

TECHNICAL MANUAL

ORGANIZATIONAL MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS
FOR
TEST SET, RADIO AN/ARM-63
(NSN 6625-00-868-8323)

HEADQUARTERS, DEPARTMENT OF THE ARMY
FEBRUARY 1977

TECHNICAL MANUAL }
 No. 11-6625-556-20P }

HEADQUARTERS
 DEPARTMENT OF THE ARMY
 WASHINGTON, DC, 1 February 1977

ORGANIZATIONAL MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS FOR TEST SET, RADIO AN/ARM-63 (NSN 6625-00-868-8323)

Current as of 10 October 1976

REPORTING OF ERRORS

You can improve this manual by recommending improvements using DA Form 2028-2 (Test) located in the back of the manual. Simply tear out the self addressed form, fill it out as shown on the sample, fold it where shown, and drop it in the mail.

If there are no blank DA Form 2028-2 (Test) in the back of your manual, use the standard DA Form 2028 (Recommended Changes to Publications and Blank Forms) and forward to the Commander, US Army Electronics Command, ATTN: DRSEL-MA-Q, Fort Monmouth, New Jersey 07703.

In either case a reply will be furnished direct to you.

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010101 Switch assembly (No parts authorized)		
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*This manual supersedes so much of TM 11-6625-556-12, 16 September 1966, including Change 2, 3 September 1968, as pertains to repair parts and special tools list.

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SECTION I INTRODUCTION

1. Scope

This manual lists repair parts and special tools required for performance of organizational maintenance of the AN/ARM-63.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group listed in figure and item number sequence.

b. Section III. Special Tools List. Not applicable.

c. Section IV. National Stock Number and Part Number Index. A list, in ascending National item identification number (NIIN, last 9 digits) sequence, of all National stock numbers appearing in the listings, followed by a list, in alphabetic sequence, of all part numbers appearing in the listings. National stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. Illustration. This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. Source, Maintenance, and Recoverability Codes (SMR).

(1) *Source code.* Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	Definition
PA —	Item procured and stocked for anticipated or known usage.
XD —	A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA, XD,

and aircraft support items as restricted by AR 700-42.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code	Application/Explanation
O —	Support item is removed, replaced, used at the organizational level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

Code	Application/Explanation
H —	The lowest maintenance level capable of complete repair of the support item is the general support level.

Z — Nonreparable. No repair is authorized.

(3) *Recoverability code.* Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Recoverability codes	Definition
Z —	Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
H —	Reparable item. When uneconomically repairable, condemn and dispose at the general support level.

c. National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may

have a different part number than the part being replaced.

e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.

g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.

4. Special Information

a. The following publication pertains to the AN/ARM-63 and its components: TM 11-6625-556-12, Test Set, Radio AN/ARM-63

b. The illustrations in this manual are identical to those published in TM 11-6625-556-40P. Only those parts assigned the third position SMR maintenance code "C" or "O" are listed in the tabular listing; therefore, there may be a break in item number sequence. Only illustrations containing organiza-

tional authorized items appear in this manual.

5. How to Locate Repair Parts

a. When National stock number or part number is unknown.

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) *Third.* Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. When National stock number or part number is known.

