## DEPARTMENT OF THE ARMY TECHNICAL MANUAL

## ORGANIZATIONAL, DS, GS, AND DEPOT MAINTENANCE MANUAL INCLUDING REPAIR PARTS

**BATTERY TESTERS** 

TS-183/U, TS-183A/U AND -TS-183B/U

This copy is a reprint which includes current pages from Change 1.

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Technical Manual

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## Organizational, Direct Support, General Support, and Depot Maintenance Manual Including Repair Parts BATTERY TESTERS TS-183/U, TS-183A/U AND TS-183B/U

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<sup>\*</sup>This manual supersedes TM 11-6625-450-25P, 21 August 1964: and together with TB 11-6625-450-10/1, 23 November 1965, supersedes TM 11-2571, 19 February 1952, including C 4, 27 February 1962, C 5, 9 October 1963, and C 6, 17 September 1964.

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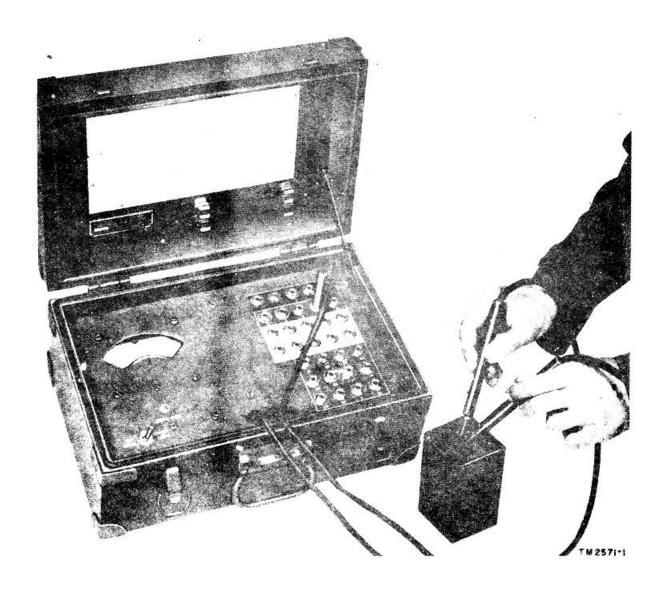


Figure 1-1. Battery Tester TS-183/U or TS-183 A/U.

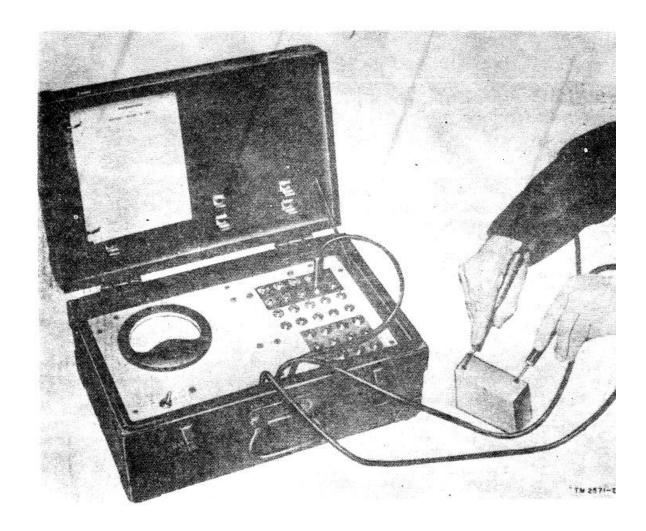


Figure 1-2 Battery Tester TS-183B/U

## CHAPTER 1 INTRODUCTION

## Section I. GENERAL

#### 1-1. Scope

a. This manual contains instructions for the operator, organizational, direct, and general support, and depot maintenance of Battery Testers TS-183/U, TS-183A/U, and TS-183 B/U. Battery Testers TS-183/U, TS-183A/ U, and TS-183B/U are each referred to as a battery tester in this manual.

#### 1-2. Indexes and Publications

- a. DA Pam 310-4. Refer to the latest issue of DA Pam 310-4 to determine whether there are new editions, changes, or additional publications pertaining to the equipment.
- b. DA Pam 310-7. Refer to DA Pam 310-7 to determine whether there are modification work orders (MWO's) pertaining to the equipment.

#### 1-3. Forms and Records

a. Reports of Maintenance and Unsatisfactory Equipment. Maintenance forms, records, and reports which are to be used by maintenance personnel at all

maintenance levels are listed in and prescribed by TM 38-750.

- b. Report of Packing, and Handling Deficiencies. Fill out and forward DD Form 6 (Report of Packaging and Handling Deficiencies) as prescribed in AR 700-58 (Army) / NAVSUP Pub 378 (Navy)/AFR 71-4 (Air Force)/and MCO P4030.29 (Marine Corps).
- c. Discrepancy in Shipment Port (DISREP) (SF 361). Fill out and forward Discrepancy in Shipment Report (DISREP) (SF 361) as prescribed in AR 55-38 (Army),' NAVSUP Pub 459 (Navy) FAFM 75-34 (Air Force)/and MCO P4610.19 (Marine Corps).

## 1-3.1. Reporting of Equipment Publication Improvements

The reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to Publications) and forwarded direct to Commander, US Army Electronics Command, ATTN: AMSEL-MA-C, Fort Monmouth, NJ 07703.

#### Section II. DESCRIPTION AND DATA

## 1-4. Purpose and Use

Battery Tester TS-183/U, TS-183/U, or TS183B/U is used to measure the terminal voltages of dry batteries. The voltage rating of these batteries may range from 1.3 to 200 volts. With a multirange voltmeter, a set of load resistors, and a jack-switching arrangement that gives a total of 32 different load resistor combinations, a rapid and accurate check of dry batteries, under a load, can be made.

#### 1-5. Technical Characteristics

Type ...... Multirange instrument which uses a 1 milliampre dc voltmeter of the D'Arsonval type.

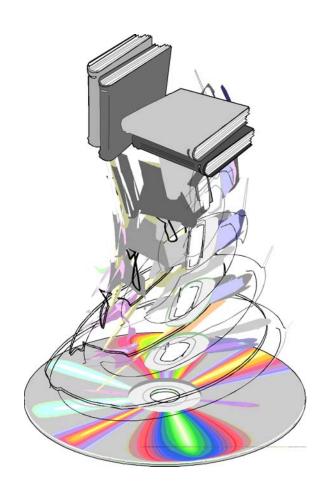
## 1-5.1. Items Comprising an Operable Equipment

Battery Testers TS-183/U, TS-183A/U and TS-183B/U (FSN 6625-224-5174) each of the three comprises an operable equipment.

Page 1-2

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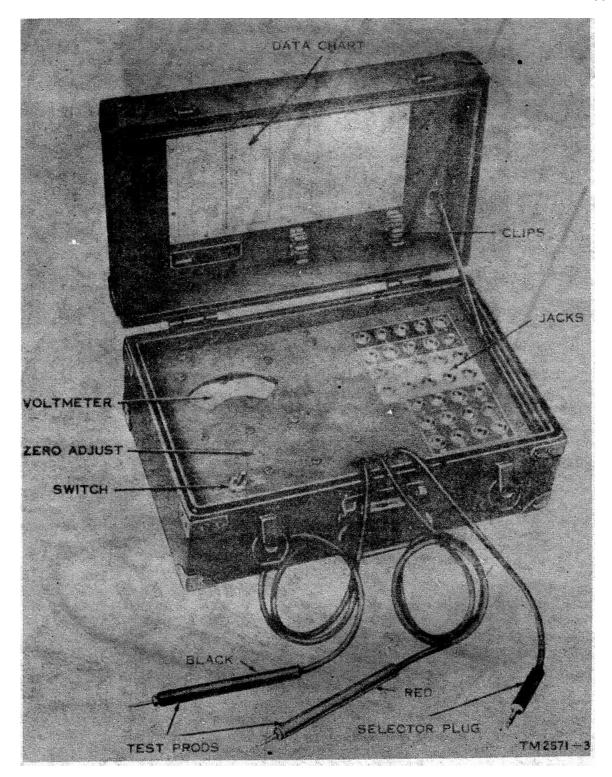


Figure 1-3. Battery Testers TS183/U and TS-183A/U, with case open

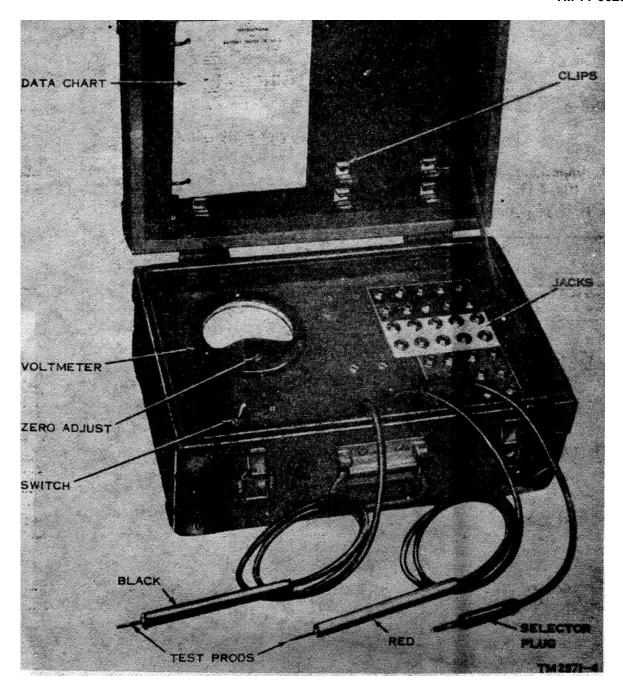


Figure 1-4. Battery Tester TS-183B/U, with case open.

## CHAPTER 2 INSTALLATION AND OPERATING INSTRUCTIONS

### Section I. SERVICE UPON RECEIPT OF EQUIPMENT

## 2-1. Unpacking

(fig. 2-1)

a. Packaging Data. The approximate dimensions, weight, and volume of a battery tester, packed and unpacked, are as follows:

		Dimensions (in )			Weight
	Height	Width	Depth	(cu ft)	(lb's)
Unpacked	718	912	15	0.587	15
Packed	10	15	18	1.56	25

#### b. Unpacking

### (1) Domestic packing

- (a) Slit the seam along the cover of the liter corrugated carton. Fold back the cover flaps, and open the moisture-vapor proof barrier.
- (b) Slit the top seam of the water-resistant, inner corrugated carton and open it.
  - (c) Remove the technical manual.
  - (d) Remove the battery tester from

the package.

#### (2) Export packing

(a) Cut and fold back the metal

straps.

- (b)) With a nailpuller, remove the nails from the wooden packing case. Do not attempt to pry off the wooden covet'; the equipment may become damaged.
- (c) Open the moisture-vaporproof barrier and expose the outer corrugated carton.
- (d) Proceed as described in (1) above.

## 2-2. Checking Unpacked Equipment

- a. Inspect the equipment for damage incurred during shipment. If the equipment has been damaged, report the damage on DD Form 6 (para 1-3b).
- b. Check to see that the the equipment is complete as listed on the packing slip. Report all discrepancies in accordance with TM 38-750 (para 1-3a) should Shortage of a minor assembly or part that doesnot affect proper functioning of the equipment should not prevent the use of the equipment.
- c. If the equipment has been used or reconditioned, see whether it has been changed by a modification work order (MWO). If the equipment has been modified, the MWO will appear on the front panel near the nomenclature plate. If the equipment has been modified, check to see that any operational instruction changes which result from the modification have been entered in the equipment manual.

Note. Current MWO's applicable to the equipment arc listed in DA Pam 310-4.

