### LUBRICATION

### ORDER

## LO55-1925-204-12-8

15 OCTOBER 1973

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#### TUG, HARBOR, DIESEL, 1200 H. P. STEEL, 100 FT DESIGN 3006 (HULL NUMBERS LT 1936 THRU LT 1977 AND LT 2202) Reference: FEDERAL SUPPLY CATALOG C9100-IL, LO55-1925-204-12-1, 2, 3, 4, 5, 6, 7, TM55-1925-204-12 and TM55-1925-204-34

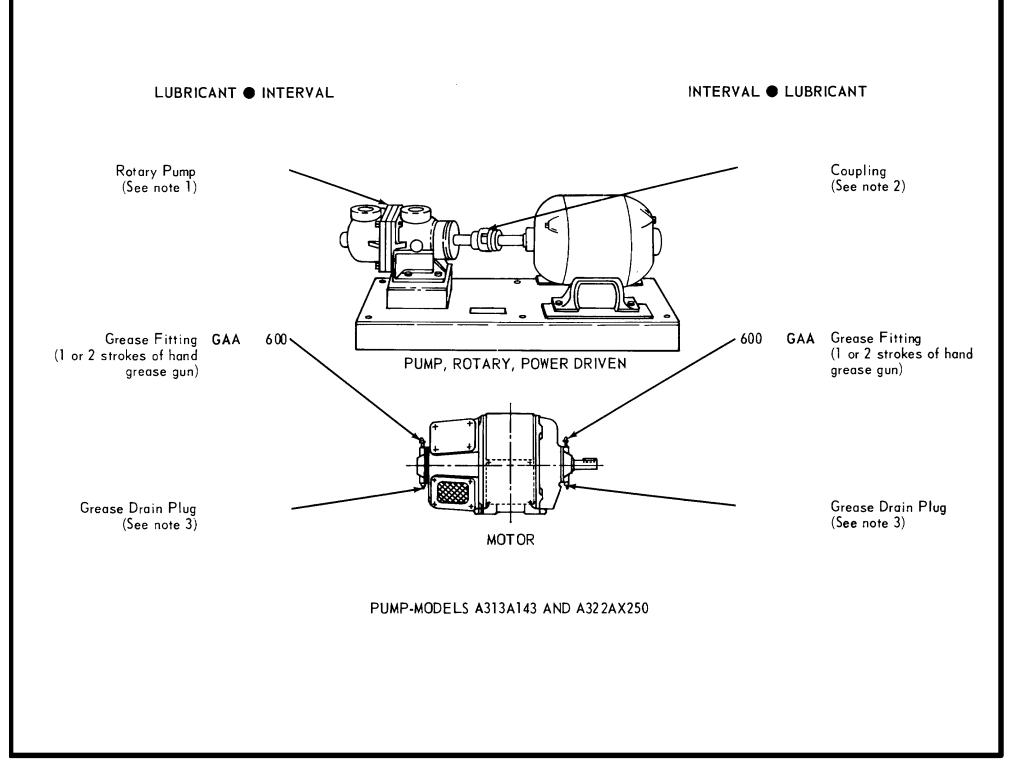
Intervals are based on normal hours of operation. Adjust to compensate for abnormal operation and severe conditions. During inactive periods, sufficient lubrication must be performed for adequate preservation.

Relubricate after washing.

Clean fittings before lubricating.

Clean parts with SOLVENT, Dry-cleaning, Type II, (SD-2). Dry before lubricating.





-KEY-						
LUBRICANTS	CAPACITY	EXPECTED TEMPERATURES			INTERVALS	
		Above +32° F	+40° F to -10° F	0° F to -65° F		
GAA-GREASE, Auto & Artillery		ALL TEMPERATURES			Intervals given are in hours of normal operation	

NOTES:

- 1. ROTARY PUMP, is furnished with prepacked ball bearings which will normally require no attention before or after being placed in operation. If the pump should be disassembled for may reason, repack the bearing with GAA Grease before reassembling the pump.
- 2. COUPLING. The coupling is of the Jaw Type. Each coupling hub is keyed to the shaft to prevent rotation and is secured by a set screw. Since there are no moving parts, no lubrication is required.
- 3. GREASE DRAIN PLUG. If motors are stored for more than three months, the plugs at the bottom of the bearing chambers should be removed and a portion of the lubricant drained. Replenish with an equivalent amount of Grease after the drain plugs have been replaced. When motor is in daily operation remove drain plugs and supply 2 or 3 shots of GAA Grease every 200 hrs at grease fittings. Replace drain plug.
- 4. LUBRICANTS. The following is a list of lubricants with the Military Symbols and applicable Specification numbers. GAA MIL-G-10924.

Copy of this Lubrication Order will remain with the equipment at all times; instructions contained herein are mandatory.

BY ORDER OF THE SECRETARY OF THE ARMY:

CREIGHTON W. ABRAMS General, United States Army Chief of Staff

VERNE L. BOWERS Major General, United States Army The Adjutant General.

DISTRIBUTION: To be distributed in accordance with DA Form 12-25D (qty rqr block No. 813) Operator's Maintenance requirements for marine Equipment All.

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