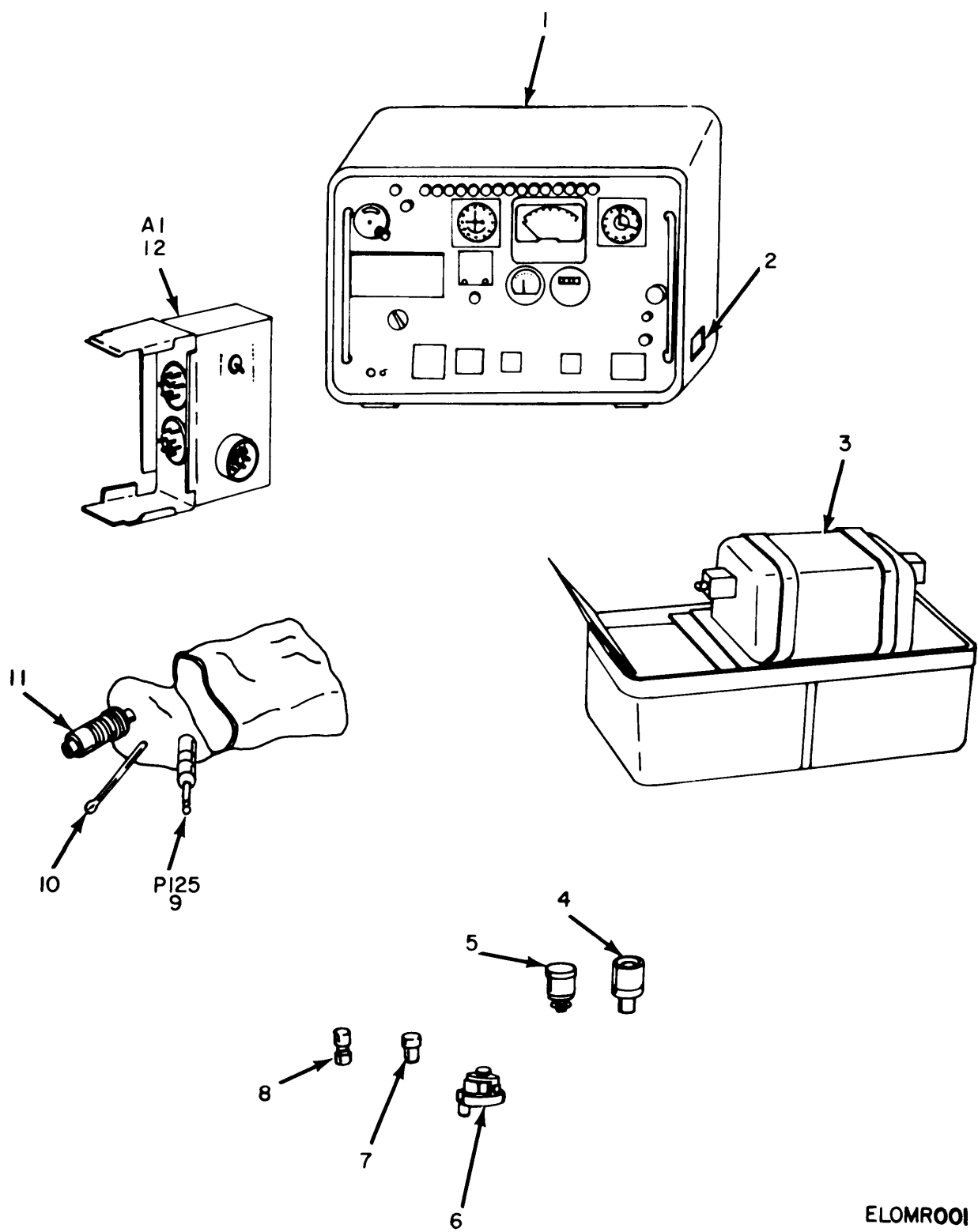
(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending NIIN sequence followed by a list of part numbers in ascending alphameric sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations

Not applicable.

(Next printed page is 4)



ELOMROOI

Figure 1. Test Set, Radio AN/ARM-63 (ARC Model BTK-35A)
(Sheet 1 of 3).