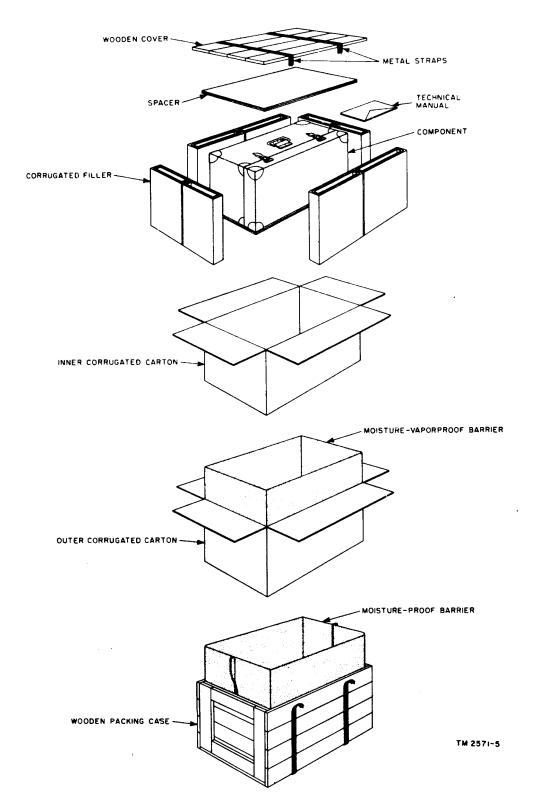


Figure 2-1. Battery tester, packaging diagram.

Change 1 2-2

#### Section II. OPERATION

### 2-3. Damage from Improper Settings

Haphazard operation or use of improper jacks can damage the battery tester; therefore, knowledge of the function of the voltmeter, the NO LOAD-TEST LOAD switch, and the selector plug before operation of the battery tester is important. Refer to paragraphs 2-4, 2-5, and 2-6.

## 2-4. Voltmeter, Switch, and Jacks

(fig. 1-3 and 1-4)

The chart below lists the voltmeter, the, switch, and jacks of the battery tester and indicates their functions:

Item	Function	
Voltmeter	Indicates the voltage value of the	
	dry battery under test.	
NO LOAD-TEST		
LOAD switch	NO LOAD With switch de-	
	pressed to NO	
	LOAD, dry bat-	
	tery is tested	
	under a no-load	
	condition	
	TEST LOAD Dry battery is tested	
	under a load	
	condition.	
Jacks (numbered	Provide connection to a load for	
1 through 32).	dry battery under test.	

### 2-5. Preliminary Procedures

(fig. 1-3 and 1-4)

- a. Release the catches on the front of the case and open the cover.
- b. Remove the test prods from their retaining clips in the cover.

c. Observe the meter pointer on the voltmeter for position; if it is not on 0, adjust it by carefully turning the zero adjust screw with a screwdriver.

### 2-6. Operating Procedures

a. Refer to the test data (TB 11-6625-450-10/1) attached to the inside of the cover of the battery tester, to determine the correct jack number and minimum, permissible voltage for the dry battery being tested.

#### Caution

Be extremely careful to select the proper jack for the dry battery that is being tested. Use of a wrong jack may result in a damaged meter or a burned-out load resistor.

- b. When the proper jack has been determined for the dry battery being tested, insert the selector plug in the jack.
- c. With the NO LOAD-TEST LOAD switch set to TEST LOAD, apply the black test prod to the negative terminal, and the red test prod to the positive terminal of the dry battery to be tested. This test should be done in approximately 5 seconds, and under no circumstances should this test exceed 15 seconds. As noted in the test data (TB 11-6625-450-10/1), when certain types of batteries are being tested, the NO LOAD-TEST LOAD switch will be set to NO LOAD.
- d. Compare the indication of the voltmeter with the minimum, permissible voltage requirement given in the test data (TB 11-6625-450-10/1) to determine whether the dry battery is to be issued or rejected.

#### **CHAPTER 3**

#### OPERATOR'S AND ORGANIZATIONAL MAINTENANCE

### 3-1. Scope of Maintenance

a. The maintenance duties assigned to the operator of the battery tester are listed below, together with a reference to the paragraphs covering the specific maintenance functions.

The duties assigned do not require tools or test equipment other than those issued with the equipment.

- (1) Operator's daily preventive maintenance checks and services (para 3-4).
- (2) Operator's weekly preventive maintenance checks and services (para 3-5).
- (3) Cleaning (para 3-7).
- b. The maintenance duties assigned to the organizational maintenance repairman of the battery tester are listed below, together with a reference to the paragraphs covering the specific functions. The duties assigned do not require tools or test equipment other than those issued with the equipment.
  - (1) Organizational monthly preventive maintenance checks and services (para 3-6).
  - (2) Rustproofing and painting (para 3-8).
  - (3) Organizational troubleshooting chart (para 3-10).

## 3-2. Preventive Maintenance

Preventive maintenance is the systematic care, servicing, and inspection of equipment to prevent the occurrence of trouble, reduce downtime, and assure that the equipment is serviceable.

a. Systematic Care. The procedures given in paragraphs 3-4 through 3-7 cover routine systematic

care and cleaning essential to proper upkeep and operation of the equipment.

b. Preventive Maintenance Checks Services. The preventive maintenance checks and services charts (para 3-4, 3-5, and 3-6) outline functions to be performed at specific intervals. These checks and services are designed to maintain Army equipment in a combat-serviceable condition: that is, in good general (physical) condition and in good operating condition. To assist operators and organizational repairmen to maintain combat serviceability of the equipment, the charts indicate what to check, how to check, and what the normal conditions are; the references column lists the paragraphs that contain detailed repair or replacement procedures. If the defect cannot be remedied by the operator, a higher category of maintenance repair is required. Records and reports of these checks and services must be made in accordance with TM 38-750.

## 3-3. Preventive Maintenance Checks and Services Periods

Preventive maintenance checks and service of the equipment are required daily, weekly, and monthly.

- a. Paragraph 3-4 specifies the checks and services that must be done daily, and under the special conditions listed below:
  - (1) Before the battery tester is taken on a mission.
  - (2) When the battery tester is initially installed.
  - (3) When the battery tester is reinstalled after removal for any reason.

- (4) At least once a week, if the equipment is maintained in standby condition.
- b. Paragraphs 3-5 and 3-6 specify additional checks and services that must be performed on a weekly and monthly basis, respectively. Perform the maintenance functions indicated in the monthly preventive maintenance checks and services chart (para 3-6) once each month. A month is defined as approximately 30 calendar days of 8-hour-per day operation. If the equipment is operated 16 hours a day,

the monthly preventive maintenance checks and services should be performed at 15-day intervals. Adjustment of the maintenance interval must be made to compensate for any unusual operating conditions. Equipment maintained in a standby (ready for immediate operation) condition must have monthly preventive maintenance checks and services. Equipment in limited storage (requires service before operation) does not require monthly preventive maintenance.

## 3-4. Operator's Daily Preventive Maintenance Checks and Services Chart

Sequence No.	Item to be inspected	Procedure	References
1	Battery tester	Check equipment for completeness and general condition.	Аррх В
2	Exterior surfaces External receptacles	Clean exterior surfaces of the equipment. Inspect external receptacles for breakage and for firm seating.	Para 3-7.
4	Meter glass	Inspect front panel glass window for damaged housing, broken glass, physical damage, dust, or moisture.	
5	Switch	During operation (item 6) check switch for proper mechanical action. Action must be positive, without backlash, binding, or scraping.	
6	Operation	During operation, be alert for any abnormal indications	

## 3-5. Operator's Weekly Preventive Maintenance Checks and Services Chart

Sequence No.	Item to be inspected	Procedure	References
1	Cables	Inspect external cables for cuts, cracked or gouged jackets, fraying, or kinks.	
2	Hardware	Inspect all exterior hardware for loos- ness and damage. The battery tester cover, carrying handle, hinges, and all bolts and screws must be tight and not damaged.	
3	Preservation	Inspect the equipment to determine that it is free of bare spots, rust, and corrosion. If these conditions exist, refer to a higher maintenance category for repair.	Para 3-7 and 3-8.

## 3-6. Organizational Monthly Preventive Maintenance Checks and Services Chart

Sequence	Item to be inspected	Procedure	References
No.			
1	Publications	Inspect the manual for completeness and to see if it is in usable condition. Be sure that all changes to the manual are on hand.	DA Pam 310-4.

Sequence No.	Item to be inspected	Procedure	References
2	Modification work orders	Check that all URGENT MWO's have been applied, and that all NORMAL MWO's have been scheduled	DA Pam 310-4
3	Completeness	Check the equipment for compliance and general condition.	Аррх В.
4	Cleanliness	Clean the exterior surfaces of the equipment.	Para 3-7.
5	Preservation	Inspect the equipment to determine that it is free of bare spots, rust, and corrosion.	Para 3-8.
6	External receptacles	Inspect the external receptacles for breakage and for firm seating.	
7	Meter glass	Inspect the front panel glare window for damaged housing, broken glass, physical damage, dust, or moisture	
8	Cables	Inspect the external cables for cuts, cracked or gouged jackets, fraying, or kinks.	
9	Hardware	Inspect all exterior hardware for looseness and damage. The battery tester cover, carrying handle, hinges, and all bolts and screws must be tight and not damaged.	
10	Operation	During operation, be alert for any abnormal indications.	

#### 3-7. Cleaning

Inspect the exterior of the battery tester. The exterior surface should be free of dust, dirt, grease, and fungus.

a. Remove the dust and loose dirt with a clean, soft cloth.

Warning: Cleaning compound is flammable and its fumes are toxic. Provide adequate ventilation. Do not use near a flame.

- b. Remove grease, fungus, and ground-in dirt from the cases; use a cloth dampened (not wet) with Cleaning Compound (Federal stock No. 7930-395-9542).
- c. Remove dust or dirt from plugs and jacks with a brush.

Caution: Do not press on the meter face (glass) when cleaning; the meter may become damaged.

d. Clean the front panel and meter; use a soft, clean cloth. If necessary, dampen the cloth with water; mild soap may be used for more effective cleaning.

## 3-8. Rustproofing and Painting

- a. Rustproofing. When the finish on the battery tester has become badly charred or damaged, rust and corrosion can be prevented by touching up the bare surface. Use No. 000 sandpaper to clean the surface down to the bare metal. Obtain a bright, smooth finish.
- b. Painting. Remove the rust and corrosion from metal surfaces by lightly sanding them with fine sandpaper. Brush two thin coats of paint on the bare metal to protect it from further corrosion. Refer to the applicable cleaning and refinishing practices specified in TB SIG 364.

## 3-9. General Troubleshooting Information

Troubleshooting this equipment is described on the operational check (para 2-5 and 2-6). To troubleshoot the equipment, perform the operational functions of the battery tester (para 2-5 and 2-6) until an abnormal condition or result is observed. Note the abnormal condition or result and refer to the troubleshooting chart (para 3-10).

Perform the checks and corrective actions indicated in the troubleshooting chart. If the corrective measures indicated do not result in correction of the trouble, a higher maintenance category of repair is required.

## 3-10. Organizational Troubleshooting Chart

Item No.	Trouble symtom	Probable trouble	Checks and corrective measures
1	During operation, voltmeter does not indicate.	a. Open test prods     b. Corroded or dirty test leads     prods.	a. Repair, or replace test leads     b. Clean test prods
		c. Defective voltmeter	c. Refer to a higher maintenance repair category
2	Voltmeter doesnot indicate within tolerance	Defective voltmeter multiplier resistor or resistors	Refer to a higher maintenance repair category
3	Voltmeter cannot be zero adjusted	Defective voltmeter	Refer to a higher maintenance repair category
4	During operation, voltmeter indication does not increase when NO LOAD-TEST LOAD switch is set to NO LOAD	Defective switch	Refer to a higher maintenance repair category

## 3-11. Adjustment of Jack Contact Springs

When the contact springs on the jacks require adjustment, bend them either by hand or with long

nosed pilers. Be careful when this adjustment is made; if the contact springs are bent too far they may break or be damaged.

