

TECHNICAL MANUAL

**OPERATOR'S, UNIT AND
DIRECT SUPPORT MAINTENANCE MANUAL
(INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)
FOR**

PRECISION SLO-SPEED STIRRER

MODEL TS 75765 AU1

NSN 6640-00-531-5022

This technical manual is an authentication of the manufacturer's commercial literature and does not conform with the format and the content requirements normally associated with Army technical manuals. This technical manual does, however, contain all essential information required to operate and maintain the equipment.

Approved for public release; distribution is unlimited.

HEADQUARTERS, DEPARTMENT OF THE ARMY

28 SEPTEMBER 1990

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SUPPLEMENTARY INTRODUCTORY MATERIAL

1-1. Maintenance Forms and Records.

Department of the Army forms and procedures used for equipment maintenance will be those described by DA Pam 738-750, The Army Maintenance Management System.

1-2. Reporting Errors and Recommending Improvements.

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letters, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual, directly to: Commander, U.S. Army Troop Support Command, ATTN: AMSTR-MCTS, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. A reply will be furnished to you.

1-3. Destruction of Army Material to Prevent Enemy Use.

Refer to TM 750-244-3 for instructions covering the destruction of Army Material to prevent enemy use.

1-4. Administrative Storage of Equipment.

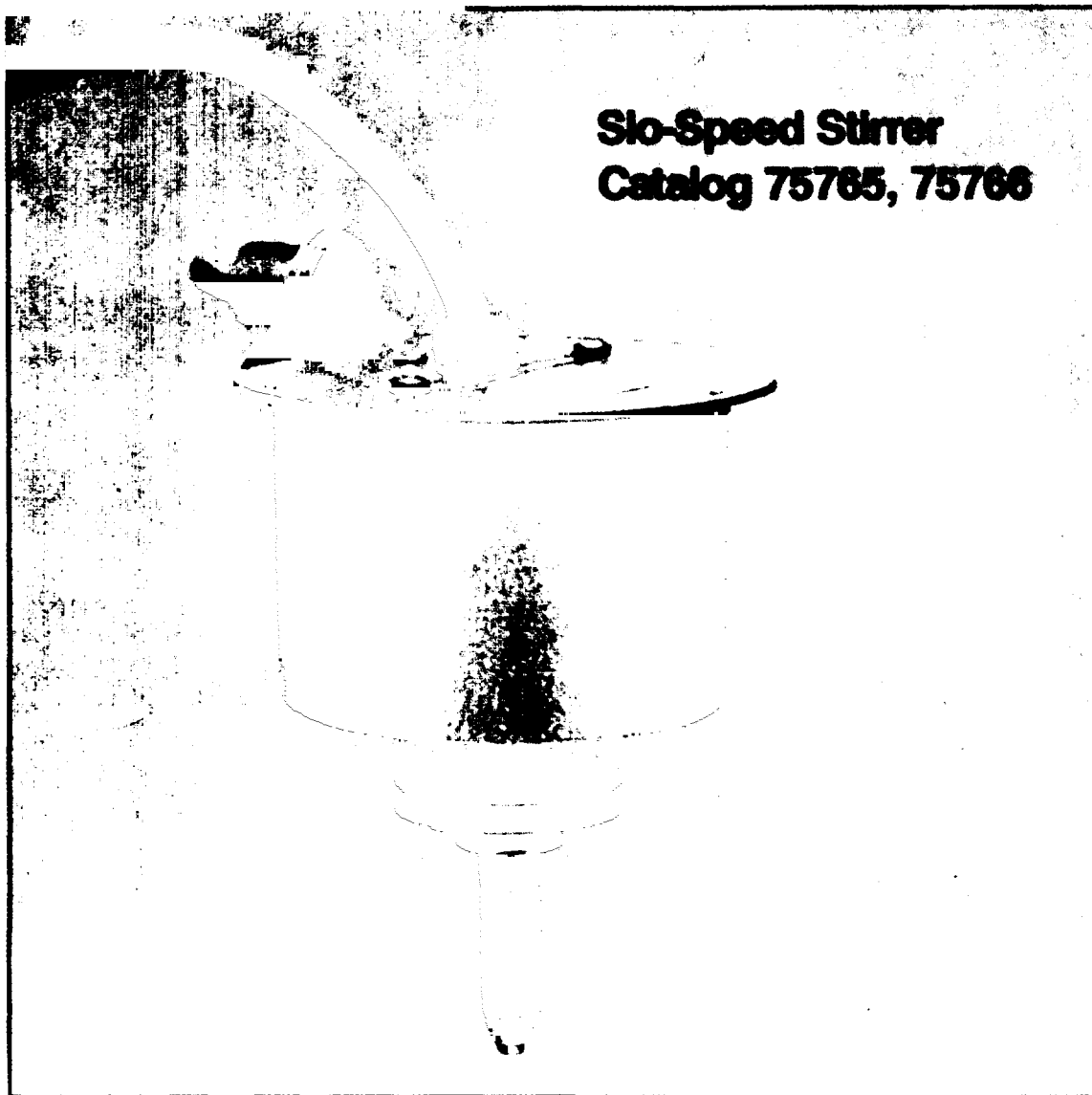
a. Placement of equipment in administrative storage should be for short periods of time when a shortage of maintenance effort exists. Items should be in mission readiness within 24 hours or within the time factors as determined by the directing authority. During the storage period appropriate maintenance records will be kept.