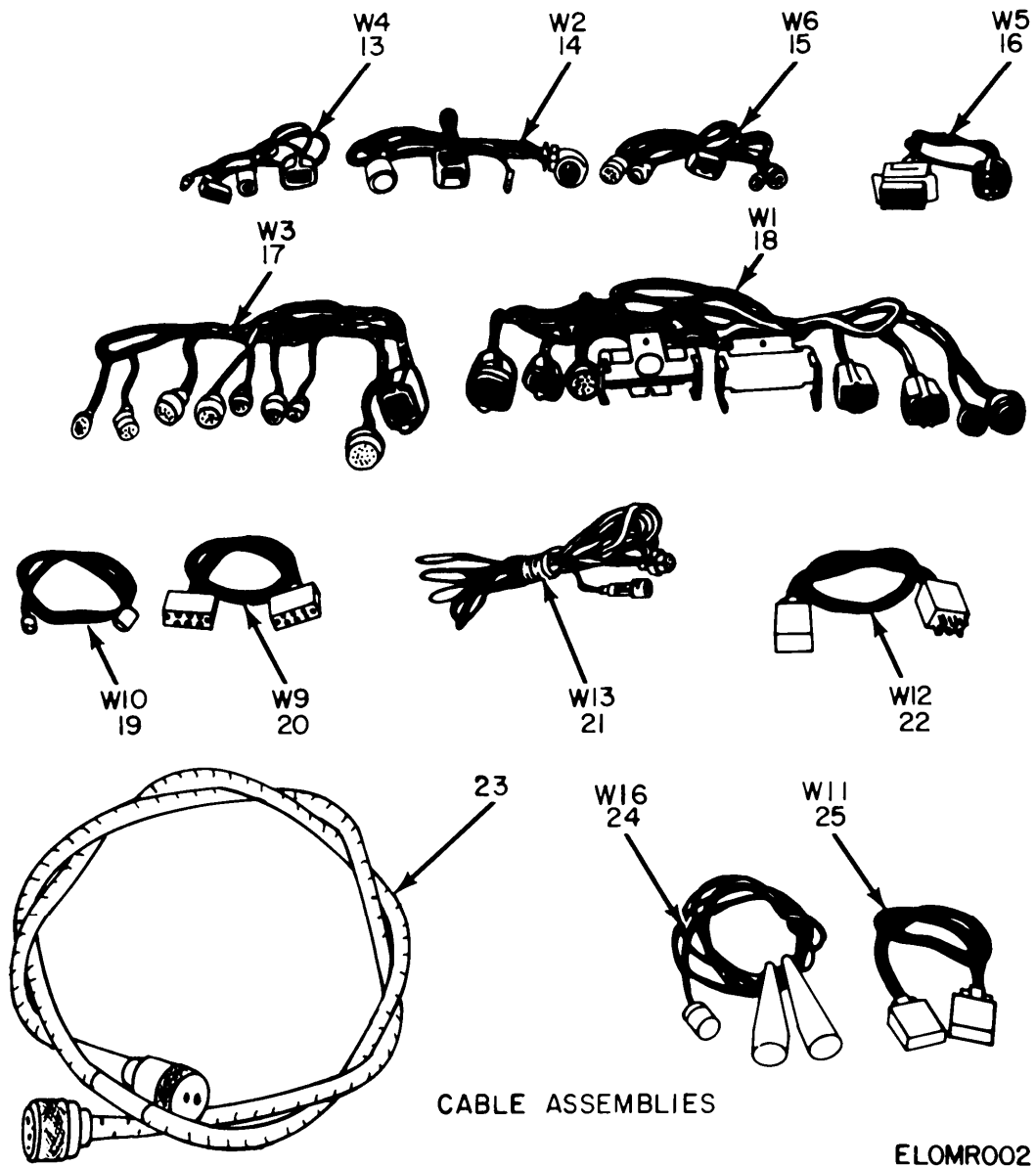


Figure 1. Test Set, Radio AN/ARM-63 (ARC Model BTK-35A)
(Sheet 2 of 3).