## CHAPTER 4 FUNCTIONING AND TROUBLESHOOTING

## Section I. FUNCTIONING

## 4-1. Circuit Switching (fig. 4-1)

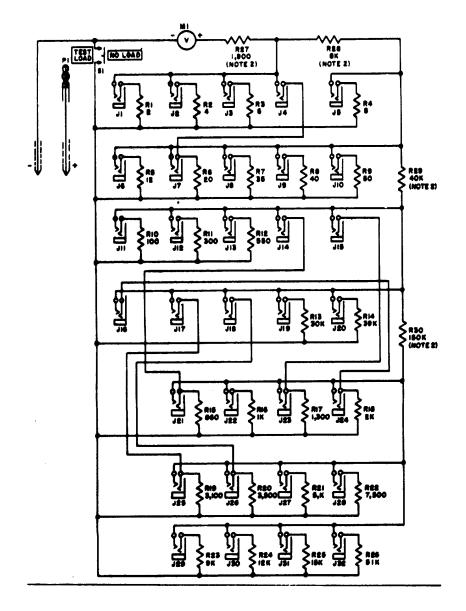
Circuit switching is done between voltmeter M1 ranges and load resistors R1 through R26 by the use of selector plug P1 and 32 jacks (J1 through J32). The cord of the positive test prod is internally connected to the tip and the ring of selector plug P1. By insertion of selector plug P1 into any one of the 32 jacks, the positive terminal of the dry battery being tested is connected, first to one side of a load resistor, and then to one of the junctions between series-connected, voltmeter shunt resistors R27 through R30. The other

side of the load resistor is connected to a line common to one side of all load resistors. The common line is connected through the NO LOAD TEST LOAD switch to the negative prod. When the negative prod is applied to the negative terminal of the dry battery being tested, the circuit is completed.

#### 4-2. Internal Differences

Internal differences are given in the chart below.

Item	TS-188/U	TS-188A/U	TS-188B/U
Load resistors R1 through R26.	Sealed in an oil-filled container.	Mounted angle brackets on the underside of the front panel.	Mounted on angle brackets on the underside of the front panel.
Voltmeter multiplier resistors R27 through R30.	Mounted external to volt- meter	Internally mounted in hermetically sealed volt-meter.	Internally mounted in hermetically sealed volt-meter.



## **NOTES**

- 1. RESISTANCES ARE IN OHMS R1 THRU R13 ARE 1% RESISTORS R14 THRU R26 ARE 5% RESISTORS.
- 2. R27 THRU R30 ARE VOLTMETER MI MULTIPLIER RESISTORS THAT ARE EXERNALLY MOUNTED FOR TS-183/U AND INTERNALLY MOUNTED FOR TS-183A/U AND TS-183B/U.

TM2571-11

Figure 4-1. Battery Testers TS-133/U TS-133 A/U and TS-133B/U, schematic diagram.

#### Section II. TROUBLESHOOTING

#### 4-3. General Instructions

Examine the load resistors, connectors, soldered connections, and the voltmeter for defects before setting up the test equipment. If the battery tester operator's complaint is available, study it for possible clues to causes of trouble.

## 4-4. Organization of Troubleshooting Procedures

a. General. The first step in servicing a defective battery tester is to localize the fault.

Localization means tracing the fault to a defective stage or circuit responsible for the abnormal condition. The second step is isolation. Isolation means locating a defective part or part.

- b. Localization and isolation. The first step in tracing trouble is to localize the defective stage or circuit by one of the following methods:
  - (1) Visual inspection The purpose of visual inspection is to locate faults without testing or measuring circuits. All meter indications or other visual signs should be observed, and an attempt made to localize the fault to a particular part.
  - (2) Resistance m measurement. Use the resistance values given in the schematic diagram (fig. 4-1) and compare them with readings taken.
  - (3) Operational tests. Operational tests frequently indicate the general location of trouble. In many instances, the test will help to determine the exact nature of the fault.
  - (4) Troubleshooting chart. The troubleshooting chart (para 4-6) lists

symptoms of common troubles and gives (or reference) corrective measures. Such a chart obviously cannot include all trouble symptoms that may occur. The repairman should use this chart as a guide to analyze symptoms that may not be listed.

(5) Resistor color code diagram. The color code diagram for resistors (fig. 7-1) provides pertinent resistance, voltage rating, and tolerance information.

### 4-5. Test Equipment Required

Multimeter TS-352B/U is required for troubleshooting, and is used for continuity tests and resistance measurements.

### 4-6. Localizing Troubles

- a. General Procedures for localizing and isolating troubles within the various circuits of the battery tester are given in the troubleshooting chart (c below). Refer to figures 4-2, 4-3, and 4-4 for component locations. Refer to the schematic diagram (fig. 4-1) to identify circuit components. Refer to wiring diagrams (fig. 7-2, 7-3, and 7-4) for point to-point circuit wiring and connections. Depending on the nature of the operational symptoms, one or more of the localizing procedures will be necessary. When trouble has been localized to a particular circuit, use resistance measurements to isolate the trouble to a particular part.
- b. Use of Chart. If previous operational checks have resulted in reference to a particular item of this chart, go directly to the referenced item. If no operational symptoms are known, proceed with an operational check until a trouble symptom appears.

C.	Troubleshooting	Chart.

Item No.	Trouble symptom	Probable trouble	Checks and corrective measures
1	Voltmeter fails to operate for all plug positions	Broken or loose connection to tip of plug	a. Check and correct connections

Item No.	Trouble symptom	Probable trouble	Checks and corrective measures
2	Voltmeter fails to operate for one	b. Defective voltmeter     a. Weak jack contact spring     b. Broken connection to jack	<ul><li>b. Replace voltmeter.</li><li>a. Adjust contact spring (para 3-11).</li><li>b. Check and repair defective connection.</li></ul>
3	All load resistors have no loading effect	Broken or loose connection to ring of selector plug	a. Check connection to selector plug.
		<ul><li>b. Defective switch</li><li>c. Broken or loose connection to switch</li></ul>	<ul><li>b. Replace switch.</li><li>c. Check connection to switch.</li></ul>
4.	One load resistor has no load effect	a. Weak jack contact spring	a. Adjust contact spring (para 3-11)
		<ul><li>b. Broken connection to jack</li><li>c. Defective load resistors</li></ul>	<ul><li>b. Check connections.</li><li>c. Replace resistor.</li></ul>

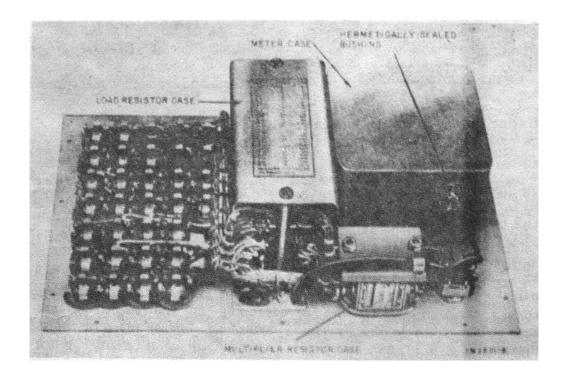


Figure 4-2. Battery Tester TS-183/U, parts location

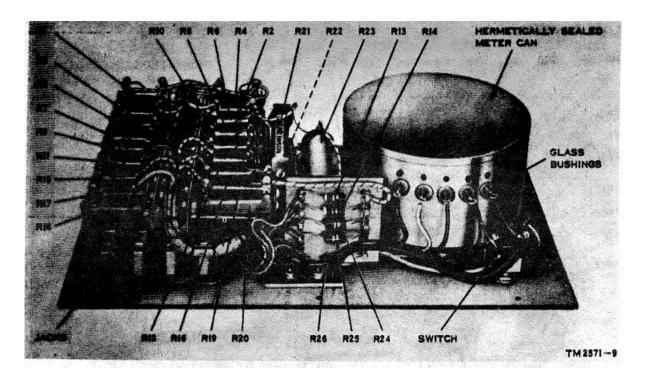


Figure 4-3. Battery Tester TS-183A/U, parts location

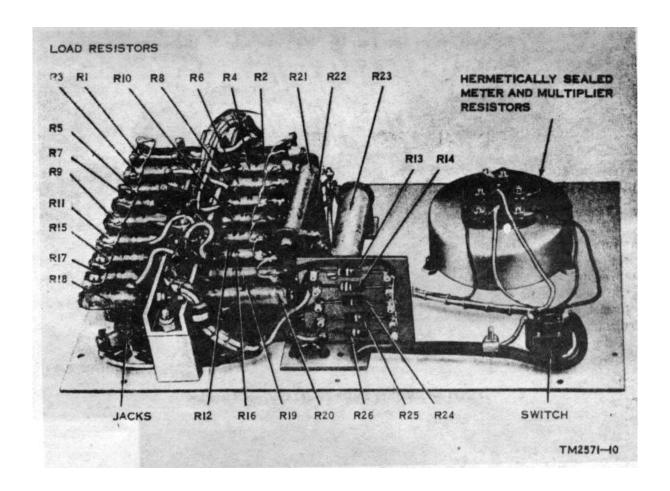


Figure 4-4. Battery Tester TS-183A/U, parts location

#### **CHAPTER 5**

## **GENERAL SUPPORT TESTING PROCEDURES**

#### 5-1. General

- a. Testing procedures are prepared for use by Electronics Field Maintenance Shops and Electronics Service Organization responsible for the general support maintenance of repaired equipment. These procedures set forth specific requirements that repaired equipment must meet before it is returned to the using organization.
- b. Comply with the instructions preceding each chart before proceeding to the chart. Perform each step in sequence. For each step, perform all the actions required in the control settings column; then perform

each specific test procedure and verify it against its performance standard.

## 5-2. Test Equipment

All test equipment required to perform the testing procedures given in this chapter are listed in the chart below, and are authorized under TA 11-17.

Nomenclature	Federal stock No.	Technical manual
Meter Test Set TS-682A/GSM-1	6625-669-0747	TM 11-2535B
Resistance Bridge ZM-4A/U	6625-570-5722	TM 11-2019

## 5-3. Physical Tests and Inspection

- a. Test Equipment and Materials. None.
- b. Test Connections and Conditions.
  - (1) No connections necessary.
  - (2) Remove the front panel from the case.
- c. Procedures.

Step	Con	trol setting		
No.	Test equipment	Equipment under test	Test procedure	Performance standard
1	N/A	N/A.	a. Inspect the front panel chassis and case for damage, missing parts and condition of paint.  Note. Touchup painting is recommended instead of refinishing whenever practical; screw heads, binding posts, receptacles, and other plated parts will not be painted or polished with abrasives.  b. Inspect mechanical assemblies for loose or missing screws bolts, and nuts.  c. Inspect all test prods connectors, sockets, jacks, and voltmeter for looseness, damage, or missing parts.	a. No damage evident or parts missing. External surfaces intended to be painted will not show bare metal. Panel letter ing will be legilble.  b. Screws, bolts and nuts will be tight and none missing.  c. No loose parts or damage. No missing parts.
2	N/A	N/A.	Operate switch	Switch will operate properly

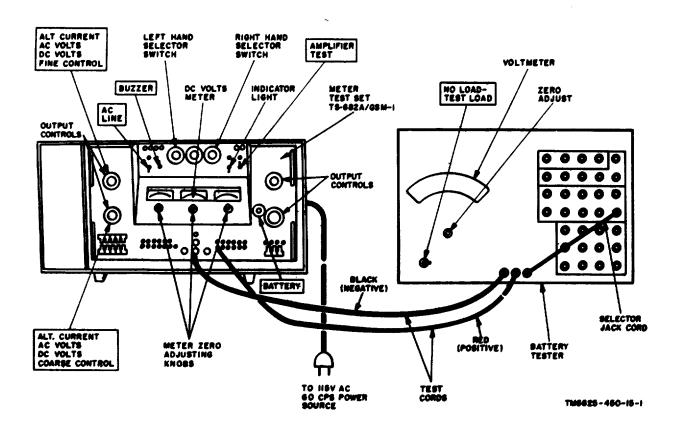


Figure 5-1. Voltmeter, test connection diagram

## 5-4. Voltmeter Test

- a. Test Equipment. Meter, Test Set TS-682A/GSM-1.
- b. Test Connections and Conditions. Connect the equipment as shown in figure 5-1 with the black (negative) test prod of the battery tester connected to the common jack of TS-682A/GSM-1. Instructions to connect the red (positive) test prod of the battery tester are given in c below. For each test given in c below, be sure that the NO LOAD-TEST LOAD switch of the battery tester is set to NO LOAD.