b. Before placing equipment in administrative storage, current preventive maintenance checks and services should be completed. Shortcomings and deficiencies should be corrected, and all modification work orders (MWO's) should be applied.

c. Storage site selection. Inside storage is preferred for items selected for administrative storage. If inside storage is not available, trucks, vans, conex containers and other containers may be used.

Precision[®]

Instruction Manual TS-75765 AU-1



Precision Scientific

Slo-Speed Stirrer Catalog 75765,75766

Introduction

Your satisfaction and safety are important to PRECISION SCIENTIFIC and a complete understanding of this unit is necessary to attain these objectives.

As the ultimate user of this apparatus, it is your responsibility to understand its proper function and operational characteristics. This instruction manual should be thoroughly read and all operators given adequate training before attempting to place this unit in service. Awareness of the stated cautions and warnings, and compliance with recommended operating parameters--together with maintenance requirements--are important for safe and satisfactory operation. The unit should be used for its intended application; alterations or modifications will void the Warranty.

WARNING: As a routine laboratory precaution, always wear safety glasses when working with this apparatus.

This product is not intended, nor can it be used, as a sterile or patient connected device. In addition, this apparatus is not designed for use in Class I, II, or III locations as defined by the National Electrical Code.

Unpacking and damage

Save all packing material if apparatus is received damaged. This merchandise was carefully packed and thoroughly inspected before leaving our factory.

Responsibility for its safe delivery was assumed by the carrier upon acceptance of the shipment; therefore, claims for loss or damage sustained in transit must be made upon the carrier by the recipient as follows:

Visible Loss or Damage: Note any external evidence of loss or damage on the freight bill, or express receipt, and have it signed by the carrier's agent. Failure to adequately describe such external evidence of loss or damage may result in the carrier's refusing to honor your damage claim. The form required to file such a claim will be supplied by the carrier.

Concealed Loss or Damage: Concealed loss or damage means loss or damage which does not become apparent until the merchandise has been unpacked and inspected. Should either occur, make a written request for inspection by the carrier's agent within is days of the delivery date; then file a claim with the carrier since the damage is the carrier's responsibility.

By following these instructions carefully, we guarantee our full support of your claim to be compensated for loss from concealed damage.

DO NOT -- FOR ANY REASON -- RETURN THIS UNIT WITHOUT FIRST OBTAINING AUTHORIZATION. In any correspondence to PRECISION SCIENTIFIC please supply the nameplate data, including catalog number and serial number.

General information

These instructions encompass the models listed below with their specific electrical characteristics:

<u>Cat. No.</u>	<u>volts</u>	<u>Watts</u>	<u>Hertz</u>
75765	120	25	60
75766	220	25	50

The Precision™ Slo-Speed Stirrer has been designed to provide the stirring required in ASTM D-93, when used with the Precision™ Pensky-Martens Flash Tester. It can also be used as a conventional utility stirrer. It has a starting torque of 9/10 inch-lb. The unit consists of a 25 W, 115 RPM, permanently lubricated motor.

