual, TM 55-1680-350-10, is stowed and secured inside the pocket located on the exterior of the kit outer case.



TOP LAYER ARRANGEMENT

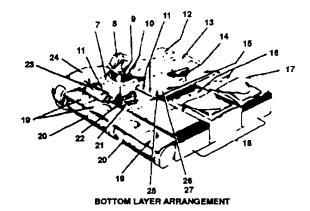


Figure 2-18. Inner case packing details for survival components of the Individual overwater survival kit.

- 1. KR packing lit
- 2. Raft boat paddle
- 3. Survival manual (ARM164) (FM21-76)
- 4. Insect headnet
- 5. Reversible sun hat
- 6. Water storage bag
- 7. MC-1 magnetic compass
- 8. Boat baler
- 9. Sponge

- 10. Sunbur-prevention preparation
- 11. Wood malcfh1 container
- 12. First aid kit
- 13. Plastic spoon
- 14. Pocket knife
- 15. Food packets
- 16. Fluorescent a marker
- 17. Frying pan
- 18. Seawater desalter kit

19. Compressed trioxane fuel

- 20. Smoke and Illumination signals
- 21. Signaling mirror
- 22. Fishing tackle kit
- 23. Knife sharpener
- 24. Raft repair kit
- 25. Fire starter, magnesium
- 26. Saw, finger grip
- 27. Firestarter, *park lite
- *28. Not, multipurpose (net, gill fishing)
- **29. Blanket combat casualty (not shown)

*Net, multipurpose (net, gill fishing) can be placed anywhere in top cover **Blanket combat can be placed anywhere it will fit within the survival kit

(2) Secure the running end of the 173-inch-long connector web, which is attached to the neck of the carbon dioxide cylinder, to the outer case connector loop with a bowline knot. Ensure the web running end beyond the bowline knot does not exceed 2-1/2 inches in length.

(3) Invert the folded life raft and place the raft into the upper section of the kit outer case with the carbon dioxide cylinder located on the side of the case where the top stops and chain scoops have been removed from the slide interlocking fastener (zipper) end (figure 2-19).

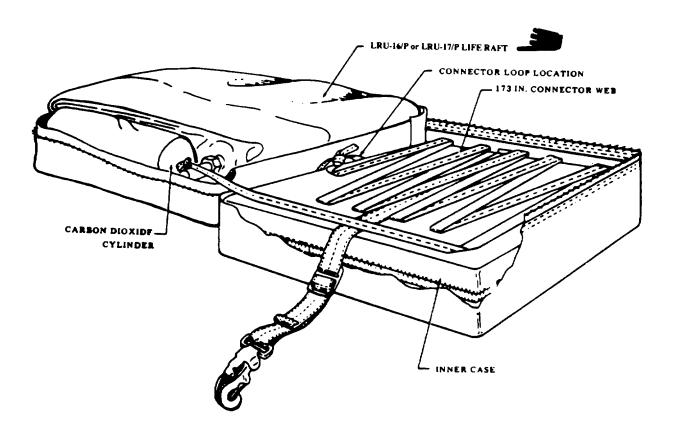


Figure 2-19. One-man life raft pocked in kit outer case upper section with connector web stowed

- (4) Closing the survival kit.
 - (a) Fold the kit outer case upper section back onto the lower section and using the case slide interlocking fastener, close the outer case to a point adjacent to the top of the inflation assembly carbon dioxide cylinder.
 - (b) Connect the 3/4-inch-diameter split key ring on the end of the ring chape to the loop formed on the end of the inflation assembly pull-cable (figure 2-22).

|--|

When handling the Individual overwater survival kit under any circumstances, ensure the slide interlocking fastener thong Is secured to the kit outer case snap fastener to prevent Inadvertent activation of the raft inflation assembly as the stops on the slide interlocking fastener have been removed.

(c) Engage the snap on the side interlocking fastener with the snap on the side of the kit outer case and complete the closure of the kit outer case (figure 2-20).



Figure 2-20. Individual overwater survival kit packed and kit closure completed

NOTE

Prior to repacking the survival components in the kit Inner case, ensure the Inner case Is positioned Inside the kit outer case. In addition. place the survival manual (AFM 64-5) or (FM 21-76) and the operator's manual (TM 55-1680-350.10) in an individual compatible sized plastic polyethylene bags with Interlocking closure to prevent exposure of the printed matter to moisture.

NOTE

Folding (FIGURE 2-21) and packing the life raft will be in accordance with TM 5-4220.202-14/T.O. 14S-1-102, Maintenance Instructions With Parts Breakdown, USAF Flotation Equipment.

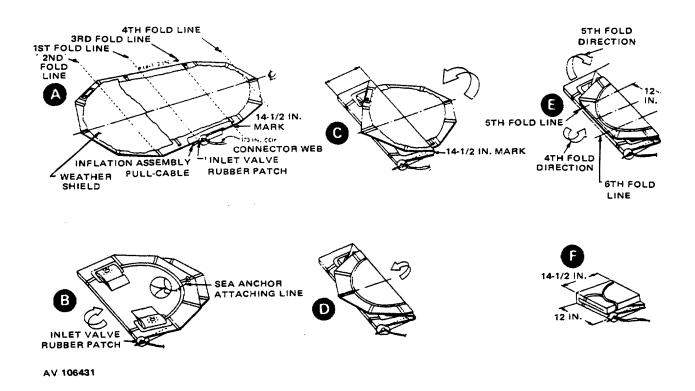


Figure 2-21. One-man life raft folding details

- A. Raft in proper layout.
- B. First fold completed.
- C. Second fold completed.
- F. Raft folding completed.
- D. Third fold completed.
- E. Fourth fold completed with fifth and sixth fold specifics.

Change 1 2-64

(d) Complete the packing and closure of the overwater kit by drawing the free slide on the slide interlocking fastener to the opposite side of the kit outer case.

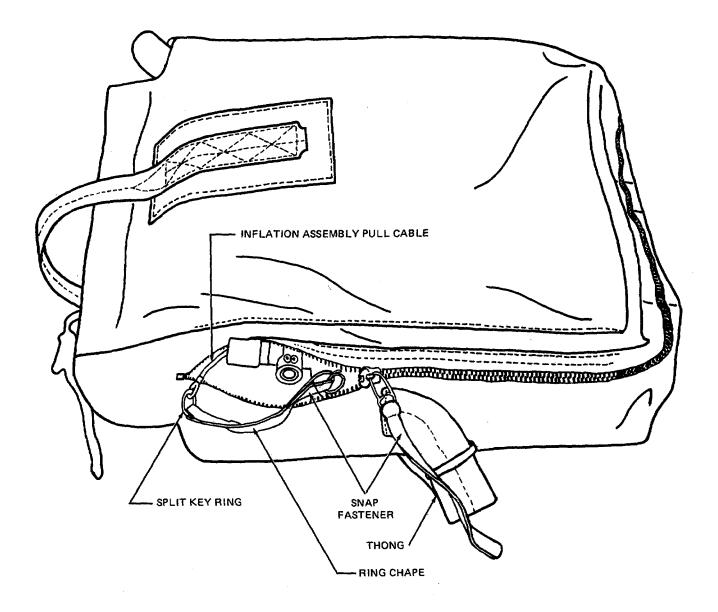


Figure 2-22. Connecting the raft inflation assembly and kit closing details

2-15. SRU-21/P SURVIVAL VEST-KIT

- a. Vest.
 - (1) Inspection. Inspect the SRU-21/P survival vest according to procedures outlined in table 2-1.
 - (2) Service. As required, service the survival vest by cleaning and drying as prescribed in paragraph 2-6.
 - (3) Repair. Repair the SRU-21/P survival vest (figure 2-23) as follows:
 - (a) **Restitching**. Restitch broken or loose stitching on the survival vest according to original construction details and paragraph 2-7, using the specifics in table 2-3.



Figure 2-23. The SRU-21/P survival vest construction details

(b) Darning and patching.

- 1. **Vest.** The vest may be repaired by patching, using the procedures in paragraph 2-7, the specifics in table 2-3. Darning will not be performed on the vest body.
- 2. **Vest pockets.** The vest pockets may be repaired by darning or patching, as applicable, using the procedures in paragraph 2-7 and the specifics in table 2-3. Patching will be performed using type III 7.25-ounce nylon duck cloth.

2-15. SRU-21/P SURVIVAL VEST KIT-Continued

- (c) Replacing edge and seam binding. Replace damaged binding around the outside edges and on the seams of the vest by fabricating as follows:
 - **<u>1</u>**. Remove the original edge binding length by cutting the stitching which secures the binding to the vest. Ensure the vest material is not damaged during the cutting process.
 - 2. Cut a length of 3/4-inch-wide, type III nylon tape equal to the length of the original binding material and sear the ends.
 - **<u>3</u>**. Position the tape length in the original binding location, and secure the tape by stitching according to original construction details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (d) Replacing fastener tape. Replace defective nylon hook-or pile-fastener tape on the vest or a vest pocket by fabricating as follows:
 - Remove the original hook- or pile-fastener tape length by cutting the stitching which secures the tape to the vest or pocket, as applicable. Ensure the adjacent vest or pocket material, as applicable, is not damaged during the cutting process.
 - 2. Cut a length of 1-inch-wide hook-or pile-fastener tape, as applicable, equal to the length of the original fastener tape.
 - Position the replacement fastener tape length in the original fastener tape location and secure the tape length by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (e) Replacing loop adjustment webbing. Replace a damaged loop adjustment webbing length at the back of the vest by fabricating as follows:
 - Remove the original loop adjustment webbing length by cutting the stitching which secures the webbing to the vest. Ensure the adjacent vest material or the loop tape cord is not damaged during the cutting process.
 - 2. Cut a length of 7/16-inch-wide nylon webbing with one looped edge equal in length to the original loop adjustment webbing length and sear the ends.
 - <u>3</u>. Position the webbing length in the original adjustment webbing location and secure the webbing by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3. Ensure the loops on the one webbing edge are securely anchored by stitching along the loop edge of the webbing, catching the webbing and the loops.

2-15. SRU-21/P SURVIVAL VEST-KIT-Continued

- (f) Replacing a loop tape cord. Replace a defective loop tape cord at the vest back by fabricating as follows:
 - Remove the original loop tape cord by cutting the knot off of one cord end and unlace the cord from the loops on the loop adjustment webbing. Ensure the loops or the loop adjustment webbing is not damaged during the cutting process.
 - 2. Cut a 114-inch length of 1/16-inch-wide, type 1A coreless nylon cord and sear the ends.
 - <u>3</u>. Secure one end of the cord length at the top loop on one length of loop adjustment webbing with a square knot. Working in alternating directions, lace the cord length running end through every third loop on the loop adjustment webbing, ending at the bottom of one loop adjustment webbing length. Secure the cord length running end to a bottom loop with a square knot and trim to 1/4 inch.
- (g) Replacing a slide Interlocking fastener. A slide interlocking fastener (zipper) located on the vest front or on a vest pocket which is defective in any manner shall be replaced with a serviceable item from stock using the following procedures:
 - Remove the original slide interlocking fastener from the vest front or vest pocket as applicable, by cutting the stitching which secures the fastener. Ensure the adjacent vest material is not damaged during the cutting process.
 - 2. Obtain a serviceable 15-inch-long, type IV, style 8, size MHS slide interlocking fastener for use as a replacement item for the vest front closure. For a vest pocket, use a serviceable 10-inch-long, type 1, style 7, size MS slide interlocking fastener as a replacement item.
 - 3. Position the replacement fastener in the original fastener location and secure the fastener by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (h) Replacing a thong. Replace a damaged thong on the vest front closure slide interlocking fastener (zipper) by fabricating as follows:
 - 1. Remove the original thong from the vest front closure slide interlocking fastener by cutting the thong material.
 - **<u>2</u>**. Cut a 2-3/4-inch length of 5/16-inch-wide, type 1 nylon tape and sear the ends.

2-15. SRU-21/P SURVIVAL VEST - KIT - Continued

- <u>3</u>. Double the tape length. Pass the alined tape ends through the wire stirrup, pull on the slide interlocking fastener and back through the loop formed by the fold in the tape length to make a slip loop. Draw the slip loop tight. The thong finished length should measure 2-1/2 inches.
- **<u>4</u>**. With the thong loose ends alined, secure the thong with a bartack located 1/8 inch back from the alined thong ends. The bartack shall be made using original thong construction details and the specifics in table 2-3.
- (i) Altering vest size. When required, the size of the SRU-21/P survival vest may be altered to permit the vest to be worn in conjunction with front and rear body armor. Vest alteration procedures are as follows.
 - **<u>1.</u>** Place the vest on a repair surface with the outside of the back facing up.
 - 2. Remove the inside center panel by cutting the panel material along each side, adjacent to the edges of the loop adjustment webbing lengths (figure 2-24). Ensure the loop adjustment webbing and the loop tape cord are not damaged during the cutting process.
 - 3. Cut a 5-inch-wide vertical length of material from the removed inside panel for use in expanding the width of the left vest flap.
 - 4. Cut the left flap of the vest straight down the center and separate the cut material.
 - 5. Insert the material cut in 3. above between the flap cut edges and connect the expansion panel side edges to the cut edges of the original flap material with 1/2- inch-wide overlapping seams. Secure each seam by making two rows of stitching 1/4 inch apart the full length of the seam. Stitching will be made in accordance with paragraph 2-7, using the specifics in table 2-3.

12-15. SRU-21/P SURVIVAL VEST-KIT-Continued

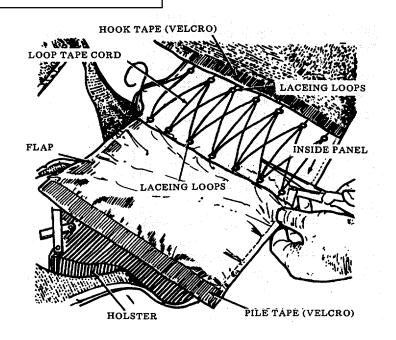


Figure 2-24. Removing the SRU-21/P survival vest inside panel.

- <u>6</u>. Cut two lengths of 1-inch-wide pile-fastener tape equal in length to the original pile-fastener tape on the left flap. Secure the two lengths of tape to the flap, next to the original tape length, by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (j) Altering vest to incorporate the ANIPRC-90 radio pocket. When required the SRU-21/P survival vest may be altered to incorporate the AN/PRC-90 pocket. Vest alteration procedures are as follows:
 - Remove the first aid kit pocket and the one above it from the left front side of the vest. Remove the vertical seams attaching the inside pocket and fold down. Use care while removing pockets, not to damage vest body or pockets that will be rein- stalled.
 - 2. Remove the antenna cover from the old radio pocket, the contents from the first aid kit and tourniquet pockets may be installed in this pocket.
 - <u>3</u>. Position the new AN/PRC-90 radio pocket on the left side of the vest vertically, one inch from the zipper closure and' one inch from the lower edge of the vest. Sew in place.

2-15. SRU-21/P SURVIVAL VEST - KIT - Continued

<u>4</u>. Installation of the hunting knife and revolver holster is optional. If the vest is to be equipped with the hunting knife and revolver, position the knife sheath perpendicular and adjacent to the new radio pocket. Sew the top half in place and tack the bottom of the sheath in two places one turn double using waxed nylon 6 thread, FED-V-T-295. The revolver holster may be positioned at an angle behind the hunting knife sheath and sew in place.

NOTE

The SRU-21/P survival vest may be equipped with a holster, revolver. The survival vest may be equipped with a .38 caliber revolver when issued by the local unit commander. The holster shall be affixed, after being donned by the user, by handtacking the holster to the vest at four points using two turns doubled, ticket No. 6 waxed nylon thread. Secure each tack with a surgeon's and locking knot and trim tie end to 1/4 inch.

- 5. Resew the inside pocket in its original position. Stitching will be in accordance with paragraph 2-7, using the specifics in table 2-3.
- (4) Replacement. Replace an SRU-21/P survival vest with a serviceable item from stock as authorized by repair parts, Appendix C.

b. Survival Components.

- (1) Inspection. Inspect the survival components of the SRU-21/P survival vest using the procedures in table 2-1.
- (2) Repair. Repair of the survival components shall only involve replacing a damaged distress marker(strobe light) attaching line. Replace the line by fabrication using a 30-inch-length of 1/16-inch-wide, type 1A coreless nylon cord with seared ends. Attach one end of the cut cord length to the marker unit according to original attachment details and secure the running end of the cord length by bartacking the cord material in the original location on the applicable vest stowage pocket. Bartacking shall be made according to original attaching details, using the specifics in table 2-3.
- (3) **Replacement.** Replace a damaged, defective, or missing, survival component of the SRU-21/P survival vest with a serviceable item from stock as prescribed in paragraph 2-5 and in accordance with repair parts, Appendix C. A tourniquet or first aid kit medical items which are unserviceable will be replaced.
- (4) Repacking the first aid kit. Repack the first aid kit with serviceable medical items according to original packing details. Affix a marked pressure-sensitive label to the kit container at a point adjacent to the opening of the zip-loc bag.
- **c.** Assembly of Vest Survival Components. Assemble and stow the survival components of the SRU-21/P survival vest according to original vest assembly details, the vest assembly list, and the details shown in figure 2-25. The SDU-5/E distress marker light must be equipped with an ACR-FG1B flash guard and a suitable type dry battery which is prescribed in repair parts, Appendix C.
 - (5) Repacking Procedure. Stow tourniquet with a 8-10 inch loop.

2-15. SRU-21/P SURVIVAL VEST-KIT-Continued

NOTE

The assembly list and the operators manual (TM 55-1680-351-10) for the SRU-21/P survival vest will be stowed in the vest inside pockets. Prior to repacking the manual in the vest, place the publication in an individual compatible sized plastic polyethylene bag (zip-loc bag) to prevent exposure to moisture.

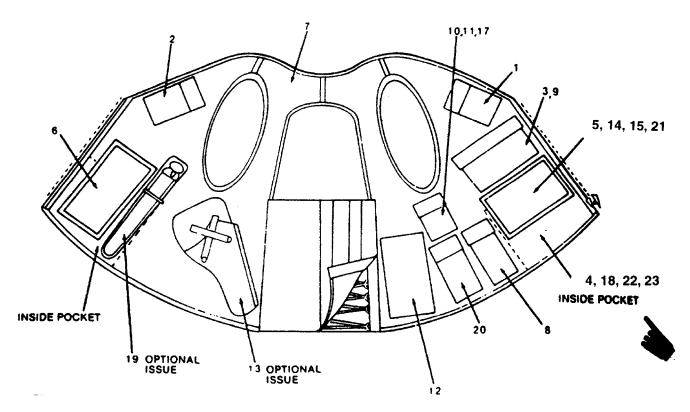


Figure 2-25. Assembly and stowage details for survival components of the SRU-21IP survival vest

- 1. Tourniquet
- 2. Lensatic composs
- 3. DELETED
- 4. Plastic water bag
- 5. Magnesium bar, fire starter
- 6. Survival receiver transmitter (AN/PRC .90,ARCRT-10, AN/URC48 as applicable)
- 7. Survival vest
- 8. Pocket knife
- 9. Distress marker light
- *10. .38 cliberM41 ball cartridges
- 11. .38 caliber M41 tracer cartridges

12. foliage penetrating signal kit

- *13. Holster
- 14. Signaling mirror
- 15. First Aid Kit
- 16. Assembly instruction sheet (not shown)
- 17. Whistle, plastic
- 18. Blanket, combat
- 19. Knife, hunting, sheathed
- 20. Firestarter, spark life
- 21. Insect repellent
- 22. Glove Exam, 6515-01-364-8553
- 23. Betadine Pad, 6515-01-203-6285

*Issued by Unit Commander

2-15. SRU-21/P SURVIVAL VEST - KIT - Continued

d. Radio Installment Modifications. In order to insert the PRC/90 radio into the SRU-21/P radio pocket, the antenna must be positioned as shown in figure 2-26.

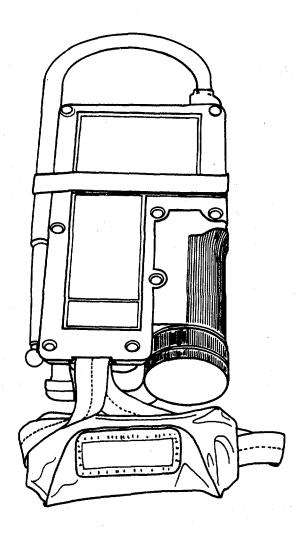


Figure 2-26. Radio with antenna stowed properly for SRU-21/P vest

2-16. OV-1 AIRCRAFT SURVIVAL VEST

- a. Vest. The OV-1 aircraft survival vest is similar to the SRU-21/P survival vest, except that size alteration is not applicable to the OV-1 vest (comes in two sizes, small and large) and the OV-1 vest incorporates the LPU-10/P life preserver.
 - (1) Inspection. Inspect the OV-1 aircraft vest flotation equipment according to procedures outlined in TM 5-4220-202-14/T.0. 14S-1-102, Maintenance instruction with Parts Breakdown, USAF Flotation Equipment.
 - (2) Service. As required, service the survival vest by cleaning and drying as prescribed in paragraph 2-6.
 - (3) Repair. Use repair procedures applicable to SRU-21/P survival vest as outlined in paragraph 2-15.
 - (4) **Replacement.** Replace OV-1 survival vest with serviceable items from stock as authorized by repair parts Appendix C.
- **b.** Survival Components. Refer to survival components for the OV-1 survival vest, in repair parts, Appendix C. The SRU-31/P OV-1 Survival Vest Component, packets will be inspected to assure serviceability and completeness. If the packets do not have an identification serial number assigned from manufacturer, assign a local number. Stencil in 1/2-inch letters across the top of each kit the date placed in service "DOI-MM/YY". On the medical packet attach a 2-inch by 31/2 inch stick-on label to the front of the packet listings the following:

Lomotil	Ехр	Lot#
Aspirin	Exp	Lot#
Eye Oint	Exp	Lot#
Water Tabs	Lot#	Retest

This label will aid in locating recalled items and items about to expire. Attach a file label over the opening flop to seal the medical kit. The label should have the date plus first initial and last name of the individual who inspected the kit. On the general purpose kit attach a label across the opening flap as with the medical kit to seal the kit.

- **c.** Life Preserver. Inspect the life presever, I.A.W. TM 54220-202- 14/T.O. 14S-1-102, Maintenance Instructions with Parts Breakdown, USAF Flotation Equipment. For alternate method of attaching LPU-10 flotation equipment to the OV+ 1 survival vest, see figure 2-27a.
- (1) Place the completed webbing fabrication as shown in figure 2-27a 1/2 inch under the arm hole and parallel to the arm hole finished binging tope and sew the four edges of the webbing in the best over lapping the start and ending stitches.
- (2) Attach the right hand LPU pocket to the webbing using the 15-1/2"nylon tie strop and looping it through the lower pocket grommets and the vertical web straps on the webbing. When all the grommets and the vertical web straps on the webbing. When all the grommets and loops have connected loop the nylon tie strap back to the connecting end of the nylon strap and secure it. Cut off excess strapping.

d. Survival Components.

- (1) Inspection. Inspect the survival components using the procedures in table 2-1.
- (2) Repair. Use SRU.21/P survival components repair procedures paragraph 2-15b.(2) and table 2-3.
- (3) Replacement. Use repair parts, Appendix C for survival components replacement procedures.

2-16. OV-1 AIRCRAFT SURVIVAL VEST - Continued

e. Assembly of Vest Survival Components. Assemble and stow the survival components using figure 2-27, and for assembly of vest survival components procedures, paragraph 2-15.

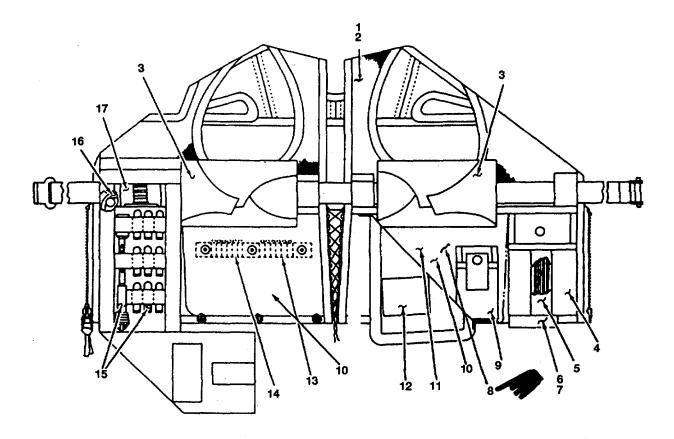


Figure 2-27. OV-1 aircraft survival vest components assembly and stowage details

- 1. Survival vest, small
- 2. Survival vest, large
- 3. Life preserver
- 4. Survival receiver-transmitter
- 5. Hook blade pocket knife
- 6. Fire starter, magnesium

*Issued by Unit Commander

- 7. Fire starter, spark lite
- 8. Plastic ball whistle
- 9. Distress marker light
- 10. SRU 31/P Packets 1 or 2
- 11. Assembly instruction sheet
- 12. Signaling mirror

- *13. .38 caliber ball cartridges
- *14. .38 caliber tracer cartridges
- 15. Distress signal kit
- 16. .38 caliber special revolver
- 17. Sheathed knife

Alternate method of attaching LPU-10 flotation equipment to the OV-1 survival vest, see figure 2-27a. Place the completed webbing fabrication as shown in figure 2-27a 1/2 inch under the arm hole and parallel to the arm hole finished binding tape and sew the four edges of the webbing in to the vest over lopping the start and ending stitches. Attach the right hand LPU pocket to the webbing using the 15-1/2' ' nylon tie strop and looping it through the lower pocket grommets and the vertical web straps on the webbing. When all the grommets and web loops have been connected loop the nylon tie strop back to the connecting end of the nylon strap and secure it. Cut off excess strapping.

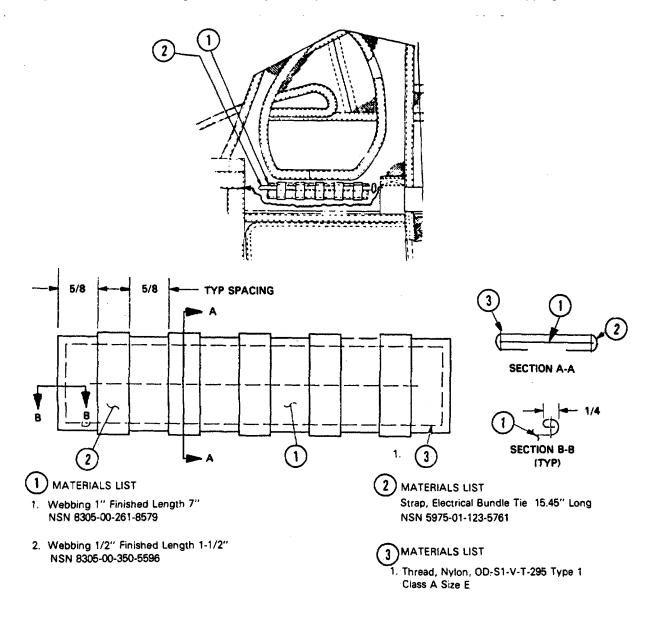


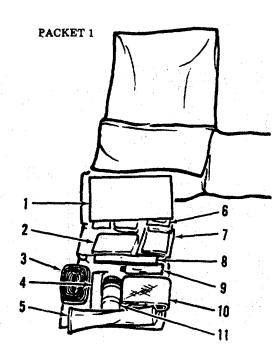
Figure 2-27a. Alternate method of attaching LPU-10 flotation equipment to the OV-1 survival vet.

2-17. MODIFICATION OF RADIO POCKET

a. In order to insert the PRC/90 radio into the OV-1 survival vest, modify radio pocket flap as shown in figure 2-29.

PACKET 2

b. Position radio antenna as shown in figure 2-30.



PACKET 1

- 1. Instruction card
- 2. Soap
- 3. Surgical tape
- 4. Water receptacle
- 5. Insect repellent
- 6. Pain killer
- 7. Anti-diarrhea
- 8. 8and-Ad
- 9. Bacitracin (eye ointment)
- 10. Bandage (elastic)
- 11. water pure tablets

- 1. Chiclets
- 2. Tinder
- 3. Compass (wrist)
- 4. Water bag (1 quart)
- 5. Signal panel
- 6. Mirror
- 7. Razor knife

PACKET 2

- 8. Tweezer and pins
- 9. Mosquito headnat and mittens
- 10. Charms
- 11. Enerjets
- 12. Metal match
- 13. Flashguards (red and blue)

Figure 2-28. SRU-31/P Packet 1 and 2

2-17. MODIFICATION OF RADIO POCKET - Continued

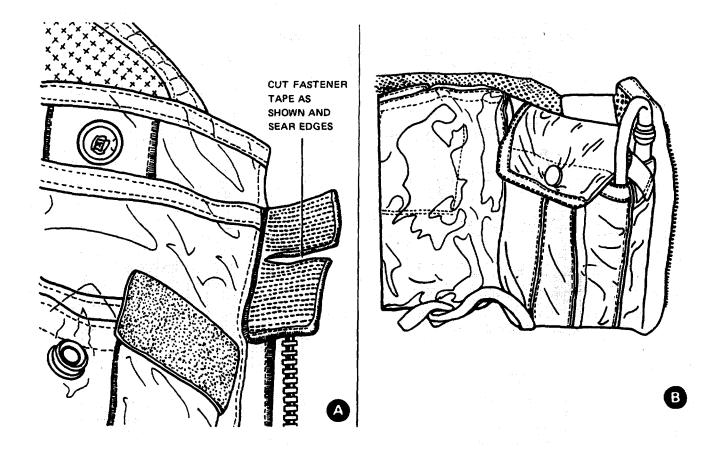


Figure 2-29. Radio pocket flap alterations for OV-1 vest

2-17. MODIFICATION OF RADIO POCKET - Continued

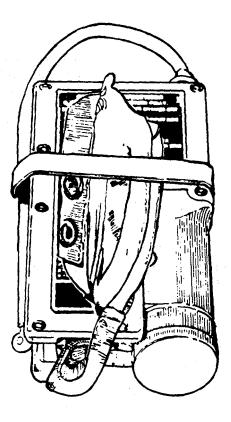


Figure 2-30. Radio with antenna stowed properly in OV-1 vest

2.78.1/(2.78.2 blank)

2-18. OV-1 AIRCRAFT RIGID SEAT SURVIVAL KIT (RSSK)I

- a. Container. Figure 2-31.
 - (1) **Inspection**. Inspect the container using the procedures in table 2-1.
 - (2) Service. As required, service the container as prescribed in table 2-1, Items 166-179.
 - (3) **Replacement**. The surviv6l kit or kit components which exceed the capability for being returned to a serviceable condition will be replaced with a serviceable item from stock as authorized in the repair ports listed in Appendix C.