## c. Procedures.

Step	Con	trol setting		
No.	Test equipment	Equipment under test	Test procedure	Performance standard
1	TS-682A/GSM-1: AC LINE: OFF. Range (S4): DCV. Range (S5): 100 MVDC to 400 VDC. Range (S6): (Any position).	Selector plug connected to jack No. 1. NO LOAD-TEST LOAD switch to NO LOAD.	<ul> <li>a. Connect red (positive) test prod         of battery tester to 2V jack on         TS-682A/GSM-1 and adjust volts         DC VOLTS COARSE and         FINE CONTROLS for an         indication of 1 volt on TS-         682A/GSM-1.</li> </ul>	a Battery tester voltmeter indl- cates between 0.98 and 1.02
	Set DC VOLTS COARSE and FINE CONTROLS fully counterclockwise BATTERY: OFF. Set AC LINE switch to ON, and allow 15 minutes for warmup.		<ul> <li>b. Adjust DC VOLTS COARSE and FINE CONTROLS for an indication of 1.8 volts on TS-682A/GSM-1.</li> <li>c. Set DC VOLTS COARSE and FINE CONTROLS fully counterclockwise.</li> </ul>	<ul><li>b. Battery tester voltmeter indicates between 1.76 and 1.84 volts.</li><li>c. None.</li></ul>
	utes for warmup.		d. Connect red (positive) test prod of battery tester to 10V jack on TS-682A/GSM-1, selector plug to jack No. 5 of battery tester, and adjust DC VOLTS COARSE and FINE CON- TROLS for an indication of 5 volts on TS-682A/GSM-1	d. Battery tester voltmeter indicates between 4.9 and 6.1 volts.
			e. Adjust DC VOLTS COARSE and FINE CONTROLS for an indication of 9 volts on TS-682A/GSM-1.	e. Battery tester voltmeter indicates between 8.8 and 9.2 volts.
			<ul> <li>f. Set DC VOLTS COARSE and FINE CONTROLS fully counterclockwise.</li> </ul>	f. None
			g. Connect red (positive) test prod of battery tester to 40V jack on TS-682A/GSM-1, selector plug to jack No. 11 of battery tester, and adjust DC VOLTS COARSE and FINE CONTROLS for an indication of 25 volts on TS-682A/GSM-1.	g. Battery tester voltmeter indicates between 24.5 and 25.5 volts.
			h. Set DC VOLTS COARSE and FINE CONTROLS fully counterclockwise.	h. None.
			i. Connect red (positive) test prod of battery tester to 100V jack on TS-682A/GSM-1, and adjust DC VOLTS COARSE and FINE CONTROLS for an indication of 45 volts on TS-682A/GSM-1.	<ul><li>i. Battery tester voltmeter indi- cates between 44.1 and 45.9 volts</li></ul>
			j. Set DC VOLTS COARSE and FINE CONTROLS fully counterclockwise	j. None.
			k. Connect red (positive) test prod of battery tester to 200V jack on TS-682A/GSM-1, selector plug to jack No. 21 of battery tester, and adjust DC VOLTS COARSE and FINE CON- TROLS for an indication of	k. Battery tester voltmeter indicates between 98 and 102 volts.
			100 volts on TS-682A/GSM-1.  I. Adjust DC VOLTS COARSE and FINE CONTROLS for an indication of 180 volts on TS-682A/GSM-1.	I Battery tester voltmeter indicates between 176 and 184 volts
			m. Set AC LINE switch on TS-682A/GSM-1 to OFF, and disconnect equipment.	m. None.

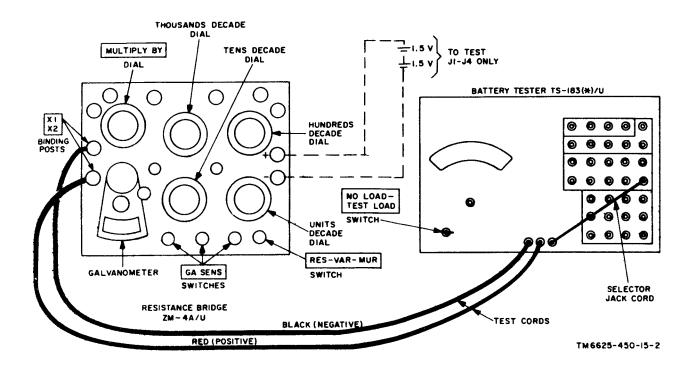


Figure 5-2. Resistance test connection diagram.

## 5-5. Resistance Test

Test Equipment. Resistance Bridge ZM-4A/U.

b. Test Connections and Conditions. Connect the equipment as shown in figure 5-2. For each test given in *c* below, be sure that the NO LOAD-TEST LOAD switch of the battery tester is set to TEST LOAD. Use two BA-30 dry batteries in series (total voltage approximately 3 volts) connected to BA + and - binding posts and BA switch set to EXT of ZM-4A/U for resistance tests made to jack No. 1, 2, 3; and 4 only. For resistance tests made to jack No. 5 through 32, use three BA-30 dry batteries mounted in compartment of ZM4A/U, and BA switch set to INT of ZM-4A/U.

c. Procedures.

Step		Control setting	T	Dedan
No.	Test equipment ZM-4A/U:.	Equipment under test  NO LOAD-TEST LOAD switch	Test procedure  Connect selector plug to jack	Performance standard  Resistance indicated at jack
	GA: R.V.M. RES-VAR-MUR: RES.	to TEST LOAD.	No. 1, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 1.	No. 1 is between 1.93 and 209 ohms.
	MULTIPLY BY:1 1000 1000 dial: 2			
	100 dial: 0. 10 dial: 0. 1 dial: 0.			
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.	Same as step 1.	Connect selector plug to jack No. 2, and adjust the dials Of ZM-4A/U to measure the resistance at jack No. 2	Resistance indicated at jack No. 2 is between 3.95 and 4.1 ohms.
	MULTIPLY BY:1 1000. 1000 dial: 4. 100 dial: 0. 10 dial: 0. 1 dial: 0. ZM-4A/U:	Some on stop 1	Connect collector plug to inch	Decistance indicated at lock No.
	GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY:1	Same as step 1.	Connect selector plug to jack No. 3, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 3.	Resistance indicated at Jack No. 3 is between 5.92 and 6.09 ohms.
	1000 dial: 6. 100 dial: 0. 10 dial: 0. 1 dial: 0. ZM-4A/U:	Same as stop 1	Connect selector. plug to jack	Resistance indicated at jack
	GA: R.V.M. RES-VAR-MUR: RES MULTIPLY BY:1	Same as step 1.	No. 4, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 4	No. 4 is between 19.3 and 20.1 ohms.
	1000 dial: 2. 100 dial: 0. 10 dial: 0. 1 dial: 0. ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated at lack No.
	GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: _1	Same as step 1.	No. 5, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 5.	5 is between 7.85 and 8.1 ohms.
	1000. 1000 dial: 8. 109 dial: 0. 10 dial: 0. 1 dial: 0.			
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: _1_	Same as step 1.	Connect selector plug to jack No. 6, and adjust the dials of ZM-4A/U to measure the resistance at jack No, 6.	Resistance indicated at jack No 6 is between 11.8 and 12.8 ohms.
	100. 1000 dial: 1. 100 dial: 2 10 dial: 0. 1 dial: 0.			
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY:1	Same as step 1.	Connect selector plug to jack No. 7, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 7.	Resistance indited at Jack No. 7 is between 19.4 and 20. ohms.
	1000 dial: 2. 100 dial: 0. 10 dial: 0. 1 dial: 0	Some on stop 4	Connect colored value to inch	Designation of indicated at itself No.
	ZM-4A/V: GA: R.V.M. RES-VAR-MUR: RES. MULTIPLY BY: 1 1000 dial: 3	Same as step 1.	Connect selector plug to jack No. 8, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 8.	Resistance indicated at jack No. 8 is between 34.4 and 35.4
	1000 dial: 3. 100 dial: 5. 10 dial: 0. 1 dial: 0. ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated at jack No.
	GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY _1_	Odine do Step 1.	No. 9, and adjust the dial of ZMA/U to measure the resistance at jack No. 9.	9 is between 39.4 and 40.3 ohm
	100. 1000 dial: 4. 100 dial: 0. 10 dial: 0. 1 dial: 0.			
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES. MULTIPLY BY _1_	Same as step 1.	Connect selector plug to jack No. 10, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 10.	Resistance indicted at jack No. 10 is between 49.1 and 50.3 ohms.
	100. 1000 dial: 5. 100 dial: 0. 10 dial: 0. 1 dial: 0.			