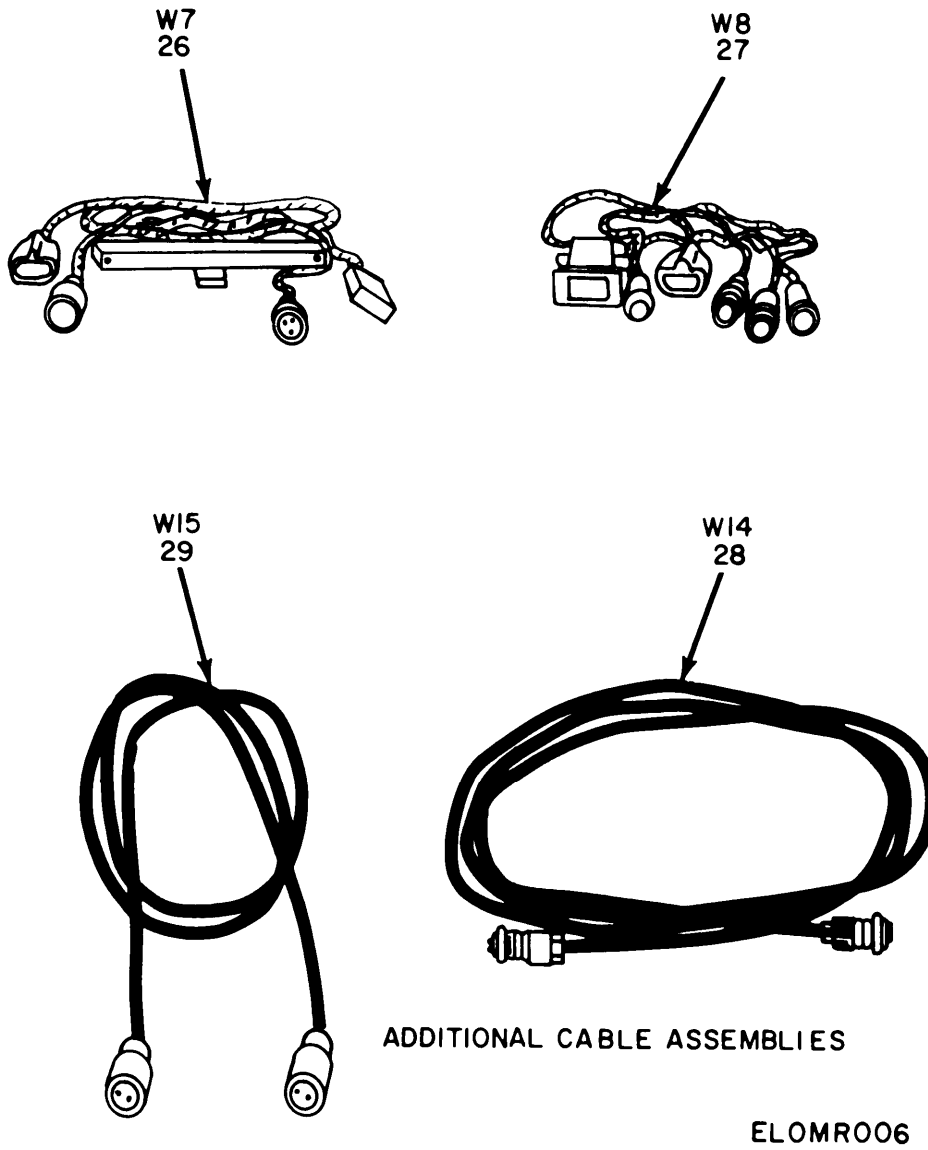
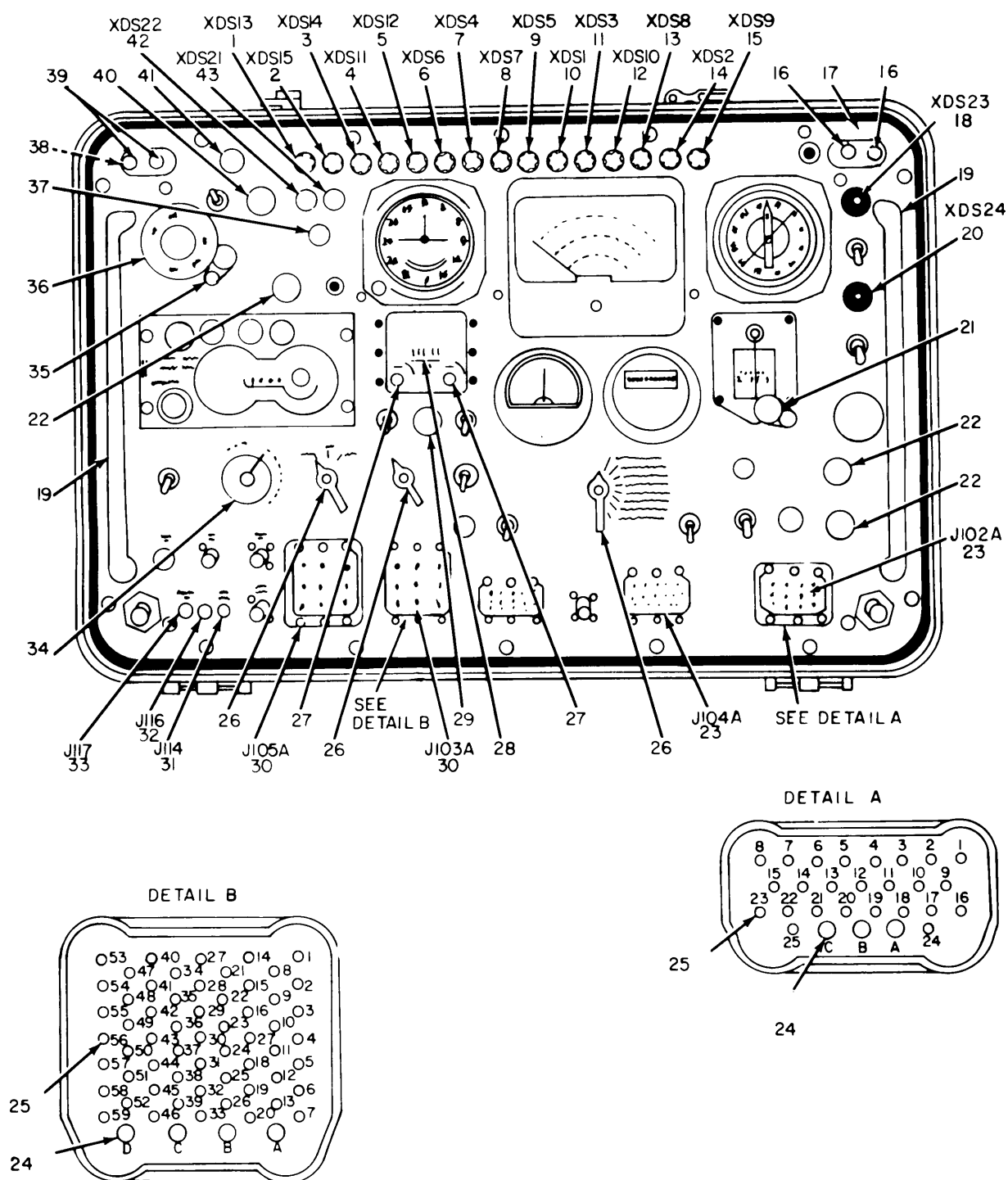