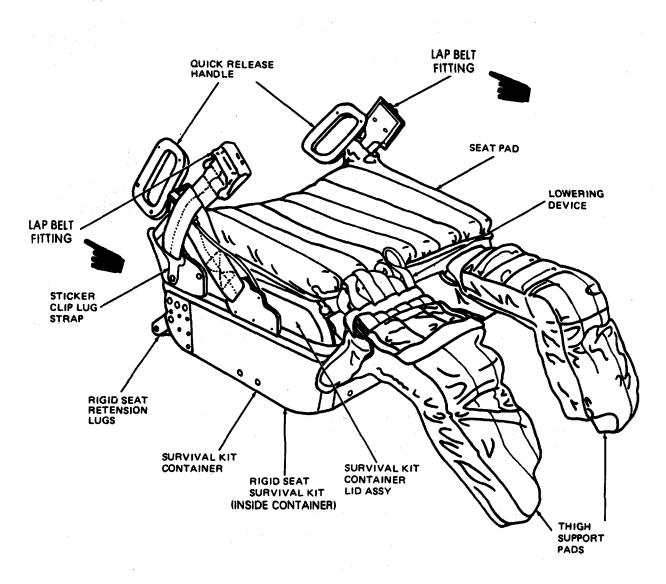


Figure 2-31. OV-1 aircraft rigid seat survival kit with seat pad and thigh support pads

Change 1 2-79

(4) Folding and packing the RSSK 1 man life raft.

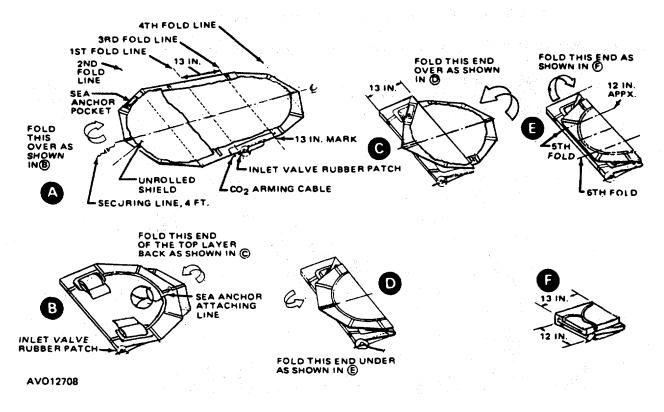


Figure 2-32. RSSK 1 man life raft folding details

- A. Raft in proper layout.
- B. First fold completed.
- C. Second fold completed.
- D. Third fold completed.

- E. Fourth fold completed.
- F. Fifth and sixth fold completed and ready for insertion into container.

NOTE

All references to direction (left, right, upper, lower) are presented as viewed by the packer facing the carbon dioxide cylinder side of the raft with the raft laying on the packing surface.

NOTE

Prior to folding a raft, ensure all trapped air is removed from the raft flotation tube by use of a vertical tank vacuum cleaner.

(a) **Folding**. Lay out the deflated raft on a clean packing table or other suitable surface with the raft top facing up and the raft weather shield located to the packer's left (A, figure 2-32.) Ensure the weather shield is unrolled and spread the shield over the top of the raft and smooth the shield out as flat as possible.

- (b) Beginning at the left edge of the raft inlet valve rubber patch, measure 13 inches to the right along the raft side and using a piece of chalk, make a pronounced mark.
- (c) Make the first fold of the raft by grasping the left end of the raft and extending the end over the top of the raft to the right, aligning the crease of the fold with the left edge of the inlet valve rubber patch (B).
- (d) Shorten 28 inches of the sea anchor retaining line by making 8-inch-long hanks. Secure each end of the completed folds with a rubber band. In addition, spread the sea anchor out flat over the folded retaining line.
- (e) At the 13-inch mark made in (b) above, complete the second fold of the raft by making a foldback in the previously folded raft end and ensure the foldback crease is alined with the mark (C).
- (f) To make the third fold of the raft, fold the right end of the raft over the first two raft folds to the left (D).
- (g) The fourth fold of the raft is made by making a fold-under of the raft ends which extend beyond the outside edge of the first raft fold (E). Ensure all edges of the raft are dressed.
- (h) Complete the fifth fold of the raft by folding 12 inches of the raft upper end back toward the center of the folded raft.
- (i) Make the sixth fold to complete the raft folding by folding the previously folded upper end of the raft over to the carbon dioxide bottle. Ensure all edges of the raft are dressed. The folded raft package should measure 12-inches-wide by 13-inches- long (F).
- (5) Attaching retaining line to cylinder.

WARNING

GAS UNDER PRESSURE. Do not loosen or attempt to remove carbon dioxide cylinder from valve assembly.

(a) Unscrew valve from raft. Do not remove cylinder from pocket or anti-chafing ring from inlet check valve.

2-81

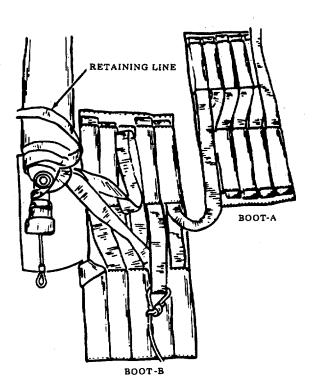
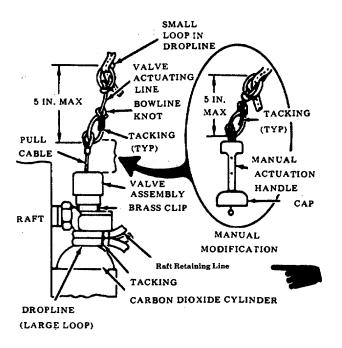
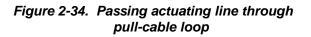


Figure 2-33. Attaching dropline around neck of valve





Note

When the raft Is completely packed and hooked up to cylinder in kit dropline, place raft on top of kit component bag and retaining line on top of raft. To better manage space, especially with the LRU-16/P and LRU. 17/P rafts, the raft must be pocked with the bottle to the rear of the RSSK. The contents of the inner bag must be arranged so as to leave a space in the rear where the inflation bottle will fit down Into. The Inner bag tiedown straps must be left loose enough to allow the raft bottle to extend to the bottom of the kit. The tiedown straps will still hold the inner kit contents bag in the bottom of the RSSK upon kit depolyment and lid/bottom separation.

- (b) Attach large loop of dropline around neck of valve at cylinder with a slip loop knot. Pull knot tight and tack with two turns of waxed nylon - 6 cord single. Tie ends with a surgeon's knot followed by square knot (figure 2-33.)
- (c) Attach loop of raft retaining line around neck of value at cylinder with a slip knot. Pull knot tight and tack with two turns of waxed nylon - 6 cord single. Tie ends with a surgeon's knot followed by square knot (figure 2-34).

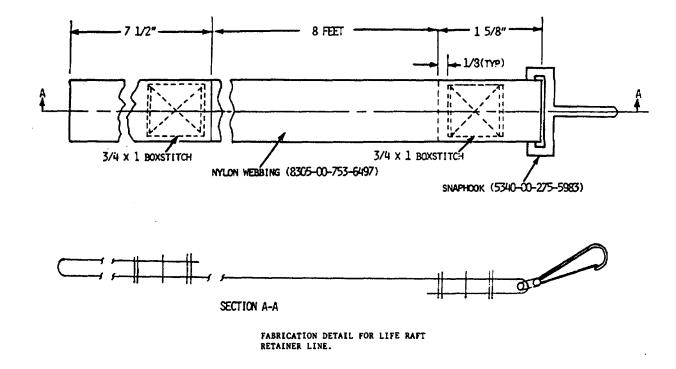


Figure 2-34a. Raft Retaining Line (OV-1 RSSK)

(d) Re-attach valve to raft and tighten I.A.W. TM 4220-202-14/T.O. 14S-1-102.

WARNING

Final dimension of valve actuating line is critical. Finished length shall not exceed five inches.

- (e) Coil retaining line attached to neck of carbon dioxide cylinder and stow in raft retaining line pocket, Navy rafts Type LR-1 and PR-2. Close pocket closure tab and mate hook and pile tape patches. On the LRU-16/P and LRU-17/P rafts the retaining line is stowed next to the inflator assembly when packing the raft in the RSSK.
- (f) When removing the overwater kit from service the inflation actuating lanyard with pull cable need not be removed from the dropline. Instead proceed as follows:
 - 1. Lower slide collar on the life raft inflation assembly.
 - 2. Remove pull cable swaged ball end from inflation assembly .
 - 3. Raise slide collar on inflation assembly.
 - 4. Remove inflation bottle from raft.
 - 5. Insert defuser plug in inflation head.
 - 6. Fold valve actuating line with pull cable attached back against the small loop on the RSSK dropline. Tape in place with 3 turns of tape, filament reinforced (NSN 7510-00-582-4772).
- (g) When removing the overwater kit from service the inflation actuating lanyard with pull cable need not be removed from the dropline. Instead proceed as follows:
 - 1. Lower slide collar on the life raft inflation assembly.
 - 2. Remove pull cable swaged ball end from inflation assembly .
 - 3. Raise slide collar on inflation assembly.
 - 4. Remove inflation bottle from raft.
 - 5. Insert defuser plug in inflation head.
 - 6. Fold valve actuating line with pull cable attached back against the small loop on the RSSK dropline. Tape in place with 3 turns of tape, filament reinforced (NSN 7510-00-582-4772). Fold a 1/2-inch tab on the tape end to ease later removal of the tape.

b. Equipment Bag.

- (1) **Inspection**. Inspect the equipment bag (fig. 2-35) using the procedures in table 2-1.
- (2) **Service.** As required, service the equipment bag by cleaning and drying the equipment bag as prescribed in paragraph 2-6.

(3) Repair.

- (a) **Restitching**. Restitch broken or loose stitching on the equipment bag (figure 2-35) according to original construction details, using the procedures in paragraph 2-7 and the specifics in table 2-3.
- (b) **Daming and patching**. As applicable, darn or patch an equipment bag using the procedures in paragraph 2-7 and the specifics in table 2-3. Patching shall be performed using type cotton duck cloth.
- (c) **Replacing the slide interlocking fastener**. A slide interlocking fastener (zipper) on the equipment bag which is broken or hard to manipulate shall be replaced with a service- able zipper from stock using the procedures outlined in paragraph 2-12 b (3) (c) and the specifics in table 2-3.
- (4) **Installing equipment bag In RSSK**. When installing the frying pan in the equipment bag en- sure the angled and (front) of the pan is opposite to the closed slide fasteners. If the slide fasteners are next to the angled end they can interfere with closure of the kit lid.
- (5) **Replacement.** Replace a damaged equipment bag which is beyond repair with a serviceable item from stock as authorized in the applicable repair parts listed in Appendix C.

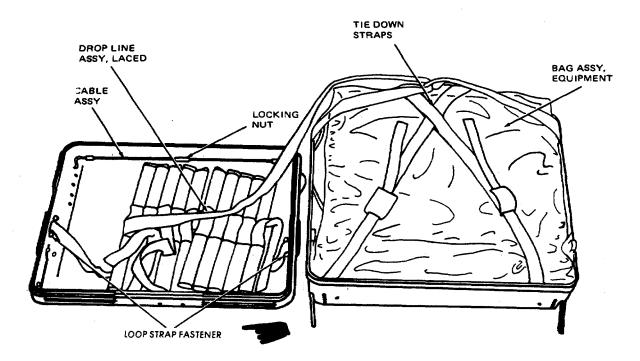


Figure 2-35. OV-1 aircraft RSSK, equipment bag, and drop line (Sheet 1 of 3)

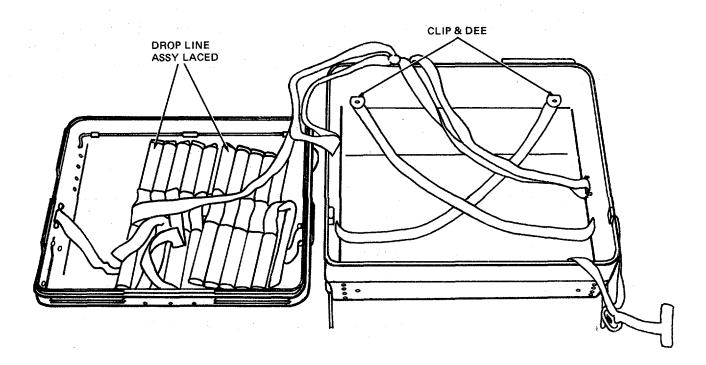


Figure 2-35. OV-1 aircraft RSSK, equipment bag, and drop line (Sheet 2 of 3)

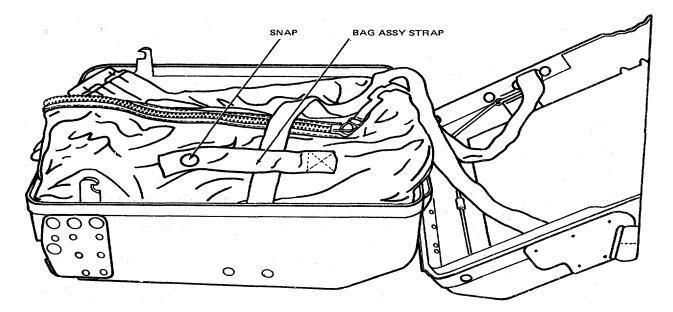


Figure 2-35. OV-1 aircraft RSSK, equipment bag, and drop line (Sheet 3 of 3)

- c. Replace RSSK hardware and accessories as listed in Appendix C, Repair Parts List and Special Tools List.
 - (1) Laced drop line assembly (figure 2-35). Limit repair to darning and stitch replacement in accordance with paragraph 2-7. Use an 8-inch flat tip screwdriver, following the old folds, to restore a line that may be pulled out of container loops. Replace with a new line assembly that is completely removed from its container.

CAUTION

Use care not to sew line to container when repairing line container.

- (2) **Tie down line assembly (figure 2-35).** Limit repair to minor restitching in accordance with paragraph 2-7. Replace as necessary, using supply catalog requirement.
- (3) RSSK lug attachment (figure 2-36, sheet 2, views A, B, and C).

CAUTION

The left lug attachment assembly differs from the right lug attachment assembly. Use care when replacing them.

Use an 8-inch flat tip screwdriver and a 1/2-inch open end wrench, or equivalent tools, to replace the left or right Lug attachment assembly.

- (4) **RSSK footman bracket (figure 2-35).** Use a 5/64 inch Allen wrench and a 3/8 inch open end wrench, or equivalent tools, to replace the footman bracket.
- (5) **RSSK clip and dee (figure 2-35, attached to upper end of container and tie down straps, clip and dee not visible).** Use a 5/64 inch Allen wrench and a 3/8 inch open end wrench, or equivalent tools, to replace clip and dee.
- (6) **Inspection cover, manual release (figure 2-36)**. Replace lid lock assembly inspection cover when cover does not stick properly or lettering is obliterated and lid locks are not visible for inspection.

NOTE

Remove inspection cover for manual opening of kit. Insert a six inch blade, flat tip screwdriver between lid locks and slide to the rear to open kit. This method of opening is used only when quick release handles will not open kit (figure 2-36).

(7) Support assembly harness (figure 2-37). Use a .050 Allen wrench or small flat tip screwdriver, or equivalent tools, depending on type of screw used, to remove canopy release from harness assembly (figure 2-37, detail A). After screw has been removed, remove keeper sleeve on canopy release to remove support assembly harness (figure 2-37, detail B).

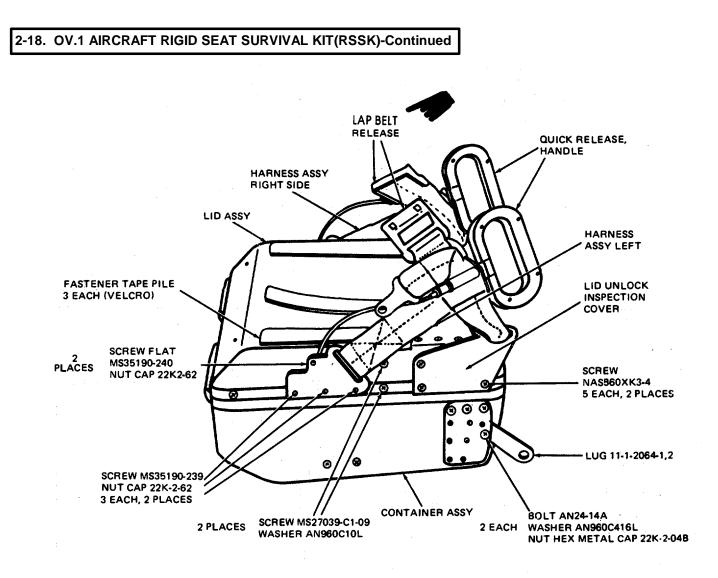
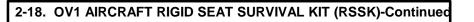


Figure 2-36. OV-1 aircraft rigid seat survival kit with harness assembly (Sheet 1 of 3)



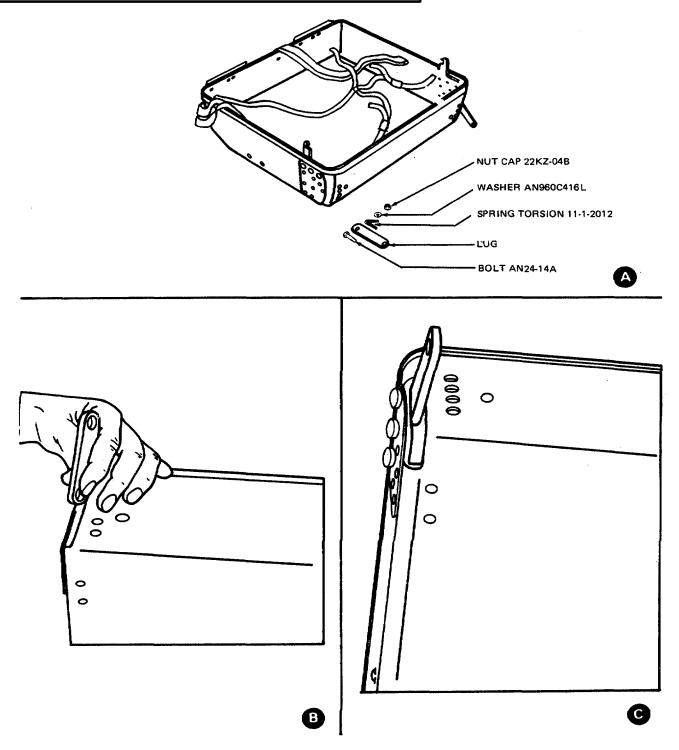


Figure 2-36. OV-1 aircraft rigid seat survival kit with harness assembly (Sheet 2 of 3)

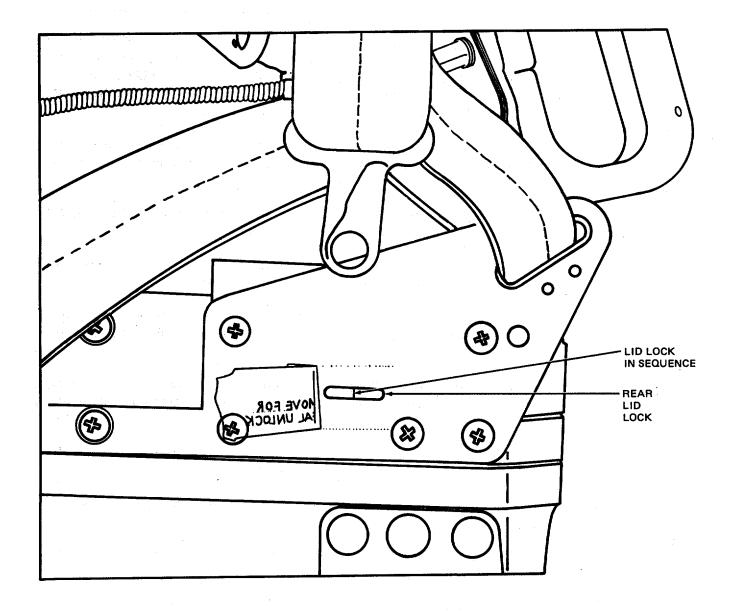


Figure 2-36. O V-1 aircraft rigid seat survival kit with harness assembly (Sheet 3 of 3)

- (8) Stiffener harness (figure 2-38, detail A). Use a small, 3-inch blade cross point screwdriver or 5/64 inch Allen wrench, or equivalent tools, depending on type of screws, to remove stiffener harness. Use retaining compound MIL-S-22473, grade E, when replacing screws.
- (9) RSSK quick release handles and integrated parts (figures 2-37 and 2-38). Quick release handles must be disassembled in order to replace left or right housing latch, support conduit, spacer housing, right or leftretainer conduit, left latch release (car) assembly, release latch handle assembly, right or left harness assembly, right, left, or rear cable assembly, or cable clamp support. Proceed as follows to remove the quick release handle:
 - (a) Using the proper tools, remove the four bolts that secure the bracket (handle harness and cable are attached to this bracket) to right side of the container lid (figure 2-37, detail C).
 - (b) Using the proper tools, remove the right housing latch assembly. (Right housing latch has three cables entering it.) (figure 2-38, details B and D).
 - (c) Using the proper tools, remove latch spacer assembly and support conduits to expose the latch release (car) assembly (figure 2-38, details B, C, and D).
 - (d) Use a 1/16 inch punch, or equivalent, to drive the drift pin out far enough to allow removal of cable (figure 2-38, detail D). Quick release handle assembly may be removed at this time.
 - (e) Disassembly procedures for left quick release handle assembly is the same as right quick release handle assembly, except that the left housing latch contains a spring (figure 2-38, details E and F).
 - (f) Use the proper size open end wrench to remove nut in order to remove handle from quick release handle assembly (figure 2-37, detail D).
 - (g) In order to remove handle from quick release handle assembly, pull handle out to expose steel ball, remove handle (figure 2-37, details E and F).
 - (h) Using proper tools, remove cable clamps to replace remaining cables (figure 2-36 and figure 2-38, details B, C, and D).
- (10) Proceed as follows to assemble left and right quick release handle assemblies:
 - Prior to assembly, handles must be attached to cables and nut drawn tight (figure 2-37, details F, E, and D).
 - (b) Begin assembly with right housing latch assembly; left housing cable needs more slack.
 - (c) Assemble cables in right latch release (car) and reset drift pin (figure 2-38, detail D).

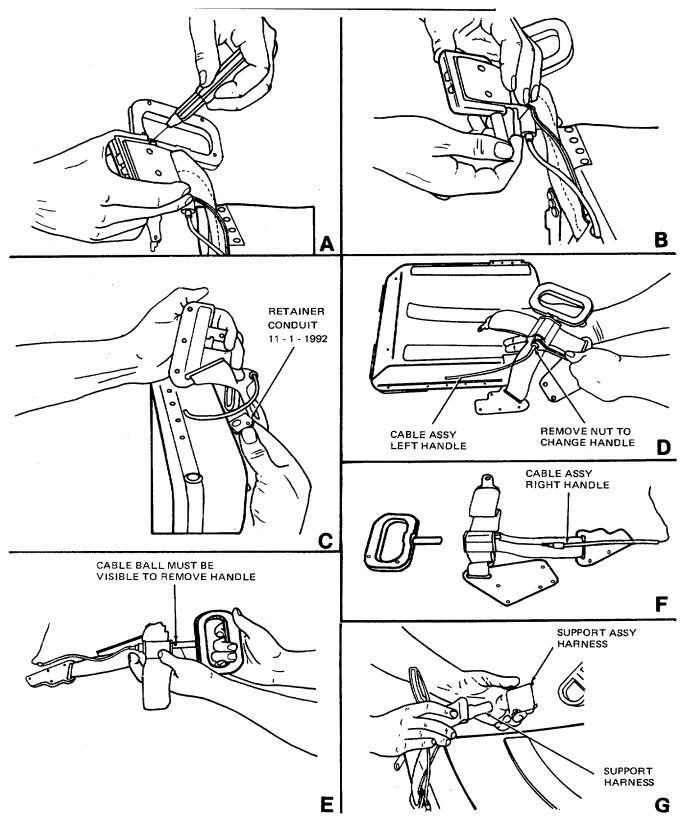


Figure 2-37. OV-1 aircraft RSSK canopy release and quick release handle 2-91

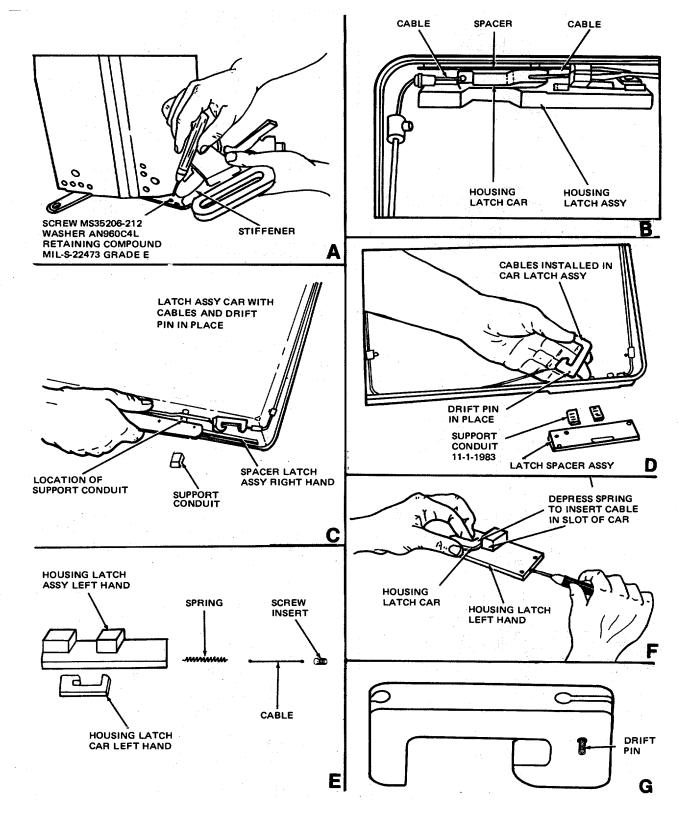


Figure 2-38. 0V-1 aircraft RSSK stiffener and housing latch assembly 2-92

- (d) Replace support conduits and latch spacer assembly (figure 2-38, details D and B).
- (e) Replace housing latch assembly. To prevent housing warp and binding of moving parts, alternately tighten opposite screws until properly seated (figure 2-38, detail B).
- (f) Replace left housing assembly using same procedures as for right housing assembly. The spring in left housing assembly should allow enough slack for assembly.
- (g) Using proper tools, replace retainer conduit and bracket (figure 2-37, detail C).
- (h) Properly attach quick release handle assembly harness to canopy release harness (figure 2-36, Sheet 1).
- (i) After RSSK container is properly reassembled, properly engage hinges and ensure that upper and lower container mate properly. Use inspection window to check container locks for proper adjustment. Check quick release handle assembly for proper operation (figure 2-36, Sheet 1).

NOTE

The folding and packing Instructions for the OV-1 aircraft RSSK Hot, Cold, and Overwater survival kits are the same as the nonrigid seat survival kit. Refer to figure 2-30, 2-40, and 2-41 for components arrangement.

- (j) Using proper tools, loosen both cable safety nuts to make adjustments to container locks (figure 2-35). Turn cable adjuster away from safety nut to loosen container locks and turn cable adjuster toward safety nut to tighten container locks. Lock cable adjuster by tightening safety nut.
- (k) Replace fastener tape pile using standard shop practices.
- (I) Replace cushion seat as necessary.
- (m) Replace thigh support pads as necessary.

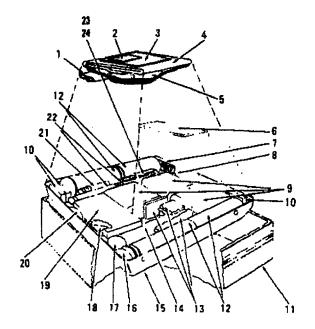


Figure 2-39. Packing details for survival components of the OV- 1 aircraft RSSK hot climate survival

- 1. Drinking water storage bag
- 2. Operator's manual
- (TM 55-8456-209-1 0)
- 3. Kit packing list
- 4. Tarpaulin
- 5. Insect headnet
- 6. Survival manual (AFM 64-5) (FM 21-76)
- 7. Knife sharpener
- 8. Snare wire
- 9. Survival food packets

- 10. Wood matches
- container
- 11. Kit case
- 12. Emergency drinking water
- 13. Compressed trioxane fuel
- 14. Signaling mirror
- 15. Frying pan
- 16. Sunburn preventive
 - preparation
- 17. MC-1 magnetic compass
- 18. Hand saw assembly

- 19. Fishing tackle kit
- 20. Plastic spoon
- 21. Fire starter magnesium bar
- 22. Smoke and illumination
 - signal
- 23. Pocket knife
- 24. Fire starter, spark lite

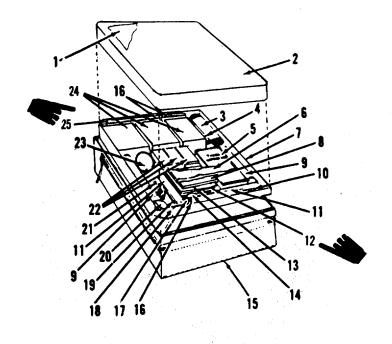


Figure 2-40. Packing details for survival components of the OV-1 aircraft RSSK cold climate survival kit

- 1. Packing list
- 2. Sleeping bog
- 3. Head insect net
- 4. Fire starter magnesium bar
- 5. Fishing tackle kit
- 6. Drinking water storage bog
- 7. Cooking pan
- B. Operator's manual
- 9. Smoke and illumination signal

- 10. Parachute survival manual
- 11. Candle
- 12. Signaling mirror
- 13. Handsaw assembly
- 14. Plastic spoon
- 15. Equipment bag assembly
- 16. Compressed trioxane fuel
- 17. Knife sharpener
- 18. Snare wire
- 19. Survival manual

- 20. MC-1 Magnetic composs
- 21. Pocket knife
- 22. Wood matches container
- 23. Sunburn preventive preparation
- 24. Survival food packets
- 25. Fire starter spark lite

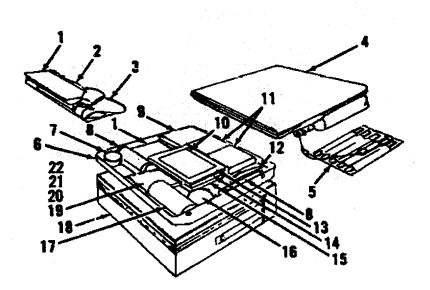


Figure 2-41. Packing details for survival components of the OV-1 aircraft RSSK overwater survival kit

- 1. Packing list
- 2. Drinking water storage bag
- 3. Reversible sun hat
- 4. 1 man inflatable life raft
- 5. Laced dropline assembly
- 6. Cooking pan
- 7. MC-1 magnetic compass
- 8. Smoke and illumination signal
- 9. MK-2 saltwater distiller kit
- 10. Operator's Manual

- 11. Survival food packet
- 12. Pocket knife
- 13. Cellulose sponge
- 14. Fishing tackle kit
- 15. Signaling mirror
- 16. Sunburn prevention preparation
- 17. Emergency drinking water
- 18. Equipment bag assembly
- 19. Fluorescein sea marker
- 20. Wood matches-1 container
- 21. Knife sharpener
- 22. Survival Manual

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP)

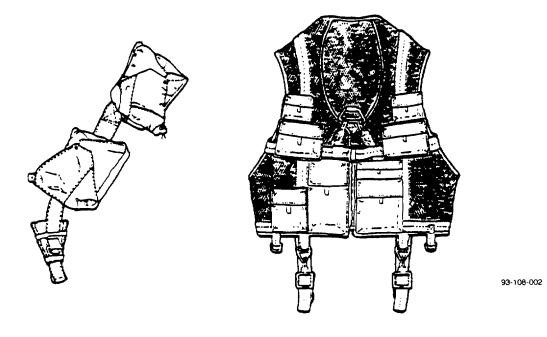


Figure 2-42. SARVIP

- a. **Vest**. (Figure 2-42).
 - (1) Inspection. Inspection will be every 120 days in accordance with table 2-1. Each of the four survival packets will have an inventory list of the components included in the packet. These sealed packets will be exempt from opening for inspection. The packets are sealed in a plastic bag with the air evacuated. The components within have been individually sealed in a plastic heat shrink material. Inspect for damaged or open packets.