Step		Control setting		
No.	Test equipment ZM-4A/U:	Equipment under tes Same as step 1.	Test procedure  Connect selector plug to jack	Performance standard Resistance indicated at jack No.
	GA: R.V.M. RES-VAR-MUR: RES.		No. 11, and adjust the dials of ZM-4A/U to measure the	11 is between 98.5 and 101 ohms
			resistance at jack No, 11.	
	MULTIPLY BY: _1 100.			
	1000 dial: 9. 100 dial: 10.			
	10 dial: 0. 1 dial: 0.			
12	ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance is indicated at jack No.
	GA: R.V.M. RES-VAR-MUR: RES.		No. 12, and adjust the dials of ZM-4A/U to measure the	12 is between 295.2 and 301.5 ohms
	MULTIPLY BY:1		resistance at Jack No. 12.	
	1000 dial: 3.			
	100 dial: 0. 10 dial: 0.			
	1 dial: 0.			
13	ZM-4A/U: GA: R.V.M.	Same s step 1.	Connect selector plug to jack No. 13, and adjust the dials	Resistance indicated at jack No. 13 is between 538 and 550 ohms.
	RES-VAR-MUR: RES.		of ZM-4A/U to measure the resistance at jack No. 13.	
	MULTIPLY BY: 1 10.		recisionee at jost 1161 161	
	1000 dial: 5.			
	100 dial: 4. 10 dial: 4.			
14	1 dial: 0. ZM-4A/U:	Same a step 1.	Connect plug to jack	Resistance indicated at jack No.
14	GA: R.V.M.	Game a step 1.	No. 14, and adjust the dials	14 is between 802 ad 889 ohm
	RES-VAR-MUR: RES.		of ZM-4A/U to measure the resistance at jack No. 14.	
	MULTIPLY BY: 1 10.			
	1000 dial: 8. 100 dial: 4			
	10 dial: 5.			
15	1 dial:0. ZM-4A/U:	Same a step 1.	Connect selector plug to jack	Resistance indicated at jack No.
	GA: R.V.M. RES-VAR-MUR: RES.	·	No. 15, and adjust the dials of ZM-4A/U to measure the	15 is between 1,20 and 1,331 ohms.
	MULTIPLY BY:1		resistance at jack No. 15.	
	1.			
	1000 dial: 1. 100 dial: 2.			
	10 dial: 6. 1 dial: 7.			
16	ZM-4A/N: GA: R.V.M.	Same as step 1.	Connect selector plug to jack	Resistance indicated at jack No.
	RES-VAR-MUR: RES.		No. 16, and adjust the dials of ZM-4A/U to measure the	16 is between 1,826 and 2,020 ohms.
	MULTIPLY BY: 1		resistance at jack No 16.	
	1. 1000 dial: 1.			
	100 dial: 9.			
	10 dial: 2. 1 dial: 3.			
17	ZM-4A/U: GA: R.V.M.	Same as step 1.	Connect selector plug to jack No. 17, and adjust the dials	Resistance indicated at jack No. 17 is between 2,773 and 3,065
	RES-VAR-MUR: RES.		of ZM4A/U to measure the resistance at jack No. 17.	ohms
	MULTIPLY BY: 1		resistance at jack No. 17.	
	1 1000 dial: 2.			
	100 dial: 9. 10 dial: 1.			
18	1 dial: 9. ZM-4A/U:	Come as stop 1	Connect coloctor plug to incl.	Desistance indicated at insk No.
10	GA R.V.M.	Same as step 1.	Connect selector plug to jack No. 18, and adjust the dials	Resistance indicated at jack No. between 3,107 and 3,435
	RES-VAR-MUR: RES.		of ZM-4A/U to measure the resistance at jack No. 18.	ohm
	MULTIPLY BY: 1			
	1000 dial: 3. 100 dial: 2.			
	10 dial: 7.			
19	1 dial: 1. ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated at jack No
	GA: R.V.M. RES-VAR-MUR: RES.	·	No. 19, and adjust the dials of ZM-4A/U to measure the	19 is between 17,812 and 19,688 ohm
			resistance at jack No. 19.	V
	MULTIPLY BY: 10 1.			
	1000 dial: 1. 100 dial: 8.			
	10 dial: 7. 1 dial: 5.			
20	ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated at jack No.
	GA: R.V.M. RES-VAR-MUR: RES.		No. 20, and adjust the dials of ZM-4A/U to measure the	20 is between 21,109 and 28,331 ohms
	MULTIPLY BY: 10		resistance at jack No. 20.	
	1000 dial: 2.			
	100 dial: 2.			
	10 dial: 2. 1 dial: 2.			
21	ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated at jack No.
	GA: R.V.M.	Ja J do 010p 1.	No. 21, and adjust the dials	21 is between 813 and 899 ohms
	RES-VAR-MUR: RES.		of ZM-4A/U to measure the resistance at jack No. 21.	
	MULTIPLY BY: 1 10			
	1000 dial: 8. 100 dial: 5.			
	10 dial: 6			
22	1 dial: 0. ZM-4A/U:	Same as step 1.	Connect selector plug to jack	Resistance indicated jack No.
	GA: R.V.M. RES-VAR-MUR: RES.		No. 22, and adjust the dials of ZM-4A/U to measure the	22 is between 945 and 1,045
			resistance at jack No 22	
	MULTIPLY BY: 1 10			
	1000 dial: 9. 100 dial: 9.			
	10 dial: 5 1 dial: 0.			
	ı diai. U.	1	l	l .

Step No.	Test equipment	Control setting  Equipment under test	Test procedure	Performance standard
0.	ZM 4A/U: GA: R.V.M. RES-VAR-MUR: RES.	Same as step 1.	Connect selector plug to jack No. 23, and adjust the dials of ZM-4A/U to measure the distance at jack No. 23.	Resistance indicated at jack No. 23 is between 1,227 and 1,357 ohm
	MULTIPLY BY: 1 1. 1000 dial: 1. 100 dial: 2. 10 dial: 9 1 dial: 2.			
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: 1/1. 1000 dial: 1. 100 dial: 9. 10 dial: 8. 1 dial: 0.	Same a step 1.	Connect selector plug to jack No. 24, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 24.	Resistance indicated at jack No 24 is between 1,881 and 2,079 ohms.
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES MULTIPLY BY: 1/1. 1000 dial: 3. 100 dial: 0. 10 dial: 5. 1 dial: 3.	Same as step 1.	Connect selector plug to jack No. 25, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 25	Resistance indicated at jack No. 25 is between 2,900 and 3,203 ohms.
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: 1/1 1000 dial: 3. 100 dial: 4. 10 dial: 4.	Same as step 1.	Connect selector plug to jack No. 26, and adjust the dials of Z-4A/U to measure the resistance at jack No. 26.	Resistance indicated at jack No. 26 is between 3,278 and 3,612 ohms.
	1 dial: 0.  ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: 1/1.  1000 dial: 4. 100 dial: 8. 10 dial: 7.	Same as step 1.	Connect selector plug to jack No. 27, and adjust the dials of ZM 4A/U to measure the resistance at jack No. 27.	Resistance indicated at jack No. 27 is between 4,635 and 5,123 ohms.
	1 dial: 9.  ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: 1/1.  1000 dial: 7.  100 dial: 2.  10 dial: 3.  1 dial: 0.	Same as step 1.	Connect selector plug to jack No. 28, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 28.	Resistance indicated at jack No. 28 is between 6,968 and 7,592 ohms.
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES.  MULTIPLY BY: 1 1. 1000 dial: 8. 100 dial: 6. 10 dial: 4	Same as step 1.	Connect selector plug to jack No. 29, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 29.	Resistance indicated at jack No. 29 is between 8,215 and 9,081 ohms.
	10 dial: 4 1 dial: 8. ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES. 10 MULTIPLY BY: 10 1 1000 dial: 1. 100 dial: 1. 10 dial: 3.	Same as step 1.	Connect selector plug to jack No. 30, and adjust the dials of ZM4A/U to measure the resistance at jack No. 30.	Resistance indicated at jack No. 30 is between 10,754 and 11,886 ohms
	1 dial: 3. 1 dial: 2.  ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES MULTIPLY BY:10_ 1 1000 dial: 1. 100 dial: 3. 10 dial: 9. 1 dial: 9.	Same as step 1.	Connect selector plug to jack No. 31, and adjust the dials ofZM-4A/U to measure the resistance at jack No. 31	Resistance indicated at jack No. 31 is between 13,295 and 14,695 ohms.
	ZM-4A/U: GA: R.V.M. RES-VAR-MUR: RES. MULTIPLY BY: 1000 dial: 4. 100 dial: 0. 10 dial: 0.	Sane as step 1.	a. Connect selector plug to jack No. 32, and adjust the dials of ZM-4A/U to measure the resistance at jack No. 32. b. Disconnect the equipment	<ul><li>a. Resistance indicated at jack</li><li>No. 32 is between 38,000 and 42,000 ohms.</li><li>b None.</li></ul>

**5-6. Test Data Summary**A summary of the test data is given below:

VOLTMETER: TEST data performance stand	dard
a. 0- to 2 volt range:	
(1) 1 volt standard	Between 0.98 and 1.02 volts.
(2) 1.8 volt standard	Between 1.76 and 1.84 volts.
b. 0- to 10 volt range:	
(1) 5 volt standard	Between 4.9 and 5.1 volts
(2) 9 volt standard	Between 8.8 and 9.2 volts.
c. 0- to 50 volt range:	
(1) 25 volt standard	Between 24.5 and 25.5 volts.
(2) 45 volt standard	Between 44.1 and 45.9 volts.
d. 0- to 200 volt range:	
(1) 100 volt standard	Between 98 and 102 volts.
(2) 180 volt standard	
2. RESISTANCE OF JACKS J1-J32:	
J1	Between 1.93 and 2.09 ohms
J2	
J3	
J4	
J5	
J6	
J7	
J8	
J9	
J10	
J10	
J12	
J13	
J14	
J15	· · · · · · · · · · · · · · · · · · ·
J16	
J17	· · · · · · · · · · · · · · · · · · ·
J18	
J19	
J20	
J21	
J22	·
J23	
J24	
J25	
J26	
J27	
J28	
J29	Between 8,215 and 9,081 ohms.
J30	
J31	Between 13,295 and 14,695 ohms.
J32	Between 38,000 and 42,000 ohms.

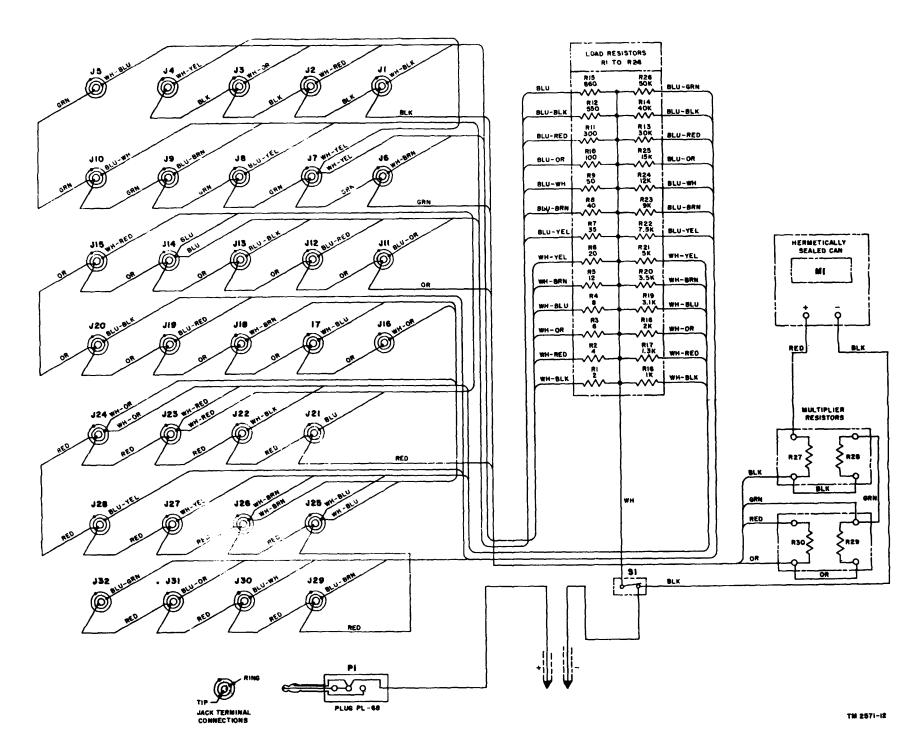


Figure 7-2. Battery Tester TS-183/U, wiring diagram.