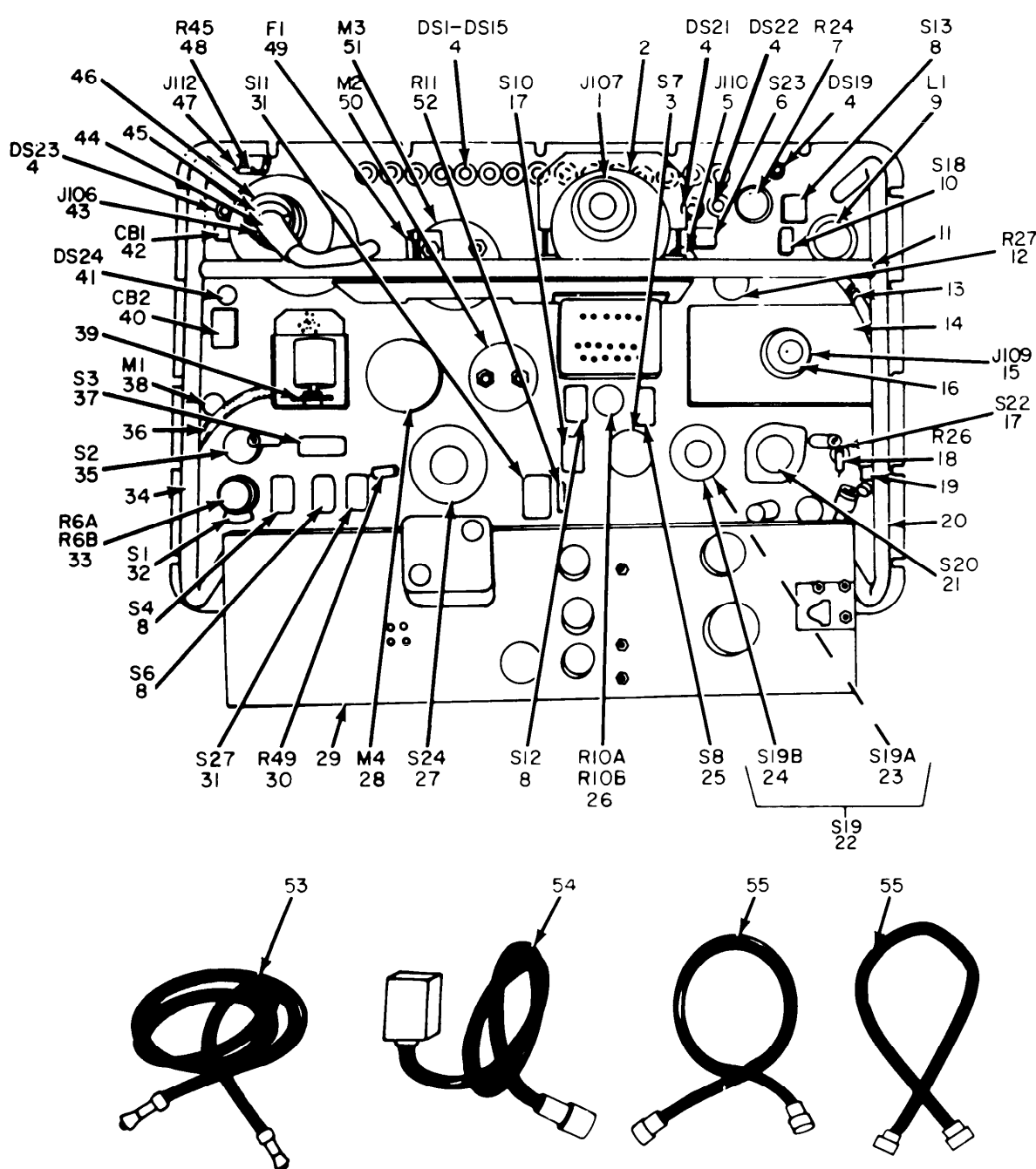
Figure 1. Test Set, Radio AN/ARM-63 (ARC Model BTK-35A)
(Sheet 3 of 3).

SECTION II (1) ILLUSTRATION (A) (B) FIG ITEM NO NO		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	TM11-6625-556-20P (6) DESCRIPTION	USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
						GROUP 00 TEST SET,RADIO AN/ARM-63 (ARC MODEL BTK-35A)			
1	1	XDOHH		TS-1797/ARM-63	80058	TEST SET,RADIO TS-1797/ARM-63		EA	1
1	3	XDOHH		SM-295/ARM-63	80058	SIMULATOR,ANTENNA POSITION SM-295/ARM-63		EA	1
1	4	PAOZZ	5935-00-149-3534	UG-273/U	81349	ADAPTER,CABLE		EA	1
1	5	PAOZZ	5935-00-201-3090	UG-201/U	81349	ADAPTER,CABLE		EA	1
1	6	PAOZZ	5355-00-577-4665	18802	04781	DIAL,CONTROL MX-2871/ARN		EA	1
1	7	PAOZZ	5935-00-201-2408	30134	00781	ADAPTER,CONNECTOR UG-690/U		EA	1
1	8	PAOZZ	6625-00-937-4033	RFN0756	00781	ADAPTER,CONNECTOR,RADIO FREQUENCY		EA	1
1	9	PAOHH	5935-00-192-4760	7086	00781	PLUG,ASSEMBLY,TIP		EA	1
1	10	PAOZZ	5120-00-590-8030	10307-0002	94375	ALIGNMENT TOOL TL-659/U		EA	1
1	11	PAOZZ	6625-00-937-4034	21330	00781	SHAFT,EXTENSION		EA	1
1	12	PAOHH	5826-00-681-9878	22048	00781	BOX,INTERCONNECTING J-1107/ARN		EA	1
1	13	PAOHH	6625-00-880-4833	CX-8748/ARM-63	8058	WIRING HARNESS,BRANCHED W4		EA	1
1	14	PAOHH	5995-00-933-7436	29419	00781	WIRING HARNESS,BRANCHED W2		EA	1
1	15	PAOHH	6625-00-880-4834	CX-8746/ARM-63	80058	WIRING HARNESS,BRANCHED W6		EA	1
1	16	PAOHH	6625-00-935-5189	CX-8747/ARM-63	80058	CABLE ASSEMBLY,BRANCHED W5		EA	1
1	17	PAOHH	6625-00-880-5081	CX-8749/ARM-63	80058	WIRING HARNESS,BRANCHED W3		EA	1
1	18	XDOHH		29418	00781	WIRING HARNESS,BRANCHED W1		EA	1
1	19	PAOHH	5995-00-933-6908	30073	00781	CABLE ASSEMBLY W10		EA	1
1	20	PAOHH	5995-00-933-6906	CX-8743/ARM-63	80058	CABLE ASSEMBLY W9		EA	1
1	21	PAOHH	5995-00-832-5227	30076	00781	CABLE ASSEMBLY W13		EA	1
1	22	PAOHH	5995-00-933-7758	30075	00781	CABLE ASSEMBLY W12		EA	1
1	23	PAOZZ	6625-00-974-6442	16158-0048	00781	LINKAGE,MECHANICAL MC215		EA	1
1	24	PAOHH	6625-00-935-6917	CX-8739/ARM-63	80058	CABLE ASSEMBLY,POWER W16		EA	1
1	25	PAOHH	5995-00-933-6910	CX-8741/ARM-63	8058	CABLE ASSEMBLY W11		EA	1
1	26	PAOHH	6625-00-880-4835	CX-8745/ARM-63	80058	WIRING HARNESS,BRANCHED W7		EA	1
1	27	PAOHH	6625-00-880-4832	CX-8744/ARM-63	80058	WIRING HARNESS,BRANCHED W8		EA	1
1	28	XDOHH		35311	00781	CABLE ASSEMBLY,RADIO REQUENCY W14		EA	1
1	29	PAOHH	5995-00-832-5228	30077	00781	CABLE ASSEMBLY W15		EA	1