The medical packets will have a separate inventory list of medical components that have a potency expiration date. This list will contain the nomenclature, manufacturer, date of manufacture, and date of expiration.

(2) Service.

- (a) **Cloth items**. Use warm soapy water for washing. Rinse with clear warm water in a container. Change water until it remains clear. Dry by air drying on a hanger out of direct sunlight.
- (b) Metal items. Clean as prescribed in paragraph 2-6.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) - Continued

- (3) **Repair.** The SARVIP will be repaired as follows:
 - (a) **Restitching**. Restitch broken or loose stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
 - (b) **Darning and patching**. The vest body may be repaired by patching with cloth using the procedures in paragraph 2-7 and specifics in table 2-3. Darning is not permitted on the vest body. The vest pockets may be repaired by darning or patching, as applicable, using the procedures in paragraph 2-7 and specifics in table 2-3. Patching will be performed using oxford fire-resistant fabric and thread.
 - (c) **Replacing edge binding.** Replace damaged edge binding by fabricating as follows:
 - <u>1</u> Remove the original edge binding length by cutting the stitching which secures the binding to the vest. Ensure the vest material is not damaged during the cutting process.
 - 2 Cut a length of 1-inch-wide tape (MIL-T-5038) equal to the length of the original binding material and sear the ends.
 - <u>3</u> Position the tape (MIL-T-5038) length in the original binding location, and secure the tape by stitching according to the original construction details, using the specifics in table 2-3. Stitching will be made in accordance with paragraph 2-7.
- (d) **Replacing fastener tape.** Replace defective nylon hook-or pile-fastener tape on the vest or a vest pocket by fabricating as follows:
 - <u>1</u> Remove the original hook-or pile-fastener tape length by cutting the stitching which secures the tape to the vest or pocket, as applicable. Ensure the adjacent vest or pocket material, as applicable, is not damaged during the cutting process.
 - 2 Cut a length of 3/4-inch-wide hook-or pile-fastener tape, as required, equal to the length of the original fastener tape.
 - <u>3</u> Position the replacement fastener tape length in the original fastener tape location and secure the tape length by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) -Continued

- (e) Replacing a slide interlocking fastener. A slide interlocking fastener (zipper) located on the vest front or on a vest pocket which is defective in any manner shall be replaced with a serviceable item from stock using the following procedures:
 - <u>1</u> Remove the original slide interlocking fastener from the vest front or vest pocket, as applicable, by cutting the stitching which secures the fastener. Ensure the adjacent vest material is not damaged during the cutting process.
 - <u>2</u> Obtain a serviceable 14 inch long, type IV, style 8, size MHS slide interlocking fastener for use as a replacement item for the vest front closure.
 - <u>3</u> Position the replacement fastener in the original fastener location and secure by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
- (f) **Replacing a thong.** Replace a damaged thong on the vest front closure slide interlocking fastener (zipper) by fabricating as follows:
 - <u>1</u> Remove the original thong from the vest front closure slide interlocking fastener by cutting the thong material.
 - <u>2</u> Cut a 2-3/4 inch length of 5/16 inch wide, type I nylon tape and sear the ends.
 - <u>3</u> Fold the tape lengthwise and align the ends.
 - <u>4</u> Pass the tape folded end through the slide interlocking fastener. Pass the seared ends through the loop formed by the folded end and pull tape tight. Align the thong loose ends and make an overhand knot near the bottom of thong.
- (g) **Harness webbing repair**. Repair to rescue/lift harness webbing straps contained on the vest will not be done. This will be cause to condemn the vest. The vest contents will be removed and transferred to the replacement vest. The pockets and hardware will be removed from condemned vest and used as spare items for future repairs. The condemned vest will be destroyed by cutting in half.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) -Continued

- (h) **Replacing waist adjustment strap**. Replace a damaged waist adjustment strap at the back of the vest by fabricating as follows:
 - 1 Remove the original waist adjustment strap length by cutting the stitching which secures the strap to the vest. Ensure the adjacent vest material is not damaged during the cutting process.
 - 2 Cut a length of 1 inch wide nylon webbing (MIL-W-4088) equal in length to the original waist adjustment strap length and sear the ends.
 - 3 Position the webbing length in the original waist adjustment strap location and secure the webbing by stitching according to original construction details and paragraph 2-7, using the specifics in table 2-3.
 - 4 If old hook- or pile-fastener tape is serviceable, remove it from the defective adjustment strap and attach it to the new webbing using procedures in paragraph 2-19a (3) (d). If hook-or pilefastener tape is unserviceable, replace with 1-1/2 inch wide, type I, class 1 hook-or pile-fastener tape, as applicable, and attach to the waist adjustment strap following procedures in paragraph 2-19a (3) (d).

b. Survival Components.

- (1) **Inspection**. Inspect survival components of the SARVIP using the procedures in table 2-1.
- (2) **Repair.** Survival components will be repaired as follows:
 - (a) Replace damaged or missing lanyards on the signaling mirror, lensatic compass, and distress marker light by fabrication using MIL-C-5040 nylon cord with seared ends in lengths equal to length of damaged lanyard.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) -Continued

- (b) The basic and medical packet cases will be resealed in new sealed plastic bag prescribed in paragraph 2-19e.
- (3) **Replacement.** Replace damaged, defective or missing survival components of the SARVIP with serviceable components from stock as prescribed in paragraph 2-5.
- c. **Distress marker light**. Maintenance of the distress marker light is IAW TM 55-1680-322-12/T.O.14S10-2-2.
 - (1) Battery. Screw battery cap out from bottom of distress marker and install new battery. Ensure that battery and o-ring establish a tight seal when the cap is secured. The o-ring should be compressed approximately 20 percent of its thickness.
 - (2) Attaching line. Replace the line by fabrication using a 30-inch length of MIL-C-5040 nylon cord with seared ends. Attach one end of the cut cord length to the marker unit according to original attachment details and secure the running end of the cord length by bartacking the cord material in the original location on the applicable vest storage pocket. Bartacking shall be made according to original attaching details using the specifics in table 2-3.
- d. Life Preserver LPU-10/P. Inspect and maintain the life preserver in accordance with TM 5-4220-202-14/T.O. 14S-1-102, Maintenance Instructions with Parts Breakdown, USAF Flotation Equipment.
- e. **Survival Packets**. The basic and medical packets will be inspected every 120 days in accordance with table 2-1. Each packet will have an inventory list of the components in the packet. These sealed packets are exempt from opening for inspection. The packets are sealed in a sealed plastic bag with the air evacuated. The components within the sealed plastic bag are individually sealed in a plastic material.

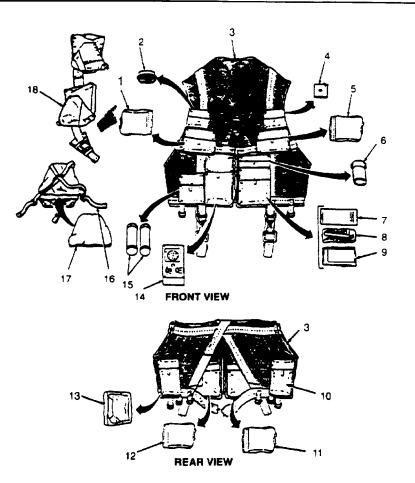
In addition to the regular inventory list, the medical packets will have a separate inventory list of medical components that have a potency expiration. This list will contain the nomenclature, manufacturer, date of manufacture, and expiration date. This packet may be opened to replace an expired item as follows:

(1) Seal the new item in plastic material.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) - Continued

- (2) Place the sealed replacement item within the packet.
- (3) Using plastic bag, create a sleeve for the packet and evacuate air from the sleeve using a vacuum cleaner.
- (4) Using heat sealing irons, seal the ends of the plastic bag.
- f. **Assembly of SARVIP components**. Assemble and stow the survival components of the SARVIP according to the assembly list and figure 2-43.
 - (1) Unscrew battery cap on radio set AN/PRC-90 and remove battery. Check date of manufacture stamped on battery. The BA-1568/U battery has a maximum shelf life of 3 years in temperate climate. Discard batteries more than 3 years old. Check for evidence of battery leakage or corrosion and condition of copper spring contacts. Install a good battery, if required, and screw battery cap on fingertight. For AN/PRC-112, refer to TM 11-5820-1037-13&P.
 - (2) Ensure that the SDU-5/E distress marker light is equipped with an ACR-FG1B flashguard and a BA-1574/U battery.
 - (3) Visually inspect all SARVIP components for damage and substitute serviceable components. Place serviceable components in the SARVIP pockets as designated in figure 2-43.

2-19. AIRCREW SURVIVAL ARMOR RECOVERY VEST, INSERT, AND PACKETS (SARVIP) -Continued



93-108-003

Figure 2-43. Assembly of SARVIP Components

- 1. Survival packet, type I, knife, pocket, general purpose.
- 2. Compass, magnetic, unmounted, lensatic.
- 3. SARVIP vest (5 sizes).
- 4. Mirror, emergency, signaling.
- 5. Survival packet, type II,
- medical.6. Light marker, distress, SDU-5/E
- and flashguard.

- 7. Operator's manual.
- 8. Signal kit, personnel distress.
- 9. Paper, chemical agent detector & detector kit.
- 10. Spare pocket.
- 11. Survival packet, type III, medical.
- 12. Survival packet, type IV, medical.

- 13. Sea dye marker, flourescein.
- 14. Radio set, AN/PRC-90 and AN/PRC-112.
- 15. Signal, smoke and illumination.
- 16. Carrier.
- 17. Insert, 12.7 mm (.50 cai).
- 18. Life preserver, underarm, LPU-10/P.

Change 9 2-103/(2-104 blank)

CHAPTER 3

A.L.S.E. WORK, STORAGE AND FITTING AREAS

3.1. GENERAL

The life support equipment area consists of work, storage and fitting sections. Access to a classroom adjacent to or in close proximity to the life support area is needed for lectures and instructions on the equipment being used.

The shop area should contain not less than 1,000 square feet of usable area that is environmentally controlled within a range of 15.6°C. (+60°F) to 23.8°C. (+75°F), have potable water source. Hot and cold water supply, and lavatory facilities.

The area will be protected from pilferage, dampness, fire, dust, insects, rodents, direct sunlight and be free from uncontrolled foot and vehicle traffic.

3.2. WORK AREA CRITERIA

The work area will have work bench surfaces free from rough or abrasive materials and splinter free tops. The area is to be well lighted with accessible electrical outlets to all bench and desk areas. Cabinets with locks for securing test equipment, tools, and supplies. Units that have oxygen equipment will have an area set aside for oxygen maintenance that will have hot and cold running water, stainless steel sinks, and floors that are sealed and protected from spills. The area will be restricted to only A.L.S.E. qualified personnel.

The floor of the work shop will be sealed and coated to prevent chemical spills penetrating the floor surface.

The work area will have hot and cold water for cleaning equipment as well as a wash area.

For units with flotation equipment support, there will be a low pressure, oil free air source and vacuum supply. A vacuum machine to be used only for flotation equipment can be used for the vacuum source.

3-3. STORAGE AREA CRITERIA

The storage area will be well ventilated, out of direct sunlight and well lighted. Have storage shelves and cabinets that provide security for the stored equipment. Be free from dust, moisture, fire, insects and rodents. The floor is to be sealed and covered with a dust free flooring material. A refrigerator will be used to store batteries used in life support equipment.

3-4. FITTING AREA CRITERIA

The fitting area will be well lighted and have enough space so personnel may be fitted with equipment being assigned to them i.e., survival vests, flight clothing, flight helmets, parachute harnesses, etc.

3-5. TEMPORARY STORAGE OF LIFE SUPPORT EQUIPMENT

- a. Survival kits to be in temporary storage will:
 - (1) Be inspected, repaired and if needed, cleaned.
 - (2) Have components replaced if necessary.
 - (3) Have matches, smoke and illumination flares removed and stored in accordance with post policy for units operating within a military base or local policy for units not operating on a military base.
 - (4) Have kits tagged with annotations about items not in the kit.
 - (5) Be stored on shelves well ventilated and out of direct sunlight.
- b. Survival vests to be put in temporary storage will:
 - (1) Be inspected, repaired and if needed cleaned.
 - (2) Have components replaced if necessary.
 - (3) Have signal kits, personal distress removed and stored in accordance with post policy if unit is operating from a military base or local policy if unit is operating off a military base.
 - (4) Have survival radios removed from vest. Battery in radio will be removed and put in refrigerated storage.
 - (5) Have light marker removed from vest. Battery in light marker will be removed and put in refrigerated storage.
 - (6) Have vest tagged and items not in vest annotated on tag. Vest will be hung up on hanger for storage, out of direct sunlight.
- c. Flotation equipment to be put in temporary storage will be stored in accordance with TM 55-4220-202-14/T.O. 14S-1-102, Section 2-7, storage and shipment.
- d. Pyrotechnics will be stored in accordance with post policy if unit is operating from a military base or local policy, if unit operates off a military base.
- e Oxygen equipment to be put in temporary storage in accordance with TM55-1660-245-131 T.O. 15X-1-1, paragraph 2-47.

APPENDIX A

REFERENCES

A-1. DICTIONARIES OF TERMS AND ABBREVIATIONS

AR 310-25	Dictionary of United States Army Terms
AR 310-50	Authorized Abbreviations and Brevity Codes
AR 95-1	US Army Aviation General Provisions and Flight Regulations
AR 95-3	Aviation: General Provisions, Training, Standardization,
	and Resource Management

A-2. PUBLICATIONS INDEX

DA PAM 25-30

A-3. LOGISTICS

DOD 4500.32-R (Vol. 1-2)

TM 38-230-1 and TM 38-230-2 Deleted TM 743-200-1 CTA (CTF) 8-100 AR-4061

A-4. MAINTENANCE OF SUPPLIES AND EQUIPMENT

Consolidated Index of Army Publications and Blank Forms Military Standard Transportation and Movement Procedures

(MIL-STAMP) Preservation, Packaging, and Packing of Military Supplies and Equipment (Vols 1 and 2)

Storage and Materials Handling Army Medical Department Expendable/Durable Items Medical Logistics Policies and Procedures

AR 750-5	Organization, Policies, and Responsibilities for Maintenance
Operations	
AR 750-32	Air Delivery, Parachute Recovery, and Aircraft Personnel Ejection Systems
TM 5-4220-202-14	Maintenance Instructions and Parts Breakdown-USAF Flotation Equipment
FM 10-16	General Repair of Canvas and Webbing
TM 10-3530-202-24	Sewing Machines for the Repair of Parachutes and Allied Equipment
DA PAM 738-751	Functional Users Manual for the Army Maintenance Management System Aviation (TAMMS-A)
TB 9-1300-385	Munitions restricted or suspended
AR 702-18	Material Quality Control Standards App. M. Med. Supplies
SB 11-6	Primary battery supply data / Management Data Vol. I, Identification/management data
DOD MED CAT	Vol. II, Sets, Kits and Outfits
FED LOG	Vol. III
43-0001-37	Army Ammunition Data Sheets for Military Pyrotechnics (Federal Supply Class 1370)
ARMY LOG	SB 700-20, AMDF
TM 11-5820-1049-12	Radio Set PRC 90-2
TM 11-5820-800-13 &P	Radio Set PRC 90

A-5. DISPOSAL	
AR 755-2	Disposal of Excess, Surplus, Foreign Excess, Captured and Unwanted Material
DOD Manual 4160.21-M	Defense Disposal Manual
A-6. OPERATORS MANUALS	
TM 55-1680-316-10	Operators manual for rigid seal survival kit NSN 1680-00-223-5759 and survival vest NSN 1680-00-205-0974 and NSN 1680-00-187-5716 for OV-1 aircrews
TM 55-1680-348-10	Operators manual for survival kit cold climate, individual NSN 1680-00-973-1862
TM 55-1680-349-10	Operators manual for survival kit hot climate, individual NSN 1680-00-973-1861
TM 55-1680-350-10	Operators manual for survival kit overwater, individual NSN 1680-00-973-1863
TM 55-1680-351-10	Operators manual for vest survival kit, individual SRU-21/P NSN

8465-00-177-4819 and 8465-01-174-2355

Survival Armor Recovery (SARVIP)

Pyrotechnic Signals Operator's Manual

Radio Set PRC - 112

SDU SE Distress Marker Light

Prevent Enemy Use

Operators manual for vest, inserts and packets, Aircrew

Procedures for the Destruction LIFE Support Equipment to

TM 55-1680-359-10

TM 11-5820-1037-13 &P TM 55-1680-322-12 TB 750-244-1-2

TM 9-1370-206-10

APPENDIX B

MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. GENERAL

a. This Maintenance Allocation Chart (MAC) assigns maintenance functions in accordance with the Three Levels of Maintenance concept for army aircraft. These maintenance levels: Aviation Unit Maintenance (AVUM), Aviation Intermediate Maintenance (AVIM), and Depot Maintenance, are depicted on the MAC as:

AVUM which corresponds to the O code in the Repair Parts and Special Tools List (RPSTL).

AVIM which corresponds to the F code in the Repair Parts and Special Tools List (RPSTL).

DEPOT which corresponds to the D code in the Repair Parts and Special Tools List (RPSTL).

- b. The maintenance to be performed below depot and in the field is described as follows:
 - (1) Aviation Unit Maintenance (AVUM). AVUM activities will be staffed and equipped to perform high frequency "On-Equipment" maintenance tasks required to retain or return equipment to a serviceable condition. The maintenance capability of the AVUM will be governed by the MAC and limited by the amount and complexity of support equipment facilities required, and number of spaces and critical skills available. The range and quantity of authorized spare modules/components will be consistent with the mobility requirements dictated by the air mobility concept. (Assignment of maintenance tasks to divisional company size aviation units will consider the overall maintenance capability of the division, the requirement to con- serve personnel and equipment resources, and air-mobility requirements).
 - (a) Company Size Aviation Units. Perform those tasks which consist primarily of preventive maintenance and maintenance repair and replacement functions associated with sustaining a high level of equipment operational readiness. Perform maintenance inspections and servicing to include daily, intermediate, periodic and special inspections as authorized by the MAC or higher headquarters. Identify the cause of equipment system malfunctions using applicable technical manual troubleshooting instructions, Built-In-Test Equipment (BITE), installed instruments, or easy to use Test Measurement and Diagnostic Equipment (TMDE). Replace worn or damaged modules/components which do not require complex adjustments or system alignment and which can be removed/installed with available skills, tools and equipment. Perform operational and continuity checks and make minor repairs. Perform servicing, functional adjustments, and minor repair/replacement. Evacuate unserviceable modules/components and end items beyond the repair capability of AVUM to. the supporting AVIM.

- (b) Less than Company Size Aviation Units. Aviation elements organic to brigade, group, battalion headquarters, and detachment size units are normally small and have less than ten aircraft assigned. Maintenance tasks performed by the aircraft crew chief or assigned aircraft repairman will normally be limited to preventive maintenance, inspections, servicing, spot painting, stop drilling, minor adjustments, module/component fault diagnosis and replacement of selected modules/components. Repair functions will normally be accomplished by the supporting AVIM unit.
- (2) Aviation Intermediate Maintenance (AVIM). AVIM provides mobile, responsive "One Stop" maintenance support. (Maintenance functions which are not conducive to sustaining air mobility will be assigned to depot maintenance.) Performs all maintenance functions authorized to be done at AVUM. Repair of equipment for return to user will emphasize support or operational readiness requirements. Authorized maintenance includes replacement and repair of modules/components and end items which can be accomplished efficiently with available skills, tools, and equipment. Establishes the Direct Exchange (DX) program for AVUM units to be repairing selected items for return to stock when such repairs cannot be accomplished at the AVUM level. Inspects, troubleshoots, tests, diagnoses, repairs, adjusts, calibrates, and aligns system modules/components. Module component disassembly and repair will support the DX program and will normally be limited to tasks requiring cleaning and the replacement of seals, fittings, and items of common hardware. Unserviceable reparable modules/components and end items which are beyond the capability of AVIM to repair will be evacuated to Depot Maintenance. This level will perform special inspections which exceed AVUM capability. Provides quick response maintenance support, on-the-job training, and technical assistance through the use of mobile maintenance contact teams. Maintains authorized operational readiness float. Provides collections and classification services for serviceable/unserviceable material. Operates a cannibalization activity in accordance with AR 750-50. (The aircraft maintenance company within the maintenance battalion of a division will perform AVIM functions consistent with air mobility requirement resources. Additional intermediate maintenance support will be provided by the supporting nondivisional AVIM unit.)

B-2. USE OF THE MAINTENANCE ALLOCATION CHART

- a. The MAC assigns maintenance functions to the lowest level of maintenance based on past experience and the following considerations:
 - (1) Skills available.
 - (2) Time required.
 - (3) Tools and test equipment required and/or available.
- b. Only the lowest level of maintenance authorized to perform a maintenance function is indicated. If the lowest level of maintenance cannot perform ail tasks of any single maintenance function (e.g. test, repair), then the higher maintenance level(s) that can accomplish additional tasks will also be indicated.
- c. A maintenance function assigned to a maintenance level will automatically be authorized to be performed at any higher maintenance level.

- d. A maintenance function that cannot be performed at the assigned level of maintenance for any reason may be evacuated to the next higher maintenance levels, which will per- form the maintenance functions of lower maintenance levels when required or directed by the appropriate commander.
- e. The assignment of a maintenance function will not be construed as authorization to carry the associated repair parts in stock. Authority to requisition, stock, or otherwise secure necessary repair parts will be specified in the Repair Parts and Special Tools List Appendix.
- f. Normally there will be no deviation from the assigned level of maintenance. In cases of operational necessity, maintenance functions assigned to a maintenance level, may on a one-time basis and at the request of the lower maintenance level, be specifically authorized by the maintenance officer of the level of maintenance to which the function is assign- ed. The special tools, equipment, etc. required by the lower level of maintenance to perform this function will be furnished by the maintenance level to which the function is assigned. This transfer of a maintenance function to a lower maintenance level does not relieve the higher maintenance level of the responsibility of the function. The higher level of maintenance has the authority to determine:
 - (1) If the lower level is capable of performing the work.
 - (2) If the lower level will require assistance or technical supervision and on-site inspection.
 - (3) If the authorization will be granted
- g. Organizational through depot maintenance of the U.S. Army Electronics Command equipment be performed by designated U.S. Army Electronics Command personnel.
- h. Changes to the MAC will be based on continuing evaluation and analysis by responsible technical personnel and on reports received from field activities.

B-3. DEFINITIONS I

- a. **Inspect**. To determine serviceability of an item by comparing its physical, mechanical and electrical characteristics with established standards.
- b. **Test**. To verify serviceability and detect incipient failure by measuring the mechanical or electrical characteristics of an item and comparing those characteristics with prescribed standards.
- c. Service. To clean, to preserve, to charge, and to add fuel, lubricants, cooling agents and air.
- d. Adjust. To rectify to the extent necessary to bring into proper operating range.
- e. Aline. To adjust specified variable elements of an item to bring to optimum performance.
- f. **Calibrate.** To determine the corrections to be made in the readings of instruments or test equipment used in precise measurement. Consists of the comparison of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument or test equipment being compared with the certified standard.
- g. Install. To set up for use in an operational environment such as an emplacement, site or vehicle.
- h. Replace. To replace unserviceable assemblies, subassemblies, or parts.

- i. **Repair.** To restore an item to serviceable condition through correction of a specific failure or unserviceable condition. This includes, but is not limited to, inspection, cleaning, preserving, adjusting, replacing, welding, riveting, and strengthening.
- j. **Overhaul.** To restore an item to a completely serviceable condition as prescribed by maintenance serviceability standards prepared and published for the specific item to be overhauled.
- k. Rebuild. To restore an item to a standard as near as possible to the original or new condition in appearance, performance, and life expectancy. This is accomplished through the maintenance technique of complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable elements (items) using original manufacturing tolerances and specifications, and subsequent reassembly of the item.

B-4. FUNCTIONAL GROUPS

Standard functional groupings are not considered feasible for aviation life support equipment due to variation and complexity. Therefore, variations to functional groupings may occur.

B-5. MAINTENANCE CATEGORIES AND WORK TIMES

The maintenance categories (levels) AVUM, AVIM, and DEPOT are listed on the Maintenance Allocation Chart with individual columns that indicate the work times for maintenance functions at each maintenance level. Work time presentations such as 0.1 indicate the average time it requires a maintenance level to perform a specified maintenance function. If a work time has not been established, the columnar presentation shall indicate "-.-". Maintenance levels higher than the level of maintenance indicated are authorized to perform the indicated function.

B-6. TOOLS AND TEST EQUIPMENT (Section III)

Common tool sets (not individual tools), special tools, test and support equipment required to perform maintenance functions are listed alphabetically with a reference number to permit cross-referencing to Column 5 in the MAC. In addition, the maintenance category authorized to use the device is listed along with the item National Stock Number (NSN) and, if applicable, the tool number to aid in identifying the tool device.

B-7. REMARKS (Section IV)

Remarks contained in Column 6, with an alphabetical code, are listed to provide a ready reference to the definition of the remark.