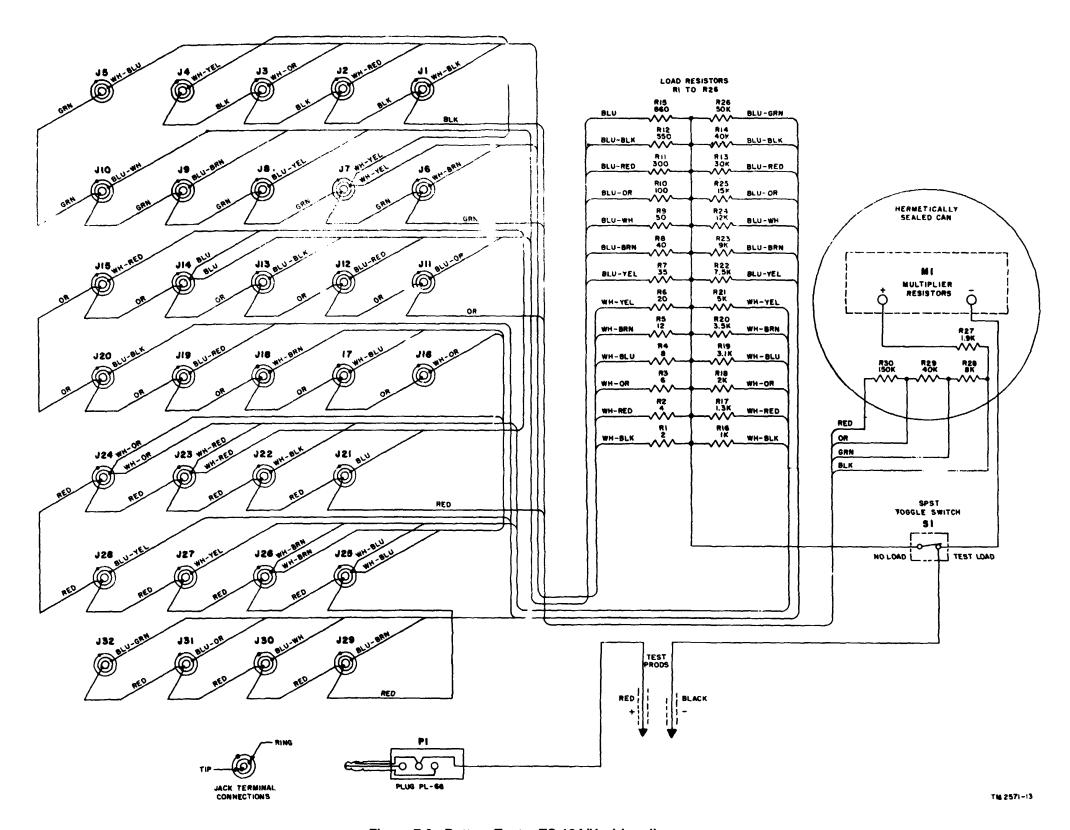


Figure 7-3. Battery Tester TS-18A/U wiring diagram

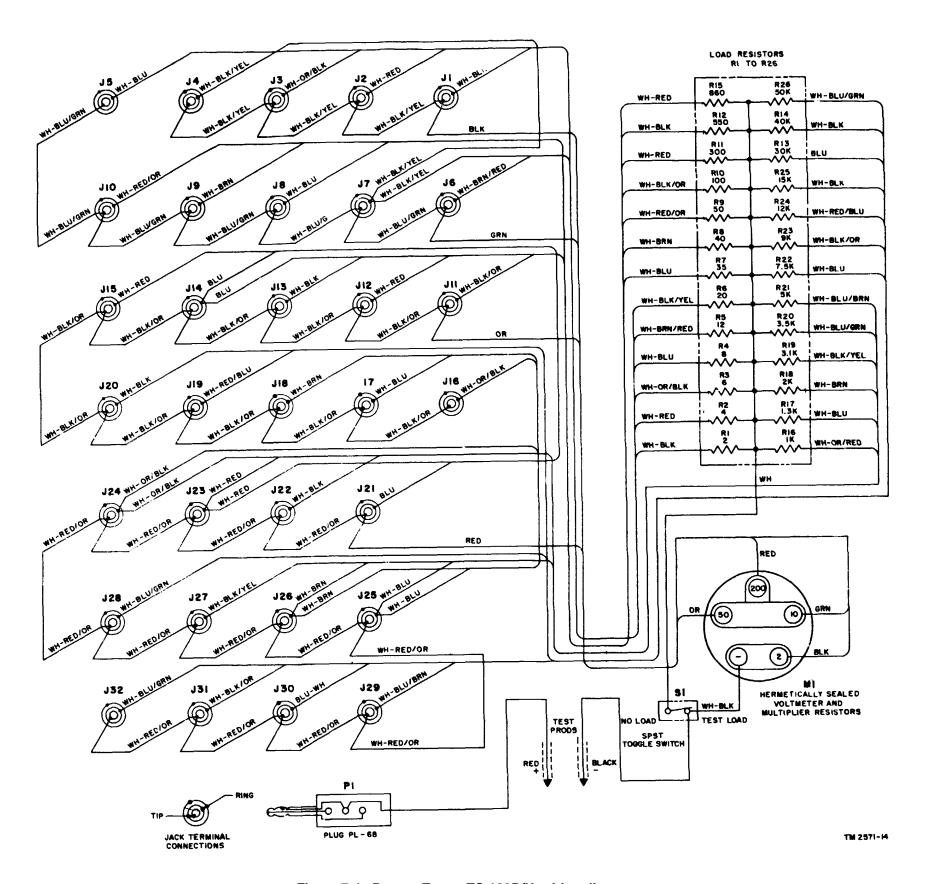


Figure 7-4. Battery Tester TS-183B/U, wiring diagram

#### **CHAPTER 6**

### **DEPOT OVERHAUL STANDARDS**

## 6-1. Applicability of Depot Overhaul Standards

The tests outlined in this chapter are designed to measure the performance capability of a repaired equipment. Equipment that is to be returned to stock should meet the standards given in these tests.

## 6-2. Applicable References

- a., Repair Standards. Applicable procedures of the depots which perform these tests and the general standards for repaired electronic equipment given in TB SIG 355-1, TB SIG 355-2, and TB SIG 355-3 form a part of the requirements for testing this equipment.
- b, Modification Work Orders. Perform all modification work orders applicable to this equipment before making the test specified. DA Pam 310-4 lists all available MWO's.

## 6-3. Test Facilities Required

Items required for depot testing are as follows:

Nomenclature	Technical manual	Common name
Meter Test Set	TM 11-3535B	Test set
TS-632A/		
GSM-1		
Resistance	TM 11-3019	Resistance
Bridge		bridge
ZM-4A/U		

#### 6-4. Tests

The depot inspection standards test procedure are the same as those for general support (para 5-4 and 5-5). Equipment that meets the performance standard stated in these test will furnish satisfactory operation equivalent to that of new equipment.

## **CHAPTER 7** SHIPMENT, LIMITED STORAGE, AND DEMOLITION TO PREVENT ENEMY USE

## 7-1. Repacking for Shipment and **Limited Storage**

- The original packing materials may be used to repack the battery tester. Repack the equipment as shown in figure 2-1.
- Pack the battery tester securely to prevent b. damage during transit or limited storage. Use sufficient wadding. Protect the equipment from rain and snow.

## 7-2. Authority for Demolition

The demolition procedures given in paragraph 7-3 will be used to prevent the enemy from using or salvaging this equipment. Demolition of the equipment will be accomplished only upon the order of the commander.

#### 7-3. Methods of Destruction

The tactical situation and time available will determine the method to be used when destruction of equipment is ordered. In most cases, it is preferable to completely demolish some portions of the equipment rather than partially destroy all the equipment components.

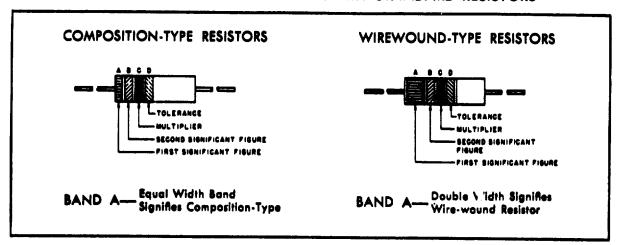
- Smash. Smash the case, the meter, and a. the control. Smash the internal components.
  - Cut. Cut the wiring of the battery tester.

# Warning

Be extremely careful with explosive and incendiary devices. Use these items only when the need is urgent.

- Burn. Burn the technical manuals first. C. Burn as much of the equipment as is flammable.
  - Disposal. Bury or scatter destroyed parts.

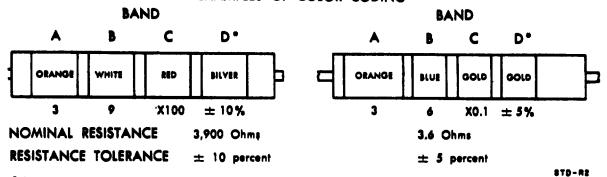
## COLOR CODE MARKING FOR MILITARY STANDARD RESISTORS



## COLOR CODE TABLE

BA	ND A	BA	ND B	BA	ND C	BA	ND D.
COLOR	FIRST SIGNIFICANT FIGURE	COLOR	SECOND SIGNIFICANT FIGURE	COLOR	MULTIPLIER	COLOR	RESISTANCE TOLERANCE (PERCENT)
BLACK	0	BLACK	0	BLACK	1	-	
SROWN	1	BROWN	1	BROWN	10		
RED	2	RED	2	RED	100		
ORANGE	3	ORANGE	3	ORANGE	1,000		
AELTOM	4	ASTIOM	4	Agriom	10,000	SILVER	± 10
GREEN	5	GREEN	5	GREEN	100,000	GOLD	± 5
BLUE	•	PLUE	•	BLUE	1,000,000	···	
PURPLE (VIOLET)	7	PURPLE (VIOLET)	7				
GRAY		GRAY		SILVER	0.01		
WHITE	•	WHITE	•	GOLD	0.1		

## EXAMPLES OF COLOR CODING



<sup>\*</sup>If Band D is omitted, the resistor tolerance is ±20%, and the resistor is not Mil-Std.

Figure 7-1. MIL-STD resistor color code markings.

## **APPENDIX A**

## **REFERENCES**

AR 700-58 DA Pam 310-4	Report of Damaged or Improper Shipment. Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 7, 8, and 9), Supply Bulletins, Lubrication Orders, and Modification Work Orders.
SB 11-6	Dry Battery Supply Data.
TA 11-17	Army Field Maintenance Shops.
TB 11-6625-450-10/1	Test Data for Battery Testers TS-183/U, TS-188A/U, and TS-188B/U.
TB SIG 355-1	Depot Inspection Standard for Repaired Signal Equipment.
TB SIG 355-2	Depot Inspection Standard for Refinishing Repaired Signal Equipment.
TB SIG 355-3	Depot Inspection Standard for Moisture and Fungus Resistant Treatment.
TB SIG 364	Field Instructions for Painting and Preserving Electronics Command Equipment.
TM 11-2019	Tests Sets I-49, I-49-A and I-49-B and Resistance Bridges ZM-4A/U and ZM-4B/U.
TM 11-2535B	Meter Test Set TS-682A/GSM-1.
TM 11-5102	Resistors, Decade ZM-16/U, ZM-16A/U, and ZM-16B/U.
TM 11-6625-203-12	Operator and Organizational Maintenance Manual, Multimeter AN/URM- 105, Including Multimeter ME-77/U.
TM 11-6625-366-15	Organizational, DS, GS, and Depot Maintenance Manual, Multimeter TS-352B/U.
TM 38-750	Army Equipment Record Procedures.

#### **APPENDIX C**

#### MAINTENANCE ALLOCATION

#### Section I. INTRODUCTION

### C-1. General

This appendix provides a summary of the maintenance operations covered in the equipment literature for Battery Testers TS-183/U, TS-183A/U, and TS-183B/U. It authorized categories of maintenance for specific maintenance functions on repairable items and components and the tools and equipment required to perform each function. This appendix may be used as an aid in planning maintenance operations.

# C-2. Explanation of Format for Maintenance Allocation Chart

- a. Group Number. Not used.
- b. Component Assembly Nomenclature. This column lists the item names of component units, assemblies, subassemblies, and modules on which maintenance is authorized.
- c. Maintenance Function. This column indicates the maintenance category at which performance of the specific maintenance function is authorized. Authorization to perform a function at any category also includes authorization to perform that function at higher categories. The codes used represent the various maintenance categories as follows:

Code	Maintenance category
C	Operator/crew
0	Organizational maintenance
F	Direct support maintenance
H	General support maintenance
D	Depot maintenance

- d Tools and Equipment. The numbers appearing in this column refer to specific tools and equipment which are identified by these numbers in section III.
  - e. Remarks. Self explanatory.

# C-3. Explanation of Format for Tool and Test Equipment Requirements

The columns in the tool and test equipment requirements chart are as follows:

- a. Tools and Equipment. The numbers in this column coincide with the numbers used in the tools and equipment column of the MAC. The numbers indicate the applicable tool for the maintenance function.
- b. Maintenance Category. The codes in this column indicate the maintenance category normally allocated the facility.
- c. Nomenclature. This column lists tools, test, and maintenance equipment required to perform the maintenance functions.
- d. Federal Stock Number. This column lists the Federal stock number.
  - e. Tool Number. Not used.