When used with the 7/8" dia. pulley on the Flash Tester, speeds of 115 or 250 RPM are possible. This is accomplished by changing the belt drive. When the flexible belt provided with the unit is on the smaller stirrer pulley (7/8" dia.), stirring speed will be 115 RPM. When on the large pulley (1 15/16" dia.), speed is 250 RPM.

When used as a conventional stirrer, speed is 115 RPM. The chuck accommodates stirrer rods up to 1/4" dia. The unit is provided with a nickel-plated brass clamp, adjustable to any angle on support rods up to 1/2" dia.

Installation

To mount the stirrer on a support rod, turn the thumbscrew in a counterclockwise direction until there is an opening in the clamp on the stirrer into which the support rod can be inserted. Place the stirrer at the desired position on the support rod and tighten the thumbscrew in a clockwise direction until the stirrer is snugly held in position.

NOTE: Depending on the height of the support rod, the stirrer may have to be inverted to ensure the pulley is level with the pulley on the Flash Point Tester.

Electrical Connections: Important
(Please Read Carefully.)

WARNING: For personal safety, this apparatus must be properly grounded.

The power cord of this instrument is equipped with a three-prong (grounding plug which mates with a standard three-prong (grounding) wall receptacle to minimize the possibility of electric shock hazard from this apparatus. The customer should have the wall receptacle and circuit checked by a qualified electrician to make sure the receptacle is properly grounded.

Where a two-prong wall receptacle is encountered, it is the personal responsibility and obligation of the user to have it replaced with a properly grounded three-prong receptacle.

WARNING: DO NOT - under any circumstances - cut or remove the third (ground) prong from the power cord. DO NOT use a two-prong adapter plug.

Determine the total amount of current presently being used by other apparatus connected to the circuit that will be used for this unit.

It is critical that the added current demand and other equipment on the circuit not exceed the rating of the fuse or circuit breaker in use.

INSTALLATION

CAUTION: Be sure that the power supply is of the same voltage as specified on the nameplate.

OPERATION

Operation at 115 RPM: The stirrer may be operated at 115 RPM with two different types of drive mechanisms; drive belt and flexible shaft.

To use the drive belt, the belt should be positioned onto the pulley of the Flash Tester and then onto the smaller stirrer pulley (7/8" dia.). The line cord switch may then be pushed to the "On" position for stirring action to begin.

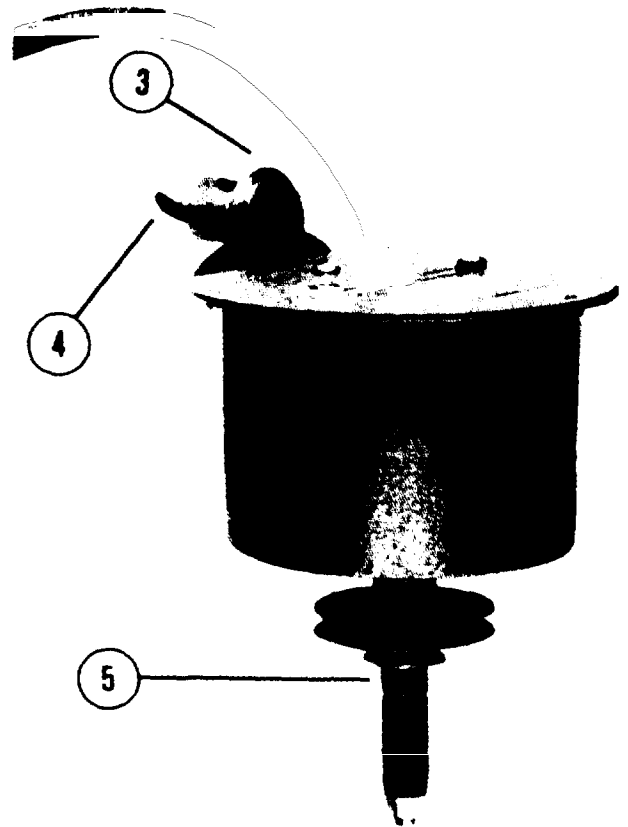
To use the flexible shaft, turn the chuck on the stirrer counterclockwise and insert the shaft into the opening of the chuck. Turn the chuck clockwise until the shaft is held firmly in place.