	Sect	ion II. MAINTENANCE ALL	OCATION	I CHART	•		
(1)	(2)	(3)	(4)			(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN	ANCE CAT	EGORY		
NUMBER	ASSEMBLY	EMBLY FUNCTION	AVUM	AVIM	DEPOT	EQUIPMENT	REMARKS
00	Army Aircraft Survival Kits						
01	Individual Hot Climate Survival Kit	Replace	0.1				
0101	Outer Case	Inspect Service Replace Repair	0.3 0.2 0.4 1.0				
	Pocket Grommet	Replace Repair	0.1 0.2				
	Pocket Tie Tape	Replace	0.2				Fabricate
	Carrying Handle	Replace	0.3				Fabricate
0102	Inner Case	Inspect Service Install Replace Repair	0.3 0.2 0.1 0.4 1.1				
	Attaching Strap	Replace	0.3				Fabricate
	Connecting Strap	Replace	0.3				Fabricate
	Connecting Strap Reinforcement	Replace	0.2				Fabricate
0103	Survival Components	Inspect Test Install Replace Repair	2.7 0.1 0.5 0.1 0.3				
	Tarpaulin	Replace Repair	0.1 0.2				
	First Aid Kit Case	Replace Repair	0.1 0.1				

	Sect	ion II. MAINTENANCE AL			Г		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN		FEGORY	TOOLS AND	
NUMBER	ASSEMBLY	FUNCTION	AVUM	AVIM	DEPOT	EQUIPMENT	REMARKS
	Tool Kit Carrier	Replace Repair	0.1 0.2				
02	individual Cold Climate Survival Kit	Replace	0.1				
0201	Outer Case	Inspect Service Replace Repair	0.3 0.2 0.4 1.0				
	Pocket Grommet	Replace Repair	0.1 0.2				
	Pocket Tie Tape	Replace	0.2				Fabricate
	Carrying Handle	Replace	0.3				Fabricate
0202	Inner Case	Inspect Service Install Replace Repair	0.3 0.2 0.1 0.4 0.9				
	Attaching Strap	Replace	0.3				Fabricate
	Connecting Strap	Replace	0.3				Fabricate
	Connecting Strap Reinforcement	Replace	0.2				Fabricate
0203	Survival Components	Inspect Install Replace Repair	2.3 0.5 0.1 0.1				
	First Aid Kit Case	Replace Repair	0.1	0.1			
03	Individual Overwater Survival Kit	Replace	0.1				

	Sec	tion II. MAINTENANCE ALL	OCATION	I CHART	-		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN	ANCE CAT	EGORY	TOOLS	
NUMBER	ASSEMBLY	FUNCTION	AVUM	ΑνιΜ	DEPOT	EQUIPMENT	REMARKS
0301	Outer Case	Inspect Service Replace Repair	0.3 0.2 0.4 1.3				
	Pocket Grommet	Replace Repair	0.1 0.2				
	Pocket Tie Tape	Replace	0.2				Fabricate
	Carrying Handle	Replace	0.3				Fabricate
	Connector Loop	Replace	0.2				Fabricate
	Snap Fastener	Replace Repair	0.1 0.1				
	Thong	Replace	0.1				Fabricate
	Snap Fastener	Replace Repair	0.1 0.1				
	Chape	Replace	0.1				Fabricate
0302	Inner Case	Inspect Service Install Replace Repair	0.3 0.2 0.1 0.4 1.3				
	Attaching Strap	Replace	0.3				Fabricate
	Connecting Strap	Replace	0.3				Fabricate
	Connecting Strap Reinforcement	Replace	0.2				Fabricate
0303	Connector Web	Inspect Install Replace Repair	0.1 0.1 0.2 0.1				Fabricate

	Secti	on II. MAINTENANCE ALL			-		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN	ANCE CAT	EGORY	TOOLS	
NUMBER	ASSEMBLY	FUNCTION	AVUM	AVIM	DEPOT	EQUIPMENT	REMARKS
0304	1 Man Life Raft Assembly	Inspect Test Service Install Replace Repair	0.7 2.0 0.5 0.5 2.6 2.5				Leak Test
	Sea Anchor Attaching Line	Replace	0.1				Fabricate
0305	Life Raft Inflation Assembly	Inspect Test Service Install Replace	0.3 0.5 0.5 0.2 0.2				Leak Test Recharge
0306	Survival Components	Inspect Install Replace Repair	2.6 0.5 0.1 0.1				
	First Aid Kit Case	Replace Repair	0.1 0.1				
04	SRU-21/PSurvival Vest	Replace	0.1				
0401	Vest	Inspect Service Replace Repair	0.3 0.3 0.1 1.8				
	Edge Binding	Repair	0.2				Fabricate
	Expansion Panel	Repair	0.2				Fabricate
	Fastener Tape	Replace Repair	0.3 0.2				
	Loop Adjustment	Replace Webbing	0.3				Fabricate
	Loop Tape Cord	Replace	0.1				Fabricate
		1					1

	Sectio	n II. MAINTENANCE ALL	OCATION		•		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP		MAINTENANCE	MAINTEN	ANCE CAT	EGORY	TOOLS	ремарио
NUMBER	ASSEMBLY	FUNCTION	AVUM	AVIM	DEPOT	EQUIPMENT	REMARKS
	Seam Binding	Replace	0.2				Fabricate
	Snap Fastener	Replace	0.1				
		Repair	0.1				
	Thong	Replace	0.2				Fabricate
	Receiver-Transmitter Antenna Cover	Replace	0.2				Fabricate
0402	Survival Components	Inspect	1.4				
	(Except Survival	Install	0.5				
	Receiver-Transmitter	Replace	0.1				
	and Distress Marker Light)	Repair	0.1				
0403	SDU-5/E Distress	Inspect	0.1				
	Marker Light	Test	0.2				
		Install	0.1				
		Replace Repair	0.1 0.1				
0404	Transceiver Survival Radio	Inspect	.01				
		Test	.30				
		Install	.01				
	Distress Marker Attaching Line	Replace Replace	.01 0.1				Fabricate
05	OV-1 Aircraft Rigid Seat Survival Kit						
0501	Rigid Seat Survival Kit	Inspect	0.5				
		Service	0.3				
		Aline	0.2				
		Install	0.1				
		Replace Repair	0.1 2.0				
0502	Drop Line Assembly	Replace	0.2				
	Laced	Repair	0.1				
0503	Container Drop Line	Repair	0.2				
0504	Tie Down Strap	Replace	0.2				
	Assembly	Repair	0.1				

	Secti	on II. MAINTENANCE A			Г		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN		EGORY	TOOLS	
NUMBER	ASSEMBLY	FUNCTION	AVUM	ΑνιΜ	DEPOT	EQUIPMENT	REMARKS
0505	Bag, Equipment	Replace Repair	0.3 0.1				
0506	Strap, Bag, Equipment	Replace Repair	0.2 0.1				Fabricate
0507	Snap, Bag, Equipment Fastener	Replace Repair	0.1 0.1				
0508	Container Assembly	Install Replace Repair	0.2 0.2 0.2				
0509	Lug Attachment, Right and Left Hand	Replace	0.3				
0510	Spring, Torsion, Right and Left for Lug Attach- ment	Replace	0.3				
0511	Footman Bracket	Replace	0.2				
0512	Clip and Dee	Replace	0.2				
0513	Lid Assembly	Aline Install Replace Repair	0.2 0.3 0.3 0.3				
0514	Inspection Cover Manual Release	Inspect Replace	0.1 0.1				
0515	Latch Release, Right Hand	Replace	1.0				
0516	Housing Latch, Right Hand	Replace	1.0				
0517	Support Conduit	Replace	1.0				
0518	Spacer Housing	Replace	1.0				

	Secti	on II. MAINTENANCE AL			-		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN	ANCE CAT	EGORY	TOOLS AND	
NUMBER	ASSEMBLY	FUNCTION	AVUM	AVIM	DEPOT	EQUIPMENT	REMARKS
0519	Spacer Mount Conduit	Replace	1.0				
0520	Retainer, Conduit, Right and Left Hand	Replace	0.2				
0521	Latch Assembly, Left Hand	Replace	1.0				
0522	Handle Assembly Release Latch	Replace	1.0				
0523	Harness Assembly, Right and Left	Replace	1.0				
0524	Support Assembly Harness	Replace	0.2				
0525	Stiffener Harness	Replace	0.2				
0526	Release, Canopy	Replace	0.2				
0527	Cable Assembly, Right and Left	Replace	1.0				
0528	Cable Assembly, Rear	Replace	1.0				
0529	Clamp Support	Replace	0.2				
0530	Fastener Tape Pile Repair	Replace	0.2 0.1				
06	OV-1 Aircraft Rigid Seat Survival Kit, Overwater Components	Inspect Install Replace Repair	2.6 0.5 0.1 0.1				
0601	1 Man Life Raft Assembly	Inspect Test Service Install Replace Repair	0.7 2.0 0.5 0.5 2.6 2.5				Leak Test

	Sect	ion II. MAINTENANCE AL			Г		
(1)	(2)	(3)		(4)		(5)	(6)
GROUP	COMPONENT	MAINTENANCE	MAINTEN		EGORY	TOOLS	
NUMBER	ASSEMBLY	FUNCTION	AVUM	ΑνιΜ	DEPOT	EQUIPMENT	REMARKS
0602	Sea Anchor Attaching Line	Replace	0.1				Fabricate
0603	Life Raft Inflation Assembly Service Install Replace	Inspect Test	0.3 0.5 0.5 0.2 0.2				Leak Test Recharge
07	OV-1 Aircraft Rigid Seat Survival Kit, Hot Climate Components	Inspect Install Replace Repair	2.4 0.5 0.1 0.3				
0701	Tarpaulin	Replace Repair	0.1 0.2				
08	OV-1 Aircraft Rigid Seat Survival Kit, Cold Climate Components	Inspect Install Replace	2.3 0.5 0.1				
0801	Fastener Tape Hook	Inspect Repair	0.1 0.1				
0802	Fastener Tape	Repair	0.2				
0803	Strap Assembly	Repair	0.2				
0804	Snap Fastener	Replace Repair	0.1 0.1				
0805	Hardware Cover Assembly	Replace Repair	0.5 0.1				Fabricate
09	OV-1 Aircraft Survival Vest	Inspect Service Replace Repair	0.3 0.3 0.1 1.8				
0901	Edge Binding	Repair	0.2				
0902	Fastener Tape	Replace Repair	0.3 0.2				
			0.2				

Section II. MAINTENANCE ALLOCATION CHART

		MAINTENANCE ALLO	CATION C				
(1)	(2)	(3)	MAINTEN	(4) NANCE CAT	FEGORY	(5)	(6)
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	AVUM	AVIM	DEPOT	TOOLS AND EQUIPMENT	REMARKS
0903	Loop Adjusting Webbing	Replace	0.3				Fabricate
0904	Loop Tape Cord	Replace	0.1				Fabricate
0905	Seam Binding	Replace	0.2				Fabricate
0906	Snap Fastener	Replace Repair	0.1 0.1				
0907	Thong	Replace	0.2				Fabricate
0908	Keepers, Elastic	Replace Repair	0.5 0.2				Fabricate
0909	Strap, Elastic	Replace Repair	0.5 0.2				Fabricate
0910	Lace Cord	Replace	0.3				Fabricate
0911	Tie Cord	Replace	0.2				Fabricate
0912	Strap Assembly Vest	Install Replace	0.2 0.2				
0913	Holster Assembly	Inspect Replace Repair	0.1 0.1 0.2				
0914	Snap Fastener	Replace	0.1				
0915	Attachment Cord	Replace	0.1				Fabricate
0916	Life Preserver LPU-10IP	Inspect Test Service Install Replace Repair	0.1 0.5 0.3 0.3 0.1 0.5				
0917	Cases LPU-10/IP	Repair	0.1				
0918	Cord, Nylon	Replace	0.1				Fabricate

Section II. MAINTENANCE ALLOCATION CHART

		MAINTENANCE ALLO	CATION C				
(1)	(2)	(3)		(4)	TEGORY	(5)	(6)
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	AVUM	MAINTENANCE CATEG AVUM AVIM		TOOLS AND EQUIPMENT	REMARKS
0919	Snap Fastener	Replace Repair	0.1				
0920	Cylinders, Carbon	Inspect	0.1				
	Dioxide	Test	0.1				Weight
0024	Sup invol Componente	Replace	0.2 1.4				Check
0921	Survival Components (Except Receiver	Inspect Install	0.5				
	Transmitter and Dis-	Replace	0.1				
	tress Marker Light)	Repair	0.1				
0922	SDU-5E Distress	Inspect	0.1				
	Marker Light	Test	0.2				
		Install Replace	0.1				
0923	Distress Marker	Replace	0.1				Fabricate
	Attaching Line						
10	SARVIP	Inspect	0.3				
		Replace	0.1				
1001	Vest	Repair Inspect	0.3	0.6			
	Vest	Replace	0.1				
		Repair		0.8			
1002	Edge Binding	Replace		0.5			
4000		Repair		0.2			Fabricate
1003	Fastener Tape	Replace Repair		0.5 0.2			Fabricate
1004	Waist Adjustment	Replace		0.5			1 abricate
	Webbing	Repair		0.2			Fabricate
1005	Thong	Replace		0.2			Fabricate
1006	Ballistic Insert	Insert	0.3				
	Assembly	Replace	0.1				

Section II. MAINTENANCE ALLOCATION CHART-Continued

		MAINTENANCE ALLO	CATION CI	HART			
(1)	(2)	(3)	(4) MAINTENANCE CATEGORY		(5)	(6)	
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	AVUM	AVIM	DEPOT	TOOLS AND EQUIPMENT	REMARKS
	Harness	Replace		0.6			Fabricate
	Insert Release Strap	Replace	0.4	0.0			Fabricate
	Insert Carrier	Replace	0.1				
1007	Survival Components	Repair Inspect	0.5 1.4				
	(Except Receiver	Install	0.5				
	Transmitter and Distress Marker Light)	Replace Repair					
1008	SDU-5E Distress	Inspect	0.1				
	Marker Light	Test Install	0.2				
		Replace	0.1				
1009	Life Preserver LPU-10P	Inspect Test	0.1 0.5				IAW TM 5-4220-
		Service	0.3				202-14
		Install	0.3				
		Replace Repair	0.1 0.5				

APPENDIX C

REPAIR PARTS AND SPECIAL TOOLS LIST

Page

Section I.	INTRODUCTION.	C-1
Section II.	REPAIR PARTS	C-6
Section III.	TOOL AND TEST EQUIPMENT REQUIREMENTS	C-28
Section IV.	NATIONAL STOCK NUMBER AND REFERENCE NUMBER INDEX	C-29

Section I. INTRODUCTION

C-1. SCOPE

This appendix lists repair parts required for operation and performance of Aviation Unit and Aviation Intermediate Maintenance of the Aircraft individual Survival Kits.

C-2. GENERAL

This Repair Parts and Special Tools List is divided into the following sections:

- a. Section II. Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. Parts are listed in figure and item number sequence. Bulk materials are listed in alphabetical sequence by item name and description data.
- b. Section III. Tool and Test Equipment Requirements.
- c. Section IV. National Stock Number and Part Number Index. A list, in ascending numerical sequence, of all National stock numbers appearing in the listings, followed by a list, in alphanumeric sequence, of all part numbers appearing in the listings. National stock numbers and part numbers are cross- referenced to each illustration figure and item number appearance.

C.3. EXPLANATION OF COLUMNS

The following provides an explanation of columns found in the tabular listings:

- a. Illustration. This column is divided as follows:
 - (1) Figure Number. Indicates the figure number of the illustration in which the item is shown.
 - (2) Item Number. The number used to identify each item called out in the illustration.

- b. Source, Maintenance and Recoverability Codes (SMR).
 - (1) Source Code. Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	Definition
PA	 Item procured and stocked for anticipated or known usage.
PB	 Item procured and stocked for insurance purpose because essentially dictates that a minimum quantity be available in the supply systems.
PC	 Item procured and stocked and which otherwise would be coded PA except that it is deteriorate in nature.
MF	 Item to be manufactured or fabricated at the direct support maintenance level.
XB	 Item is not procured or stocked. If not available through salvage, requisition.
AD	 Item to be assembled at depot maintenance level.
XA	 Item is not procured or stocked because the requirements for the item will result in replacement of the next higher assembly.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except aircraft support items as restricted by AR 700- 42.

- (2) Maintenance Code. Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:
 - (a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace and use the support item. The maintenance code entered in the third position will indicate the following level of maintenance:

Application/Explanation

0	 Support item is removed, replaced, used at the organizational level.

- F -- Support item is removed, replaced, used at the direct support level.
- D -- Support item that are removed, replaced, used at the depot level only.
 - (b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and ideentifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

Code	Application/Explanation
0	 Lowest maintenance level capable of complete repair of the support item.
F	 The lowest maintenance level capable of complete repair of the support item is the direct support level.
D	 Lowest level maintenance capable of complete repair of the support item.
Z	 Nonreparable. No repair is authorized.

Code

(3) Recoverability Code. Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Code	Definition
Z	 Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
F	 Reparable item. When uneconomically reparable, condemn and dispose at the direct support level.
0	 Reparable item. When uneconomically reparable, condemn and dispose at organizational level.
D	 Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.

- c. National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.
- d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

- e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.
- f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.
- g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea., in., pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.
- h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that no specific quantity is applicable (e.g., shims, spacers, etc.).

Change 1

C-4. SPECIAL INFORMATION

a. Usable on codes are shown in the description column. Uncoded items are applicable to all models. Identification of the usable on codes used in the publication are:

Code	Used On
А	Survival Kit, individual - Hot Climate PIN 11-1-168 NSN 1680-00-973-1861
В	Survival Kit, Individual - Cold Climate PIN 11-1-170 NSN 1680-00-973-1862
С	Survival Kit, Individual - Overwater PIN 11-1-172 NSN 1680-00-973-1863
D	Rigid Seat Survival Kit (RSSK) Hot Climate PIN 11-1-1961 NSN 1680-00-148-9234
E	Rigid Seat Survival Kit (RSSK) Cold Climate P/N 11-1-1960 NSN 1680-00-148-9233
F	Rigid Seat Survival Kit (RSSK) Overwater PIN 11-1-1962 NSN 1680-00-140-3540
G	Survival Kit, individual - Vest Type, SRU-211P PIN 11-1-1783 NSN 8465-00-177-4819
Н	Survival Kit, Individual OV-1 Vest Type, Small, P/N 11-1-468-1 NSN 1680-00-187-5716
J	Survival Kit, Individual OV-1 Vest Type, Large, P/N 11-1-468-2 NSN 1680-00-2050474
К	Survival Kit, Individual - Rigid Seat (See Figures C-9 and C-10 for P/N's and NSN's).

b. Detailed manufacturing instructions for items source coded to be manufactured or fabricated are found in the narrative portion of this publication. Bulk materials required to manufacture items are listed in the Bulk Material Group of the appendix.

C-5. HOW TO LOCATE REPAIR PARTS

- a. When National Stock Number or Part Number is Unknown:
 - (1) First. Find the illustration covering the assembly to which the repair part belongs.

- (2) Second. Identify the repair part on the illustration and note the illustration figure and item number of the repair part.
- (3) Third. Using the Repair Parts Listing, find the figure and item number noted on the illustration.
- b. When National Stock Number or Part Number is Known:
 - (1) First. Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending NSN sequence followed by a list of part numbers in ascending alphanumeric sequence, cross-referenced to the illustration figure number and item number.
 - (2) Second. After finding the figure and item number, locate the figure and item number in the repair parts list.

C-6. ABBREVIATIONS

(Not Applicable)



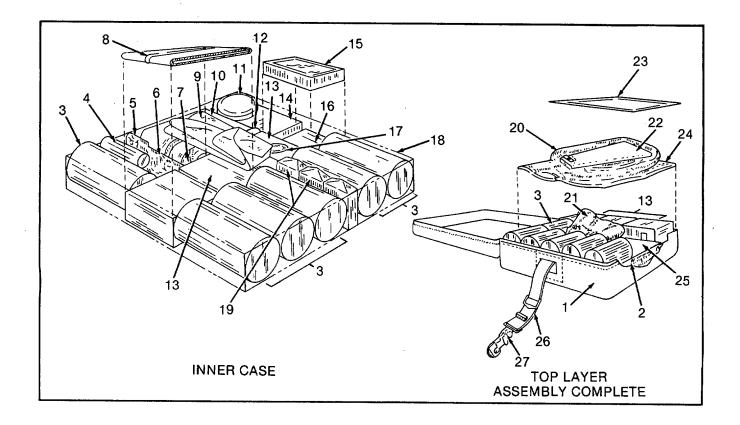


Figure C-1. Survival Kit, Individual, Hot Climate

TM 55-1680-317-23&P

(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a)	(b)		NATIONAL			DESCRIPTION		QTY INC
FIG NO.	ITÉM NO.	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER	USABLE ON CODE	U/M	IN UNIT
C-1		ADOOO	1680-00-973-1861	81337	11-1-168	SURVIVAL KIT. INDIVIDUAL. HOT CLIMATE	EA	
C-1	1	PAOCO	1680-00-082-2513	81337	11-1-190-1	CASE. OUTER A	EA	1
C-1 C-1	2 3	PAOCO PAOZZ	1680-00-082-2514 8960-00-916-4201	81337 81337	11-1-192 MIL-W-15117	.CASE. INNER		1
0-1	3	PAUZZ	8960-00-916-4201	01337	WIL-W-15117	(6 CAN INNER & OUTER CASE)	-	12
C-1	3	PAOZZ	8960-01-124-4543	81349	MIL-W-44126	WATER DRINKING PACKET. 125MLA C DF	EA	24
C-1	4	PAOZZ	1680-01-233-0061	1 HPU	SL3	(12 EA INNER A OUTER CASE) FIRE STARTER. AVIATION SURVIVAL	EA	1
C-1	5	PAOZZ	8465-00-254-8803	81349	MIL-W-1053	WHSTLE.BALL PLASTIC.O.DABCDEFG	EA	1
C-1	6	PAOZZ	1370-00-309-5028	1001	LD165580	W/LANYARD SMOKE AND ILLUMINATION, MARINE	EA	2
C-1	7	PAOZZ	5110-00-162-2205	61343	MIL-K1860	MOD 0 MK13L275 KNIFE. POCKET	EA	1
C-1	8	PAOZZ	8350-00-261-9772	51343	MIL-M-15371		EA	
C-1	9	PAOZZ	8465-00-485-3034	81348	MIL-B-8571	BAG. DRINKING WATER STORAGE, A B CD E F	EA	1
C-1	10	PAOZZ	6545-01-094-8412		NO REF	PLASTIC. 10 PT CAP	EA	1
C-1	-	PACOO	6510-01-094-6142		-	CASE, MEDICAL INSTRUMENT AND ABC	EA	1
C-1		PAOZZ	6545-01-094-6136			SUPPLY SET, NYLON INSERT FIRST AID KIT CASE: PLASTIC A B C	EA	1
C-1		PAOZZ	6510-00-201-1755			O.D W/ATTACHED COVER BANDAGE. MUSLIN. COMPRESSED A B C		1
						O D. 37 BY 37 BY 52 IN TRIANGLE		
C-1		PAOZZ	6530-00-042-8421			BOTTLE, SAFETY CAP LIGHT RESISTANT A B C TABLET AND CAPSULE ROUND 7 DRAM 200S		2
C-1		PAOZZ	6510-00-159-4883			DRESSING FIRSTAID. FIELD ABC CAMOUFLAGED. 4 IN W. 7 IN LG	EA	2
C-1		PAOZZ	6510-00-913-7909	81348	DDDB0035	BANDAGE. ADHESIVE 3/4 IN. W 3 IN LG A B C		18
C-1		PAOZZ	6510-00-200-3180			BANDAGE GUAZE: COMPRESSED. CAMOUFLAGED ABC 2 INW. 6YD LG	EA	1
C 1		PAOZZ	65450-84S3309			FIRST AID KIT. EYE DRESSING A B C		
C-1		PAOZZ	6505-00-183-9419	04542	NDCO0085-0066-03	.SULFACETAMIDE SODIUM OPTHALMIC A B C OINTMENT, USP	TU	1
C-1		PAOZZ	6508-01-285-0079	04516	SUN BLOCK 15	LIPSTICK. ANTICHAP A B C		1
C-1		PAOZZ	6505-00-914-3593	05181	NDC00034-2340-01	POVIOINE-IODINE SOLUTION A B C USP 10% IFL. OZ		1
C-1		PAOZZ	6850-00-985-7166	81349	MIL-W-283	WATER PURIFICATION TABLET A B C IODINE: 6M(3	BT	1
C-1	11	PAOZZ	6505-01-121-2355	13811	NDC-72-5400-44.	SUNBURN PRÈVENTIVEA C D F	BT	1
C-1	12	PAOZZ	7340-00-170-8374			SUNSCREEN LOTION SPOON PICNIC. PLASTIC A B CD E F	EA	1
C-1	13	PAOZZ	8973-00-082-5665	81349	MIL-F-43231	FOOD PACKET. SURVIVAL GENERALA BC D E F		6
C-1	14	PAOZZ	9110-00-263-9865	81349	MIL-F-10805	PURPOSE. INDIV FUEL TRIOXANE BAR FORM A B C D E	BR	3
C-1	15	PAOZZ	4220-00-244-0764	81349	MIL-F-6218	FISHING TACKLE KIT'SURVIVAL TYPEABC D ,F	EA	1
C-1	16	PAOZZ	6605-00-515-5637	61349	AW2CI	COMPASS. MAGNETICABCDEF UNMOUNTED. POCKET TYPE	EA	1
C-1	17	PAOZZ	9525-00-596-3498	81348	OOW321	WIRE, NON-ELECTRICAL (SNARE WIRE)A B C D E		20
C-1 C-1	18 19	PAOZZ PAOZZ	7330-00-082-2398 9920-01-154-7199	81337 81349	11-1-311 MIL-E-101	PAN. FRYING:ALUMINUM ABC MATCHES. NON-SAFETY. WOOD		1
	19			01349		ROUND PLASTIC CONTAINER W14 BXS 160 MATCHES		'
C-1	20	FA000	8415-00-935-3130	81349	MIL-1-11489	INSECT NET HEAD. NYLON CLOTH A B C D E UNIV SIZE	EA	1
C-1	21	PA000	8415-00-270-0229			HAT SUN- COTTON CLOTH UNIV SIZEA C DF	EA	1
C-1	22	PAOZZ	8465-00-973-4807	81337	LPIPDES76-64	WIDE BRIM O.D AND ORANGE TOOL KIT SURVIVAL. WISHARPENING A	EA	1
C-1	23	XAOZZ		81337	11-1-168	STONE & BURNING LENS PACKING LISTA	EA	1
C-1	24	PACOO	8340-00-485-3012	81349	MIL-T-7249	TARPAULIN NYLON GREY-YELLOWAD	EA	1
C-1	25	XAOZZ				W/GROMMETS 11 FT LG 7FT W SURVIVAL MANUAL (AFM 64-5)ABCDEF	BK	1
C-1	26	PA000				OR (FM 21-76) ATTACHING STRAP A B C		
C-1	27	PAOZZ	1670-00-371-2243	96906	MS22017	(SEE BULK LIST-WEBBING TEXT;LE 1-23132 IN) SNAP. PARACHUTE HARNESS EJECTOR A B C	EA	2
C-1 C-1	21	PAOZZ	7210-00-935-6667	90900	NO REF	BLANKET COMBAT CASUALTY	EA	1
C-1		PAOZZ	5345-01-214-1050	62444	SS4A8	(NOT SHOWN INNER CASE) SHARPENER. GENERAL PURPOSE	EA	1
C-1		PAOZZ	5110-00-570-6896	81349	MIL-S-9964	(NOT SHOWN INNER CASE) SAW. HAND, FINGER GRIP		
						(NOT SHOWN INNER CASE)		1
C-1		PAOZZ	1680-01-160-5618	62561	8702	FIRÈSTARTER AVIATION SURVÍVAL. MAGNESU'M (NOT SHOWN INNER CASE)	EA	1
C-1		PAOZZ	8465-00-300-2138	98752	67F45692	NET MULTIPURPOSE (NET. GILL FISH,NG) A B C	EA	
						Change		



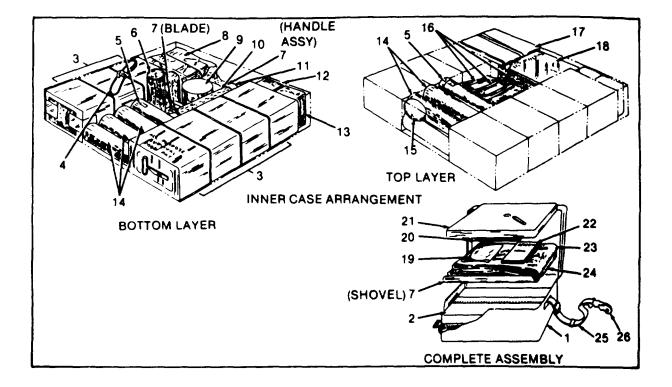


Figure C-2. Survival Kit, Individual, Cold Climate

TM 55-1680-317-23&P

SECTION II. REPAIR PARTS(Continued)

						N II. REPAIR PARTS(Continued)		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
		(-/		(.)	(•)		(.,	QTY
		SMR	NATIONAL		PART	DESCRIPTION	υ/м	INC
(a)	(b)	CODE	STOCK		NUMBER	USABLE	0/101	IN
	ITEM	CODE	NUMBER	FSCM	NONDER	ON		
NO.			NUNDER	FSCIVI		CODE		
NO.	INO .					CODE		
C-2		ADOOO	1680-00-973-1862	81337	11-1-170	SURVIVAL KIT, INDIVIDUAL, COLD CLIMATEB	ΕA	1
C-2	1	PAOOO	1680-00-082-2512	81337	11-1-190-2	CASE,OUTERB	EA	1
C-2	2	PAOOO	1680-00-082-2514	81337	11-1-192	CASE, INNERABC	EA	1
C-2	3	PAOZZ	8970-00-082-5665	81349	MIL-F-43231	FOOD PACKET SURVIVAL, GENERAL PURPOSE INDIVIDUALABCDEF	P2	7
C-2		PAOZZ	9525-00-596-3498	81348	QQW321	WIRE, NON-ELECTRICAL (SNARE WIRE).	FT	20
C-2		PAOZZ	1370-00-309-5028	10001	LD165580	SMOKE AND ILLUMINATION, MARINE MOD 0 MK 13-L275ABCDEF	EA	20
						FIRESTARTER AVIATION SURVIVAL. SPARK LITE		
C-2		PAOZZ	1680-01-233-0061	1HP49	SL3	,	EA	1
C-2	7	PAOZZ	5110-00-733-7129	98752	60C90302	KNIFE-SAW SHOVEL ASSYB	EA	1
C-2		XAOZZ		98752	60C90303	BLADE (KNIFE & SAW) (INSIDE INNER CASE)B	EA	1
C-2		XAOZZ		98762	50C3586	HANDLE ASSY (INSIDE INNER CASE)B	EA	1
C-2		XAOZZ		98752	60C40304	SHOVEL (INSIDE OUTER CASE)B	EA	1
C-2	8	PAOZZ	6545-01-094-8412		NO REF	FIRST AID KIT, INDIVIDUALABC	EA	1
C-2		PAOOO	6510-01-094-6142			CASE, MEDICAL INSTRUMENT AND SUPPLY SET : NYLONABC	EA	1
C-2		PAOZZ	6545-01-094-6136			INSERT FIRST AID KIT CASE PLASTIC O.D. W/ATTACHED COVERABC	EA	1
C-2		PAOZZ	6510-00-201-1765			BANDAGE, MUSLIN: COMPRESSED, O.D. 37 BY 37ABC	EA	1
1 ²⁻²		1 AULL	0010-00-201-1700					'
		DA 677				BY 52 IN. TRIANGLE		
C-2		PAOZZ	6530-00-042-8421			BOTTLE, SAFETY CAP. LIGHT RESISTANT TABLETABC	BT	2
1						& CAPSULE ROUND, 7 DRAM 200 S		
C-2		PAOZZ	6510-00-159-4883			DRESSING FIRST AID, FIELD: CAMOUFLAGED, 4 IN. W. 7 IN LGABC	EA	2
C-2		PAOZZ	6510-00-913-7909	81348	DDD60036	BANDAGE, ADHESIVE 3/4 IN W. IN. LGABC	EA	18
C-2		PAOZZ	6510-00-200-3180			BANDAGE, GAUZE.COMPRESSED, CAMOUFLAGEDABC	EA	1
1 -						2 IN. W, 6 YD. LG.		
C-2		PAOZZ	6545-00-853-6309			FIRST AID KIT, EYE DRESSINGABC	EA	1
				04540		SULFACETAMIDE SODIUM OPHTHALMIC OINTMENT, U.S.PABC		
C-2		PAOZZ	6505-00-183-9419	04542			TU	1
C-2		PAOZZ	6508-01-265-0079	04516	SUNBLOOK15	LIPSTICK,ANTICHAPABC	PG	1
C-2		PAOZZ	6505-00-914-3593	05161		POVIDONE IODINE SOLUTION, U.S.P. 10% 1/2 FL OZABC	BT	1
C-2		PAOZZ	6850-00-985-7166	81349	MIL-W-283	WATER PURIFICATION TABLET, IODINE: 8 MGABC	BT	1
C-2	9	PAOZZ	6605-00-515-5637	61349	AW2C1	COMPASS, MAGNETIC, UNMOUNTED ; TYPEABCDEF	EA	1
C-2	10	PAOZZ	5110-00-162-2205	81349	MIL-K-8180	KNIFE, POCKET	EA	1
C-2		PAOZZ	9920-01-154-7199	81349	MIL-E-101	MATCHES,NON-SAFETY,WOOD,ROUND PLASTICABCDEF	EA	1
J~ -		THOLE				CONTAINER W/4BXS-160 MATCHES		· ·
	12	DA077	7220 00 082 2208	01227	11 1 0211	PAN FRYING:ALUMINUM:ABC	EA	1
C-2		PAOZZ	7330-00-082-2398	81337	11-1-0311			1
C-2		PAOZZ	7210-00-935-6667		NO REF	BLANKET, COMBAT CASUALTY	EA	1
C-2		PAOZZ	6260-00-840-5578	81349	ML-C-25539	CANDLE, ILLUMINATING: BD	EA	6
C-2	15	PAOZZ	7340-00-170-8374			SPOON,PICNIC,PLASTICABCDEF	EA	1
C-2	16	PAOZZ	9110-00-263-9865	81349	ML-F-10805	FUEL,COMPRESSED,TRIOXANEABCDEF	EA	3
IC-2	17	PAOZZ	6350-00-261-9772	81349	ML-M-18371	MIRROR, EMERGENCY, SIGNALINGABCDEF	EA	1
C-2	18	PAOZZ	4220-00-244-0764	81349	ML-F-6218	FISHING TACKING KITABCDEF	EA	1
C-2		PAOZZ	8465-00-485-3034	81348	ML-B-8571	BAG, DRINKING WATER STORAGE PLASTIC, 10 PTABCDEF	EA	1
C-2		XAOZZ	00000	81337	11-1-170	PACKING LIST	EA	1
		-	9465 01 104 7004		-			
C-2		PAOZZ	8465-01-131-7921	81337	LP/PDE53-82	BAG, SLEEPING VACUUM PACKED	EA	1
C-2		XAOZZ				SURVIVAL MANUAL (AFM 64-5) OR (FM21-76)ABCDEF	EA	1
C-2		PAOOO	8405-00-100-0976	81349	ML-P43700	PONCHO, WET WEATHER NYLON, WOODLAND CAMO, PATTERNB	EA	1
C-2		PAOOO	8415-00-935-3130	81349	ML-1-11489	INSECT NET, HEAD NYLON CLOTH DARK GREEN UNIV. SIZEABCDE	EA	1
C-2	25	PA000				ATTACHING STRAP (SEE BULK LIST-WEBBING TEXTILEABC		
1						1-23/32 IN.)		
C-2	20	PA077	1670-00-371-2243	96906	MS22017	SNAP, PARACHUTE HARNESS EJECTORABC	EA	2
C-2		PAOZZ	5345-01-214-1050	62444	SS#A8	SHARPENER GENERAL PURPOSE (NOT SHOWN)ABCDE	FA	1
1 ²⁻²		1 / 022	007001214-1000	02-144	00000	INNER CASE		'
		DA077	E110 00 E70 0000	04040	MIL C 0004			
C-2		PAOZZ	5110-00-570-6896	81349	MIL-S-9964	SAW, HAND, FINGER GRIP (NOT SHOWN: INNER CASE)ABCDE		1
C-2		PAOZZ	8465-00-254-8803	81349	ML-W-1053	WHISTLE BALL, PLASTIC (NOT SHOWN: INNERCASE)	EA	1
C-2		PAOZZ	1680-01-160-5618	62561	8702	FIRESTARTER, AVIATION SURVIVAL, MAGNESIUM	EA	1
1						(NOT SHOWN, INNER CASE)		
C-2		PAOZZ	8465-00-300-2138	98752	67F45692	NET, MULTIPURPOSE (NET, GILL FISHINGABC	EA	11
-		-				, (,		
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								
1								