## MAINTENANCE ALLOCATION CHART

GR OUP	Component Assembly Nomenclature				Main	tenanc	e funct	ions					Tools and equipment	Remarks
SP NUMBER		- NSPECT	T E S T	SERVICE	HWCLUÞ	AL-GZ	CALIBRATE	-Z%F4LL	REPLACE	REPAIR	O>WRIAUL	REBULLD		
	BATTERY TESTER TS-183A/U AND TS-183B/*  Battery Tester TS-18 will not be maintained, replace as a unit.	0	С	C 0	C				0	Н	D		5 5 5 1, 2 5 5 2,3,4 2,3,4,5 2,3,4,5	Inspects for defects and general appearance. Cleans exterior Adjustment to "0" Performs operational test Inspects for loose connections, cracked and worn insulation and load resistors for signs of over heating Cleans interior Troubleshooting and comprehensive testing Adjust jack springs Repairs by replacing easily removable parts Test for performance after repairing Repair as required

## SECTION III TOOL AND TEST EQUIPMENT REQUIREMENTS

		TOOL AND TEST EQUIPMENT REQUIREMENTS		
TOOLS AND EQUIPMENT	MAINTENANCE CATEGORY	NOMENCLATURE	FEDERAL STOCK NUMBER	TOOL NUMBER
1	0	TS-183/U, TS-183A/U, TS183B/U (continued ) MULTIMETER AN/URM -105	6625-581-2036	
2	H, D	MULTIMETER TS-352B/U	6625-242-5023	
3	H, D	RESISTANCE BRIDE ZM-4/U	6625-500-0937	
4	R, D	TEST SET, ELECTRICAL METER TS-682/GSM-1	6625-669-0747	
5	OHD	TOOL , KIT, ELECTRONIC EQUIPMENT TK-105/G	5180-610-8177	

#### **APPENDIX D**

# ORGANIZATIONAL, DS, GS, AND DEPOT MAINTENANCE REPAIR PARTS

#### Section I. INTRODUCTION

### D-1. General

This appendix contains a list of repair parts required for the performance of organizational maintenance and a list covering the corresponding requirements for general support, and depot maintenance for Battery Testers TS-183/U, TS-183A/U and TS-188B/U.

Note. No special tools, test, and support equipment are required.

#### D-2. Explanation of Sections

This repair parts list is divided into three principal parts:

- a. Repair Parts for Organizational Maintenance, Section II. Repair parts authorized for organizational maintenance is included in this section.
- b. Repair Parts, DS, GS, and Depot Maintenance, Section III. This chart lists repair parts authorized for maintenance performance at general support and depot categories. No parts authorized for stockage at direct support.
- c. Federal Stock Number Index, Section IV. This is a cross-reference index of Federal stock numbers to illustrations by figure and item number.

#### D-3. Explanation of Columns

An explanation of the columns in sections II and III is given below.

- a Source, Maintenance, and Recoverability Codes, Column 1, Sections II and III.
  - (1) Source code, column 1a. The selection status and source for the listed item is noted here. The source code and its explanation are as follows:

Code Explanation

P..... applies to repair parts that are stocked in or supplied from GSA/DSA, or Army supply system, and authorized for use at indicated maintenance categories

(2) Maintenance code, column 1b. The lowest category of maintenance authorized to install the listed item is noted here.

Code Explanation

O ..... Organizational maintenance

H..... General support maintenance

(3) Recoverability code, column 1c Not used.

#### Note

When no code is indicated in the recoverability column, the part will be considered expendable.

- b. Federal Stock Number, Column 2, Sections II and III. The Federal stock number for the item is indicated in this column.
- c. Description, Column 3, Sections II and III. The model designator, Federal item name, and a part number are included in this column. The designator (\*) indicates the different models of the end equipment. The indenture code column is not used.
- d. Unit of Issue, Column 4, Sections II and III. The unit used as a basis of issue (e.g. ea, pr, ft, yd, etc) is noted in this column.
- e. Quantity Incorporated in Unit Pack, Column 5. Sections II and III. Not used.
- f. Quantity Incorporated in Unit, Column 6, Sections II and III. The quantity of repair parts in an assembly is given in this column.

- g. Maintenance Allowance, Column 7, Section II and III.
  - (1) The allowance columns are divided into subcolumns. The total quantity of items authorized for the number of equipment's supported is indicated in each subcolumn opposite the first appearance of each item. Items authorized for use as required but not for initial stockage are identified with an asterisk (\*) in the allowance column.
  - Subsequent changes to organizational allowances will be limited as follows: No change in the range of items is If additional items are authorized. considered necessary. recommendation should be forwarded to Commanding General, U. S. Army Electronics Command, ATTN: AMSEL-MN-NMP-TB, Fort Monmouth, N. J., 07703, for exception or revision to the allowance list. Revisions to the range of items authorized will be made by the USA ECOM National Maintenance Point based upon engineering experience, demand data, on TAERS information.
  - (4) The quantitative allowances for GS category of maintenance will represent initial stockage for a 30-day period for the number of equipments supported.
- h. One Year Allowances Per 100 Equipments/ Contingency Planning Purposes, Column 8, Section III. Opposite the first appearance of each item, the total quality required for distribution and contingency planning purposes is indicated. The range of items indicates total quantities of all authorized items required to provide for adequate support of 100 equipments for 1 year.
- i. Illustration, Column 8, Section II and Column 10, Section III.

- (1) Figure number, column 8a and 10a. The number of the illustration in which the item is shown, is indicated in this column.
- (2) Item or symbol number, column *8b* and *10b*. The callout number used to reference the item in the illustration is indicated in this column.
- j. Depot Maintenance Allowance Per 100 Equipments, Column 9, Section III. This column indicates the total quantity of each item authorized depot maintenance for 100 equipments.

### **D-4 Location of Repair Parts**

- a. When the Federal stock number is unknown, follow the procedures given in (1) through (4) below.
  - (1) Use the table of contents to locate the appropriate appendix of the repair parts list.
  - (2) If the item or symbol number is available, locate the item by scrutiny of column 8b and 10b of the repair parts
  - (3) If the item, symbol, and figure number is not known, check the description column (column 3) in the repair parts list to locate the part.
  - (4) Locate the applicable illustration in this manual and note the figure number and item number. Use the repair parts listing and locate the figure number and item number as noted on the illustration.
- b. When the Federal stock number is known, use the repair part listing to find the part and the figure and item number noted in the Federal stock number index

## SECTION II. REPAIR PARTS FOR ORGANIZATIONAL MAINTENANCE

(A) S O U R C E	(1) (B)	(C)	RE	PΑ	RS	PA	RT	S F	OR	ORGANIZATIONAL MAINTENANCE	(4) U	(5)	(6)		(7)				
S O	M	R	(2)						<del>-</del>	(3)	N I T			15 DA	MAIN	Γ. ALW			(8) ILLUSTRATION
RC	N	ċ			N	/OE	EL	T	I N D		OF	QTY INC	QTY		DS			(A) FIGURE	(B)
CD	DC	C O D E	FEDERAL STOCK NUMBER	1	2 :	3 4	5	6	c		I S S U E	INC IN UNIT PK	INC IN UNIT	(A) 1-5	(B) 6-10	(C) 11-20	(D) 1-5	NUMBER	SYMBOL NUMBER
P P	0 0		6625-224-5174 6625-194-2926 6625-194-2925	* *	* *				re girco	ATTERY TESTERS TS-183/U, TS-183A/U AND S 183B/U: For checking terminal voltages Or y batteries; uses a multirange voltmeter, set of load resistors, a set of multiplier sistors and a jack-switching arrangement that was a total of 32 different load resistor ombinations.  NOTE: Battery tester TS-183/U will be placed as a complete unit. No maintenance arts are authorized and therefore an entification table of parts for this unit is ot included in this RPSTL. (This item is onexpendable)  NOTE: Model column 1 refers to TS-183A/U; olumn, 2 refers to TS-183B/U  ROD, TEST: Black; SC-B-86017-1  ROD, TEST: Red; SC-B-86017-2	ea ea		1 1	* *	* *	*	* *	1-1 1-2	

(A)	(1)	(C)	RE	ΕPA	RS	PA	RTS	S F	OR O	RGANIZATIONAL MAINTENANCE	(4) U	(5)	(6)		(7)					(8)	(9)		(10)
Š	M	(C) R E C	(2)						1	(3)	N I T			30 DAY	MAINT	. ALW							ISTRATION
R	I N	Č		H	N	/OD	EL	_	I N D		OF	QTY			DS			GS		1 YEAR ALW	DEPOT MAINT	(A)	(B)
C	D	CODE	FEDERAL STOCK NUMBER	1	2 :	3 4	5	6	С	DESCRIPTION	- S S U E	INC IN UNIT PK	QTY INC IN UNIT	(A) 1-20	(B) 21-51	(C) 51-100	(A) 1-20	(B) 21-51	(C) 51-100	PER 100 EQUIP CNTGCY PLAN	ALW PER 100 EQUIP	FIG. NO.	ITEM OR SYM NUMBER
			6625-224-5174							BATTERY TESTERS TS-183A/U AND TS-183B/U: For checking terminal voltages of batteries; uses a multirange voltmeter a set of load resistors, a set of multiplier resistors and a jack-switching arrangement that gives a total of 32 different load resistor combinations.  NOTE: Battery Tester TS-183/U will be replaced as a complete unit. No maintenance parts are authorized and therefore an identification table of parts for this unit if not included in this RPSTL. (This item is nonexpendable)  Note: Model column 1 refers to TS-183A/U; column 2 refers to TS-183B/U											1-1 1-2		
P			5935-192-4729	*	*					JACK JJ-033	ea		32				*	2	2	30	46	1-3 1-4	J1 thru 32
Р			6625-255-5861	*						METER, VOLTMETER DC	ea		1				*	*	*	2	5	1-3	M1
Р	Н		6625-892-5551	*						METER, VOLTMETER DC	ea		1				*	*	*	2	5	1-4	M1
	Н		5935-192-4753	*	*					PLUG PJ-068 (selector plug)	ea		1				*	*	*	2	5	1-3 1-4	P1
Р	0		6625-194-2926	*	*					PROD, , TEST: Black; SC-B86017-1	ea		1	*	*	*	*	*	*	2	5	1-3 1-4	
P	0		6625-194-2925	*	* PROD, TEST; Red; SC-B-86107-2		ea		1	*	*	*	*	*	*	2	5	1-3 1-4					