ELOMR003

SECTION II						TM11-6625-556-20P		
(1)	(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUSTRATION								
(A)	(B)		NATIONAL		DESCRIPTION			QTY
FIG	ITEM	SMR	STOCK	PART				INC
NO	NO	CODE	NUMBER	NUMBER	FSCM	USABLE ON CODE	U/M	IN
								UNIT
					GROUP 01 TEST SET, RADIO TS-1797/ARM-63			
2	22	PAOZZ	5355-00-933-7740	16331-0000	00781	KNOB, SETSCREW TYPE	EA	3
2	26	PAOZZ	5355-00-933-7739	13534	00781	KNOB, SETSCREW TYPE	EA	3
2	27	PAOZZ	5355-00-863-3783	20403	00781	KNOB	EA	2
2	29	PAOZZ	5355-00-933-7741	24547	00781	KNOB, SETSCREW TYPE	EA	1
2	34	PAOZZ	5355-00-933-7743	35279	00781	KNOB, SETSCREW TYPE	EA	1
2	37	PAOZZ	5355-00-584-4300	20562-0000	00781	KNOB, SETSCREW TYPE	EA	1
2	40	PAOZZ	5355-00-933-7742	24546	00781	KNOB, SETSCREW TYPE	EA	1



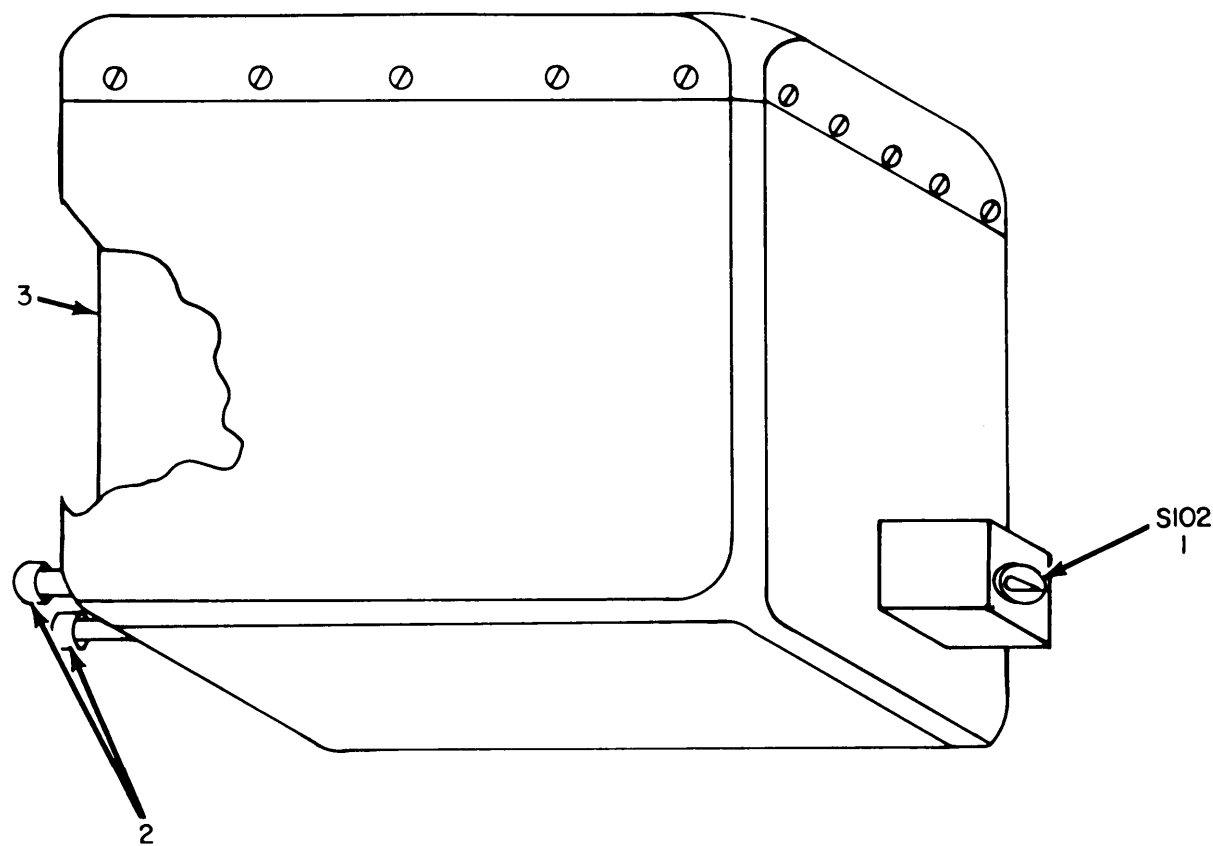
NOTE: THESE ITEMS ARE NOT SHOWN.

REF. DES.	ITEM NO.	REF. DES.	ITEM NO.
C9	56	J115	57
C10	56	S21	8

ELOMR004

Figure 3. Test Set, Radio TS-1797/ARM-63, Chassis View.

SECTION II (1) ILLUSTRATION		(2)	(3)	(4)	(5)	TM11-6625-556-20P (6)	(7)	(8)
(A) FIG NO	(B) ITEM NO	SMR CODE	NATIONAL STOCK NUMBER	PART NUMBER	FSCM	DESCRIPTION	USABLE ON CODE	QTY INC IN UNIT
3	2	PAOHH	5826-00-697-9880	16706	00781	INDICATOR,COURSE ID-453/ARN-30	EA	1
3	4	PAOZZ	6240-00-155-7836	327	08806	LAMP,INCANDESCENT	EA	19
3	14	PAOHH	5820-00-534-2787	C-1827/ARC-55	80058	CONTROL UNIT,COURSE C-1827/ARC-55	EA	1
3	29	XDOHH		35316	00781	PANEL ASSEMBLY,REAR	EA	1
3	41	PAOZZ	6240-00-723-3378	NE2J	08806	LAMP,NEON	EA	1