SECTION II. REPAIR PARTS(Continued)

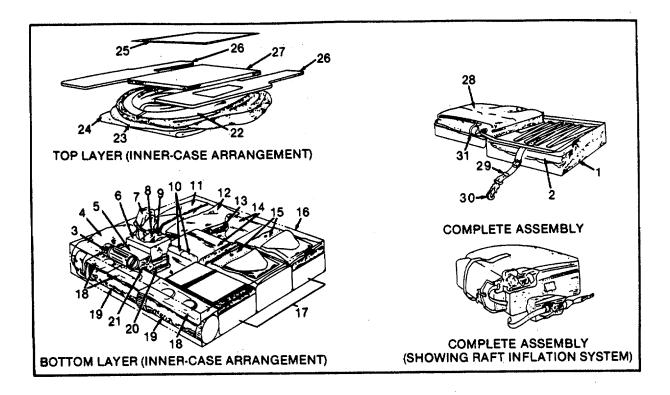


Figure C-3. Survival Kit, Individual, Overwater

TM 55-1680-317-23&P

I

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR	-		NATIONAL			DESCRIPTION		
FIG	ITÉM	SMR	STOCK	FROM	PART			IN
NO.	NO.	CODE	NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	TINU
NO. C-3	NO. 1 2 3 4 5 6 7 8 9 10 11	PA000 PA002 PA02Z PA0ZZ PA0ZZ </td <td>NUMBER 1680-00-973-1863 1680-00-082-2511 1680-00-082-2511 1680-01-233-0061 4220-00-763-3766 9920-01-154-7199 6605-00-515-5637 2090-00-277-6583 7920-00-240-2555 6505-01-121-2335 7210-00-935-6667 6545-01-094-6136 6510-00-201-1755 6530-00-042-8421 6510-00-159-4883 6510-00-159-4883 6510-00-213180 6545-00-853-6309 6505-00-183-9419 6508-01-265-0079 6505-00-914-3593</td> <td>FSCM 81337 81337 81337 11P49 98752 81349 61349 80244 13811 81348 04542 04516 05161</td> <td>SUNBLOCK 15</td> <td>USABLE ON CODE SURVIVAL KIT, INDIVIDUAL. OVERWATER</td> <td>EA EA EA EA EA EA EA EA EA EA EA EA EA E</td> <td>UNIT 1 1 1 1 1 1 1 1 1 1 1 1 1</td>	NUMBER 1680-00-973-1863 1680-00-082-2511 1680-00-082-2511 1680-01-233-0061 4220-00-763-3766 9920-01-154-7199 6605-00-515-5637 2090-00-277-6583 7920-00-240-2555 6505-01-121-2335 7210-00-935-6667 6545-01-094-6136 6510-00-201-1755 6530-00-042-8421 6510-00-159-4883 6510-00-159-4883 6510-00-213180 6545-00-853-6309 6505-00-183-9419 6508-01-265-0079 6505-00-914-3593	FSCM 81337 81337 81337 11P49 98752 81349 61349 80244 13811 81348 04542 04516 05161	SUNBLOCK 15	USABLE ON CODE SURVIVAL KIT, INDIVIDUAL. OVERWATER	EA EA EA EA EA EA EA EA EA EA EA EA EA E	UNIT 1 1 1 1 1 1 1 1 1 1 1 1 1
$ \begin{array}{c} C^3 \\ C^3 $	26 27 28 29 30	PAOZZ PAOZZ	6505-00-914-3593 6850-00-985-7166 7340-00-170-8374 5110-00-162-2205 8970-00-082-5665 6850-00-270-9966 7330-00-082-2398 4610-00-372-0592 9110-00-263-9665 1370-00-309-5028 6350-00-261-9772 4220-00-264-9772 4220-00-264-9772 4220-01-056-8667 4220-01-056-8667 4220-01-056-8667 4220-01-003-6763 1670-00-371-2243 4220-00-565-3276 8465-00-254-8803 5345-01-214-1050 5110-00-570-6896 1680-01-160-6618 5325-01-128-4441 8465-00-300-2138	05161 81349	NDC00034-2340-0 MIL-W-283 MIL-K-8180 MIL-F-43231 MIL-F-43231 MIL-F-17980 11-1-0311 MIL-F-10805 LD165580 MIL-M-18371 MIL-F-6218 MIL-11489 MIL-M-43371 MIL-F-6218 MIL-1-11489 MIL-M-43371 MIL-B-8571 11-1-172 45D18813 MIL-L-83491 MIL-L-83491 MIL-L-83491 MIL-L-83491 MIL-L-83491 MIL-L-83491 MIL-S-9964 8702 11-1-188-6 67F45692	MOVIDONE-IODINE SOLUTION: U.SP 10% 1 1/2 FLOZ ABC WATER PURIFICATION TABLET, IODINE 8 MG. ABC SPOON, PICNIC, PLASTIC ABCDE KNIFE, POCKET SURVIVAL, GENERAL PURPOSE INDIVIDUAL ABCDEF SEA MARKER, FLUORESCEIN CF PAN, FRYING ALUMINUM ABC DESALTER KIT, SEAWATER, MK2 CF FUEL COMPRESSED TRIOXANE ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL SMOKE AND ILLUMINATION MARINE, MOD 0 MK 13 ABCDEF SIGNAL MARUER STORAGE. PLASTIC 10 PT ABCDEF SURVIVAL MANUAL (AFM 65-4) OR (FM21-76) SURVIVAL MARUENTINER CASE) SNAP, PARACHUTE HARNESS EJECTOR SURVIVAL MARUENTINER CASE) SNA	BT EA A PZ GA K A A A A A A A A A A A A A A A A A	1 1 1 1 3 2 1 3 3 2 1 1 1 1 1 2 1 1 1 1
						Change 8 C-11		

SECTION II. REPAIR PARTS(Continued)

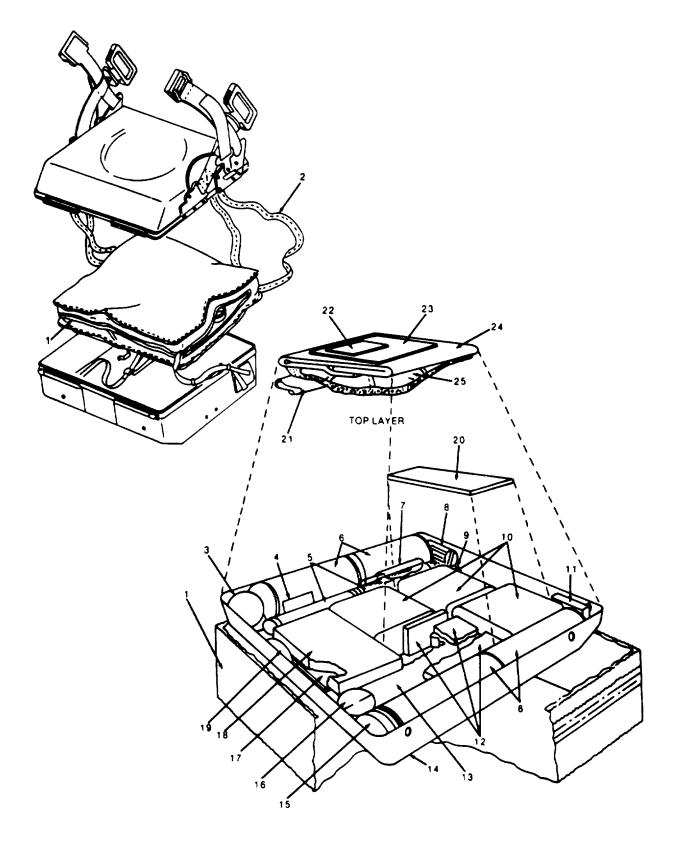


Figure C-4. Rigid Seat Survival Kit, Hot Climate

TM 55-1680-317-23&P

SECTION II. REPAIR PARTS(Continued)

						<u>IN II. REPAIR PARTS(Continued)</u>		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
IL	LUS							QTY
	1	SMR	NATIONAL		PART	DESCRIPTION	U/M	INC
(a)		CODE	STOCK		NUMBER	USABLE		IN
	ITEM		NUMBER	FSCM		ON		UNIT
NO.	NO.					CODE		
C-4		ADOOO		81337	11-1-1961	RIGID SEAT SURVIVAL KIT HOT CLIMATED		1
C-4 C4	1	PA000 PA000	1680-00-205-0489 1680-00-849-9896	81337 81337	11-1-2006 11-1-2055	BAG ASSEMBLY EQUIPMENTDEF LANYARD ASSEMBLY,SURVIVAL KIT(ATTACHESDEF	EA EA	1
64	2	PAUUU	1080-00-849-9896	01337	11-1-2055	EQUIP BAG TO CONTAINER)	EA	
C-4	3	PAOZZ	9920-01-154-7199	81349	EE-M-101	MATCHES.NON-SAFETY.WOOD ROUND PLASTIC	EA	1
0-4		FAULL	9920-01-134-7199	01349		CONTAINER W/4 BXS-160 MATCHES		
C-4	4	PAOZZ	1680-01-160-5618	62561	8702	FIRE STARTER, AVIATION SURVIVAL MAGNESIUIM	EA	1
C-4	5	PAOZZ	1370-00-309-5028	10001	LD1655800	SIGNAL, SMOKE AND ILLUMINATION, MARINE MOD.OMK13		2
C-4	6	PAOZZ	8960-00-916-4201	81337	MILW-15117	WATER DRINKING CANNED.10 OZ		4
C-4	-	PAOZZ	8960-01-319-4703	47823		WATER, DRINKING, PACKET, 125 ML ACDF	-	8
C-4	7	PAOZZ	5110-00-162-2205	81349	MIL-K-8180	KNIFE, POCKET	EA	1
C-4	8	PAOZZ	1680-01-233-0061	IHP49	SL3	FIRE STARTER AVIATION SURVIVAL, SPARK LITEABCDEF	EA	1
C-4	9	PAOZZ	9525-00-596-3498	81349	QQW321	WIRE,NON-ELECTRICAL (SNARE WIRE)ABCDE	FT	20
C-4	10	PAOZZ	6970-00-082-5665	81349	ML-F-43231	FOOD PACKETS, SURVIVALABCDEF	PZ	3
C-4	11	PAOCZ	7210-00-935-6667		NOREF	BLANKET,COMBATCASUALTY	EA	1
C-4	12	PAOZZ	9110-00-263-9865	81349	MIL-F-1QBO5	FUEL,CCMPRESSEDTRIOXANEABCDEF		3
C-4	13	PAOZZ	6350-00-261-9772	81349	MIL-M-18371	MIRROR EMERGENCY SIGNALGABCDEF		1
C-4		PAOZZ	7330-00-213-7173	81337	11-1-2005			1
C-4	15	PAOZZ	6605-01-121-2335	13811	NDC /24400-0	4 SUNBURN PREVENTIVE SUNSCREEN LOTION:	BT	1
۱.	1	DA 077	660E 00 E4E 5007	61040	414/004		-	
C-4	-	PAOZZ	6605-00-515-5637	61349	AW2C1	COMPASS, MAGNETIC, UNMOUNTED POCKET TYPE ABOCEF		1
C-4 C-4	17 18	PAOCZ PAOCZ	5110-00-570-6896 4220-00-244-0764	81349 81349	MIL-S-9964 MIL-F62181	SAW,HAND FINGER GIRPABCDE FISHING TACKLE KITABCDEF		1
C-4 C-4	10	PAOCZ	7340-00-170-8374	01349	WIL-F02101	SPOON, PICNIC, PLASTIC		
C-4	20	XAOZZ	7340-00-170-0374			MANUAL,SURVIVAL AFM 64-5OR FM21-76ABCDE		1
C-4	20	PAOZZ	8465-00-485-3034	81348	MIL-B-8571	BAG, DRINKING WATER STORAGE PLASTIC 10 PT.CAPABCDEF		1
C-4	22	XACZZ	0+00-00-400-0004	01340	WIL-D-0371	OPERATORS MANUAL TM 55-1680-316-10		
C-4	23	XAOZZ		81337	11-1-1961	PACKING LIST		
C-4		PAOOO	8340-00-235-3012	81349	ML-T-7249	TARPAULIN NYLON, GREY&YELLOW		1
Ŭ .	- ·			0.0.0		WGROMMETS 11 FT LG.7 FT W		
C-4	25	PA000	8415-00-935-3130	81349	ML4-11489	INSECT NET, HEAD NYLON CLOTH UNIVERSALSIZE	EA	1
C-4		PAOZZ	5345-01-214-1060	62444	SS5M	SHARPENER GENERAL PURPOSE (NOT SHOWN: EOUP. BAG)ABCDE		1
						Change E C 12	-	

SECTION II. REPAIR PARTS(Continued)

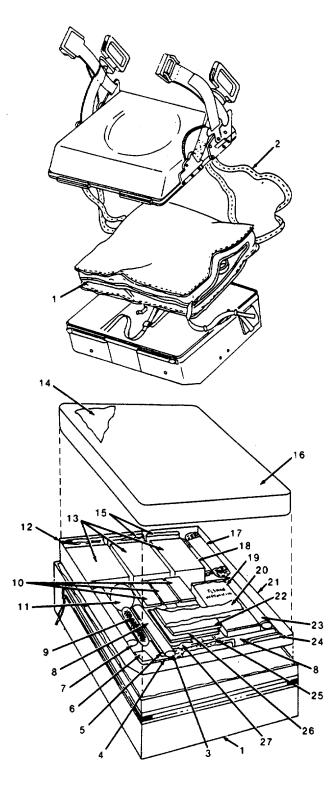


Figure C-5. Rigid Seat Survival Kit, cold Climate

TM 55-1680-317-23&P

SECTION II. REPAIR PARTS(Continued)

(1)	(2)	(3)	(4)	(5)	ON II. REPAIR PARIS(Continued) (6)	(7)	(8)
	US	(2)	(3)	(4)	(3)	(0)		QTY
(-)	(1-)	SMR	NATIONAL		PART	DESCRIPTION	U/M	INC
(a) FIG	(b) ITEM	CODE	STOCK NUMBER	FSCM	NUMBER	USABLE ON		IN UNIT
	NO.		NUMBER	10011		CODE		
C-5 C-5		ADOOO PAOOO	1680-00-148-9233 1680-00-205-0489	81337 81337	11-1-1960 11-1-2006	RIGID SEAT SURVIVAL KIT (RSSK)COLD CLIMATEE BAG ASSEMBLY EQUIPMENTDEF	EA EA	1
C-5		PA000	1660-00-849-9896	81337	11-1-2055	LANYARD ASSEMBLY, SURVIVAL KIT(ATTACHESDEF		1
-					0.0	EQUIP. BAG TO CONTAINER)	<u>-</u> .	
C-5 C-5		PAOZZ PAOZZ	1680-01-233-0061 9525-00-596-3498	1HP49 81348	SL3 QQW321	FIRESTARTER, AVIATION SURVIVAL, SPARKLITEABCDEF WIRE NON-ELECTRICAL (SNARE WIRE)ABCDE		1 20
C-5	5	XAOZZ		01010	ddiiozi	MANUAL SURVIVAL	EA	1
C-5	6	PAOZZ	9920-01-154-7199	81349	EE-M-101	MATCHES, NONSAFETY WOOD:.ROUND PLASTICABCDEF	EA	1
C-5	7	PAOZZ	6605-00-515-5637	81349	AW2C1	CONTAINER W4/BX-160 MATCHNSS COMPASS,MAGNETIC UNMOUNTED: POCKET TYPEABCDEF	EA	1
C-5	8	PAOZZ	7210-00-935-6667		NO REF	BLANKET, COMBAT CASUALTY	EA	1
C-5 C-5		PAOZZ PAOZZ	6260-00-840-5578 5110-00-162-2205-	81349 81349	MIL-C-25539 M-L-K-8180	CANDLES,ILLUMINATING KNIFE POCKET	EA EA	2
C-5		PAOZZ	6605-01-121-2335	1381	NDC-72-5400-04	SUNBURN PREVENT, SUNSCREEN, LOTION: ABCDEF	EA	
						AMMO BENZOICACID		
C-5 C-5		PAOZZ PAOZZ	5345-01-214-1050	62444 81349	SS#8 MIL-F-43231	SHARPENER,GENERAL PURPOSEABCDE FOOD PACKET,SURVIVALABCDEF		1 3
C-5 C-5		PAOZZ	8970-00-082-5665	81349 81337	11-1-960	PACKET, SURVIVAL	EA	3
C-5	15	PAOZZ	9110-00-263-9865	81349	MIL-F10805	FUELCOMPRESSED TRIOXANEABCDE	EA.	3
C-5 C-5		PAOZZ PAOZZ	8465-01-131-7921 8415-00-935-3130	81337 81349	LP/PDES3-82 MIL-I-411489	SLEEPING BAG,ARCTC:VACUUM PACKBE INSECT NET.HEAD:NYLON CLOTH:UNIVERSALSZE		1
C-5		PAOZZ	1680-01-160-5618	62561	8702	FIRE STARTER, AVIATION SURVIVAL, MAGNESIUM	EA	1
C-5		PAOZZ	4220-00-244-0764	81349	ML-F-62181	FISHNG TACKLE KITABCDEF	EA	1
C-5 C-5		PAOZZ PAOZZ	8465-00-485-3034 7330-00-213-7173	81348 81337	MIL-B-8571 11-1-2005	BAG, DRINKING WATER STORAGE, PLASTIC, 10 PTABCDEF PAN.COOKNGDEF		1
C-5		XAOZZ	TM 55-1680-316-10	01007	11 1 2000	MANUAL OPERATORS		1
C-5		PAOZZ	1370-00-309-5028	10001	LD165580	SIGNAL, SMOKE AND ILLUMINATION MARINE MOD 0 MK 13ABCDEF		2
C-5 C-5		XAOZZ PAOZZ	6350-00-261-9772	81349	MIL-M-18371	MANUAL, SURVIVAL& EMERGENCY USES OF PARACHUTEDEF MIRROR EMERGENCY SIGNALINGABCDEF		1
C-5	26	PAOZZ	5110-00-570-6896	81349	MIL-S-9964	SAW HAND FINGER GRIPABCDE	EA	1
C-5	27	PAOZZ	7340-00-170-8374			SPOON, PICNIC PLASTIC	EA	1
L								

SECTION II. REPAIR PARTS(Continued)

Figure C-6. Rigid Seat Survival Kit, Overwater

TM 55-1680-317-23&P

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	US	.,		(.)	.,		.,	QTY
(a)	(b)	SMR CODE	NATIONAL STOCK		PART NUMBER	DESCRIPTION USABLE	U/M	INC
	(D) ITEM		NUMBER	FSCM	NUNBER	ON		IN UNIT
	NO.					CODE		_
C-6		ADOOO	1680-00-140-3540	81337	11-1-1962	RIGID SEAT SURVIVAL KIT (RSSK) OVERWATERF	EA	1
C-6		PA000	1680-00-205-0489	81337	11-1-2006	BAG ASSEMBLY,EQUIPMENTDEF	EA	1
C-6		PA000	1660-00-849-9896	81337	11-1-2055	LANYARD ASSEMBLY, SURVIVAL KIT (ATTACHESDEF	EA	1
C-6	3	DA077	8060 00 016 4001	04007		EQUIP. BAG TO CONTAINER) WATER DRINKING CANNED:10 OZADF	CN	4
С-6 С-6		PAOZZ PAOZZ	8960-00-916-4201 8960-01-319-4703	81337 47823	MIL-W-15117	WATER DRINKING CANNED:10 02ADF WATER, DRINKING,PACKET,125 MLADF	CN EA	1 2
C-6	4	PAOZZ	6850-00-270-9986	81349	ML-517980	SEA MARKER, FLUORESCEIN CF		2
C-6		PAOZZ	7330-00-213-7173	81337	11-1-2005	PAN,COOKNGDEF COMPASS. MAGNET UNMOUNTED. POCKET TYPEABCDEF	EA	1
C-6 C-6		PAOZZ PAOZZ	6605-00-515-5637 1370-00-309-5028	61349 10001	AW2C1 LD165580	SIGNAL, SMOKE AND ILLUMINATING MARINE MOD 0 MK13ABCDEF	EA EA	1 2
C-6	8	XAOZZ				SURVIVAL MANUALABCDEF	BK	1
C-6		PAOZZ	4610-00-372-0592	81349	MIL-D-55310	DESALTER KIT, SEAWATER, MK2 CF	KT	1
C-6 C-6		XAOZZ PAOZZ	8970-00-082-5665	81349	MIL-F-43231	OPERATOR MANUALDEF FOODPACKET,SURVIVALABCDEF	BK PZ	1 3
C-6	12	PAOZZ	5110-00-162-2205	81349	MIL-K-8180	KNIFE POCKET	EA	1
C-6		PA0ZZ	7920-00-240-2555	80244	L-S-626	SPONGE, CELLULOSETYPE, CLASS 2, SIZE 3CF	EA	1
C-6 C-6		PAOZZ PAOZZ	4220-00-244-0764 6350-00-261-9772	81349 81349	MIL-F-62181 MIL-M-18371	FISHNG TACKLE KTABCDEF MIRROR EMERGENCY SIGNALLINGABCDEF	EA EA	1
C-6		PAOZZ	6605-01-121-2335	13811	NDC-72-5400-4	SUNBURN PREVENTIVE, SUNSCREEN LOTION	BT	1
		×4 0		0400-	44 4 195-		_ ·	
C-6 C-6		XAOZZ PAOZZ	8465-00-485-3034	81337 81348	11-1-1962 MIL-B-8571	PACKING LISTF BAG, STORAGE DRINKING WATER PLASTIC.10 PT.CAPABCDEF	EA EA	1
C-6		PAOZZ	8415-00-270-0229	81349	MIL-M-43371	HAT, SUN REVERSIBLE O.D & ORANGE UNIVERSAL SIZE ACDF	EA	1
C-6		PAOZZ	4220-01-056-8667	81349	MIL-L-83491	LIFE RAFT; 1 MAN LRU-17/PCF	EA	1
C-6		PAOZZ	4220-01-003-6763	81349	MIL-L-83491	LIFE RAFT: 1 MAN LRU-16/P INSULATEDCF BOTTOM AND SPRAY SHIELD	EA	1
C-6		PAOZZ	4220-00-763-3766	98752	67C46306-10	REPAIR KIT, INFLATABLE RAFT (NOT SHOWN:EQUIP .BAG)	EA	1
C-6		PAOZZ	7210-00-935-6667		NO REF	BLANET,COMBATCASUALTY(NOT SHOWN:EQUIP.BAG)	EA.	1

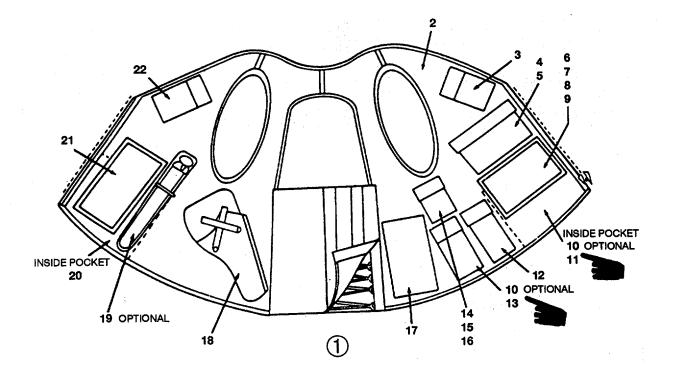


Figure C-7. Individual Survival Kit Vest-Type SRU-21/P

Change 5 C-18

(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(a)	(b) ITEM	SMR	NATIONAL STOCK		PART	DESCRIPTION		INC
NO.	NO.	CODE	NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	UNIT
0.7			0.405.004774040	04007		INDIVIDUAL SURVIVAL VEST SRU-21/P	L/T	
C-7	1	ADOOO	8465-001774819	81337	11-1-1783	SURVIVAL KIT, INDIVIDUAL, VESTG TYPE SRU-21/P (LARGE)	КТ	1
C-7		ADOOO	8465-01-174-2355	81337	11-1-1783	SURVIVAL KIT, INDIVIDUAL VEST	G KT	1
C-7	2	PA000	8415-00-1774818	81337	11-1-2898	TYPE SRU-21/P (SMALL) .VEST, SURVIVAL, INDIVIDUAL(LARGE)G	EA	1
C-7		PA000	8415-00173-8098	81337	11-1-2898-1	VEST, SURVIVAL, INDIVIDUAL (SMALL)G	EA	1
C-7	-	PAOZZ	6515-00383q3565	81349	MIL-T-388045	TOURNIOUET, NON-PNEUMATIC, CAMOUFLAGEG	EA	1
C-7 C-7		PAOZZ PAOZZ	8465-00300-2138 6230-00938-1778	98752 81349	67F45692 MIL-L-38217	DELETED LIGHT MARKER, DISTRESS SDU-S/EG H J	EA	1
C-7	-	PADLL	613500073-8939	90303	BA-1574/H	BATTERY,BA-1574/U G H J		1
C-7 C-7	6	PAOZZ ADOOO	6230-00-401-2285 6545-01-120-2632	18560 89875	FGIC 1-653	FLASHGUARD, AGR-FGIBG H J SURVIVAL KIT, INDIVIDUAL, TROP, TACTG	EA EA	1
0-7	0	ADOOO	0343-01-120-2032	09075	1-055	AIRCREW		
C-7		PAOZZ	6350-00-105-1252	81349	MIL-M-18371	MIRROR, EMERGENCY SIGNALING	EA	1
C-7	8	PAOZZ	168001-160-5618	62561	8702	FIRESTARTER, AVIATION SURVIVAL MAGNESIUM	EA	1
C-7	9	PAOZZ	7210-00-935-6667	81349	MIL-B-36964B	BLANKET, COMBAT CASUALTY	EA	1
C-7 C-7	-	PAOZZ PAOZZ	6840-00142-8965 8465-00-6344499	80882 81349	00501 MIL-B4571	INSECT REPELLENT, 1 OZG BAG. DRINKING WATER STORAGE: 3PTG	EA EA	1 1
C-7		PAOZZ	5110-00162-2205	81349	MIL-K-8180	KNIFE, POCKET	EA	1
C-7	13	PAOZZ	1680-01-233-0061	1HP49	SL3	FIRESTARTER, AVIATION SURVIVALG	EA	1
C-7	14	PAOZZ	1305-00322-6391	19200	7553580	SPARK LITE CARTRIDGE. CALIBER 38 SPECIAL BALL	EA	17
01	17	TROLL	1000 00022 0001	15200	1000000	M41	L/\	.,
C-7	15	PAOZZ	1305-00301-1692	81349	MIL-C3030	CARTRIDGE, CALIBER .38 SPECIAL G H J	EA	6
C-7	16	PAOZZ	M65-00254-8803	81349	MIL-W-1053	TRACER M41 WHISTLE, BALL PLASTIC O.D. (W/LANYARD)	EA	1
C-7		PAOZZ	1370-00-490-7362	27934	600007047-1	SIGNAL KIT, FOLIAGE PENETRATORG H J	KT	1
C-7	18	PAOZZ	1095-00208-7598	81337	11-1-1797	W/LAUNCHER AND 7 FLARES L-119 .HOLSTER, REVOLVER, NYLON	EA	1
0-7	10	FAUZZ	1095-00206-7596	01337	11-1-1797	38 CAL OR 9 MM	EA	1
C-7	19	PAOZZ	7340-00-0984327	81349	MIL-K-8662	KNIFE, HUNTING W/SHEATH AND GH J	EA	1
C-7	20	PAOZZ	81337		83	SHARPENING STONE (OPTIONAL ISSUE) ASEMBLY INSTRUCTION SHEETANDG	EA	1
•	-				-	DD FORM 1574 TAG		
C7 C-7	21	PADLL PAOZZ	528(00782-5308 6136-00838-0705	80058 81349	AN/PRC-90 MIL-B-18-267	RADIO SET, AN/PRC-90, SURVIVALG H J BATTERY, BA-1568/7 (FOR PRC-90 RADIO)G H J	EA EA	1 1
C-7	22	PAOZZ	6605-01-196-6971	90640	SANDY 183		EA	1
C-7		PAOZZ	5325-00182-9945	81348	VF106	FASTENER, SLIDE, INTERLOCKING 15 IN LG		1
C-7 C-7		PADLL PADLL	582001-158-6082 5820-01-238-6603	19560	AN/PRC-901 AN/PRC-9-2	RADIO SET	EA EA	1
0-7		PADLL	5820-01-238-6603	19560	AN/PRC-9-2	RADIO SET	EA	I