NOTE: The stirrer in this mode may also be used with a stirrer rod up to 1/4" in diameter.

The line cord switch may then be pushed to the "On" position for stirring action to begin.

Operation at 250 RPM: The stirrer may be operated at 250 RPM only when a drive belt is used.

Place the drive belt onto the pulley of the Flash Tester and then onto the larger stirrer pulley (1 15/16" dia.). The line switch may then be pushed to the "On" position for stirring action to begin.

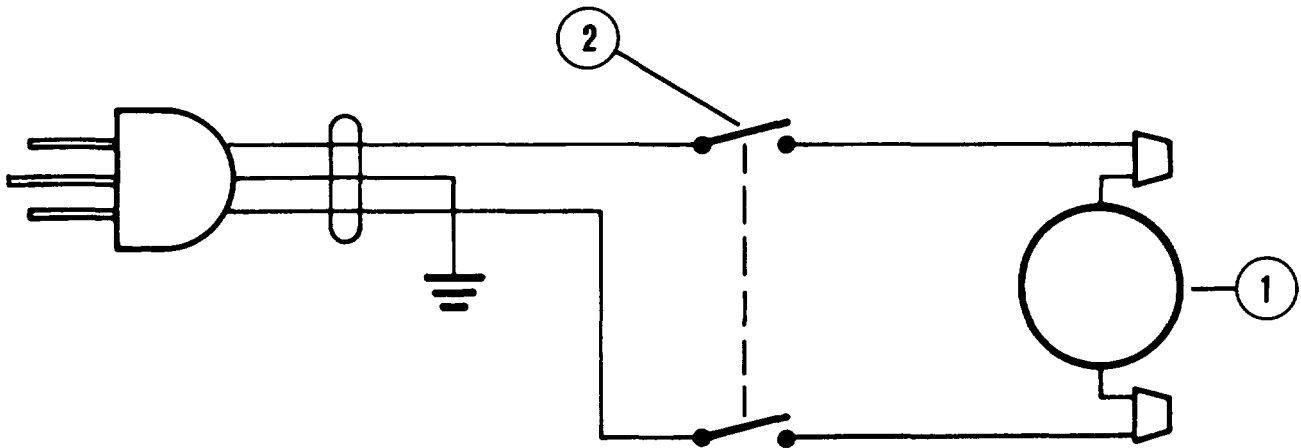


Parts List

CATALOG NUMBER		75765	75766
Item No.	Description	Part No.	
1	Motor	223144	223649
2	Cord Plug and Switch	353028	353065
3	Clamp	503283	
4	Thumbscrew	230019	
5	Chuck and Pulley Assembly	503273	
*6	Flexible Belt	503480	

* Not shown.

WIRING DIAGRAM



NOTE

SPST SWITCH ON 120V.
 DPST SWITCH ON 220V.

Exclusive **Precision®** Warranty

PRECISION SCIENTIFIC warrants its products against defects in material or in workmanship, when used under appropriate conditions and in accordance with appropriate operating instructions for a period of no less than one (1) year from the date of delivery of the products.

Sole obligation of PRECISION SCIENTIFIC shall be to repair or replace at our option, FOB factory or locally, without charge, any part(s) that prove defective within the warranty period, provided the customer notifies PRECISION SCIENTIFIC promptly and in writing of any such defect. Compensation for labor by other than PRECISION SCIENTIFIC employees will not be our obligation. Part(s) replacement does not constitute an extension of the original warranty period.

PRECISION SCIENTIFIC MAKES NO WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, AS TO THE DESIGN, SALE, INSTALLATION, OR USE OF ITS PRODUCTS, AND SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF ITS PRODUCTS.

PRECISION SCIENTIFIC will not assume responsibility for unauthorized repairs or failure as a result of unauthorized product modifications, or for repairs, replacements, or modifications negligently or otherwise improperly made or performed by persons other than PRECISION SCIENTIFIC employees or authorized representatives.

While our personnel are available to advise customers concerning general applications of all manufactured products, oral representations are not warranties with respect to particular applications and should not be relied upon if inconsistent with product specifications or the terms stated herein.

In any event, the terms and conditions contained in PRECISION SCIENTIFIC formal sales contracts shall be controlling; and any changes must be in writing and signed by an authorized executive of PRECISION SCIENTIFIC.