(A	(1) ) (B	) ) (C)	RE	EPA	IRS	PA	RTS	FC	OR O	RGANIZATIONAL MAINTENANCE	(4) U	(5)	(6)		(7)					(8)	(9)		(10)
S	M	(C) R E C	(2)							(3)	N			30 DAY	MAINT	. ALW							10TD 4TION:
R	I A	E		L	N	NOE	EL	_	I		OF	QTY			DS			GS		1 YEAR ALW	DEPOT MAINT	(A)	(B)
Ĕ	Ť	C	FEDERAL						N D		- s s U	INC IN	QTY INC							PER 100 EQUIP	ALW PER	(A)	
C	D	Ď	FEDERAL STOCK NUMBER	1	2	3 4	5	6	C D	DESCRIPTION	Ŭ	UNIT PK	IN UNIT	(A) 1-20	(B) 21-51	(C) 51-100	(A) 1-20	(B) 21-51	(C) 51-100	CNTGCY PLAN	100 EQUIP	FIG. NO.	ITEM OR SYM NUMBER
				П						TS-183/U, 183A/U. 183B/U (continued)													
РΗ	5	905-	191-5000	*	*					RESISTOR, FIXED, WIREWOUND: 2 ohm ±1% 10 w; MIL type RW31G2R0	ea		1				*	*	*	2	5	4-3 4-4	R1
Р	Н		5905-264-8782	*	*			RESISTOR, FIXED, WIREWOUND: 4 ohm ±1% 10 w; MIL type RW31G4R0	ea		1				*	*	*	2	5	4-3 4-4	R2		
Р	Н		5905-843-2633	*	*					RESISTOR, FIXED, WIREWOUND; 6 ohm ±10% 10 w; MIL type MIL type RW31V6R2	ea		1				*	*	*	2	5	4-3 4-4	R3
Р	Н		5905-258-0013	* *						RESISTOR, FIXED, WIREWOUND: 8 ohm ±1%; 10 w; MIL type RW31G8R0	ea		1				*	*	*	2	5	4-3 4-4	R4
Р	Н		5905-173-8784	* *	r					RESISTOR, FIXED, WIREWOUND: 12 ohm ±1%; 10 w; MIL type RW31G120	ea		1				*	*	*	2	5	4-3 4-4	R5
Р	Н		5905-199-0068	* *						RESISTOR, FIXED, WIREWOUND: 20 ohm ±1%; 10 w; MIL type RW31G200	ea		1				*	*	*	2	5	4-3 4-4	R6
Р	Н		5905-188-5318	* *						RESISTOR, FIXED, WIREWOUND: 35 ohm ±1%; 10 w; MIL type RW31G350	ea		1				*	*	*	2	5	4-3 4-4	R7
Р	Н		5905-264-8785	* *	,					RESISTOR,, FIXED , WIREWOUND: 40 ohm ±1%; 10 w	ea		1				*	*	*	2	5	4-3 4-4	R8
P	Н		5905-642-1206	* *	* *			RESISTOR, FIXED, WIREWOUND: 50 ohm ±1%; 10 w; MIL type RW31V500	ea		1				*	*	*	2	5	4-3 4-4	R9		

	(1)		1	ED A	De	- DA	рт	e E	- O B		RGANIZATIONAL MAINTENANCE	(4)	(5)	(6)		(7)					(8)	(9)		(10)
(A)	(B)	(C)		-FA			uni	<u> </u>		-	COANIZATIONAL MAINTENANCE	(4) U N	(3)	(0)		(1)					(6)	(9)		(10)
(A) S O U R C	M	R	(2)						_	$\neg$	(3)	1			30 DAY	MAINT	. ALW						ILLU	ISTRATION
R C E	I N T			Н	1	JON	DEL	_	١,	I N D		T OF I	QTY			DS			GS		1 YEAR ALW	DEPOT MAINT	(A)	(B)
		CO	FEDERAL									รรบ	INC IN	QTY INC		T					PER 100 EQUIP	ALW PER		ITEM
C	D	D E	STOCK NUMBER	1	2	3 4	<u>ا</u> 5	6	1		DESCRIPTION	U E	UNIT PK	IN UNIT	(A) 1-20	(B) 21-51	(C) 51-100	(A) 1-20	(B) 21-51	(C) 51-100	CNTGCY PLAN	100 EQUIP	FIG. NO.	OR SYM NUMBER
											TS-183/U, 183A/U and 183P/U (continued)													
Р	н		5905-157-0850	*	*						RESISTOR, FIXED, WIREWOUND: 100 ohm ±1%; 10 w; MIL type RW31G101	ea		1				*	*	*	2	5	4-3 4-4	R10
Р	н		5905-664-8033	*	*						RESISTOR FIXED, WIREWOUND: 300 ohm ±1%; 10 w;; MIL type RW31G301	ea		1				*	*	*	2	5	4-3 4-4	R11
Р	Н		5905-666-3776	*	*						RESISTOR FIXED, WIREWOUND: 550 ohm ±1%; 10 w;; MIL type RW31V561	ea		1				*	*	*	2	5	4-3 4-4	R12
Р	н		5905-843-2030	*	*						RESISTOR, FIXED, WIREWOUND: 860 ohm ±5%; 10 w; MIL type RW31V821	EA		1				*	*	*	2	5	4-3 4-4	R15
Р	Н		5905-642-1971	*	*						RESISTOR, FIXED, WIREWOUND: 1000 ohm +5%; 10 w; MIL type RW31G102	ea		1				*	*	*	2	5	4-3 4-4	R16
Р	Н		5905-192-9042	*	*						RESISTOR, FIXED, WIREWOUND: 1300 ohm ±5%; 10 w; MIL type RW31G132	ea		1				*	*	*	2	5	4-3 4-4	R17
Р	н		5905-100-6795	*	*						RESISTOR, FIXED, WIREWOUND: 2000 ohm ±5%; 10 w; MIL type RW31G202	ea		1				*	*	*	2	5	4-3 4-4	R18
Р	н		5905-191-5075	*	*						RESISTOR, FIXED, WIREWOUND: 3100 ohm ±5%; 12 w; MIL type RW32G312	ea		1				*	*	*	2	5	4-3 4-4	R19
Р	Н		5905-196-2713	*	*						RESISTOR, FIXED, WIREWOUND: 3500 ohm ±5%; 12 w; MIL type RW32G352	ea		1				*	*	*	2	5	4-3 4-4	R20

(A)	(1) (B)	(C)	RE	EPAI	RS	PA	RTS	S FC	OR O	RGANIZATIONAL MAINTENANCE	(4) U	(5)	(6)		(7)					(8)	(9)		(10)
S	M	(C) REC C	(2)							(3)	N I T			30 DAY	MAINT	. ALW						ILLU	STRATION
R	Ņ	Ē		Н	N	/OD	EL	Π	N D		OF I	QTY INC	QTY		DS			GS		1 YEAR ALW PER 100	DEPOT MAINT ALW	(A)	(B)
C	D C	ODE	FEDERAL STOCK NUMBER		2	3 4	5	6	С	DESCRIPTION	S U E	IN IN UNIT PK	INC IN UNIT	(A) 1-20	(B) 21-51	(C) 51-100	(A) 1-20	(B) 21-51	(C) 51-100	EQUIP	PER 100 EQUIP	FIG.	ITEM OR SYM NUMBER
	۲	_	HOMBER	Ħ			Ť	٦		TS-183/U, 183A/U, 183B/U (continued)			- Citai	1.20	2. 0.	01 100	. 20	2. 0.	01 100	1 2741	24011		NOMBER
Р	н		5905-795-0424	*	*					RESISTOR , FIXED, WIREWOUND: 5000 ohm ±5%; 18 v; MIL type RW33G502	ea		1				*	*	*	2	5	4-3 4-4	R21
Р	н		5905-188-5316	*	* *			RESISTOR, FIXED, WIREWOUND: 7500 ohm ±5%; 24 w; MIL type RW33G702	ea		1				*	*	*	2	5	4-3 4-4	R22		
Р	н		5905-583-8157	*	*					RESISTOR , FIXED, WIREWOUND: 9000 ohm ±5%; 30 w; MIL type RW35G902	ea		1				*	*	*	2	5	4-3 4-4	R23
Р	н		5905-299-2030	*	*					RESISTOR, FIXED, COMPOSITION: 12,000 ohm ±5%; 1 w, MIL type RC32GF123J	ea		1				*	*	*	2	5	4-3 4-4	R24
Р	Н		5905-299-2028	*	*					RESISTOR, FIXED, COMPOSITION:: 15,000 ohm ±5%; 1 w;; MIL type RC32GF153J	ea		1				*	*	*	2	5	4-3 4-4	R25
Р	н		5905-299-2017	*	*					RESISTOR, FIXED, COMPOSITION: 30,000 ohm ±5%; 1 w; MIL type RC32GF303J	ea		1				*	*	*	2	5	4-3 4-4	R13
Р	н		5905-2992015	*	*					RESISTOR, FIXED, COMPOSITION: 39,000 ohm ±5%; 1 w; MIL type RC32GF39J	ea		1				*	*	*	2	5	4-3 4-4	R14
Р	н		5905-120-0167	*	*					RESISTOR, FIXED, C COMPOSITION: 51,000 ohm ±5%; 1 w; MIL type RC32GF513J	ea		1				*	*	*	2	5	4-3 4-4	R26
P	Н		5930-050-2681	*	*					SWITCH, TOGGLE: ST42B; SPST	ea		1				*	*	*	2	5	4-3 4-4	81

## SECTION IV. FEDERAL STOCK NUMBER INDEX

		ERAL STOCK NUMB ND ITEM NUMBER (			
STOCK NO.	FIGURE NO.	ITEM NO. REF. SYMBOL	STOCK NO.	FIGURE NO.	ITEM NO. REF. SYMBOL
5905-100-6795	4-3 4-4	R18	5905-642-1971	4-3 4-4	R16
5905-120-0167	4-3 4-4	R26	5905-644-8033	4-3 4-4	R11
5905-157-0850	4-3 4-4	R10	5905-666-3776	4-3 4-4	R12
5905-173-8784	4-3 4-4	R5	5905-795-0424	4-3 4-4	R21
5905-108-5316	4-3 4-4	R22	5905-843-2030	4-3 4-4	R15
5905-188-5318	4-3 4-4	R7	5905-843-2633	4-3 4-4	R3
5905-191-5000	4-3 4-4	R1	5930-050-2681	4-3 4-4	S1
5905-191-5075	4-3 4-4	R19	5935-192-4729	1-3 1-4	J1 thru J32
5905-192-9042	4-3 4-4	R17	5935-192-4753	1-3 1-4	P1
5905-196-2713	4 3 4-4	R20	6625-255-5861 6625-892-5551	1-3 1-4	M1 M1
5905-199-0068	4-3 4-4	R6			
5905-258-0013	4-3 4-4	R4			
5905-264-8782	4-3 4-4	R2			
5905-264-8785	4-3 4-4	R8			
5905-299-2015	4-3 4-4	R14			
5905-299-2017	4-3 4-4	R13			
5905-299-2028	4-3 4-4	R25			
5905-299-2030	4-3 4-4	R24			
5905-583-8157	4-3 4-4	R23			
5905-642-1206	4-3 4-4	R9			

### By Order of the Secretary of the Army:

HAROLD K. JOHNSON. General, United States Army, Chief of Staff.

#### Official:

KENNETH G. WICKHAM, Major General, United States Army, The Adjutant General.

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**UMAD (8)** Gmn Dep (2) 8ig See, Gen Dep (6) Sig Dep (12) USATC Armor (2) USATC Engr (2) USATC Inf (2) USASTC (2) WRAMC (1) Army Pic Cen (2) USAECFB (5) USAMEDTC (5) USAEPG (6) APG (5) Edgewood Arsenal (5) Redstone Arsenal (5) **USAARMHRU (5) USAINFHRU (5) USAAVNHRU (5)** LGH (5) Sig FLDMS (2) AMS (1) USAERDAA (S) USAERDAW (18) **USACRREL (2)** MM 81g spt Fac (6) Units org under fo TOE: 11-57 (2) 11-97 (2) 11-98 (2) 11-117 (2) 11-127 (S) 11-155 (2) 11-157 (2) 11-158 (2) 11-00 (AA-AC) (KA, KB) (2)11-587 (2) 11-592 (2) 11-597 (2) 10-00(AA-AC, LB-LF) (2) 32-57 (2) 32-67 (2) 32-500 (2)

For explanation of abbreviation used, see AR 320-50

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### The Metric System and Equivalents

#### **Linear Measure**

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

### Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains

- 1 gram = 10 decigram = .035 ounce 1 dekagram = 10 grams = .35 ounce 1 hectogram = 10 dekagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds
- 1 metric ton = 10 quintals = 1.1 short tons

### **Liquid Measure**

- 1 centiliter = 10 milliliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

### **Square Measure**

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

#### **Cubic Measure**

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
- 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

### **Approximate Conversion Factors**

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	vards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
guarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	guarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	Kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	Kilograms	pounds	2.205
pound-feet	newton-meters	1.365	metric tons	short tons	1.102
pound-inches	newton-meters	.11375			

## Temperature (Exact)

۲F	Fahrenheit	5/9 (after	Celsius	°С
	temperature	subtracting 32)	temperature	

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