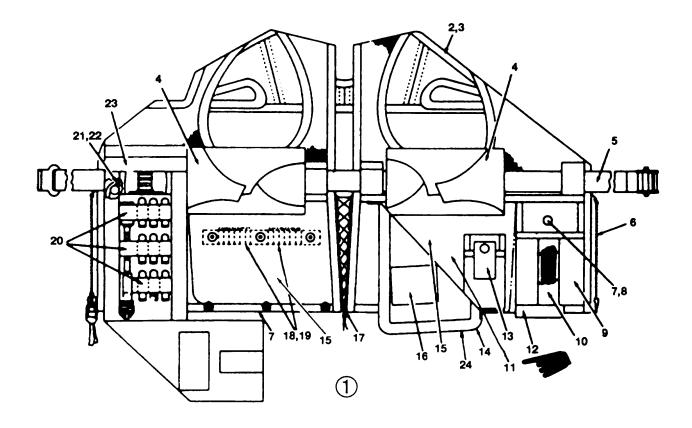


Figure C-8. Individual Survival Kit Vest-OV-1 Aircraft

Change 5 C-20

(1	-	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(a) FIG	(b)	SMR	NATIONAL STOCK		PART	DESCRIPTION		INC
NO.	NO.	CODE	NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	UNIT
						INDIVIDUAL SURVIVAL VEST OV- 1 AIRCREW		
C-8	1	ADOOO	16800-205-0474	81337	11-1-468-1	SURVIVAL KIT, INDIVIDUAL. VEST	кт	1
C-8		ADOOO	1680-00-187-5716	81337	11-1-468-2	TYPE OV-1 (LARGE) W/ILPU-10 SURVIVAL KIT, INDIVIDUAL, VESTJ TYPE OV-1 (SMALL) W/LPU-10	кт	1
C-8	2		8415-00201-9097	81337	11-1-1795-1	VEST, INDIVIDUAL SURVIVAL OV-1 LARGE		1
C-8 C-8	3 4		8415-00-201-9098 422-00-850-8655	81337 80049	11-1-1795-2 LP410P	.VEST, INDIVIDUAL SURVIVAL OV-1 SMALLJ LIFE PRESERVER, UNDERARM LPU-10/PGH J	EA EA	1
C-8	5	PAGOO	16800-251-8911	81337	11-1-1798-1	JFE FRESERVER, UNDERARM LF0-10/FJ	EA	1
C-8	Ŭ	PAFZZ	1680-00-237-2614	81337	11-1-1798-2	STRAPASSEMBLY, LARGE, VEST	EA	1
C-8	6	PAOZZ	5325-00-935-5970	81348	VF106	FASTENER, SLIDE, INTERLOCKING H J	EA	1
	_	D 4 E 7 7	5005 00 070 4000			7 3/4 IN LG TYPE IV STYLE 7 SIZE MH		
C-8 C-8	7 8	PAFZZ PAFZZ	5325-00-278-4908 5325-00-276-4978	96908 96906	MS27983-3 MS279834	STUD, SNAP FASTENERH J EYELET, SNAP FASTENERH J	EA EA	11 11
C-8	9	PADLL	5820-00-782-5308	80058	AN/PRC-90		EA	1
C-8	-	PAOZZ	6135-00-838-0706	90303	BA-1568/4	BATTERY, BA-1568/UJ (FOR PRC-90 RADIO)G H J	EA	1
C-8	10	PAOZZ	5110-00-528-8740	81349	MIL-K-25594	KNIFE, POCKET W/HOOK BLADE H J	EA	1
C-8	11	PAOZZ	8465-00-254-8803	81349	MIL-W-1053	WHISTLE, BALL, PLASTIC O.D. WAANYARD	EA	1
C-8	12	PAOZZ	1680-01-160-5618	62561	8702	FIRESTARTER, AVIATION SURVIVAL, MAGNESIUM	EA	1
C-8 C-8	13	PAOZZ PADLL	6230-00-938-1778	81349	MIL-L-38217	LIGHT MARKER, DISTRESS SDU-5/E G H J BATTERY. NONRECHARGEABLE BA-1754J4	EA EA	1
C-8		PADLL	6135-00-073-8939 6230-00-401-2285	90303	BA-1574/U FGIC	IBATTERT, NONRECHARGEABLE BA-1754J4	EA	1
C-8	14	MFFZZ	8315-00-106-5973	81337	MIL-F-21840	TAPE FASTENER, PILE, 1 INCH O.D. TYPE II	IN	v
C-8		MFFZZ	8315-00-106-5974	81337	MIL-F-21840	TAPE FASTENER, HOOK, 1 INCH O.D. TYPE II	IN	V
C-8	15	ADOOO	6545-00-478-6504	80206	CL211-C2-10	SURVIVAL KIT, INDIVIDUAL, W/MEDICAL H J	KT	1
						AND GENERAL PACKETS		
C-8			6545-00-152-1578	81349	MIL-S81941	GENERAL PACKET, SURVIVAL KIT INDIVIDUAL	KT	1
C-8 C-8	16	ADOOO PAOZZ	6545-00-231-9421 6530-00-105-1252	80206	CL211C2-1 MIL-M-18371	MEDICAL PACKET, SURVIVAL KIT INDIVIDUAL	KT EA	1
C-8	17	XBFZZ	0550-00-105-1252	81349	VF106		EA	1
00						19 IN LG TYPE IV STYLE 2 SIZE M	2/1	
C-8	18	PAOZZ	1305-00-322-6391	19200	7553580	CARTRIDGE, CALIBER .38 SPECIAL BALL G H J M41	EA	6
C-8	19	PAOZZ	1305-00-301-1692	81349	MIL-C-3030	CARTRIDGE, CALIBER .38 SPECIAL: TRACER . G H J M41	EA	6
C-8	20	PAOZZ	1370-00-490-7362	27934	6000D7047-1	SIGNAL KIT, FOLIAGE PENETRATOR G H J W/7 FLARES AND LAUNCHER: L119	KT	1
C-8	21	PAOZZ	1005-00-835-9773	19204	7791073	REVOLVER .38 CALIBER SPECIAL	EA	1
C-8 C 8	22	PAOZZ PAOZZ	1095-00-208-7598 7340-00-098-4327	81337 81349	11-1-1797 MIL-K-866L	HOLSTER, REVOLVER.38 CALIBER OR 9MMG H J KNIFE, HUNTING W/SHEATH ANDG H J SHARPENING STONE	EA EA	1 1
C-8	23	PAOZZ	1680-01-233-0061	1HP49	SL3	FIRESTARTER, AVIATION SURVIVAL	EA	1
C-8 C-8			5325-00-068-8295 5820-01-158-8082		AN229-2AS78-1 AN/PRC-901	FASTENER, SLIDE COMPARTMENT, 19 1/4 LG	EA EA	1 1
C-8		PADLL	5820-01-238-6603	18560	AN/PRC-90-2	RADIO SET	EA	1
		ļ	ļ	 	ļ			

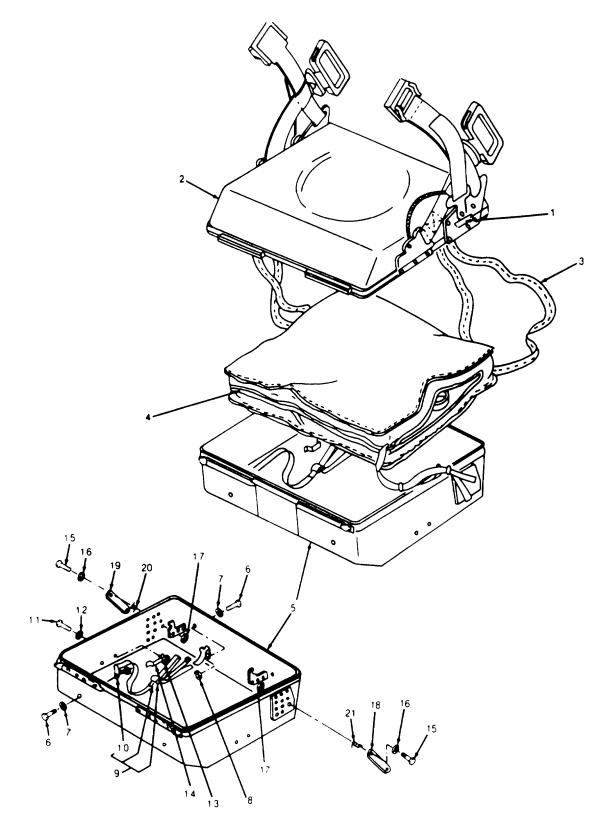
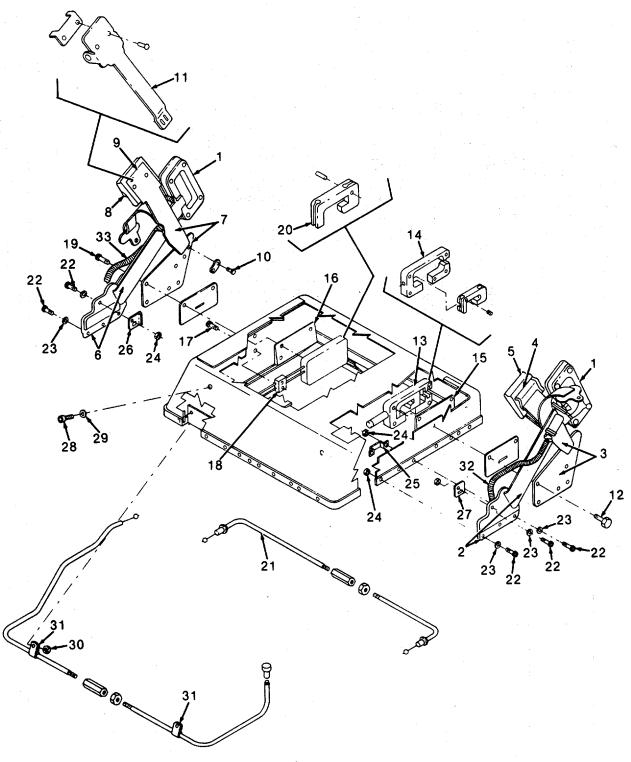


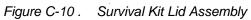
Figure C-9. Rigid Seat Survival Kit

C-22

TM 55-1680-317-23&P

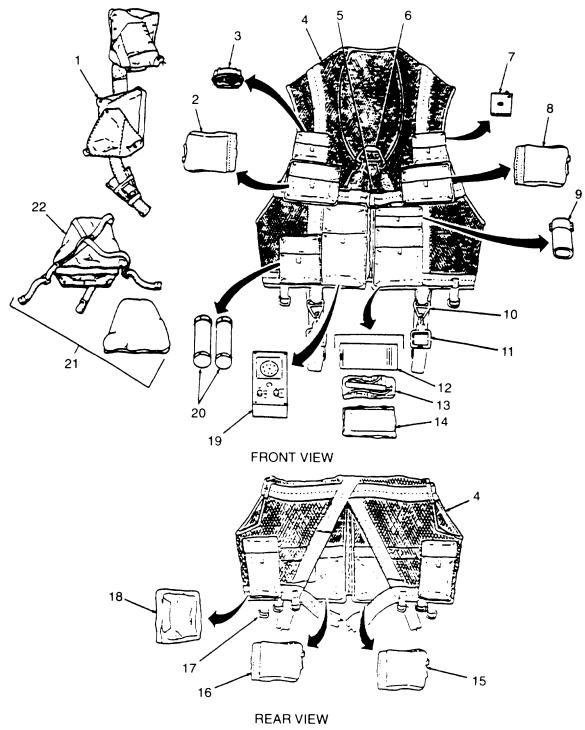
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
IL (a)	LÚS	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON	U/M	OTY INC IN UNIT
	NO .		NONDER	1.301		CODE		ONIT
C-9		ADOOZ	1680-00-233-5759	81337	11-1-1975	RIGID SEAT SURVIVAL KIT		
C-9 C-9 C-9 C-9	2 3 4	PBFZZ PAFFF PAFZZ XBFZZ PAFFF	9905-00-269-8281 1680-00-223-5788 1680-00-849-9896 1680-00-223-5770	81337 81337 81337 81337	1111970 11-1-2040 11-1-2055 11-1-2021	PLATE, INSTRUCTION: (REMOVE FOR MANUAL UNLOCK)K LID ASSEMBLY, SURVIVAL KIT: SEE FIG. C-6 FOR BREAKDOWNK LANYARD ASSEMBLY, SURVIVAL KITK FASTENER, SLIDE, INTERLOCKING: 36-1/4 IN. LGK TYPE I, STYLE 11, SIZE MN, FED V-F-106 CONTAINER ASSEMBLY, SURVIVAL KITK	EA EA EA	2 1 1 1
C-9 C-9 C-9 C-9 C-9 C-9 C-9	6 7 8 9 10 11 12	PAFZZ PAFZZ PAFZZ PAFZZ PAFZZ PAFZZ PAFZZ	5305-00-984-4988 5310-00-638-9857 5310-00-207-8922 1670-00-200-4500 5340-00-279-2992 5305-00-984-4989 5310-00-638-9857	98906 88044 72962 81337 81337 96906 88044	MS35206-228 AN960C6L 22K2-62 11-1-2054 11-1-1969 MS35208-229 AN960C6L.	SCREW, MACHINE: PAN HEAD, NO. 6-32 NC, 3/8 IN. LGK WASHER, FLATK NUT, SELF-LOCKING, CAPK STRAP,TIE-DOWN:EOUIPMENT BAGK LOOP,STRAP FASTENERK SCREW, MACHINE: PAN HEAD, NO. 6-32NC, 7/16 IN. LGK WASHER, FLATK	EA EA EA EA EA EA	4 4 2 2 4 4
C-9 C-9 C-9 C-9 C-9 C-9 C-9 C-9 C-9 C-9	14 15 16 17 18 19	PAFZZ PBFZZ PAFZZ PAFZZ PBFZZ PSFZZ PBFZZ	5310-00-207-4922 5340-00-342-9586 5306-00-156-2698 5310-00-515-7449 5310-00-488-8566 1680-00-271-9747 1680-00-267-6941 5360-00-283-3540	72982 81337 88044 88D44 72962 81337 81337 81337	22K2-62 11-1-2042 AN24-14 AN960C416L 22K2-048 11-1-2004-2 11-1-2004-1 11-1-2012-2	NUT, SELF-LOCKING, CAP K LOOP,STRAP FASTENER K BOLT,CLEVIS K WASHER, FLAT K NUT, SELF-LOCKING K LUG,ATTACHMENT,SURVIVAL KIT:LH. K LUG,ATTACHMENT,SURVIVAL KIT: RH K SPRING, HELICAL,TORSION: RH K	EA EA EA EA EA	4 2 2 2 1 1 1
C-9		PBFZZ	5360-00-283-3540 5360-00-283-3543	81337	11-1-2012-2	SPRING, HELICAL, TORSION: LH		





(1) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	INC IN UNIT
C-10 C-10 C-10 C-10 C-10 C-10 C-10 C-10	1 2 3 4 5 6 7 8 9 10 11 22 3 4 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 6 27 28 29 30 13 2 33 33	PAOFF PAOZZ	1680-002235788 1680-00-271.9785 168000-279-2991 1670-002648934 1680-00-2719749 1680-00-270-608 167000-264-934 168000-271 9749 5305-00993-0191 168000 -264972 5305-00-3094364 1680-002829733 1680-00289-0327 530500-964-4969 1680-00-262-9730 5305-00-309-4364 168000-271.9748 5305-00-958-5451 5310-00-638-9857 5310-00-207-8922 5340-003429586 168000287-6942 168000287-6942 1680002875942 1680002875942 1680002719786 1680002719786 1680002704610	81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 81337 96906 68044 72962 81337 81337 81337 908 88044 72962 81337 81337	111 2040 11 1 1999 11-1.20222 11.1-2023.2 11-1-2028 11-1-2023.1 11-2022.1 11.1-2023.1 11.12028 11-1.2031 MS35206-212 11.1-2037 NASS50XK3.4 11.1 1991 MS35206-229 111 193 NAS680XK3.4 11.1 1979 11.1.2030 MS35190-239 AN96OC6L 22K242 11 1 2046 11 1 1992 1 MS35206-230 AN960C6L 22K2-62 MS25281F2 11 12026 11 1 2029	SURVIVAL KIT LID ASSEMBLY LID ASSEMBLY SURVIVAL KIT HANDLE ASSEMBLY NELEASE LATCH HARNESS ASSEMBLY SURVIVAL KIT LH MOUNT ASSEMBLY HARNESS L SUPPORT ASSEMBLY HARNESS R RELEASE. CANOPY SUPPORT ASSEMBLY HARNESS H MOUNT ASSEMBLY HARNESS R SUPPORT ASSEMBLY HARNESS R SUPPORT ASSEMBLY HARNESS R SCREW, MACHINE PAN HEAD NO 4-40NC. 316 IN LG, SUPPORT HARNESS. SURVIVAL KIT SCREW, MACHINE PAN HEAD NO 4-40NC. 316 IN LG, K SCREW, MACHINE PAN HEAD NO 4-40NC. 316 IN LG, K SUPORT HARNESS. SURVIVAL KIT SCREW, MACHINE PAN HEAD, NO 6-32NC 711 B1N LG, K SACER. CONDUIT SURVIVAL KIT SCREW, MACHINE FLAT HEAD COUNTERSUNK. K NUT SELF-LOCKING. CAP. LOOP STRAP FASTENER. K LATCH RELEASE. SUN VIVAL KIT RH. <th></th> <th>1211111114251111215116 662114444111</th>		1211111114251111215116 662114444111





93 108-004

Figure C-11. SARVIP

Change 8 C-26

(1)		(2)	(3)	(4)	(5)	(6)	(7)	
(a)	(b)	SMR	NATIONAL STOCK		PART	DESCRIPTION		QTY INC IN
NO.	NO.	CODE	NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	UNIT
						ARCREW SURVIVAL ARMOR RECOVER VEST. INSERT. AND PACKETS (SARVIP)		
C-11		ADOOO	8465-01-361-4875	81349	MIL-S 44095	X-SMALL (AS A KIT)	КT	1
		ADOOO	8465-01-361-4876	81349	MIL-S-44095	SMALL (AS A KIT)	KT	
		ADOO ADOOO	8465-01-361-4877 8465-01-361 4878	81349 81349	MIL-S-44095 MIL S-44095	.MEDIUM (AS A KIT) LARGE (AS A KIT)	KT KT	1
		ADOOO	8465-01-361-4879	81349	MIL-S-44095	.X-LARGE (AS A KIT)	KT	1
C-11	1	PAOZZ	4220-00-850-8655	80049	LPU-10/P	LIFE PRESERVER. UNDERARM LPU-10/P	EA	1
C-11	2	ADOOO PAOZZ	81337 9110-00-263-9865	11-1-	MIL-F-10805	PACKET. BASIC SURVIVAL TYPE I FUEL. COMPRESSED. TRIOXANE. BARS	KT BX	1
		PCOZZ	9920-00-985-6891	81349 81348	EE-M-101	MATCHES. SAFETY. HUMIDITY RESISTANT BOX OF 30	BG	
		PAOZZ	8465-00-254-8803	81349	MIL-W-1053	WHISTLE, PLASTIC BALL TYPE	EA	1
		PAOZZ	4240-01-160-5618	62561	8702	FIRE STARTER	EA	1
		PAOZZ PAOZZ	8415-01-192-2357 6505-01-288-2188	81349 98634	MIL-S-37205 LE701	HEADNET AND MITTEN SET	EA BT	1
		PCOZZ	5150-00-570-6896	81349	MIL-S-9964	SAW HAND FINGER GRIP. SURVIVAL	EA	
		PCOZZ	6510-00-203-6010	81348	UP 401	MOLESKIN	RO	2
		PCOZZ	8925-00-160-6161	63298 63298	A-A-20175	GUM CHEWING	HD EA	3
C-11	3	PCOZZ PAOZZ	8925-00-823-7101 6605-01-196-6971	81349	A-8-20177 MIL C 10436	COMPASS. MAGNETIC. UNMOUNTED. LENSATIC	EA	
C-11	Ŭ	PAOZZ	8415-01-358-9328	81349	MIL-V-44416	.VEST SURVIVAL X-SMALL	EA	1
C-11	4	PAOZZ	8415-01-358-9329	81349	MIL-V-44416	VEST SURVIVAL. SMALL	EA	1
C-11	4	PAOZZ	8415-01-358-9330	81349	MIL-V-44416	VEST SURVIVAL MEDIUM	EA	
C-11 C-11	4 4	PAOZZ PAOZZ	8415-01-358-9331 8415-01-358-9332	81349 81349	MIL-V-44416 MIL-V-44416	VEST SURVIVAL. LARGE	EA EA	1
C-11	5	PAOZZ	5340-01-050 7680	96906	MS 70101-1	ADAPTER CHEST ADJUSTMENT	EA	
C-11	6	PAOZZ	8465-00-360-0228		COMMERCIAL	PITON LIFTING	EA	1
C-11	7	PAOZZ	6350-00-105-1252	81349	MIL M-18371		EA	
C-11	8	ADOOO PCOZZ	6505-00-118-1948	81337	MIL-P-44407	PACKET. MEDICAL SURVIVAL. TYPE IIASPIRIN TABLETS	KT PG	1 10
		PAOZZ	6510-00-913-7909			BANDAGE. ADHESIVE	BX	6
		PCOZZ	6510-00-913-7906			BANDAGE GAUZE	BX	1
		PAOZZ PCOZZ	6505-00-582-4191 6505-00-582-4190			BACITRACIN OINTMENTBACITRACIN OPTHALMIC	TU TU	2
		PAOZZ	6520-00-935-007			FLOSS. UNWAXED 100 YDS	PG	
		PCOZZ	6505-01-238-5632			IMODIUM CAPSULES	BX	6
		PAOZZ	8315-00-787-8000			PIN. SAFETY	PG	4
		PAOZZ PCOZZ	6515-00-926-2089 6510-00-926-8881			RAZOR. SURGICAL	EA PG	1
		PAOZZ	6505-01-138-5692			DISCS. TRANSDERM	PG	
		PCOZZ				NEEDLE. SEWING. 18 GAGE	PG	2
		PCOZZ	6515-00-926-8954				BX	
		PAOZZ PAOZZ	6850-00-985-7166 8520-00-551-0375			WATER PURIFICATION TABLETS	BT MX	50
C-11	9	PAOZZ	6230-00-938-1778	81349	MIL L-38217	LIGHT MARKER. DISTRESS SDU-5/E	EA	1
		PDALL	6135-00-073-8939		BA 1574/U	BATTERY BA 1574/U	EA	1
C-11	10	PAOZZ PAOZZ	6230-00-401-2285	18560 AF-TN	FGIC 54A90B2	FLASHGUARD AGR-FG1B RING "V' TYPE II. CLASS 2. 00-P-416	EA EA	1
2-11	11	PAOZZ	5340-00-875-861	96906	MS 22018	SNAP. HARNESS	EA	2
-11	12	PAOZZ			680-359-10	OPERATOR'S MANUAL	BK	1
2-11	13	PAOZZ	1370-00-490-7362	98747	89108839		EA	
C-11 C-11	14 14	PCOZZ PAOZZ	4230-01-101-3984 6665-00-050-8529	81361 83161	D5-77-2366 D5-67-266	SKIN DECONTAMINATION KIT M258A1 PAPER. CHEMICAL AGENT. DETECTOR	BK KT	1
-11	15	ADOOO	0000 00 000 0020	81337	MIL-P-44407	PACKET. FIRST AID DRESSING. TYPE III	EA	
		PAOZZ	6510-00-159-4883	18162		DRESSING. FIRST AID. FIELD, TYPE III		1
		PAOZZ	8465-00-634-4499	81349	MIL-B-8571	BAG. WATER STORAGE	EA	1

ADOOO 16 ADOOO PAOZZ 18 PAOZZ 18 PAOZZ	NATIONAL STOCK NUMBER	FSCM	PART	DESCRIPTION		QTY
PAOZZ PAOZZ	0540.00.450.4000		NUMBER	USABLE ON CODE	U/M	INC IN UNIT
PAOZZ PAOZZ	6540.00.450.4000					
7 PAOZZ		81337	MIL-P-44407	PACKET, COMBAT CASUALTY. TYPE IV	кт	1
-	6510-00-159-4883		MIL D 2200	BLANKET. COMBAT	EA EA	
	6850-00-270-9986	81349	MIL-R-3390 MIL-S-17980	RING. 'D" SEA MARKER. FLOURESCEIN	BX	6
19 PCOZZ	5820-00-782-5306	04655	01-524795-1	RADIO SET, AN/PRC-90 SURVIVAL	EA	
19 PAOZZ	5820-01-238-6603	18560	AN/PRC-90-9	PRC 90-2	EA	
19 PAOZZ PADLL	5820-01-279-5450 6135-00-838-0706	18560 81349	ANIPRC-112 MIL-B18267	PRC 90-112 BATTERY, BA1568/U (FOR AN/PRC-90 RADIO ONLY)	EA EA	1
20 PADLL						2
PADLL	6135-01-235-4168	81349	BA5112U	BATTERY. BA5112/UJ (FOR AN/PCR-112 RADIO ONLY)	ËA	2
21 ADOOO	8470-01-359-0426	81349	MIL-C-44417		кт	1
21 ADOOO	8470-01-359-0427	81349	MIL-C-44417	.REGULAR	KT	1
21 ADOOO	8470-01-359-0428	81349	MIL-C-44417	LONG	KT	
21 ADDOO	8470-01-359-4029	81349	MIL-C-44417		KT	1
				CERAMIC BODY ARMOR INSERT)		
22 ADOOO		81349	MIL-C-44417	.SHORT	КT	1
22 ADOOO		81349			KT	1
			-			1
	0470-01-339-0423	01349	10112-0-44417	BULK ITEMS		'
PAOZZ	5340-01-078-5304	96906		ADAPTER, REVERSIBLE, QUICK FIT	EA	V
PAOZZ		81349		CLOTH. BALLISTIC. ARAMID. TYPE II. CLASS 2. 14 OZ	YD	V
-	8305-00-483-1344					V V
-	5325-00-159-3761					Ň
PAOXX	5325-00-159-3763	81349			EA	v
PAOZZ	5325-01-011-1007	81349			EA	V
-						V V
						Ň
PAOZZ	5325-00-276-4969	96906	MS27980-8N	FASTENER. SNAP ASSY, POST/EYELET. PULL DOT	HD	v
PAOZZ	8315-01-010-7203	81349			YD	V
-						V V
						V V
-					YD	Ň
PAOZZ	8315-00-151-6483	81349		FASTENER, TAPE. PILE. 1-23/32 IN . TYPE II. CLASS 2	YD	V
-	8305-00-261-8579		MIL-T-5038			V
	8310-00-130-6245					V V
	8310-00-227-1244				YD	Ň
PAOZZ	8305-00-263-3598			WEBBING. WOVEN NYLON, 1-23/32 IN WIDE. TYPE VIII, CLASS I. OG	YD	V
PAOZZ	8305-00-270-1868	81349	MIL-W-5664		YD	V
PCFZZ	8040-00-262-9062	81348	MM-A-139	ADHESIVE LIQUID, RUBBER BASE, 1 PT CAN BAG,	PT	V
PAFZZ	0105-00-837-7766			WANTERLOCKING SEAL CLOSURE. FED PPP-B-0026.	EA	v
	8105-00-837-7756	58536	A-A-1799	TYPE II, STYLE 2 BAG, PLASTIC. POLYETHYLENE, 10 IN SO	EA	v
PAFZZ				W/INTERLOCKING SEAL CLOSURE. FED PPP-B-0026. TYPE II. STYLE 2 BAND, RUBBER, PARACHUTE SUSPENSION LINE RETAINER. 100 PER	EA	
PAFZZ	1870-00-588-0323	22508	21AY061			l v
	 PADLL PADLL PADLL PADLL PADLL PADLL PADLL PADZ ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO PAOZZ PAOZ PAOZZ PAOZ PAOZ<td>20 PADLL PADLL 1370-01-030-8330 6135-01-235-4168 21 ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO 8470-01-359-0428 ADOOO 8470-01-359-0428 22 ADOOO ADOOO ADOOO 8470-01-359-0422 ADOOO 8470-01-359-0422 22 ADOOO 8470-01-359-0423 Saboo 8470-01-359-0423 22 ADOOO 8470-01-359-0424 Saboo 8470-01-359-0425 22 ADOOO 8470-01-359-0425 Saboo 8470-01-359-0425 24 ADOOO 8470-01-359-0425 Saboo 8470-01-359-0424 25 S340-01-078-5304 PAOZZ PAOZZ S325-00-159-3761 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S315-01-010-7203 PAOZZ PAOZZ S315-00-151-6480 PAOZZ PAOZZ S315-00-151-6481 PAOZZ PAOZZ S315-00-261-8579 PAOZZ PAOZZ S310-00-227-1244 PAOZZ PAOZZ S305-00-263-3598 PAOZZ PAOZZ S305-00-270-1868</td><td>PADLL 1370-01-030-8330 10001 PADLL 6135-01-235-4168 81349 ADOOO 8470-01-359-0426 81349 ADOOO 8470-01-359-0427 81349 ADOOO 8470-01-359-0427 81349 ADOOO 8470-01-359-0428 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0425 81349 PAOZZ 5340-01-078-5304 96906 PAOZZ 8305-00-483-1344 81349 PAOZZ 5325-00-159-3761 81349 PAOZZ 5325-00-267-4972 8044 PAOZZ 5325-00-276-4980 96906 PAOZZ 5325-00-151-6481 81349 PAOZZ 8315-00-151-6481 81349 PAOZZ 8315-00-151-6481</td><td>PADLL 1370-01-030-8330 6135-01-235-4168 10001 81349 DL3139734 BA5112U PADLL 6135-01-235-4168 81349 MIL-C-44417 ADOOO 8470-01-359-0426 81349 MIL-C-44417 ADOOO 8470-01-359-0427 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0423 81349 MIL-C-44417 ADOOO 8470-01-359-0424 81349 MIL-C-44417 ADOOO 8470-01-359-0425 81349 MIL-C-43842 PAOZZ 5325-00-159-3761 81349 MIL-C-43842 PAOZZ 5325-00-159-3761 81349 MIL-SPEC-V-F-106 PAOZZ 5325-00-276-4969 96906 MS27983-1 PAOZZ 5325-00-276-4969 96906 MS27983-3 PAOZZ 8315-00-151-6480 81349</td><td>10 PADLL 1370-01-030-0330 10001 DL3139734 SIGNAL, SMOKE AND ILLUMINATION. MK24 PADLL 6135-01-235-4188 81349 BA5112U BA5112U SHORL, SMOKE AND ILLUMINATION. MK24 11 AD000 8470-01-359-0427 81349 MIL-C-44417 SHORT 11 AD000 8470-01-359-0427 81349 MIL-C-44417 REGULAR 11 AD000 8470-01-359-0428 81349 MIL-C-44417 LONG 11 AD000 8470-01-359-0422 81349 MIL-C-44417 X-LONG 12 AD000 8470-01-359-0422 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0422 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0424 81349 MIL-C-44417 X-LONG 12 AD000 8470-01-359-0424 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0424 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0425</td><td>0 PADLL 1370-01-030-8330 10001 DL3139734 SIGNAL, SMOKE AND ILLUMINTON, MK24 EA PADLL 6135-01-235-4168 81349 BA5112U .BATTERY, BA5112/UJ (FOR AN/PCR-112 RADIO ONLY). EA I1 ADOOO 8470-01-359-0426 81349 MIL-C-44417 SMORT KT 11 ADOOO 8470-01-359-0427 81349 MIL-C-44417 SMORT KT 11 ADOOO 8470-01-359-0428 81349 MIL-C-44417 LONG. KT 11 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 12 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0425 81349 MIL-C-44417 REGULAR. KT 2 ADOOO 8470-01-359-0425</td>	20 PADLL PADLL 1370-01-030-8330 6135-01-235-4168 21 ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO ADOOO 8470-01-359-0428 ADOOO 8470-01-359-0428 22 ADOOO ADOOO ADOOO 8470-01-359-0422 ADOOO 8470-01-359-0422 22 ADOOO 8470-01-359-0423 Saboo 8470-01-359-0423 22 ADOOO 8470-01-359-0424 Saboo 8470-01-359-0425 22 ADOOO 8470-01-359-0425 Saboo 8470-01-359-0425 24 ADOOO 8470-01-359-0425 Saboo 8470-01-359-0424 25 S340-01-078-5304 PAOZZ PAOZZ S325-00-159-3761 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S325-00-276-4980 PAOZZ PAOZZ S315-01-010-7203 PAOZZ PAOZZ S315-00-151-6480 PAOZZ PAOZZ S315-00-151-6481 PAOZZ PAOZZ S315-00-261-8579 PAOZZ PAOZZ S310-00-227-1244 PAOZZ PAOZZ S305-00-263-3598 PAOZZ PAOZZ S305-00-270-1868	PADLL 1370-01-030-8330 10001 PADLL 6135-01-235-4168 81349 ADOOO 8470-01-359-0426 81349 ADOOO 8470-01-359-0427 81349 ADOOO 8470-01-359-0427 81349 ADOOO 8470-01-359-0428 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0422 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0424 81349 ADOOO 8470-01-359-0425 81349 PAOZZ 5340-01-078-5304 96906 PAOZZ 8305-00-483-1344 81349 PAOZZ 5325-00-159-3761 81349 PAOZZ 5325-00-267-4972 8044 PAOZZ 5325-00-276-4980 96906 PAOZZ 5325-00-151-6481 81349 PAOZZ 8315-00-151-6481 81349 PAOZZ 8315-00-151-6481	PADLL 1370-01-030-8330 6135-01-235-4168 10001 81349 DL3139734 BA5112U PADLL 6135-01-235-4168 81349 MIL-C-44417 ADOOO 8470-01-359-0426 81349 MIL-C-44417 ADOOO 8470-01-359-0427 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0422 81349 MIL-C-44417 ADOOO 8470-01-359-0423 81349 MIL-C-44417 ADOOO 8470-01-359-0424 81349 MIL-C-44417 ADOOO 8470-01-359-0425 81349 MIL-C-43842 PAOZZ 5325-00-159-3761 81349 MIL-C-43842 PAOZZ 5325-00-159-3761 81349 MIL-SPEC-V-F-106 PAOZZ 5325-00-276-4969 96906 MS27983-1 PAOZZ 5325-00-276-4969 96906 MS27983-3 PAOZZ 8315-00-151-6480 81349	10 PADLL 1370-01-030-0330 10001 DL3139734 SIGNAL, SMOKE AND ILLUMINATION. MK24 PADLL 6135-01-235-4188 81349 BA5112U BA5112U SHORL, SMOKE AND ILLUMINATION. MK24 11 AD000 8470-01-359-0427 81349 MIL-C-44417 SHORT 11 AD000 8470-01-359-0427 81349 MIL-C-44417 REGULAR 11 AD000 8470-01-359-0428 81349 MIL-C-44417 LONG 11 AD000 8470-01-359-0422 81349 MIL-C-44417 X-LONG 12 AD000 8470-01-359-0422 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0422 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0424 81349 MIL-C-44417 X-LONG 12 AD000 8470-01-359-0424 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0424 81349 MIL-C-44417 REGULAR 12 AD000 8470-01-359-0425	0 PADLL 1370-01-030-8330 10001 DL3139734 SIGNAL, SMOKE AND ILLUMINTON, MK24 EA PADLL 6135-01-235-4168 81349 BA5112U .BATTERY, BA5112/UJ (FOR AN/PCR-112 RADIO ONLY). EA I1 ADOOO 8470-01-359-0426 81349 MIL-C-44417 SMORT KT 11 ADOOO 8470-01-359-0427 81349 MIL-C-44417 SMORT KT 11 ADOOO 8470-01-359-0428 81349 MIL-C-44417 LONG. KT 11 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 12 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0422 81349 MIL-C-44417 LONG. KT 2 ADOOO 8470-01-359-0425 81349 MIL-C-44417 REGULAR. KT 2 ADOOO 8470-01-359-0425