All defective components will be replaced without charge one (1) year from the date of delivery. There will be no charge for labor if the apparatus is returned to the factory prepaid.

Conditions and qualifications of the warranty statement shall prevail at all times.

Precision® is is a registered trademark of Precision Scientific Inc.

APPENDIX A

REFERENCES

A-1. Scope. This appendix contains all forms, pamphlets and technical manuals referenced in both the Air mobile and Semitrailer mounted Laboratories.

A-2. Forms.

Recommended Changes to Publications	DA Form 2028 DA Form 2028-2
Quality Deficiency Report	SF 368
Equipment inspection and Maintenance Work Sheet	DA Form 2404
Hand Receipts	DA Form 2062

A-3. Field Manuals.

Petroleum Testing Facilities:

Laboratories and Kits	FM 10-72
Inspecting and Testing Petroleum Products	FM 10-70
ASTM Test Method Supplement to	FM 10-92C1/C2

A-4. Technical Manuals.

Atlas-Copco Compressor	TM 10-4310-392-13&P
Alcor Jet Fuel Thermal Oxidation Tester Operating and Maintenance Manual	TM 10-6635-210-13&P
Bacharach Gas Alarm and Calibration Data	TM 10-6665-297-13&P
Brother Portable Typewriter	TM10-7430-218-13&P
Chemtrix Field Ph Meter	TM 10-6630-237-13&P
Elkay Manufacturing 30 GPH Cooler	TM 10-4130-240-13&P
Emcee Micro-Separometer	TM 10-6640-222-13&P
Foxboro Pressure Recording Gauge	TM 10-6685-365-13&P
Gammon Aqua Glo Water Detector	TM 10-6640-221-13&P
Gammon Mini Monitor Fuel Sampling Kit	TM 10-6630-230-13&P
Jelrus Burn-Out Furnace	TM 10-6640-231-13&P
Koehler Cleveland Open Tester	TM10-6630-236-13&P
Koehler Cloud and Pour Point Chamber	TM10-6630-238-13&P
Koehler Copper Strip Corrosion Bomb Bath	TM 10-6640-220-13&P
Koehler Distillation Apparatus	TM 10-6630-233-13&P
Koehler Dropping Point Apparatus	TM 10-6635-211-13&P
Koehler Electric Pensky-Martins Tester	TM 10-6630-231-13&P
Koehler Foaming Characteristics Determination Apparatus	TM 10-6640-228-13&P
Koehler Kinematic Viscosity Bath	TM 10-6630-239-13&P
Koehler Tag Closed Cup Flash Tester	TM 10-6630-235-13&P
Lab-Line Explosion Proof Refrigerator	TM 10-6640-219-13&P
Lily Freezer	TM 10-6640-234-13&P
Millipore OM 39 Filter Holder	TM10-6640-225-13&P
Millipore Vacuum Pump	TM 10-6640-217-13&P
Ohaus Harvard Trip Balance	TM 10-6670-278-13&P
Precision Gas-Oil Distillation Test Equipment	TM 10-6630-219-13&P
Precision General Purpose Water Bath	TM 10-6640-229-13&P

TM 10-6640-224-13&P

Precision High Temperature Bronze Block Gum Bath	TM 10-6630-234-13&P
Precision General Purpose Ovens	TM 10-6640-218-13&P
Precision Heater Instruction Manual and Parts List	TM 10-6640-223-13&P
Precision Oxidation Stability Bath	TM 10-6640-232-13&P
Precision Pensky-Martens Flash Testers	TM 10-6630-231-13&P
Precision Reid Vapor Pressure Bath	TM 10-6640-226-13&P
Precision Slo-Speed Stirrer	TM 10-6640-224-13&P
Precision Universal Centrifuge	TM 10-6640-230-13&P
Precision Universal Penetrometer	TM 10-6640-228-13&P
Sargent–Welch Vacuum Pump	TM 10-4310-391-13&P
Sartorius Analytical Balance	TM 10-6670-277-13&P
Scotsman Cuber	TM 10-6640-227-13&P
Soltec VOM-Multimeter	TM 10-6625-3127–13&P
Teel Self–Priming Centrifugal Pump	TM 10-6640-217-13&P
Teel Submersible Pump	TM 10-4320–320–13&P
Texas Instrument TI–5030II Calculator	TM 10–7420–210–13&P

A–5. Pamphlets.