3	46	PAOHH	5826-00-505-3094	ID-250A/ARN	80058	INDICATOR,COURSE ID-250A/ARN	EA	1
3	49	XDOZZ		8AG1/32	75915	FUSE,CARTRIDGE	EA	1
3	53	XDOHH		11369-0072	00781	CABLE ASSEMBLY,RADIO FREQUENCY	EA	1
3	54	XDOHH		35312	00781	CABLE ASSEMBLY,SPECIAL PURPOSE,ELECTRICAL	EA	1
3	55	XDOHH		35324	00781	CABLE ASSEMBLY	EA	2



NOTE: THESE ITEMS ARE NOT SHOWN.

REF. DES.	ITEM NO.	REF. DES.	ITEM NO.	REF. DES.	ITEM NO.	REF. DES.	ITEM NO.
CI01	4	CI04	7	J102	9	RI03	12
CI02	5	CI05	8	RI01	10	SI01	13
CI03	6	J101	9	RI02	11		

ELOMR005

Figure 4. Simulator, Antenna Position SM-295/ARM-63.

SECTION II				TM11-6625-556-20P			
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTRATION							QTY
(A)	(B)	NATIONAL			DESCRIPTION		INC
FIG	ITEM	SMR	PART	FSCM		USABLE ON CODE	U/M
NO	NO	CODE	NUMBER				UNIT
					GROUP 02 SIMULATOR, ANTENNA POSITION SM-295/ARM-63		
4	3	XDOHH	35260	00781	BOX ASSEMBLY, COUPLING		EA 1

NOTE: LATEST NATIONAL STOCK NUMBER AND PART NUMBER ASSIGNMENTS ARE INCLUDED AT END OF INDEX

STOCK NUMBER	FIGURE NO	ITEM NO	STOCK NUMBER	FIGURE NO	ITEM NO
6240-00-155-7836	3	4	5995-00-933-7436	1	14
5935-00-192-4760	1	9	5355-00-933-7739	2	26
5826-00-681-9878	1	12	5355-00-933-7440	2	22
6240-00-723-3378	3	41	5355-00-933-7441	2	29
5995-00-832-5227	1	21	5355-00-933-7742	2	40
5995-00-832-5228	1	29	5355-00-933-7743	2	34
5355-00-863-3783	2	27	5995-00-933-7758	1	22
5995-00-933-6908	1	19	6625-00-935-6917	1	24
5995-00-933-6910	1	25	6625-00-974-6442	1	23