(1 ILLUSTE	-	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(a)	(b) ITEM	SMR	NATIONAL STOCK		PART	DESCRIPTION		INC
NO.	NO.	CODE	NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	UNIT
BULK		PAFZZ	7510-00-154-8893			CHALK, MARKING WHITE. TAPERED. 3/8 IN TO 7/16 IN	EA	v v
BULK		PAFZZ	8305-00-420-5274	81349	MIL-C-20696	DIA. 144 PER BOX. FED 55-C-255. GRADE B CLOTH. COATED NYLON, TYPE II. 3/8 IN W. BLACKSIDE COATED BUTADIENE ACRYLONITRILE. OLIVE DRAB SIDE UNCOATED.	YD	v
BULK		PAFZZ	8305-00-935-6427	81349	MIL-C-19002	CLOTH. COATED. POLYCHLOROPRENE NYLON. TYPE 1	YD	
BULK		PAFZZ	8305-00-170-9284	81348	CCC-C-419	YELLOW 36 IN W. MIL-C-19002 CLOTH. DUCK COTTON. TYPE I. OLIVE DRAB 14 35 OZ	YD	v V
BULK		PAFZZ	8305-00-171-1203	81348	CCC-C-419	36 IN W. FED CCC-C-419 CLOTH. DUCK COTTON, TYPE III, OLIVE DRAB 8 25 OZ	YD	v V
BULK		PAFZZ	8305-00-926-6870	81349	MIL-C-7219	33 IN W. FED CCC-C-419 CLOTH, DUCK NYLON, TYPE III. OLIVE GREEN 725 OZ	YD	v
BULK		PCFZZ	8305-00-765-2863	81349	MIL-C7219	40 IN W. MIL-C-7219 CLOTH. DUCK NYLON, TYPE III, SAGE GREEN 7 25 OZ	YD	v
BULK		PAFZZ	8305-00-350-5625	81349	MIL-C-8061	42 IN W. MIL-C-7219 CLOTH. KNITTED NYLON. SAGE GREEN 10 5 OZ 38 IN W.	YD	v
BULK		PAFZZ	8305-00-926-6489	81349	MIL-C-23070	MILL-C-8061 CLOTH. LAMINATED NYLON, RUBBER COATED. YELLOW ONE SIDE. BLUE ONE SIDE, 38 IN W. MIL-C-23070.	YD	v
BULK		PAFZZ	4020-00-240-2154			VARIETY C CORD, FIBROUS NYLON, TYPE I, 100 LB BREAKING STRENGTH. NATURAL COLOR, 500 YD PER SPOOL.	FT	v
BULK		PAFZZ	4020-00-935-5761			MIL-C-5040 CORD. FIBROUS NYLON. TYPE 1, 100 LB BREAKING	FT	v
BULK		PAFZZ	4020-00-292-9920			STRENGTH. OLIVE DRAB. 700 YD PER SPOOL. MIL-C-5040 CORD. FIBROUS NYLON. TYPE IA, 100 LB BREAKING STRENGTH. NATURAL COLOR. 700 YD PER SPOOL,	YD	v
BULK		PAFZZ	4020-00-240-2148			MIL-C-5040 CORD, FIBROUS NYLON, TYPE 111, 550 LB BREAKING STRENGTH. NATURAL COLOR, 700 YD PER SPOOL,	YD	v
BULK		PAFZZ	40200-0530-0174			MIL-C-5040 CORD. FIBROUS NYLON, TYPE XI. 300 LB BREAKING STRENGTH. NATURAL COLOR. 2.333 YD PER SPOOL.	YD	v
BULK		PAFZZ	402000-903-8594			MIL-C-7515 CORD. FIBROUS NYLON, TYPE XI, 300 LB BREAKING	YD	v V
BULK		PAFZZ	8010-00-515-9144			STRENTH. OLIVE DRAB, 2.333 YD PER SPOOL. MIL-C-7515 ENAMEL: GRAY. LUSTERLESS. 1 PT PRESSURIZED CAN	PT	V
BULK		PAFZZ	8010-00595-5936			MIL-E-5558 ENAMEL OLIVE DRAB, SEMIGLOSS. 12 OZ PRESSURIZED	oz	V
BULK		PAFZZ	8010-00-079-3760	70785	PSP8	CAN. FED TT-E-485. TYPE II ENAMEL RED. FULL GLOSS. 1 PT PRESSURIZED CAN,	PT	V
BULK		PAFZZ	8315-00-926-4931	81349	MIL-F-21840	FED TT-E-00488 FASTENER TAPE. HOOK BLACK. 2 IN W. NYLON,	YD	V
BULK		PAFZZ	8315-00-106-5973	81349	MIL-F-21840	MIL-F-21840. TYPE II FASTENER TAPE. HOOK OLIVE GREEN. 1 IN W. NYLON.	YD	V
BULK		PAFZZ	8315-00-450-9837	81349	MIL-F-21840	MIL-F-21840. TYPE II FASTENER TAPE, HOOK OLIVE GREEN. 2 IN W. NYLON,	YD	V
BULK		PAFZZ	8315-00-926-4830	81349	MIL-F-21840	MIL-F-21840. TYPE II FASTENER TAPE. PILE: BLACK. 2 IN W. NYLON,	FT	V
BULK		PAFZZ	8315-00-106-5974	81349	MIL-F-21840	MIL-F-21840. TYPE II FASTENER TAPE. PILE OLIVE GREEN. 1 IN W. NYLON,	YD	V
BULK		PAFZZ	8315-00-498-6631	81349	MIL-F-21840	MIL-F-21840. TYPE II FASTENER TAPE, PILE OLIVE GREEN, 2 IN W. NYLON,	YD	V
BULK		PAFZZ	9150-00-985-7245	81349	MIL-G-23827	MIL-F-21840. TYPE II GREASE, AIRCRAFT AND INSTRUMENT 8 OZ TUBE MIL-0-3278	oz	V
BULK		PAFZZ	5325-00-231-6589	81349	MIL-G-16491	GROMMET. METALLIC SIZE 0	EA	V
BULK BULK		PAFZZ PAFZZ	7510-00-224-6734 9150-00-231-5589	58536	A-A-208	INK. MARKING. STENCIL BLACK. 1 PT CAN. FED TT-I-558 LUBRICATING OIL, GENERAL PURPOSE 1 QT CAN FED VV-1-800	PT QT	V V
BULK		PAFZZ	8810-00-281-2785	81346	ASTM-D-740	METHYL ETHYL KETONE. TECHNICAL 1 GAL CAN FED TT-M-201	GL	V
BULK BULK		PAFZZ PAFZZ	8810-00-223-9057 5315-00-234-1864	64186	14-0712-03	NAPHTHA. AROMATIC 1 GAL CAN. FED TT-K-97, TYPE II PIN, COTTER	GL EA	V V

TM-55-1680-317-23&P

(1))	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLU	JS				.,		.,	QTY
T <u>RAT</u> (a)	<u>ION</u> (b)	SMR CODE	NATIONAL STOCK		PART NUMBER	DESCRIPTION	U/M	INC IN
FIG			NUMBER	FSCM		ON CODE		UNIT
BULK		PAFZZ	8030-00-081-2329			SEALING COMPOUND: 10CC BOTTLE, MIL-S-22473, GRADE E	сс	v
BULK		PAFZZ	7930-00-634-3935			SOAP, LAUNDRY:CHIP,180 TO 200 LB DRUM,FED P-S-579	LB	v
BULK		PAFZZ	5350-00-240-2920			STEEL WOOL. GRADE 00, 1 LB ROLL, FED F-F-740, TYPE I	LB	V
BULK		PAFZZ	9310-00-160-7858			STENCILBOARD:OILED,36 1N. LG,24 1N. W,100 SHEETS PER PKG, FED UU-P-543. TYPE 11, GRADE I	EA	V
BULK		PAFZZ	6810-00-270-9989			TALC, TECHNICAL: POWDER, 1 LB CAN, FED ZZ-T-416, TYPE IV	LB	v
BULK		PAFZZ	8135-00-272-9346			TAPE, GUMMED: PAPER, OPAQUE, BROWN, 2 IN. W, 600 FT. LG ROLL FED PPP-T-45, TYPE (II, GRADE 8	FT	V
BULK		PAFZZ	7510-00-266-5006			TAPE PRESSURE SENSITIVE ADHESIVE:1 1N. W, TYPE I	YD	V
BULK	(PAFZZ	7510-00-515-0319			OLIVE DRAB, CLOTH BACKING, OPAQUE, 60 YD ROLL, FED PPP-T-60 TAPE, PRESSURE SENSITIVE ADHESIVE: 2 IN. W, NATURAL COLDR	YD	v
BULK		PAFZZ	8315-00-253-6287			GLASS. CLOTH BACKING. OPAQUE, 60 YD ROLL, MIL-T-4053 TAPE, TEXTILE: COTTON, TYPE 1, 1/2 IN. W, OLIVE DRAB	FT	v
BULK		PAFZZ	8315-00-231-8531			70 LB BREAKING STRENGTH, MIL-T-43588, CLASS 4 TAPE, TEXTILE: NYLON, I IN. W, OLIVE DRAB	FT	v
						MIL-T-43664		
BULK		PAFZZ	8315-00-849-0208			TAPE TEXTILE: NYLON, TYPE I 5/16 1N. W,SAGE GREEN350 LB BREAKING STRENGTH, 100 YD PER SPOOL, MIL-T-8383	YD	V
BULK		PAFZZ	8315-00-176-8083			TAPE, TEXTILE: NYLON, TYPE II, 3/4 IN. W, OLIVE DRAB	FT	V
BULK		PAFZZ	8310-00-262-2770			THREAD. NYLON:SIZE NO. E NATURAL WHITE 2,600 YD PER TUBE, FED V-T-295, TYPE I, CLASS I	YD	V
BULK	(PAFZZ	8310-00-262-2772			1HREAD, NYLON: SIZE NO. E, OLIVE DRAB	YD	V
BULK		PAFZZ	8310-00-227-1244			THREAD, NYLON: SIZE NO. FF, OLIVE DRAB	YD	v
BULK	(PAFZZ	8310-00-262-2780			1,362 YD PER TUBE, FED V-T-295, TYPE 1, CLASS I THREAD, NYLON: SIZE NO. 6, OLIVE DRAB, 425 YD PER TUBE	YD	v
BULK		PAFZZ	6810-00-286-2285			FEDV-T-295. TYPE I, CLASS I TOLUENE-METHYL ISOBUTYL KETONE MIXTURE: 1 GAL CAN	GL	v
BULK		PAFZZ	9160-00-285-2044			MIL-T-19588 WAX, PARAFFIN, TECHNICAL: LB CAKE, FED VV-W- 95	LB	v
						TYPE I, GRADE A		
BULK		PAFZZ	8305-00-261-8579			WEBBING,TEXTILE: NYLON. TYPE IV, 1 IN.W.OLIVE DRAB 1,000 LB BREAKING STRENGTH, MIL-T.5038	FT	V
BULK		PAFZZ	8305-00-753-6497			WEBBING, TEXTILE: NYLON, TYPE IV, 1 IN. W, YELLOW 1,000 LB BREAKING STRENGTH, MIL-T-5038	FT	V
BULK	(PAFZZ	8305-00-263-2472			WEBBING, TEXTILE: NYLON, TYPE IV, 1-1/2 IN. W, OLIVE DRAB 1,500 LB BREAKING STRENGTH, MIL-T-5038	FT	V
BULK	(PAFZZ	8305-00-411-5976			WEBBING, TEXTILE, NYLON, TYPE IV, 1-1/2 IN. W. RED	FT	V
BULK	(PAFZZ	8305-00-261-8585			1,500 LB BREAKING STRENGTH, MIL-T-5038 WEBBING, TEXTILE: NYLON, TYPE VIII, 1-23/32 IN. W, OLIVE DRAB	FT	v
BULK	(PAFZZ	8305-00-082-5752			3,600 LB BREAKING STRENGTH, MIL-W4088 WEBBING, TEXTILE NYLON, TUBULAR, 1/2 IN. W	FT	v
						NATURAL COLOR, W/YELLOW IDENTIFICATION YARNS, 1,000 LB BREAKING STRENGTH, MIL-W-5825		
BULK	(PAFZZ	8305-00-262-1665			WEBBING, TEXTILE: NYLON, TUBULAR, 1-1/2 IN. W ORANGE-YELLOW, 1,800 LB BREAKING STRENGTH, MIL-W-17337	FT	V
BULK	(PAFZZ	8305-00-350-5596			WEBBING. TEXTILE: NYLON. 7/16 IN. W, W/ONE LOOPED EDGE	FT	v
BULK	(PBFZZ	9505-00-892-4616			SAGE GREEN, 175 LB BREAKING STRENGTH, MIL-T-26089 WIRE, STEEL, CORROSION RESISTING: 0.080 IN. DIA	LB	v
BULK		PAFZZ	7510-00-582-4772			59.60 FT PER LB. 10 LB COIL. FED QQ-W-423 TAPE, FILAMENT REINFORCED, TYPE II CLASS B	RL	v
						1 IN.W,NATURAL		

SECTION III. TOOL AND TEST EQUIPMENT REQUIREMENTS

		SURVIVAL KITS		
		SURVIVAL KITS		
TOOL OR				
TEST				TOOL
EOUIPMENT	MAIN	NOMENCLATURE	NATIONAL/NATO	NUMBER
REFERENCE	CATEGORY		STOCK NUMBER	
CODE	A) // IB A		5400 00 540 4400	
1	AVUM	WRENCH.,TOROUE	5120-00-542-4489	
2	AVUM	ADAPTER.3/8 IN SQ. DRIVE	5120-00-542-9219	
3	AVUM	CROWFOOT,ATTACHMENT	5120-00 189-8403	
4	AVUM	WRENCH, TORQUE. 3/8 IN SQ. DRIVE	5120-00-821-3441	
5	AVUM	ADAPTER.1/2 IN SQ.DRIVE	5120-00-240-8703	
6	AVUM	BIT SET SCREWDRIVER	5120-00-678-5057	
7	AVUM	CLEANER,VACUUM	7910-00-550-9123	
8	AVUM	MANOMETER	6685-00-526-5323	
9	AVUM	SCALE, DIAL AND BEAM	6670-00-255-0239	
10	AVUM	SEPARATOR, OIL AND WATER	4920-00-242-4100	
11	AVUM	KNIFE SET, 3 HOLDER WIBLADES	5110-00-018-0952	
12	AVUM	HOT KNIFE.SEARING	5110 -00-029-9089	
13	AVUM	SEWING MACHINE, MEDIUM	3530-00-852-4779	
14	AVUM	DRILL, ELECTRIC 1/4 IN PORTABLE	5130-00-889-8994	
15	AVUM	DRILLSET, TWIST	5133-00-293-0983	
16	AVUM	TOOL KIT CHUCK AND DIE SET	5180-00-341 4137	
17	AVUM	FACE SHIELD	4240-00-965-1268	
18	AVUM	MALLET, RAWHIDE	5120 00-293-3397	
19	AVUM	AWL.SADDLERS	5120-00-223-8991	
20	AVUM	BRUSH, STENCIL	7520 00-248-9285	
21	AVUM	BRUSH, DUSTING	7920 00-240 6358	
22	AVUM	PUNCH, LEATHER	5110-00-596 9604	
23	AVUM	TWEEZERS CRAFTSMAN	5120-00-233-6985	
24	AVUM	TESTER TS 2530A/UR	6625 00-238-0223	
25	AVUM	TESTSET ANPRM-32A	6625-00-013-9900	
26	AVUM	TESTSET ANR/TS-24	6625-01-128-8588	
27	AVUM	SEALING IRON, ELECTRIC	3540-00-956-4511	
28	AVUM	TEST SET, STROBE	6625-01-085-9669	

Change 1 C-28

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER

STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
AFM 64-5 OR TM 21-76 AFM 64-5 OR TM 21-76	C-4 C-5	20 5	1680-00-160-5618 1680-01-160-5618	C-2 C-3	
AFM 64-5 OR TM 21-76	C-5 C-6	5 8	1680-01-160-5618	C-3 C-4	4
TM 10-1670-1	C-5	24	1680-01-160-5618	C-5	18
TM 55-1680-316-10	C-4	22	1680-01-160-5618	C-7	8
TM 55-1680-316-10	C-5	22	1680-01-160-5618	C-8	12
TM 55-1680-316-10	C-6	10	2040-00-485-3018	C-3	26
1005-00-835-9773	C-8	21	2090-00-277-6563	C-3	7
1095-00-208-7598	C-7	18	4220-00-244-0764	C-1	15
1095-00-208-7598 1305-00-301-1692	C-8 C-7	22 15	4220.00-244-0764 4220-00-244-0764	C-2 C-3	1B 21
1305-00-301-1692	C-8	19	4220-00-244-0764	C-3 C-4	1B
1305-00-322-6391	C-7	14	4220-00-244-0764	Č-5	19
1305-00-322-6391	C-8	17	4220-00-244-0764	C-6	14
1370-00-309-5028	C-1	6	4220-00-565-3276	C-3	31
1370-00-309-5026	C-2	5	4220-00-763-3766	C-3	4
1370-00-309-5028	C-3 C-2	19	4220-00-763-3766	C-6	4
1370-00-309-5028 1370-00-309-5028	C-2 C-S	5 23	4220-00-850-8655 4220-01-003-6763	C-8 C-3	4
1370-00-309-5028	C-6	7	4220-01-003-6763	C-6	
1370-00-490-7362	C-8	20	4220-01-056-8667	C-3	28
1370-00-782-6412	C-7	17	4220-01-056-8667	C-6	20
1660-00-849-9896	C-4	2	4610-00-372-0592	C-3	17
1660-00-849-9896	C-5	2	4610-00-372-0592	C-6	9
1660-00-849-9696	C-6	2	50C3586	C-2	7
1680-00-849-9896 1670-00-200-4500	C-9 C-9	3 9	5110-00-162-2205 5110-00-162-2205	C-1 C-2	7 10
1670-00-264-8934	C-10	9 4	5110-00-162-2205	C-2 C-3	13
1670-00-264-8934	C-10	8	5110-00-162-2205	C-4	7
1670-00-887-2150	C-1	27	5110-00-162-2205	C-5	10
1670-00-887-2150	C-2	26	5110-00-162-2205	C-6	12
1670-00-667-2150	C-3	30	5110-00-162-2205	C-7	12
1680-00-082-2511	C-3	1	5110-00-526-8470	C-8	10
1680-00-082-2512 1680-00-082-2513	C-2 C-1	1 1	5110-00-570-6896 5110-00-570-6896	C-5 C-1	26
1660-00-082-2515	C-1	2	5110-00-570-6896	C-1 C-2	
1660-00-082-2514	C-2	2	5110-00-570-6896	C-3	
1680-00-082-2514	C-3	2	5110-00-570-6896	C-2	17
1680-00-140-3540	C-6		5110-00-733-7129	C-2	7
1680-00-148-9233	C-5		5280-00-782-5306	C-7	21
1680-00-148-9234	C-4		5305-00-309-4354	C-10	12
1680-00-187-5716 1680-00-205-0474	C-8 C-8	1	5305-00-309-4364 5305-00-889-3000	C-10 C-10	19 26
1680-00-205-0489	C-8 C-4	1	5305-00-859-3000	C-10 C-10	20
1660-00-205-0469	C-5	1	5305-00-984-4988	C-9	6
1680-00-205-0489	C-6	1	5305-00-984-4989	C-10	17
1680-00-223-5770	C-9	5	5305-00-984-4989	C-9	11
1680-00-223-5788	C-10	_	5305-00-993-0191	C-10	10
1680-00-223-5788	C-9	2	5306-00-156-2696	C-9	15
1680-00-237-2614 1680-00-251-8911	C-8 C-8	5	5310-00-207-8922 5310-00-207-8922	C-10 C-10	24 30
1680-00262-9730	C-10	3 16	5310-00-207-8922	C-10 C-9	8
1680-00-262-9733	C-10	14	5310-00-207-8922	C-9	13
1680-00-264-8972	C-10	11	5310-00-468-8566	C-9	17
1680-00-267-6941	C-9	19	5310-00-515-7449	C-9	16
1680-00-267-6942	C-10	26	5310-00-638-9857	C-10	23
1680-00-269-0327	C-10	16	5310-00-638-9857	C-10	29
1680-00-269-0328 1680-00-270-6610	C-10 C-10	27 33	5310-00-638-9857 5310-00-638-9857	C-9 C-9	7 12
1680-00-271-9747	C-10 C-9		5325-00-182-9945	C-9 C-7	12
1680-00-271-9746	C-10	21	5325-00-276-4908	C-8	7
1680-00-271-9749	C-10	5	5325-00-276-4978	C-8	8
1680-00-271-9749	C-10	9	534000-279-2992	C-9	10
1680-00-271-9785	C-10	1	5340-00-342-9586	C-10	25
1680-00-271-9786	C-10	32	5340-00-342-9566	C-9	14
1680-00-273-0795 1660-00-273-0607	C-10	15	5340-00-996-0612 5345-01-214-1050	C-1	31
1680-00-273-0607 1680-00-302-7616	C-10 C-10	13 20	5345-01-214-1050 5345-01-214-1050	C-1 C-2	
1680-00-973-1661	C-10	20	5345-01-214-1050	C-3	
1680-00-973-1862	C-2		5345-01-214-1050	C-4	
1680-00-973-1863	C-3		5345-01-214-1050	C-5	12
1680-01-160-5618	C-8		5360-0		

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER

STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5360-00-283-3543	C-9	21	6605-01-121-2335	C-4	15
5820-00-782-5308	C-8	9	6605-01-121-2335	C-5	11
60C40304	C-2		6605-01-121-2335	C-6	16
60C90303	C-2		6840-00-142-8965	C-7	10
6135-00-073-8939	C-7		6850-00-270-9966	C-3	15
6135-00-073-8939	C-8		6850-00-270-9966	C-6	4
6135-00-838-0706	C-7		6850-00-965-7166	C-1	
6135-00-838-0706 6230-00-401-2285	C-8 C-7		6850-00-965-7166 6850-00-965-7166	C-2 C-3	
6230-00-401-2285	C-8		7210-00-935-6667	C-1	
6230-00-938-1778	C-7	5	7210-00-935-6667	C-2	13
6230-00-938-1778	C-8	13	7210-00-935-6667	C-3	10
6260-00-840-5578	C-2	14	7210-00-935-6667	C-4	11
6260-00-840-5578	C-5	9	7210-00-935-6667	C-5	8
6350-00-105-1252	C-7	7	7210-00-935-6667	C-6	
6350-00-261-9772	C-1	8	7210-00-935-6667	C-7	9
6350-00-261-9772 6350-00-261-9772	C-2 C-3	17 20	7330-00-082-2396 7330-00-082-2396	C-1 C-2	18 12
6350-00-261-9772	C-4	13	7330-00-082-2396	C-3	16
6350-00-261-9772	C-5	25	7330-00-213-7173	C-4	14
6350-00-261-9772	C-6	15	7330-00-213-7173	C-5	21
6505-00-183-9419	C-1		7330-00-213-7173	C-6	5
6505-00-183-9419	C-2		7340-00-098-4327	C-7	19
6505-00-183-9419	C-3		7340-00-098-4327	C-8	23
6505-00-914-3593	C-1		7340-00-170-8374	C-1	12
6505-00-914-3593 6505-00-914-3593	C-2 C-3		7340-00-170-8374	C-2 C-3	15
6505-01-121-2335	C-3 C-1	11	7340-00-170-8374 7340-00-170-8374	C-3 C-4	12 19
6505-01-121-2335	C-3	9	7340-00-170-8374	C-4 C-6	27
6505-01-265-0079	C-1	5	7920-00-240-2555	C-8	8
6505-01-265-0079	C-2		7920-00-240-2555	C-6	13
6505-01-265-0079	C-3		8315-00-106-5973	C-8	14
6510-00-159-4883	C-1		8315-00-106-5974	C-8	
6510-00-159-4883	C-2		8340-00-236-4012	C-4	24
6510-00-200-3180	C-1		8340-00-236-4012	C-1	24
6510-00-200-3180 6510-00-200-3180	C-2 C-3		8405-01-100-0976 8415-00-201-9097	C-2 C-3	23 2
6510-00-201-1755	C-3 C-1		8415-00-201-9096	C-8	2
6510-00-201-1755	C-2		8415-00-270-0229	C-1	21
6510-00-201-1755	C-1		8415-00-270-0229	C-2	23
6510-00-913-7909	C-2		8415-00-270-0229	C-3	19
6510-00-913-7909	C-3		8415-00-935-3130	C-1	20
6510-00-913-7909	C-1		8415-00-935-3130	C-2	24
6510-01-094-6142	C-2	2	8415-00-935-3130	C-3	22
6510-01-094-6142 6510-01-094-6142	C-3 C-1	3 16	8415-00-935-3130 8415-00-935-3130	C-4 C-5	26 17
6515-00-383-0565	C-2	10	8465-00-177-4818	C-7	2
6530-00-105-1252	C-3		8465-00-177-4819	C-7	1
6530-00-112-0160	C-7		8465-00-254-8803	C-1	5
6530-00-112-0160	C-8		8465-00-254-8803	C-2	
6530-00-112-0160	C-1		8465-00-254-8803	C-3	
6545-00-152-1578	C-2		8465-00-254-8803	C-7	16
6545-00-231-9421	C-3	45	8465-00-254-8803	C-8	11
6545-00-478-6504 6545-00-853-6309	C-8 C-1	15	8465-00-265-4925 8465-00-265-4925	C-1 C-2	4 6
6545-00-853-6309	C-2		8465-00-265-4925	C-3	3
6545-00-853-6309	C-3		8465-00-265-4925	C-4	8
6545-01-094-6136	C-2		8465-00-265-4925	C-5	3
6545-01-094-6136	C-3		8465-00-300-2138	C-7	4
6545-01-094-6136	C-1		8465-00-485-3034	C-1	9
6545-01-094-8412	C-2	10	8465-00-485-3034	C-2	19
6545-01-094-8412	C-3	8	8465-00-485-3034 8465-00-485-3034	C-3	24
6545-01-094-8412 6545-01-120-2632	C-3 C-7	11 6	8465-00-485-3034 8465-00-485-3034	C-4 C-5	21 20
6605-00-151-5337	C-7	22	8465-00-485-3034	C-6	20 18
6605-00-515-5637	C-1	16	8465-00-634-4499	C-7	11
6605-00-515-5637	C-2	9	8465-00-973-4807	C-1	22
6605-00-515-5637	C-3	6	8465-01-131-7921	C-2	21
6605-00-515-5637	C-4	16	8465-01-131-7921	C-5	16
6605-00-515-5637	C-5	7	8465-01-179-8096	C-7	
6605-00-515-5637	C-6	6	8465-01-174-2355	C-7	2
6605-00-515-5637	C-5	7	8960-00-916-4201	C-1	3