The Army Maintenance Management System (TAMMS)	DA Pam 738-750
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A-6. Miscellaneous Publications.

The Army Integrated Publishing and Printing Program	AR 25–30
Laboratory, Airmobile, Aviation Fuel	MIL-L-52733A(ME)
Apparatus, Instruments, Chemicals, Furniture, and Supplies for Industrial, Clinical, College and Government Laboratories	Fisher Scientific Laboratories Catalog
Petroleum–Petrochemical Testing Equipment	Precision Scientific Catalog

APPENDIX B

MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. General.

a. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories.

b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component will be consistent with the capacities and capabilities of the designated maintenance categories.

c. Section III lists the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from Section II.

d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

B-2. Maintenance Functions. Maintenance functions will be limited to and defined as follows:

a. Inspect. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).

b. Test. To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.

c. Service. Operations required periodically to keep an item in proper operating condition, i.e., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.

d. Adjust. To maintain or regulate, within prescribed limits, by bringing into proper or exact position, or by setting the operating characteristics to specified parameters.

e. Align. To adjust specified variable elements of an item to bring about optimum or desired performance.

f. Calibrate. To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of knob accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

g. Remove/Install. To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.

h. Replace. To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and is shown as the third position code of the SMR code.

i. Repair. The application of maintenance services, ¹including fault location/troubleshooting, ²removal/installation, and disassembly/assembly procedures³and maintenance actions⁴to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.

j. Overhaul. That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications (i.e, DMWR). Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like-new condition.

k. Rebuild. Consists of those services/actions necessary for the restoration of unserviceable equipment to a like-new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, etc.) considered in classifying Army equipment/components.

B-3. Explanation Of Columns In The MAC, Section II.

a. Column 1. Group Number. Column 1 lists functional group code numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly. End item group number shall be "00."

b. Column 2. Component/Assembly. Column 2 contains the names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

c. Column 3. Maintenance Function. Column 3 lists the functions to be performed on the item listed in column 2. (For a detailed explanation of these functions, see paragraph B-2.)

d. Column 4. Maintenance Category. Column 4 specifies, by the listing of a work time figure in the appropriate subcolumn(s), the category of maintenance authorized to perform the function listed in column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate work time figures will be shown for each category. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions. This time includes preparation time (including any necessary disassembly/assembly time), troubleshooting/fault location time, and quality assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. The symbol designations for the various maintenance categories are as follows:

¹Services – inspect, test, service, adjust, align, calibrate, and/or replace.

²Fault located/troubleshoot -the process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or unit under test (UUT).

³Disassemble/assemble- encompasses the step-by-step taking apart (or breakdown) of a spare/functional group coded item to the level of its least componency identified as maintenance significant (i. e., assigned an SMR code) for the category of maintenance under consideration.

⁴Actions – welding, grinding, riveting, straightening, facing, remachining, and/or resurfacing.

- C Operator/Crew
- O Unit Maintenance
- F Direct Support Maintenance
- H General Support Maintenance
- D Depot Maintenance

e. Column 5. Tools and Equipment. Column 5 specifies, by code, those common tool sets (not individual tools) and special tools, TMDE, and support equipment required to perform the designated function.

f. Column 6. Remarks. This column shall, when applicable, contain a letter code, in alphabetic order, which shall be keyed to the remarks contained in section IV.

B-4. Explanation Of Columns In Tool And Test Equipment Requirements, Section III.

a. Column 1. Reference. The tool and test equipment reference code correlates with a code used in the MAC, section II, column 5.

b. Column 2. Maintenance Category. The lowest category of maintenance authorized to use tool or test equipment.

c. Column 3. Nomenclature. Name or identification of the tool or test equipment.

d. Column 4. National Stock Number. The National stock number of the tool or test equipment.

e. Column 5. Tool Number. The manufacturer's part number.

B-5. Explanation Of Columns In Remarks, Section IV.

a. Column 1. Reference Code. The code recorded in column 6, Section II.

b. Column 2. Remarks. This column lists information pertinent to the maintenance function being performed as indicated in the MAC, section II.