PART NUMBER	FSCM	FIGURE NO	ITEM NO	PART NUMBER	FSCM	FIGURE NO	ITEM NO
NE2J	08806	3	41	30073	00781	1	19
SM-295/ARM-63	80058	1	3	30075	00781	1	22
11369-0072	00781	3	53	30076	00781	1	21
13534	00781	2	26	30077	00781	1	29
16158-0048	00781	1	23	327	08806	3	4
16331-0000	00781	2	22	35260	00781	4	3
20403	00781	2	27	35279	00781	2	34
20562-0000	00781	2	37	35311	0781	1	28
22048	00781	1	12	35312	00781	3	54
				35316	00781	3	29
24546	00781	2	40	35324	00781	3	55
24547	00781	2	29	7086	00781	1	9
29418	00781	1	18	8AG1/32	75915	3	49
29419	00781	1	14				

LATEST NATIONAL STOCK NUMBER ASSIGNMENTS

STOCK NUMBER	FIGURE NO.	ITEM NO.
5826-00-505-3094	3	46
5826-00-697-9880	3	2
6625-00-880-4832	1	27
6625-00-880-4833	1	13
6625-00-880-4834	1	15
6625-00-880-4835	1	26
6625-00-880-5081	1	17
5995-00-933-6906	1	20
6625-00-935-5189	1	16

LATEST PART NUMBER ASSIGNMENTS

PART NUMBER	FSCM	FIGURE NO.	ITEM NO.
CX-8739/ARM-63	80058	1	24
CX-8741/ARM-63	8058	1	25
CX-8743/ARM-63	80058	1	20
CX-8744/ARM-63	80058	1	27
CX-8745/ARM-63	80058	1	26
CX-8746/ARM-63	80058	1	15
CX-8747/ARM-63	80058	1	16
CX-8748/ARM-63	80058	1	13
CX-8749/ARM-63	80058	1	17

ADDITIONAL LATEST NATIONAL STOCK NUMBER ASSIGNMENTS

STOCK NUMBER	FIGURE NO.	ITEM NO.
5820-00-534-2787	3	14
5355-00-584-4300	2	37

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS



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DOPE ABOUT IT ON THIS
FORM, TEAR IT OUT, FOLD
IT AND DROP IT IN THE
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Commander

Stateside Army Depot

ATTN: AMSTA-US

Stateside, N.J. 07703

DATE 10 July 1975

PUBLICATION NUMBER

TM 11-5840-340-12

DATE

23 Jan 74

TITLE

Radar Set AN/P-3-76

BE EXACT...PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG
AND WHAT SHOULD BE DONE ABOUT IT:

PAGE NO.	PARA- GRAPH	FIGURE NO.	TABLE NO.
2-25	2-28		
3-10	3-3		3-1
5-6	5-8		
		FO3	

Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°.

REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.

Item 5, Functions column. Change "2 db" to "3db."

REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator.

Add new step f.1 to read, "Replace cover plate removed in step e.1, above."

REASON: To replace the cover plate.

Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."

REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.

TYPED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER

SSG I. M. DeSpirito 999-1776

SIGN HERE:

DA FORM 2028-2 (TEST)

1 AUG 74

P.S.--IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR MANUAL "FIND," MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS.

HISA 1686-75

TEAR ALONG DOTTED LINE

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS



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IT AND DROP IT IN THE
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DATE

PUBLICATION NUMBER

DATE

TITLE

BE EXACT...PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG
AND WHAT SHOULD BE DONE ABOUT IT:

PAGE
NO.

PARA-
GRAPH

FIGURE
NO.

TABLE
NO.

TEAR ALONG DOTTED LINE

TYPED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER

SIGN HERE:

DA FORM 2028-2 (TEST)
1 AUG 74

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REVERSE OF DA FORM 2026-2 (TEST)

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS



SOMETHING WRONG WITH THIS MANUAL?

THEN...JOT DOWN THE
DOPE ABOUT IT ON THIS
FORM, TEAR IT OUT, FOLD
IT AND DROP IT IN THE
MAIL!

FROM: (YOUR UNIT'S COMPLETE ADDRESS)

DATE

PUBLICATION NUMBER

DATE

TITLE

BE EXACT...PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG
AND WHAT SHOULD BE DONE ABOUT IT:

PAGE
NO.

PARA-
GRAPH

FIGURE
NO.

TABLE
NO.

TEAR ALONG DOTTED LINE

TYPED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER

SIGN HERE:

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1 AUG 74

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FILL IN YOUR
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