Change 5 C-30

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER INDEX

STOCK NUMBER	FIG. NO.	ITEM NO.	STOCK NUMBER	FIG. NO.	ITEM NO.
STOCK NUMBER	NO.	NO.	STOCK NOMBER	NO.	NO.
8960-00-916-4201	C-4	6			
8960-00-916-4201	C-6	3			
8970-00-082-5665	C-4	10			
8970-00-082-5665	C-6	11			
8970-00-082-5665	C-8	11			
8960-00-916-4201	C-1	3			
8960-00-916-4201	C-4	6			
8960-00-916-4201	C-6	3			
8970-00-082-5665	C-1	13			
8970-00-085-5665	C-2	3			
8970-00-082-5665	C-3	14			
8970-00-062-5665	C-5	13			
9110-00-263-9865	C-1	14			
9110-00-263-9865	C-2	16			
9110-00-263-9865	C-3	18			
9110-00-263-9865	C-4	12			
9110-00-263-9865	C-5	15			
9525-00-596-3498	C-1	17			
9525-00-596-3498	C-2	4			
9525-00-596-3498	C-4	9			
9525-00-596-3498	C-5	4			
9905-00-269-8281	C-9	1			
9920-01-154-7199	C-1	19			
9920-01-154-7199	C-2	11			
9920-01-154-7199	C-3	5			
9920-01-154-7199	C-4	3			
9820-01-154-7199	C-5	6			
1680-01-233-0061	C-1	4			
1680-01-233-0061	C-2	6			
1680-01-233-0061	C-3	3			
1680-01-233-0061	C-4	8			
1680-01-233-0061	C-5	3			
1680-01-233-0061	C-7	16			
1680-01-233-0061	C-8				
			L		

Change 5 C-31

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER INDEX

PART NUMBER	FSCM	FIG. NO.	ITEM NO.	PART NUMBER	FSCM	FIG. NO.	ITEM NO.
AN/PRC-90	80058	C-7	21	MIL-F-43231	81349	C-5	13
AN/PRC-90 AN/PRC-90	80058	C-7 C-8	9	MIL-F-43231 MIL-F-43231	81349	C-5 C-4	10
		C-8 C-9					10
AN24-14	88044		15	MIL-F-43231	81349	C-6	
AN960C418L	88044	C-9	16	MIL-F-6218	81349	C-1	15
AN960C6L	88044	C-10	29	MIL-F-6218	81349	C-2	18
AN960C6L	88044	C-10	23	MIL-F-6218	81349	C-3	21
AN960C6L	88044	C-9	7	MIL-F-62181	81349	C-4	18
AN960C6L	88044	C-9	12	MIL-F-62181	81349	C-5	19
AW2C1	61349	C-1	16	MIL-F-62181	81349	C-6	14
AW2C1	61349	C-2	9	MIL-I-11489	81349	C-1	20
AW2C1	61349	C-4	16	MIL-I-11489	81349	C-2	24
AW2C1	61349	C-5	7	MIL-I-11489	81349	C-3	22
AW2C1	61349	C-6	6	MIL-I-11489	81349	C-4	25
AW2C1	81349	C-3	6	MIL-I-11489	81349	C-5	17
3A-1568/4	90303	C-8		MIL-K-25594	81349	C-8	10
3A-1574/H	90303	C-7		MIL-K-8180	81349	C-1	7
3A-1574/U	90303	C-8		MIL-K-8180	81349	C-2	10
CL211C2-1	80206	C-8		MIL-K-8180	81349	C-3	13
CL211C2-10	80206	C-8	15	MIL-K-8180	81349	C-4	7
DDB0035	813489	C-1		MIL-K-8180	81349	C-5	10
DDB0035	81348	C-2		MIL-K-8180	81349	C-5	12
DDB0035	81348	C-3		MIL-K-8180	81349	C-7	12
E-M-101	81349	C-3	5	MIL-K-866L	81349	C-8	23
E-M-101	81349	C-4	3	MIL-K-8662	81349	C-7	19
E-M-101	81349	C-4 C-5	6	MIL-K-38217	81349	C-7	5
			ø				
GIC	18560	C-7		MIL-L38217	81349	C-8	13
GIC	18560	C-8	-	MIL-L-83491	81349	C-3	
-S-626	80244	C-3	8	MIL-L-83491	81349	C-3	28
-S-626	80244	C-6	13	MIL-L-83491	81349	C-6	
D165580	10001	C-1	6	MIL-L-83491	81349	C-6	20
D165580	10001	C-2	5	MIL-M-18371	81349	C-1	8
D165580	10001	C-3	19	MIL-M-18371	81349	C-2	17
D165580	10001	C-4	5	MIL-M-18371	81349	C-3	20
D165580	10001	C-5	23	MIL-M-18371	81349	C-4	13
D165580	10001	C-6	7	MIL-M-18371	81349	C-5	25
P/PDES3-82	81337	C-2	21	MIL-M-18371	81349	C-6	15
P/PDES3-82	81337	C-5	16	MIL-M-18371	81349	C-7	7
P/PDES76-64	81337	C-1	22	MIL-M-18371	81349	C-8	16
.P410P	80049	C-8	4	MIL-M-43371	81349	C-3	23
/IL-B-18-267	81349	C-7		MIL-M-43371	81349	C-6	19
/IL-B-36964B	81349	C-7	9	MIL-P-43700	81349	C-2	23
/IL-B-40042	81349	C-1	4	MIL-S-17980	81349	C-3	15
/IL-B-40042	81349	C-3	3	MIL-S-17980	81349	C-6	4
/IL-B-40042		C-4	8			C-8	4
	81349			MIL-S-81941	81349		
1IL-B-40042	81349	C-5	3	MIL-S-9964	81349	C-1	
11L-B-8571	81348	C-1	9	MIL-S-9964	81349	C-2	
IIL-B-8571	81348	C-2	19	MIL-S-9964	81349	C-3	
IIL-B-8571	81348	C-3	24	MIL-S-9964	81349	C-4	17
IIL-B-8571	81348	C-4	21	MIL-S-9964	81349	C-5	26
IL-B-8571	81348	C-5	20	MIL-T-36045	81349	C-7	3
IL-B-8571	81348	C-6	18	MIL-T-7249	81349	C-1	24
IIL-B-8571	81349	C-7	11	MIL-T-7249	81349	C-4	24
IIL-C-10436	81349	C-7	22	MIL-W-1053	81349	C-1	5
IL-C-25539	81349	C-2	14	MIL-W-1053	81349	C-2	
IL-C-25539	81349	C-5	9	MIL-W-1053	81349	C-3	
IL-C-3030	81349	C-7	15	MIL-W-1053	81349	C-7	16
IL-C-3030	81349	C-8	19	MIL-W-1053	81349	C-8	11
IL-D-5531	81349	C-3	17	MIL-W-15117	81337	C-1	3
IL-D-55310	81349	C-6	9	MIL-W-15117	81337	C-4	6
IL-E-101	81349	C-1	19	MIL-W-15117	81337	C-6	3
IL-E-101	81349	C-2	11	MIL-W-283	81349	C-1	-
IL-F-10605	81349	C-1	14	MIL-W-283	81349	C-2	
IL-F-10605	81349	C-2	16	MIL-W-283	81349	C-3	
IL-F-10605	81349	C-3	18		01040		
1L-F-10605	81349	C-4	12	SUNBLOCK 15	04516	C-2	
1L-F-10605	81349	C-4 C-5	12		04010	0-2	
			15	MS22017	96906		77
/IL-F-21840	81337	C-8	4.4	MS22017		C-1	27
IIL-F-21840	81337	C-8	14	MS22017	96906	C-2	26
IIL-F-40042	81349	C-2	6	MS22017	96906	C-3	30
11L-F-43231	81349	C-1	13	MS25281F2	96906	C-10	31
IIL-F-43231	81349	C2	3	MS27983-3	96906	C-8	7
1IL-F-43231	81349	C-3	14	MS27983-4	96906	C-8	8

S	ECTION IV. N			K NUMBER AND PART NUM		55-1680	-317-23
ART NUMBER	FSCM.	FIG. NO.	ITEMNO.	PART NUMBER	FSCM	FIG. NO.	ITEM NO.
1S35190-239	96906	C-10	22	11-1-1979	21337	C-10	20
S35206-212	96906	C-10	10	11-1-1981-2	21337	C-10	14
S35200-212 S35203-228	96906	C-10 C-9	6	11-1-1983	21337	C-10 C-10	14
S35205-228 S35206-229		C-9 C-10	17			C-10 C-10	
	96906			11-1-1990	21337		15
\$35206-229	96906	C-9	11	11-1-1991	21337	C-10	16
\$35206-230	96906	C-10	28	11-1-1992-1	21337	C-10	26
AS560XK-3-4	80205	C-10	19	11-1-1992-2	21337	C-10	27
S560XK-3-4	80205	C-10	12	11-1-1995	21337	C-10	13
C-72-5400-04	13811	C-1	11	11-1-1999	21337	C-10	1
DC-72-5400-04	13811	C-3	9	11-1-2004-1	21337	C-9	19
C-72-5400-04	13811	C-4	15	11-1-2004-2	21337	C-9	18
C-72-5400-04	13811	C-5	11	11-1-2005	21337	C-4	14
C-72-5400-4	13811	C-6	16	11-1-2005	21337	C-5	21
DC00034-2340-01	05161	C-1		11-1-2005	21337	C-6	5
DC00034-2340-01	05161	C-2		11-1-2006	21337	C-4	1
0C00034-2340-01	05161	C-3		11-1-2006	21337	C-5	1
DC00085-0066-03	04542	C-2		11-1-2006	21337	C-6	1
0C00085-0066-03	04542	C-3		11-1-2012-1	21337	C-9	21
DC00085-0066-03	04542	C-1		11-1-2012-2	21337	C-9	20
) REF		C-1		11-1-2021	21337	C-9	5
) REF		C-1	10	11-1-2022-1	21337	C-10	6
) REF		C-2	13	11-1-2022-2	21337	C-10	2
D REF		C-2	8	11-1-2023-1	21337	C-10	7
O REF		C-3	11	11-1-2023-2	21337	C-10	3
O REF		C-3	10	11-1-2026	21337	C-10	32
O REF		C-4	11	11-1-2028	21337	C-10	8
O REF		C-4 C-5	8	11-1-2028		C-10 C-10	4
			0		21337		
D REF		C-6		11-1-2028	21337	C-10	33
QW321	81348	C-2	4	11-1-2030	21337	C-10	21
QW321	81348	C-1	17	11-1-2031	21337	C-10	5
QW321	81348	C-4	9	11-1-2031	21337	C-10	9
QW321	81348	C-5	4	11-1-2037	21337	C-10	11
S#A8	62444	C-1		11-1-2040	21337	C-10	
S#A8	62444	C-2		11-1-2040	21337	C-9	2
S#A8	62444	C-3		11-1-2042	21337	C-9	14
S#A8	62444	C-4		11-1-2046	21337	C-10	25
S#A8	62444	C-5	12	11-1-2054	21337	C-9	9
F106	81348	C-7	12	11-1-2055	21337	C-4	2
			C				
F106	81348	C-8	6	11-1-2055	21337	C-5	2
F106	81348	C-8	17	11-1-2055	21337	C-6	2
0501	80882	C-7	10	11-1-2055	21337	C-9	3
653	89875	C-7	6	11-1-2898	21337	C-7	2
-1-0311	81337	C-2	12	11-1-298-1	21337	C-7	
-1-0311	81337	C-3	16	11-1-311	21337	C-1	18
-1-168	81337	C-1	23	11-1-468-1	21337	C-8	1
-1-168	81337	C-1		11-1-468-2	21337	C-8	
-1-170	81337	C-2		11-1-960	21337	C-5	14
-1-170	81337	C-2	20	22K2-048	72962	C-9	17
-1-172	81337	C-3	-	22K2-62	72962	C-10	30
-1-172	81337	C-3	25	22K2-62	72962	C-10	24
-1-1783	81337	C-7	20	22K2-62	72962	C-10 C-9	13
		C-7	20	22K2-62		C-9 C-9	
-1-1783	81337				72962		8
-1-1783	81337	C-7	~	45D18813	80049	C-3	26
-1-1795-1	81337	C-8	2	50C3586	98752	C-2	
-1-1795-2	81337	C-8	3	56B3857	80049	C-3	31
-1-1797	81337	C-7	18	59B3778	80049	C-3	4
-1-1797	81337	C-8	22	60C40304	98752	C-2	
-1-1798-1	81337	C-8	5	60C90302	97852	C-2	7
-1-1798-2	81337	C-8		60C90303	97852	C-2	
-1-189	81337	C-3	1	6000D7047-1	27934	C-7	17
-1-190-1	81337	C-1	1	6000D7047-1	27934	C-8	20
-1-190-2	81337	C-2	1	67C46306-10	97852	C-3	4
-1-192	81337	C-2 C-1	2	67C46306-10	97852	C-5 C-6	+
-1-192	81337	C-2	2	67F45692	97852	C-7	
-1-192	81337	C-3	2	7553580	19200	C-7	4
-1-1960	81337	C-5		7553580	19200	C-8	14
-1-1961	81337	C-4		7791073	19204	C-8	18
-1-1961	81337	C-4	23	8702	62561	C-1	21
-1-1962	81337	C-6		8702	62561	C-2	
-1-1962	81337	C-6	17	8702	62651	C-3	
-1-1969	81337	C-9	10	8702	62561	C-4	4
	01001						

TM 55-1680-317-23&P

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER INDEX (Continued)

SECTIO	NIV. NATION	AL 510		BER A <u>ND PART NUMBER IN</u>	NDEX (Continu	ea)	
PART NUMBER	FSCM	FIG. NO.	ITEMNO.	PART NUMBER	FSCM	FIG. NO.	ITEM NO.
8702	62651	C-7	8				
8702	62651	C-8	1				
SL3	1HP49	C-1	4				
SL3	1HP49	C-2	6				
SL3	1HP49	C-3	3				
SL3	1HP49	C-4	8				
SL3	1HP49	C-5	3				
SL3	1HP49	C-7	16				
SL3	1HP49	C-8					
							I

INDEX

Paragraph, Figure, Table Subject Number Α through F2-30, FC-8 Assembly, LidFC-10 Attaching StrapF-2-8, F2-9

В С

FC-2 F2-17

D

Data for Survival Equipment

Data for Survival Equipment	
Definitions	B-3
Definitions Description	
Components	
Hazardous Components	
Destruction of Material	
Dictionaries	A-1
Disposal	A-5
	E
Equipment and Supplies, Maintenance of	A-4
Equipment Bag and Drop Line	
	F
Fitting Area for Life Support Equipment	
	G
Grommet Repair	20 E22

Subject	Paragraph, Figure, Table Number
Н	
Handle Replacement Hazardous Components	F2-6
Hazardous Components	
Hot Climate Individual Survival Kit	1-8a, 2-12, F2-1,
	F2-5 through F2-10, F2-39, FC-1
I	
Individual Survival Kits	
Cold Climate	1-8a,2-13, F2-12,
	F2-40, FC-2
Hot Climate	
	F2-5 through F2-10, F2-39, FC-1
Individual, OV-1	
Overwater	F2-27, FC-8
	through F2-22, FC-3
Rigid Seat Survival Kit (RSSK), OV-1 Aircraft	
	F2-31 through F2-38, FC-4, FC-5, FC-6, FC-9
Typical	
Inspection	2-1 through 2-3

J

κ

Kits, Inc	dividual Survival	
	Cold Climate	1-8a, 2-13, F2-12,
		F2-40, FC-2
	Hot Climate	1-8a,2-12, F2-1,
		F2-5 through F2-10, F2-39, FC-1
	Individual, OV-1	
		F2-27, FC-8
	Overwater	
		through F2-22, FC-3
	Rigid Seat Survival Kit (RSSK), OV-1 Aircraft	
		F2-31 through F2-38, FC-4, FC-5, FC-6, FC-9
	Typical	
Knots .		

Subject	Paragraph, Figure, Table Number
	L
Life Support Equipment	2.4
Logistics	A-3
	Μ
MAC (Maintonance and Allocation Chart)	P 1
	B-1
	Ν
NSN (National Stock Number)	
	0
OV 1 Aircraft Survival Vact	
	through F2-30, FC-8
Overwater Individual Survival Kit	
	Ρ
Packing Details for Survival Kits	F2-39, F2-40, F2-41
Packing Survival Equipment	
Individual Overwater Survival Kit	
Rigid Seat Survival Kit, (RSSK), OV-1 Aircraft	
Currical Veet CDU 24/D	through F2-38
	C-1
Pocket, Radio	
Publications	A-2

R

Paragraph, Figure, Table Number Q

References

Subject

Velele		
	Codes	C-3
	Definitions	B-3
	Dictionaries	
	Disposal	
	Logistics	
	Maintenance Allocation Chart	
	Maintenance of Supplies and Equipment	
	National Stock Number (NSN)	C-5
	Publications	A-2
	Repair Parts and Special Tools List	C-2
Repair	r Instructions	_
	Attaching Strap	F2-8 F2-9
	Construction Details	
		F2-13 milough
	Grommet Repair	
	Replacing Handle	
	Searing and Waxing	
	Sewing	
	5	T2-3
	Snap Repair	2-10 E2-3
Popair	r Parts	
	Cost Curring 1/it (DCCI/) OV 4 Aircraft	
Rigid	Seat Survival Kit, (RSSK), OV-1 Aircraft	
	F2-31 through F2-38, FC-4	through FC-6, FC-9

S

Service and Maintenance	
Sewing	
-	T2-3
Snap Repair	
Snap Repair Special Tools	C-2
SRU-21/P Survival Vest	
	F2-23, F2-24, FC-7
SRU-31/P Packet 1 and 2	
Stiffener and Housing Latch Assembly	
Storage Area for Life Support Equipment	
Stiffener and Housing Latch Assembly Storage Area for Life Support Equipment Strap, Attaching	

		Paragraph, Figure, Table Number
6 (Continued	

S - Continued

Subject

Survival Kits	
Cold Climate	
	F2-40, FC-2
Hot Climate	1-8a,2-12, F2-1,
	F2-5 through F2-10, F2-39, FC-1
Individual, OV-1	
	F2-27, FC-8
Overwater	
	through F2-22, FC-3
Rigid Seat Survival Kit (RSSK), OV-1 Aircraft	
	F2-31 through F2-38, FC-4 through FC-6, FC-9
Typical	
Survival Vest, SRU-21/P	
	F2-23, F2-24, FC-7
, 0	
Radio	
т	
I	
Tarpaulin	
Tools, Special	C-2
Training	
-	
U	
	0.4
Usable on Codes	C-4
v	
·	
Vest, Survival, OV-1 Aircraft	
	through F2-30, FC-8
Vest, Survival, SRU-21/P	
	F2-23, F2-24, FC-7
w	
vv	

By Order of the Secretary of the Army:

Official:

JOHN A. WICKHAM, JR. General, United States Army Chief of Staff

R. L. DILWORTH Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVIM and AVUM requirements for all Fixed and Rotary Wing Aircraft.

☆U.S. GOVERNMENT PRINTING OFFICE: 1994 - 300-421 (02373)

TB 9-6625-2282-35

THESE ARE THE INSTRUCTIONS FOR SENDING AN ELECTRONIC 2028

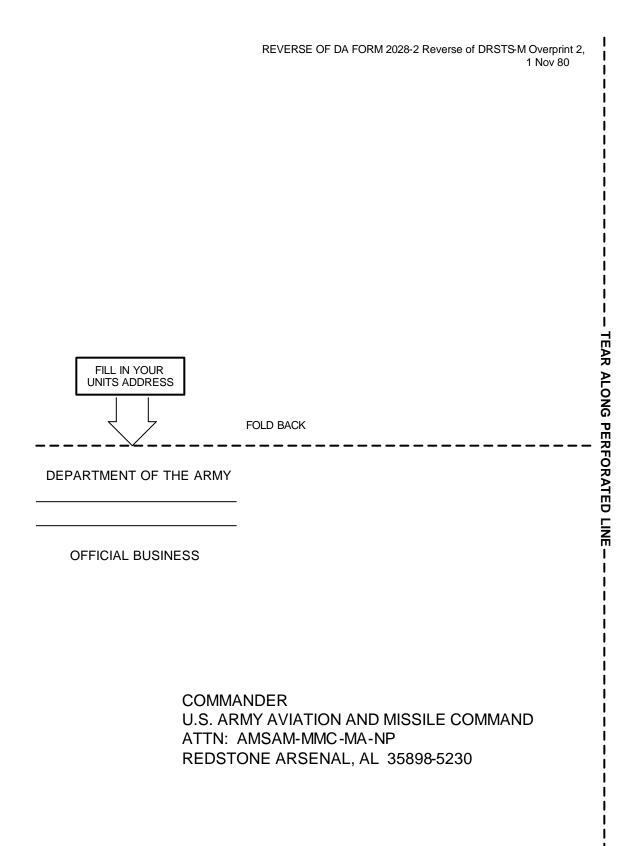
The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@avma27.army.mil 2028@redstone.army.mil To: Subject: **DA Form 2028** 1. **From**: Joe Smith 2. Unit: Home 3. Address: 4300 Park 4. City: Hometown 5. St: MO 6. Zip: 77777 7. Date Sent: 19-Oct-93 8. Pub No: TB 9-6625-xxxx-35 9. Pub Title: Calibration Procedure for ... 10. **Publication Date**: 11. Change Number: 12. Submitted Rank: MSG 13. Sumitter Fname: Joe 14. Submitter Mname: T 15. Submitter Lname: Smith 16. Submitter Phone: (123) 123-1234 17. **Problem**: 1 18. Page: 2 19. Paragraph: 3 20 Line: 4 21. NSN: 5 22. Reference: 6 23. Figure : 7 24. Table: 8 25. Item: 9 26. Total: 123 27: Text:

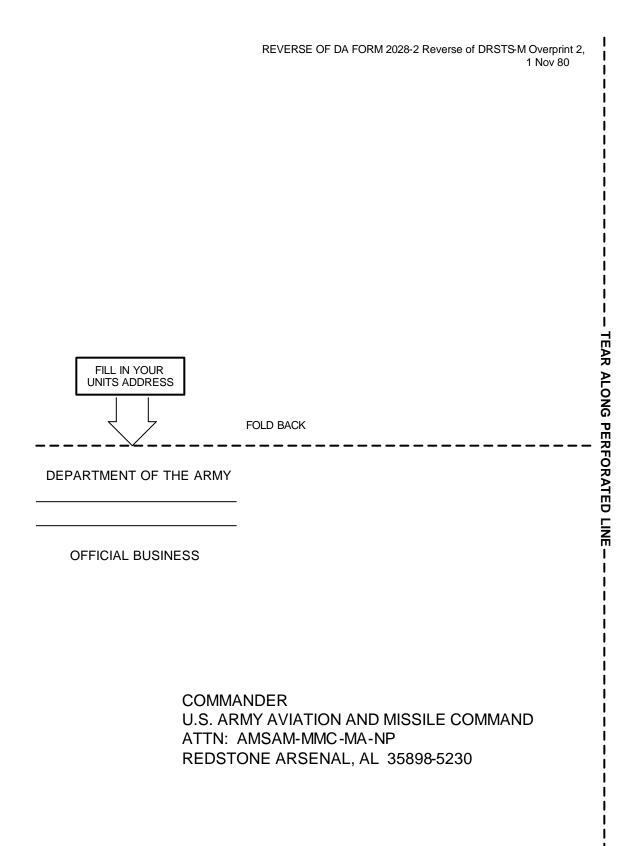
This is the text for the problem below line 27.

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS SOMETHING WRONG WITH THIS PUBLICATION? FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS) PFC John DOE CO & 3rd Engineer Bri St. Learanderood, MS 63108 THEN . . JOT DOWN THE DOPE ABOUT IT ON THIS FORM, CAREFULLY TEAR IT OUT, FOLD IT AND DATE SENT DROP IT IN THE MAIL! 10 January 1999 PUBLICATION NUMBER PUBLICATION DATE PUBLICATION TITLE 30 December 1998 TM 55-1680-317-23&P Maintenance manual Army Aircraft IN THIS SPACE, TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT: BE EXACT PIN-POINT WHERE IT IS PAGE PARA FIGURE NO TABLE NÖ GRAPH NO 6 2-1 In line 6 ol a rde 4-3 is 4-3 In key n 16 is calle 81 the, one PRINTED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER SIGN HERE John Doe JOHN DOE, PFC (268) 317-7111 JOHN DOE DA FORM 1 JUL 79 2028-2 **PREVIOUS EDITIONS** P.S.- - IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR ARE OBSOLETE. RECOMMENDATION, MAKE A CARBON COPY OF THIS DRSTS-M verprint2, 1 Nov 80 AND GIVE TO YOUR HEADQUARTERS.

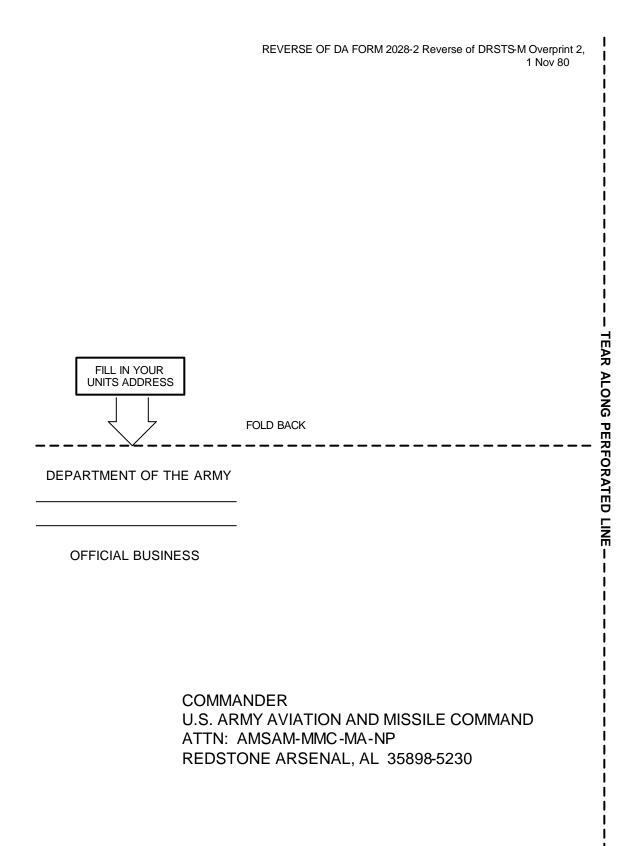
R	RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS				
DOI FOF		WRONG WITH THIS PUBLICATION? (PRINT YOUR UNIT'S COMPLETE ADDRESS) SENT			
	PUBLICATION DATE	PUBLICATION TITLE			
BE EXACT PIN-POINT WHERE IT IS PAGE PARA- FIGURE TABLE NO GRAPH NO NO	IN THIS SPACE, TELL WHAT IS A AND WHAT SHOULD BE DONE	ABOUT IT:			
NO GRAPH NO NO					
PRINTED NAME, GRADE OR TITLE, A	AND TELEPHONE NUMBER SI	GN HERE			
DA FORM 1 JUL 79 2028-2	PREVIOUS EDITIONS ARE OBSOLETE. DRSTS-M verprint2, 1 Nov 80	P.S IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION, MAKE A CARBON COPY OF THIS AND GIVE TO YOUR HEADQUARTERS.			



R	RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS				
DOI FOF		WRONG WITH THIS PUBLICATION? (PRINT YOUR UNIT'S COMPLETE ADDRESS) SENT			
	PUBLICATION DATE	PUBLICATION TITLE			
BE EXACT PIN-POINT WHERE IT IS PAGE PARA- FIGURE TABLE NO GRAPH NO NO	IN THIS SPACE, TELL WHAT IS A AND WHAT SHOULD BE DONE	ABOUT IT:			
NO GRAPH NO NO					
PRINTED NAME, GRADE OR TITLE, A	AND TELEPHONE NUMBER SI	GN HERE			
DA FORM 1 JUL 79 2028-2	PREVIOUS EDITIONS ARE OBSOLETE. DRSTS-M verprint2, 1 Nov 80	P.S IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION, MAKE A CARBON COPY OF THIS AND GIVE TO YOUR HEADQUARTERS.			



R	RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS				
DOI FOF		WRONG WITH THIS PUBLICATION? (PRINT YOUR UNIT'S COMPLETE ADDRESS) SENT			
	PUBLICATION DATE	PUBLICATION TITLE			
BE EXACT PIN-POINT WHERE IT IS PAGE PARA- FIGURE TABLE NO GRAPH NO NO	IN THIS SPACE, TELL WHAT IS A AND WHAT SHOULD BE DONE	ABOUT IT:			
NO GRAPH NO NO					
PRINTED NAME, GRADE OR TITLE, A	AND TELEPHONE NUMBER SI	GN HERE			
DA FORM 1 JUL 79 2028-2	PREVIOUS EDITIONS ARE OBSOLETE. DRSTS-M verprint2, 1 Nov 80	P.S IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION, MAKE A CARBON COPY OF THIS AND GIVE TO YOUR HEADQUARTERS.			



The Metric System and Equivalents

Linear Measure

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
, pound-inches	Newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

PIN: 022316-009

This fine document...

Was brought to you by me:



Liberated Manuals -- free army and government manuals

Why do I do it? I am tired of sleazy CD-ROM sellers, who take publicly available information, slap "watermarks" and other junk on it, and sell it. Those masters of search engine manipulation make sure that their sites that sell free information, come up first in search engines. They did not create it... They did not even scan it... Why should they get your money? Why are not letting you give those free manuals to your friends?

I am setting this document FREE. This document was made by the US Government and is NOT protected by Copyright. Feel free to share, republish, sell and so on.

I am not asking you for donations, fees or handouts. If you can, please provide a link to liberatedmanuals.com, so that free manuals come up first in search engines:

<A HREF=<u>http://www.liberatedmanuals.com/</u>>Free Military and Government Manuals

Sincerely
 Igor Chudov
 <u>http://igor.chudov.com/</u>
 Chicago Machinery Movers