Section II. MAINTENANCE ALLOCATION CHART

(1) GROUP NUMBER	(2) COMPONENT/ ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE LEVEL					(5) TOOLS AND EQUIPMENT	(6) REMARKS
			UNIT		DS	GS	DEPOT		
			C	O	F	H	D		
01	STIRRER, SLO-SPEED	INSPECT REPLACE REPAIR	0.1	0.2				1 2	A B

**Section III. TOOL AND TEST EQUIPMENT REQUIREMENTS
FOR
MAINTENANCE ALLOCATION CHART**

(1) TOOL/TEST EQUIP. REF CODE	(2) MAINTENANCE CATEGORY	(3) NOMENCLATURE	(4) NSN	(5) TOOL NUMBER
1	O	MULTIMETER, 0-500V	6625-00-691-2453	
2	O	TOOL KIT, GENERAL AUTOMOTIVE	5180-00-177-7033	(50980) SC 5180-90- CL-N26

Section IV. REMARKS

REFERENCE CODE	REMARKS
A	Replace stirrer if motor is defective.
B	Repair limited to replacement of cord, plug, switch, thumbscrew, clutch and pulley assembly.

APPENDIX C

COMPONENTS OF END ITEM AND BASIC ISSUE ITEMS LISTS

Section I. INTRODUCTION

C-1. Scope.

This appendix lists components of end item and basic issue items for the Slo-Speed Stirrer to help you inventory items required for safe and efficient operation.

C-2. General.

The Components of End Item and Basic Issue Items Lists are divided into the following sections:

a. Section II. Components of End Item. This listing is for informational purposes only, and is not authority to requisition replacements. These items are part of the end item, but are removed and separately packaged for transportation or shipment. As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Illustrations are furnished to assist you in identifying the items.

b. Section III. Basic Issue Items. These are the minimum essential items required to place the Slo-Speed Stirrer in operation, to operate it, and to perform emergency repairs. Although shipped separately packaged, BII must be with the shelter during operation and whenever it is transferred between property accounts. The illustrations will assist you with hard-to-identify items. This manual is your authority to request/requisition replacement BII, based on TOE/MTOE authorization of the end item.

C-3. Explanation of Columns.

The following provides an explanation of columns found in the tabular listings:

a. Column (1) – Illustration Number (Illus Number). This column indicates the number of the illustration in which the item is shown.

b. Column (2) – National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

c. Column (3) – Description. Indicates the Federal item name and, if required, a minimum description to identify and locate the item. The last line for each item indicates the CAGEC (in parentheses) followed by the part number.

d. Column (4) – Unit of Measure (U/M). Indicates the measure used in performing the actual operational/maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr).

e. Column (5) – Quantity required (QTY RQR). Indicates the quantity of the item authorized to be used with/on the equipment.

SECTION II. COMPONENTS OF END ITEM

(1)	(2)	(3)	(4)	(5)
ILLUS NUMBER	NATIONAL STOCK CAGEC AND PART NUMBER	DESCRIPTION CAGEC AND PART NUMBER	USABLE ON CODE	QTY
	3030-00-478-8368	BELT DRIVE (PENSKY-MARTENS): FOR ASTM TEST D-93 ; (80740) NO. 95-67-905	EA	1
	6640-00-980-5002	HEATER, ELECTRIC: (80740) NO. 42-170; (48619) NO. 61600	EA	2

SECTION III. BASIC ISSUE ITEMS

NOT APPLICABLE

APPENDIX D
ADDITIONAL AUTHORIZATION LIST

NOT APPLICABLE

APPENDIX E
EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

NOT APPLICABLE

By Order of the Secretary of the Army:

CARL E. VUONO
General, United States Army
Chief of Staff

Official:

THOMAS F. SIKORA
Brigadier General, United States Army
The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-21 A, Operator, Unit and Direct Support Maintenance requirements for Laboratory, Air Mobile, Aviation Fuel and Laboratory, Petroleum, MTD

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS

SOMETHING WRONG WITH THIS PUBLICATION?



THEN, JOT DOWN THE DOPE ABOUT IT ON THIS FORM. CAREFULLY TEAR IT OUT. FOLD IT AND DROP IT IN THE MAIL!

FROM (PRINT YOUR UNIT'S COMPLETE ADDRESS)

PFC JOHN DOE
COA, 3d ENGINEER BN
FT. LEONARDWOOD, MD 63108

DATE SENT

PUBLICATION NUMBER

TM 10-6640-224-13&P

PUBLICATION DATE

28 Sep 1990

PUBLICATION TITLE Precision Slo-Speed Stirrer

BE EXACT PIN-POINT WHERE IT IS

PAGE NO	PARA-GRAPH	FIGURE NO	TABLE NO
6	2-1 a		
B1		4-3	
125	line 20		

IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:

In line 6 of paragraph 2-1a the manual states the engine has 6 cylinders. The engine on my set only has 4 cylinders. Change the manual to show 4 cylinders.

Callout 16 on figure 4-3 is pointing at a bolt. In key to figure 4-3, item 16 is called a shim - Please correct one or the other.

I ordered a gasket, item 19 on figure B-16 by NSN 2 910-00-762-3001. I got a gasket but it doesn't fit. Supply says I got what I ordered, so the NSN is wrong. Please give me a good NSN

PRINTED NAME GRADE OR TITLE AND TELEPHONE NUMBER

JOHN DOE, PFC (268) 317-7111

SIGN HERE

JOHN DOE

DA FORM 2028-2
1 JUL 79

PREVIOUS EDITIONS ARE OBSOLETE

DRSTS-M Overprint 1, 1 Nov 80

P.S.—IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS

TEAR ALONG PERFORATED LINE

FILL IN YOUR
UNIT'S ADDRESS



FOLD BACK

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS

COMMANDER
U.S. ARMY TROOP SUPPORT COMMAND
ATTN: AMSTR-MCTS
4300 GOODFELLOW BOULEVARD
ST. LOUIS, MO 63120-1798

TEAR ALONG PERFORATED LINE

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS



THEN... JOT DOWN THE DOPE ABOUT IT ON THIS FORM. CAREFULLY TEAR IT OUT. FOLD IT AND DROP IT IN THE MAIL!

SOMETHING WRONG WITH THIS PUBLICATION?

FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)

DATE SENT

PUBLICATION NUMBER

TM 10-6640-224-13&P

PUBLICATION DATE

28 Sep 1990

PUBLICATION TITLE

Precision Slo-Speed Stirrer

BE EXACT PIN-POINT WHERE IT IS

PAGE NO	PARA-GRAPH	FIGURE NO	TABLE NO

IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:

TEAR ALONG PERFORATED LINE

PRINTED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER

SIGN HERE

DA FORM 2028-2
1 JUL 79

PREVIOUS EDITIONS ARE OBSOLETE.
DRSTS-M Overprint 2, 1 Nov 80.

P.S.--IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS.

FILL IN YOUR
UNIT'S ADDRESS



FOLD BACK

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS

COMMANDER
U.S. ARMY TROOP SUPPORT COMMAND
ATTN: AMSTR-MCTS
4300 GOODFELLOW BOULEVARD
ST. LOUIS, MO 63120-1798

TEAR ALONG PERFORATED LINE

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The Metric System and Equivalents

Linear Measure

1 centimeter = 10 millimeters = .39 inch
 1 decimeter = 10 centimeters = 3.94 inches
 1 meter = 10 decimeters = 39.37 inches
 1 dekameter = 10 meters = 32.8 feet
 1 hectometer = 10 dekameters = 328.08 feet
 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

1 centigram = 10 milligrams = .15 grain
 1 decigram = 10 centigrams = 1.54 grains
 1 gram = 10 decigrams = .035 ounce
 1 dekagram = 10 grams = .35 ounce
 1 hectogram = 10 dekagrams = 3.52 ounces
 1 kilogram = 10 hectograms = 2.2 pounds
 1 quintal = 100 kilograms = 220.46 pounds
 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

1 centiliter = 10 milliliters = .34 fl. ounce
 1 deciliter = 10 centiliters = 3.38 fl. ounces
 1 liter = 10 deciliters = 33.81 fl. ounces
 1 dekaliter = 10 liters = 2.64 gallons
 1 hectoliter = 10 dekaliters = 26.42 gallons
 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	To	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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